# Simulation study of stopping power and damage profiles of H/He plasma irradiation in tungsten and its alloys for fusion power plant

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#### Abstract

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Tungsten (W) plays a crucial role in the lifetime of the plasma-facing components of DEMO. In order to avoid oxidation, W-based alloys have been studied as alternatives to W. In this work, the Monte Carlo SRIM-2013 simulation program was used to calculate the nuclear stopping power, electronic stopping power, amount of target vacancies, displacements, replacement collisions, and total target damage of W, W-Cr-Si, W-Cr-Ti, and W-Cr-Y by hydrogen and helium ion bombardment. It is found that W is resistant to vacancies, atomic displacement, and total damage compared to W-based alloys.

Keywords Tungsten · Smart alloys · Plasma irradiation · Monte Carlo simulation · Stopping power · Collision events

# Introduction

The European Union Demonstration Fusion Power Plant (EU-DEMO) will be the first power plant based on nuclear fusion reactions able to produce net energy to be delivered to the European electrical grid around 2050 [1]. This device is the next step after the International Thermonuclear Experimental Reactor (ITER) with the final objective of a commercial fusion power plant; the confinement needs to maintain the plasma in place while preserving its density even at higher temperatures than in ITER [2, 3]. The important role of the plasma-facing components (PFCs) for the first wall of future tokamaks is to be compatible with the requirements of plasma purity and to provide adequate protection of in-vessel structures and sufficient heat exhaust capability [4]. Tungsten (W) is deemed as a promising plasma-facing material for the future DEMO reactor because it withstands extreme particle, heat, and radiation loads without forming long-lived radioactive waste. Among the advantages of W for fusion applications are: low sputtering yield by plasma ions, excellent thermal conductivity, low neutron activation,

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good sputtering threshold energy, and low retention of radioactive tritium. In addition, it has the highest melting temperature of any available metal (3680 K) [5]. In burning plasma conditions, tungsten suffers irradiation of helium (He) in addition to that of hydrogen (deuterium and tritium) fuel [6]. However, the use of W poses a significant safety problem in case of a loss-of-coolant accident (LOCA) with simultaneous air ingress into the reactor vessel. In order to keep the W advantageous features and to counteract its undesirable oxidation, the new advanced so-called "smart alloys" have attracted extensive attention [7]. Self-passivating smart tungsten alloys were originally proposed and developed by Koch and bolt [8]. Alloying elements in the bulk form a dense oxide scale protecting the underlying W alloy from fast oxidation and sublimation of WO<sub>3</sub> [9–11]. The first studies of smart alloy systems have been started from experiments with tungsten binary and later tungsten ternary film alloys [12, 13]. Recently, researchers have turned their attention to the W ternary alloy. They first considered adding passivation elements: silicon (Si), titanium (Ti), and yttrium (Y) to the binary W-Cr system in order to observe their antioxidation properties and to improve the performance of the matrix materials [14, 15]. In tokamak devices, plasma-surface interaction (PSI) causes serious surface damage like vacancies, atomic displacement, nuclear stopping power, sputtering, etc. These processes are strongly dependent on the type of both projectile ion and target material. Therefore, PSI leads to a lifetime limitation of materials and degradation of plasma performance

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due to contamination by the released impurities [16, 17]. An important quantity used to predict and understand the effects of particle radiation in the matter and the damage produced by energetic particles in diverse contexts, is stopping power [18]. It is a measure of the ability of a material target to slow down energetic particles that travel in its interior. Andersen et al. [19] concluded that for metal targets where the nuclear stopping power determines the sputtering yield. There are various semi empirical and theoretical models providing stopping power estimates for different combinations of ions and materials. We can mention here, for instance, Meluzova et al. [20] calculated the electronic stopping power for the hydrogen atoms in tungsten, carbon and beryllium targets. Zinov et al. [21] studied the nuclear stopping power of hydrogen and helium isotopes in beryllium, carbon, and tungsten.

The computer code, Stopping and Range of Ions in Matter or SRIM is an extremely popular used as a reference in the radiation effects research to predict damage production. This software uses modern theoretical models and experimental databases. It is based on the binary collision approximation (BCA) model with the Monte Carlo (MC) method using a quantum mechanical treatment of ion-atom collisions [22].

In this work, we aim to study the behavior of nuclear stopping power, electronic stopping power, the total number of vacancies, the total number of displacements, the number of replacement collisions per angstrom per ion, and total target damage of W, W-Cr-Si, W-Cr-Ti, and W-Cr-Y as a function of primary H<sup>+</sup> and He<sup>+</sup> bombarding energy by using SRIM-2013 software. Furthermore, the comparison between these materials for the plasma-facing components is elucidated in this paper.

#### Theory

The total stopping power of the material is defined as the mean energy loss per unit length suffered by charged particles traversing material due to Coulomb interactions with atomic nuclei and the electrons of the material. It is described by equation [23]:

$$S(E) = -\frac{dE}{dx} = S_e(E) + S_n(E)$$
(1)

Where the stopping powers with subscript n and e represent nuclear and electronic stopping power respectively. The most commonly encountered unit is  $[eV/10^{15}/cm^2]$ .

The SRIM program is based on Ziegler et al. approach (1985) [24]. The nuclear stopping cross section  $S_n(E)$  of

the fitting formula given by Ziegler et al. can be depicted as [25]:

$$\frac{VS_{n}(E)}{S_{n}(E)} = \frac{8.4622_{1}Z_{2}S_{n}(\varepsilon)}{\left(1+M_{2}/M_{1}\right)\left(Z_{1}^{0.23}+Z_{2}^{0.23}\right)} \left[10^{-15}eV.cm^{2}\right] (2)$$
Where Z and Z are the atomic numbers for each o

Where  $Z_1$  and  $Z_2$  are the atomic numbers for each of the incident ion and material target respectively, and  $S_n(\varepsilon)$  is the reduction of nuclear cross section.

Ziegler et al. [26] compiled the existing electronic stopping force values in different target materials using the following semi empirical relation:

$$S_e = \frac{S_{High}S_{Low}}{S_{High} + S_{Low}} \tag{3}$$

In which  $S_{Low}$  and  $S_{High}$  are a low energy and high energy stopping power (see more details in Ref. [24]).

#### **Monte Carlo simulations**

#### Interatomic potential

The SRIM/TRIM Monte Carlo code developed by J.P. Biersack, J.F. Ziegler, U.Littmark and others [27], simulates the interaction of energetic ions with random targets using the binary collision approximation. It uses the universal potential or Ziegler-Biersack-Littmark (ZBL) potential to describe the ion-target collision, is given by [23]:

$$V_{ZBL}(r) = \frac{Z_1 Z_2 e^2}{4\pi\varepsilon_0 r} \phi\left(\frac{r}{a}\right) \tag{4}$$

In this expression, e is the electronic charge,  $\varepsilon_0$  is the permittivity of free space, r is the interatomic distance, and a is an empirical screening length.

The universal screening function  $\phi\left(\frac{r}{a}\right)$  is parameterized as a sum of exponentials expressed as [28]:

$$\phi\left(\frac{r}{a}\right) = \sum_{i=1}^{4} A_i e^{-B_i \frac{r}{a}}$$
(5)

Where  $A_i$  and  $B_i$  are fitting parameters. This function is determined by exact fitting of the calculated interatomic potentials of 522 randomly chosen pairs of atoms. The screening length depends on the atomic numbers and the Bohr radius by semi-empirical formula [23]:

$$a = \frac{0.8854a_0}{Z_1^{0.23} + Z_2^{0.23}} \tag{6}$$

Where  $a_0$  is the Bohr radius, it is equal 0.529 Å

Target material	Mass density (g/cm <sup>3</sup> )	Thickness ( $\mu m$ )	Surface binding energy (eV)			Lattice binding energy (eV)			Displacement energy (eV)		
W	19.35	7	W:8.68			W:3			W:25		
W-Cr-Ti	10.36	7	W: 8.68	Cr: 4.12	Ti:4.89	W: 3	Cr: 3	Ti:3	W: 25	Cr: 25	Ti:25
W-Cr-Y	10.34	7	W: 8.68	Cr: 4.12	Y:4.24	W: 3	Cr: 3	Y:3	W: 25	Cr:25	Y:25
W-Cr-Si	9.62	7	W: 8.68	Cr: 4.12	Si:4.7	W: 3	Cr: 3	Si:2	W: 25	Cr:25	Si:15

Table 1 Input parameters of target materials used in the SRIM simulation

#### **Calculation details**

Monte Carlo simulations were performed by means of the SRIM/ TRIM code (version 2013). This code is based on theoretical formulations and semi-empirical models. It includes quick calculations that appear as tables of stopping powers, range and straggling distributions for any ion at any energy in the range  $\sim$  (1 eV- 2GeV/u) in any elemental target [29]. More elaborate calculations include targets with complex multi-layer configurations. The software SRIM-2013, as one of the most accepted simulation programs, is frequently used to calculate nuclear and electronic stopping power, and ion range in matter [22, 30]. Since the stopping power prediction from the SRIM code is based on fits experimental data, it usually provides reasonable predictions [31]. The core of SRIM is a program Transport of Ions in Matter (TRIM). In this work, we have used these two programs. SRIM was used to perform MC simulations of the stopping power of H<sup>+</sup> and He<sup>+</sup> ions in pure tungsten (W) and advanced smart tungsten-based alloys (W-Cr-Si, W-Cr-Ti, W-Cr-Y), with energies varied from 0 to 10 keV. The chosen nuclear and electronic stopping power unit is  $10^{-15}$  eV.cm<sup>2</sup>. In TRIM set-up, type of damage calculation, type of incident ion, ion energy, ion incident angle, the total number of ions, and target composition (Thickness, Mass density, surface binding energy, lattice binding energy, and displacement energy) should be defined. While TRIM was used to perform MC simulations for the total number of vacancies per (Å-Ion), the total number of displacements per (Å-Ion), the total number of replacement collisions per (Å-Ion), and total target damage. These damage events created in pure W and W-alloys were calculated using the "Detailed Calculation with full Damage Cascades" option. Indeed, all ions bombard the surface under normal incidence. The total number of each type of ion impacting on each target was  $10^{\circ}$ used in the simulation run in order to obtain better statistical values and to avoid higher fluctuations. Typically, the mass density of W, W-Cr-Si, W-Cr-Ti, and W-Cr-Y targets were 19.35, 9.62, 10.36 and 10.34 g/cm<sup>3</sup>, respectively, while their thickness was  $7_{\mu m}$  [32]. Additionally, the TRIM code uses three key calculation parameters for the target material. These are the bulk binding energy E<sub>b</sub>, displacement energy E<sub>d</sub> and surface binding energy E<sub>s</sub>. These energy parameters of each atom were determined by default values supplied by the program. Hence, the TRIM calculations reveal bulk binding energies of 3 eV for W, Cr, Ti, Y and 2 eV for Si, while displacement energies of 25 eV for W, Cr, Ti, Y and 15 eV for Si. The surface binding energies assumed for the calculations were 8.68 eV for W, 4.12 eV for Cr, 4.7 eV for Si, 4.89 eV for Ti, and 4.24 eV for Y. All the parameters mentioned above.

describing the target material, are summarized in Table 1.

#### Simulation results and discussion

In this section, we provide the numerical simulation results that have been obtained using SRIM code, reliable simple predictive graphics have been drawn which permit the estimation of six physical events that may occur during an ion bombardment process. The six physical events are as follows: nuclear stopping power, electronic stopping power, total number of vacancies per (Å-Ion), total number of displacements per (Å-Ion), total number of per replacement collisions (Å-Ion), and total target damage. We will study these processes under the influence of incident energy of  $H^+$  and  $He^+$  ion bombardment on plasma-facing materials, as mentioned above. This research will aid us in assessing the damage produced by energetic ions in order to select the best material, ultimately enhancing reactor performance.

#### Nuclear stopping power

When energetic ions pass through the target surface, they cause a sequence of screened Coulomb collisions in which the ion's energy is split into two stopping parameters: nuclear stopping and electronic stopping. Nuclear stopping power  $(S_n)$  is the energy lost by a moving ion projectile per unit length traveled in the target nuclei, due to elastic collisions. This type of collision involves wide discrete energy losses and major angular deflection of the trajectory of the ion. It is already known that the  $S_n$  is a linear function of the elastic sputtering yield [33]. Hence, it generates lattice disorder by displacing atoms from their lattice locations [34].

Figure 1 depicts the nuclear stopping power as a function of the incidence energy of the two (a)  $H^+$  and (b)  $He^+$ ions bombardment for four thin layers: W, W-Cr-Si, W-Cr-Ti, and W-Cr-Y. The incidence angle is defined from the normal surface. From this figure, one can observe that the S<sub>n</sub> curve as a function of incidence energy increases at first, reaches a maximum, and then decreases as incidence energy increases. As a result, all of the curves show the same behavior of variation according to the incidence angle. From our findings, it turns out that the W-Cr-Si thin layer has the highest nuclear stopping power for two ions and is followed by W-Cr-Ti, W-Cr-Y, and W in descending order. However, there is competition between these plasma-facing materials in the range 4000 to 10,000 eV for H<sup>+</sup> ions and in the range 9000 to 10.000 eV for He<sup>+</sup> ions. Concerning H<sup>+</sup> ions, we can see that the W-Cr-Si, W-Cr-Ti, W-Cr-Y, and W have the maximum nuclear stopping power of 0.4084, 0.394, 0.3788, 0.3263 eV/ (10<sup>15</sup> atoms/cm<sup>2</sup>) at 800, 1000, 1200, 2750 eV, respectively. In the case of the He<sup>+</sup> ions, the maximal S<sub>n</sub> of these plasma-facing materials in the same order is 2.898, 2.839, 2.762, and 2.436 eV/ (10<sup>15</sup> atoms/cm<sup>2</sup>) at 1700, 2250, 2750, and 6000 eV, respectively. Consequently, the nuclear stopping power increases with increasing the mass number of the ion. The mass number of H<sup>+</sup> and that of He<sup>+</sup> are 1.008u and 4.003u, respectively. Indeed, under the influence of ion energy, the lower value of S<sub>n</sub> is causing fewer defects in a protective layer. Thus, we can conclude that the pure W is better than the W ternary alloys in DEMO because the higher value of S<sub>n</sub> causes atomic displacements that can lead to disorder or defect creation such as vacancies, interstitials, and combination/agglomeration in all types of targets.

#### **Electronic stopping power**

When the incoming ion interacts due to the inelastic collisions with an electron in the target while passing through it, one talks about electronic stopping power (Se). The term 'inelastic' refers to the possibility that the collision will excite both the electrons of the target atoms and the incident ions' electron clouds [34]. Figure 2 illustrates the electronic stopping power versus incidence energy of H<sup>+</sup> and He<sup>+</sup> ions in four candidate plasma-facing materials at a normal incident. We remark two distinct regimes in Fig. 2a, b. Initially (E  $\leq$  100 eV), the S<sub>e</sub> assumes a slow increase. Then, for larger energy (E > 100 eV), the S<sub>e</sub> appears to have a steep increase. As demonstrated in Fig. 2a, in the entire range of incidence energy, there is competition between values of the  $S_e$  of  $H^{\scriptscriptstyle +}$  ion in W, W-Cr-Si, W-Cr-Ti, and all thin layers in the range 0- 100 eV. Furthermore, one can see that the S<sub>e</sub> of the H<sup>+</sup> in W, W-Cr-Si, and W-Cr-Ti is equal and is lower than that in the W-Cr-Y in the region of  $10^2$ - $10^4$  eV. In Fig. 2b, the S<sub>e</sub> values of He<sup>+</sup> in all of the materials are nearly comparable, although, in the  $10^3$ - $10^4$  eV region, the Se in pure W is successively higher than that in W-Cr-Y, W-Cr-Ti, and W-Cr-Si. It is worth noting that the hardness

and electrical conductivity enhance when electronic stopping power increases and nuclear stopping power reduces [35]. Seeing as W-Cr-Y has the greatest  $S_e$  values of H<sup>+</sup> as compared to all layers at high incident energy, but it has the greatest  $S_n$  values of H<sup>+</sup> as compared to W (referring to Fig. 1(a) and 2(a)). As a result, there is no improvement in surface hardness and electrical conductivity in W-Cr-Y layer. In the matter of He<sup>+</sup>, it is noted that the W has these two qualities because its  $S_e$  values are maximum at high energy and its  $S_n$  values are minimum compared to ternary alloys.

## **Collision events**

While studying collision events, it is worth noting that [35],

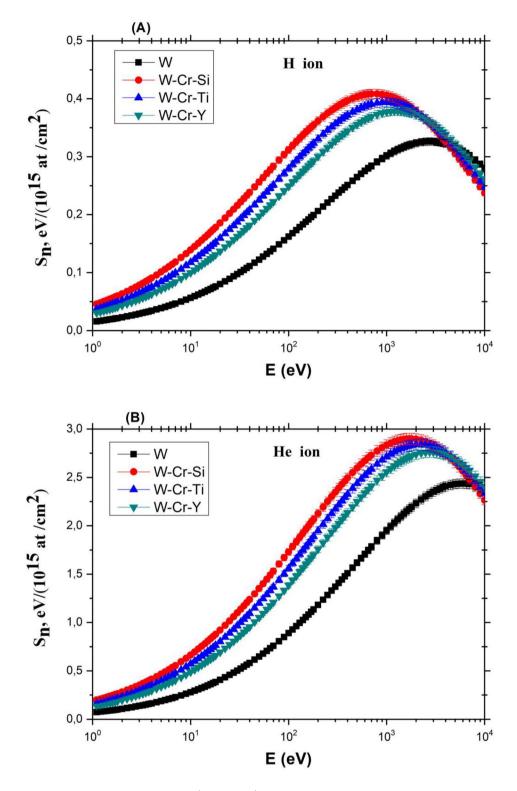
Displacements = Vacancies + Replacement Collisions (7). The sum of vacancies and replacement collisions corresponds to the displacements. These three main factors provide information on damage events created in plasma-

# **Target vacancies**

facing materials in DEMO.

The number of vacancies formed in a material by ion bombardment is an important physical measure for describing material removal efficiency. The total vacancies refer to holes left behind when a recoil atom moves from its original site. Indeed, when a material has defects, it is usually less resistant to sputtering; the existence of defects impacts the material's electrical and mechanical properties. Figure 3 shows the plot of the total number of vacancies per length (Å) per ion bombardment (a)  $H^+$  and (b)  $He^+$  generated in four layers versus the incident energy. We notice here that the total number of vacancies per (Å-Ion) increases by increasing the incident energy in the range of 0 to 10 keV. In addition, the total number of vacancies per (Å-Ion) due to He<sup>+</sup> ions is higher than that due to H<sup>+</sup> ions. Under the influence of ion energy for H<sup>+</sup>, we can see that the W-Cr-Si layer has the highest total number of vacancies and is followed by W-Cr-Ti, W-Cr-Y, and W in descending order, as illustrated in Fig. 3a.

In the case of the He<sup>+</sup> ions, the gap between two W-Cr-Ti and W-Cr-Y layers is narrower, given in Fig. 3b. In general, the amount of W vacancies formed per (Å-Ion) in direct collisions is found to be lower than that of W-Cr-Si, W-Cr-Ti, and W-Cr-Y. Hence, we can conclude that the pure W layer reduces the total number of vacancies per (Å-Ion) generated by ion sputtering by comparing it with ternary alloys layers.



**Fig. 1** Nuclear stopping power  $(S_n)$  for collisions of (a) H<sup>+</sup> and (b) He<sup>+</sup> ions with targets made of W-Cr-Y, W-Cr-Ti, and W-Cr-Si versus incident ion energy using the SRIM-2013 program. The results obtained are compared with the pure W target

#### **Replacement collisions**

If a traveling atom collides with a stationary target atom and

transfers more energy to it than it has, and the initial atom has insufficient energy to continue moving, and it is the same element as the atom it impacted, it simply replaces that atom

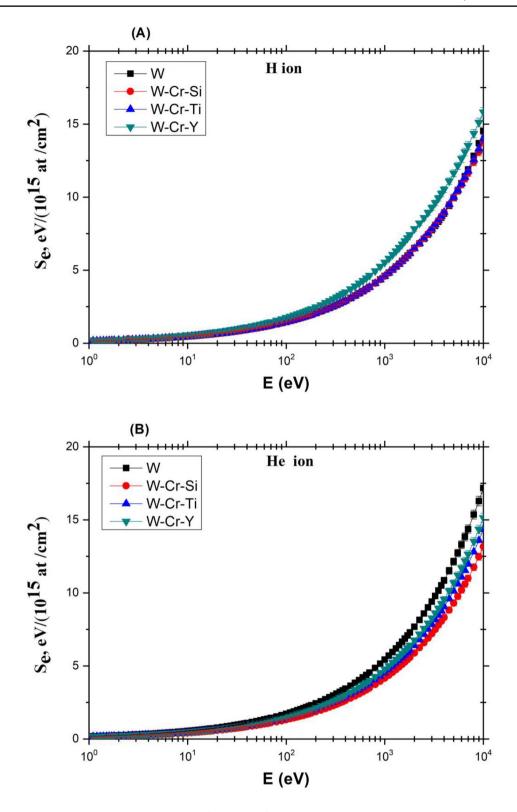


Fig. 2 Electronic stopping power ( $S_e$ ) for collisions of (a)  $H^+$  and (b)  $He^+$  ions with smart tungsten alloys depending on the incident ion energy using the SRIM-2013 program. The results obtained are compared with the pure W target

in the target, leaving no vacancy. These are called replacement collisions [36]. It refers to the difference in number of total displacements and total vacancies. Figure 4 represents the effect of the incident ion energy on the total number of

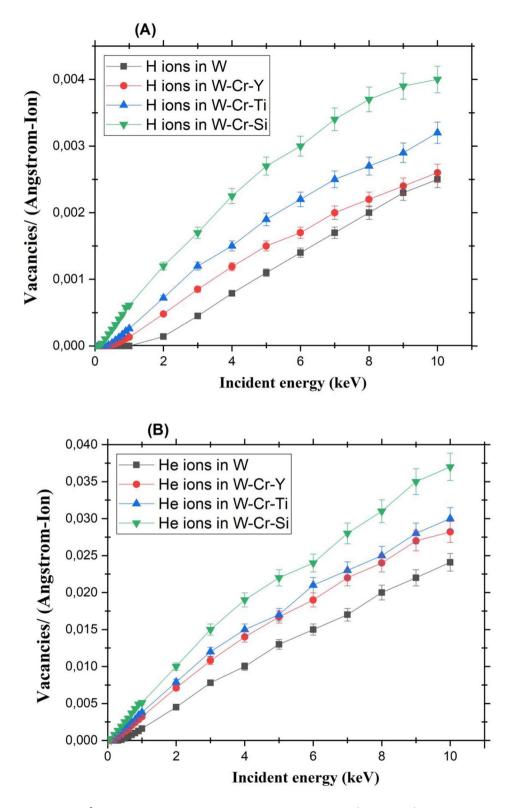


Fig. 3 Total vacancies per length (Å) per ion created in W and its smart alloys layers by (a)  $H^+$  and (b)  $He^+$  ion bombardment as a function of the incident ion energy using the SRIM-2013 program

replacement collisions per (Å-H<sup>+</sup> ion) and per (Å- He<sup>+</sup> ion) in four thin films at normal incidence. Over the whole range

of incident energy, the total number of replacement collisions per (Å-Ion) bombardment increases with the increase of incident energy. Figure 4a, b present that the slope of the total number of replacement collision per (Å-He<sup>+</sup> ion) is more than that per (Å- H<sup>+</sup> ion). In Fig. 4a, we can decompose the curve of the total number of replacements into two parts. The first part where the incident energy varies from 0 to 3 keV, we find that the numbers of replacement in W-Cr-Si are higher. The second part where the incident energy exceeds 3 keV, it turns out that the total number of replacement collision per Å per H<sup>+</sup> ion bombardment in pure W layer is higher than that in ternary alloys (W-Cr-Si, W-Cr-Ti, and W-Cr-Y). On the other hand, we see in Fig. 4b that at low incident energy (around 0 to 1 keV), there is competition between all layers. However, when the incident energy overpasses 1 keV, it is clear that the total number of replacement collisions per (Å-He<sup>+</sup> ion) in pure W is greater than in the ternary alloys. As a result, pure W is regarded as a good protective layer to substitute ternary alloys since it exhibits a superior number of replacement collisions, resulting in higher resistance to vacancies than ternary alloys (referring to Fig. 3).

#### **Target displacement**

The total number of displacements refers to the number of atoms knocked off their target lattice site by collision processes if their kinetic energy is above the displacement threshold energy  $(E > E_d)$ . The displacement of target atoms has a number of consequences, including the sputtering yield of surface atoms, generation and migration of point defect, and formation of surface layers with different properties relative to the bulk target [34]. Figure 5 shows the total displacement per Å per ion bombardment (a) H<sup>+</sup> and (b) He<sup>+</sup> created in four ternary alloys thin layers as a function of the ion impact energy. It is seen here, that the total displacement per (Å-Ion) values increase with an increase in both ion energy and ion mass number, as illustrated in Fig. 5a, b. From this figure, it is obvious that the highest total number of displacements per (Å- Ion) is found in the W-Cr-Si layer and the lowest one is found in the pure W layer. Meanwhile, we note that under 9-10 keV H<sup>+</sup> ion bombardment, both W and W-Cr-Y layers are equivalent. It can be concluded that ion bombardment produces fewer lattice disorders in the pure W thin layer by comparing it with the ternary alloys' thin layers.

# **Total target damage**

Figure 6 represents total target damage (keV/ion) as a function of incident energy of two  $H^+$  and  $He^+$  ions at normal incidence for (a) W, (b) W-Cr-Si, (c) W-Cr-Ti, and (d)

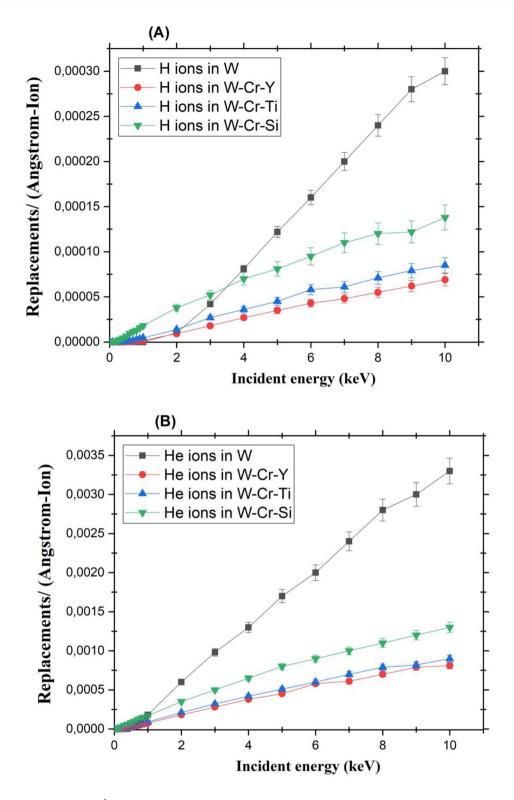
W-Cr-Y. As can be seen from Fig. 6 (a-d), the total target damage increases monotonically with the incident energy of the He<sup>+</sup> ion. In addition, the total target damage values produced by He<sup>+</sup> ions are greater than those by H<sup>+</sup> ions. Hence, the higher mass number of incident ion gives the higher production of total target damage. On the other hand, about H<sup>+</sup> ions, we observe at the beginning the absence of total target damage of W, W-Cr-Y, and W-Cr-Si in the range of 0-5 keV, 0-3 keV, and 0-2 keV, respectively. After these intervals, the total target damage remains constant at the value of 0.01 keV/ion, except for W-Cr-Si which goes from this value to 0.02 keV/ion at 10 keV. One can also see that total target damage for W-Cr-Ti under H+ ion bombardment increases as the incident energy changes from E=0 keV to E=1 keV, but it remains constant at the same value (0.01 keV/ion) when the incident energy changes from 1 to 10 keV.

It is interesting to note that the W-Cr-Si layer has the greatest total target damage values while the pure W layer has the lowest. Because the W-Cr-Si layer has the lowest mass density (9.62 g/cm<sup>3</sup>) and pure W has the highest ones (19.35 g/cm<sup>3</sup>). Furthermore, it is discovered that two competing layers exist between them: W-Cr-Ti and W-Cr-Y, which have about the same mass density (10.36 and 10.34 g/cm<sup>3</sup>, respectively). As a result, it is widely considered that as mass density decreases, the total target damage increases, particularly at high energy levels. It can be concluded that the pure W layer minimizes total damage caused by the He<sup>+</sup> ion by comparing it with the ternary alloys' layers.

Several independent measurements were taken for each incident energy, and the error bar shows the amount of standard deviation for all valid data at that energy. The data point is the average (arithmetic mean) of such data.

## Conclusions

We have developed a parameter set suitable for characterizing the collision between four leading candidate plasmafacing materials (W, W-Cr-Si, W-Cr-Ti, and W-Cr-Y) and ion bombardments with H<sup>+</sup> and He<sup>+</sup> ions in a DEMO fusion power plant. By carrying out the Monte Carlo simulations code SRIM, we have calculated the six physical events as a function of ion energies at normal incidence. These include nuclear stopping power, electronic stopping power, the total number of vacancies per (Å-Ion), the total number of displacements per (Å-Ion), the total number of replacement collisions per (Å-Ion), and the total damage in four candidate plasma-facing materials. The obtained results clearly demonstrate that these physical processes are dependent on the ion energy, the masses of the ion and the target's atoms.



**Fig. 4** Total replacements per length (Å) per ion in W and its smart alloys layers by (a)  $H^+$  and (b)  $He^+$  ion bombardment as a function of the incident ion energy using the SRIM-2013 program

We have found that the W-Cr-Si thin layer is giving the weakest performance compared to all other thin layers because it has the highest  $S_n$  for two ions and is followed by W-Cr-Ti, W-Cr-Y, and W in descending order. However, there is competition between these layers in the range of 4 to 10 keV for H<sup>+</sup> ions and in the range of 9 to 10 keV for He<sup>+</sup>

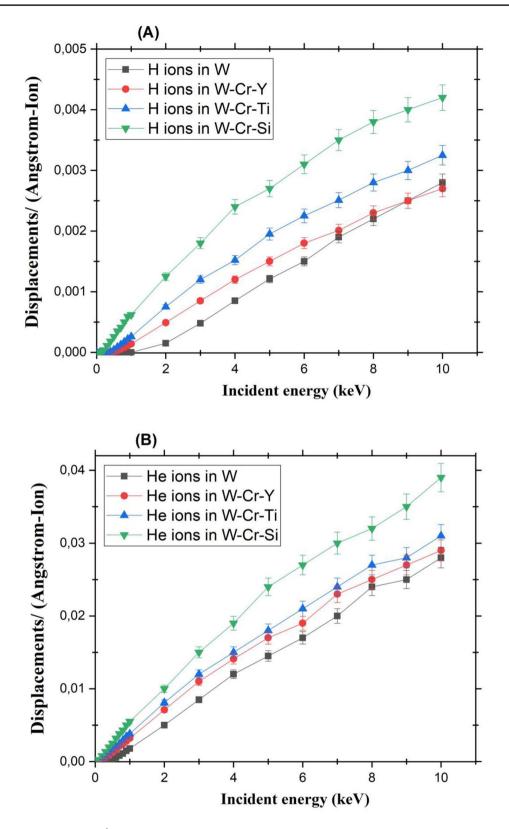


Fig. 5 Total displacements per length (Å) per ion in W and its smart alloys layers by (a)  $H^+$  and (b)  $He^+$  ion bombardment as a function of the incident ion energy using the SRIM-2013 program

ions. In addition, it has a higher total number of vacancies

per (Å- H<sup>+</sup> Ion or Å- He<sup>+</sup> Ion), a higher total number of

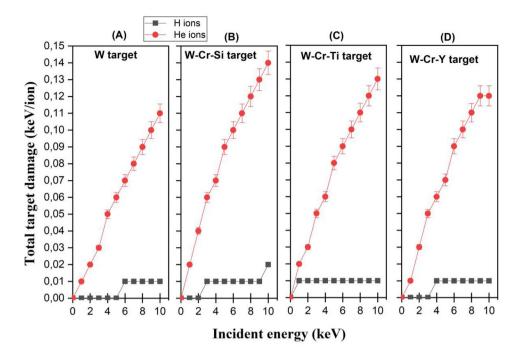


Fig. 6 Total target damage as a function of incident energy of two H<sup>+</sup> and He<sup>+</sup> ions for (a) W, (b) W-Cr-Si, (c) W-Cr-Ti, and (d) W-Cr-Y using the SRIM-2013 program

displacements per (Å-  $H^+$  or  $He^+$  Ion) and higher total damage, despite having a higher total number of replacements per (Å-  $H^+$  Ion) at incident energies between 0 and 3 keV.

Despite the fact that W-based smart alloys can greatly reduce the oxidation rate compared to pure W. In this study, we found that the pure W thin layer outperforms all smart alloy protective layers in terms of the total number of vacancies per (Å- H<sup>+</sup> Ion or Å- He<sup>+</sup> Ion), the total number of replacements per (Å-He<sup>+</sup> Ion), the total number of displacements per (Å- H<sup>+</sup> Ion or Å- He<sup>+</sup> Ion), and total target damage. The W thin layer has the highest total number of replacements per (Å-He<sup>+</sup> Ion), the lowest total number of vacancies per (Å- H<sup>+</sup> Ion or Å- He<sup>+</sup> Ion), and the lowest total number of displacements per (Å- He<sup>+</sup> Ion), as well as the least total damage over the entire range of incidence energies (0-10 keV). It is worth noting that the hardness and electrical conductivity enhance when electronic stopping power (S<sub>e</sub>) increases and nuclear stopping power reduces. In the matter of He<sup>+</sup>, it is noted that the W has these two qualities because its Se values are maximum at high energy and its S<sub>n</sub> values are minimum compared to ternary alloys. In view of all results, W is widely regarded as the most promising armor material for future nuclear fusion power plants. It is resilient against vacancies, atomic displacement, total damage, and nuclear energy loss.

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