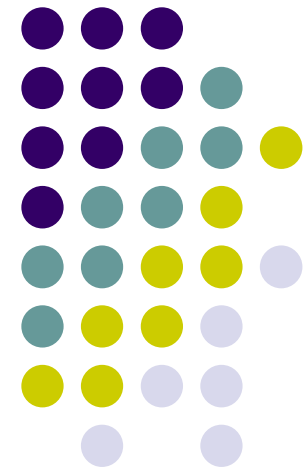
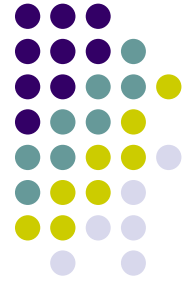


Difusão



Sumário

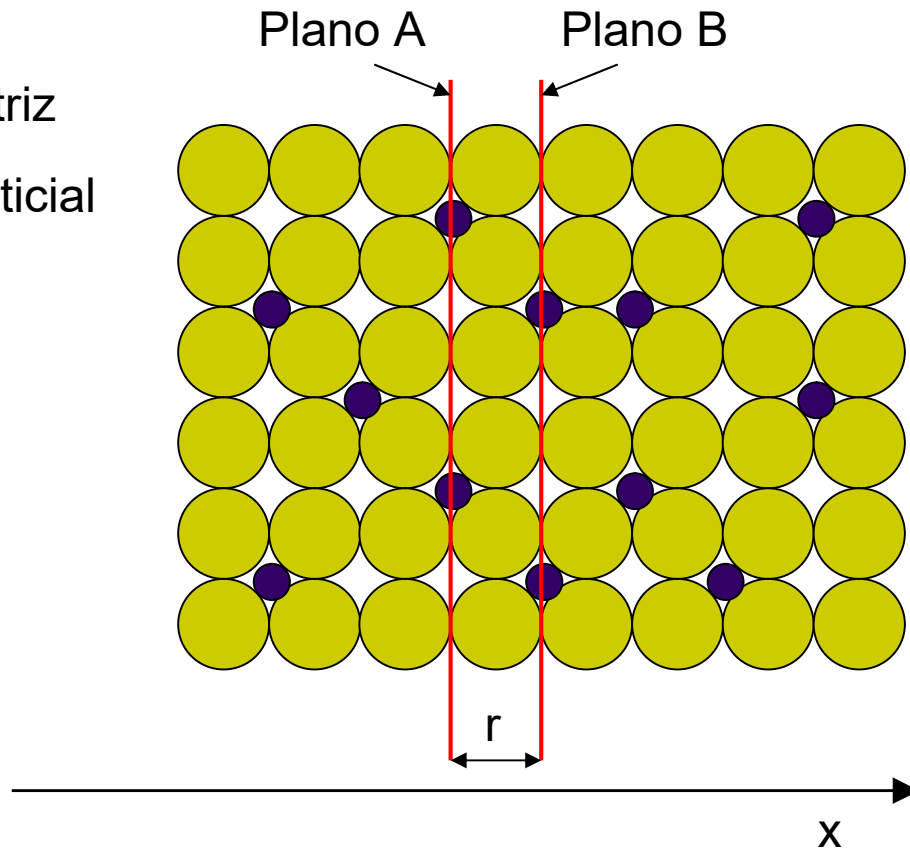


- Difusão de Intersticiais
 - Regime estacionário (1ª lei de Fick)
 - Exemplo de uso
 - O coeficiente de difusão
 - Regime transiente (2ª lei de Fick)
 - Solução para um sólido semi-infinito
 - Exemplo de uso
- Autodifusão
 - Mecanismo
- Difusão de Substitucionais
 - Criação e aniquilação de vacâncias
 - Efeito Kirkendall
 - Equações de Darken (coeficiente de interdifusão)
 - Análise de Matano
- Referências

Difusão de Intersticiais



- Matriz
- Intersticial



Número de Intersticiais no plano
 Área do Plano
 Saltos/segundo

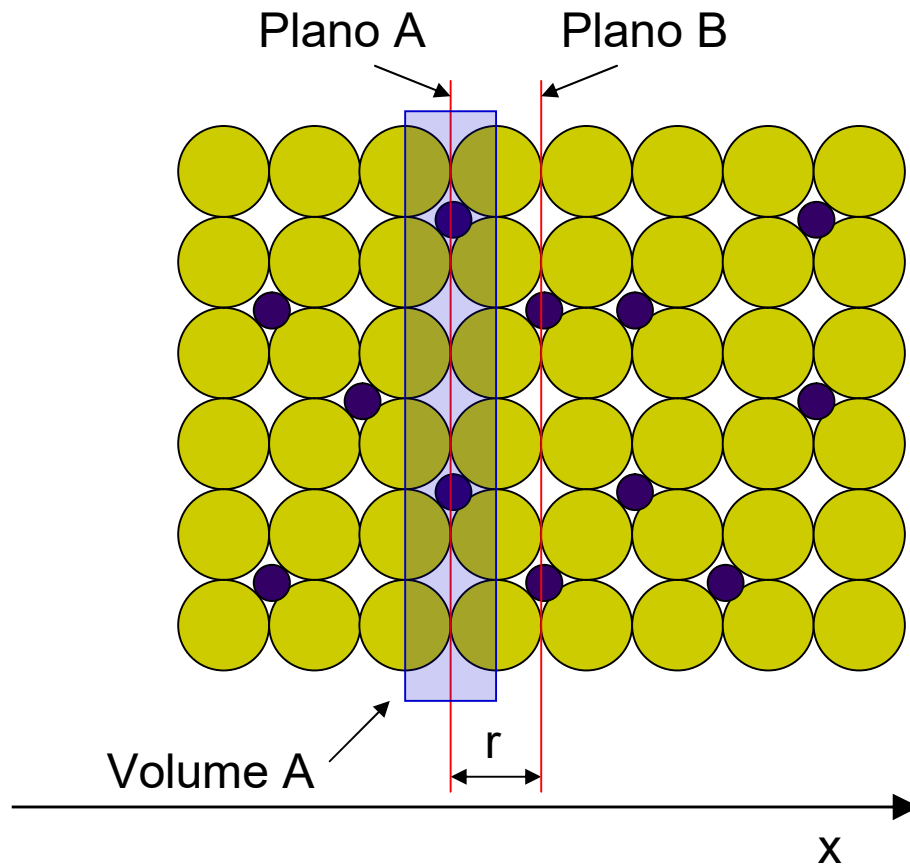
$$\vec{J}_x = \frac{1}{6} \Gamma \frac{n_A}{A}$$

$$\vec{J}_x = -\frac{1}{6} \Gamma \frac{n_B}{A}$$

$$J_x = \frac{1}{6} \Gamma \frac{(n_A - n_B)}{A}$$

(átomos/m²/s)

Difusão de Instersticiais



$$C_A = \frac{n_A}{V_A} = \frac{n_A}{r \cdot A}$$

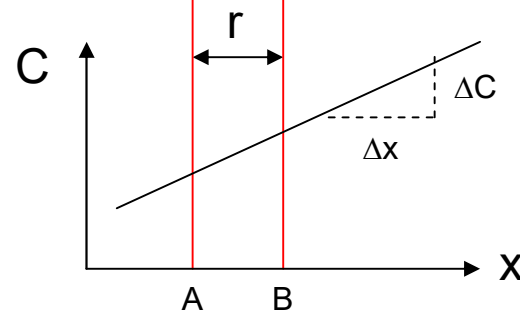
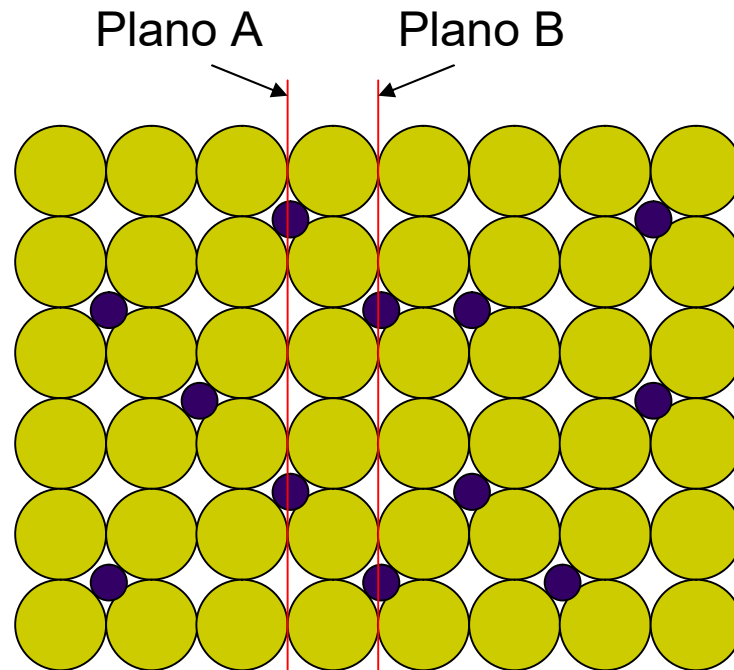
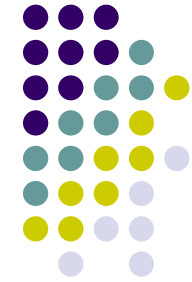
$$C_B = \frac{n_B}{r \cdot A}$$

$$J_x = \frac{1}{6} \Gamma \frac{(n_A - n_B)}{A}$$

$$J_x = \frac{1}{6} \Gamma r \cancel{A} \frac{(C_A - C_B)}{\cancel{A}}$$

$$J_x = \frac{1}{6} \Gamma r (C_A - C_B)$$

Difusão de Instersticiais

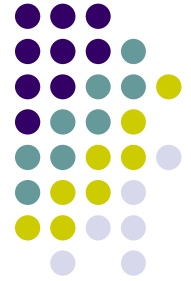


$$\frac{\Delta C}{\Delta x} = \frac{C_B - C_A}{r}$$

$$C_A - C_B = -r \cdot \frac{\Delta C}{\Delta x}$$

$$J_x = \frac{1}{6} \Gamma r (C_A - C_B)$$

$$J_x = -\frac{1}{6} \Gamma r^2 \frac{\Delta C}{\Delta x}$$



1ª lei de Fick

$$J_x = -\frac{1}{6} \Gamma r^2 \frac{\Delta C}{\Delta x}$$

$$\Delta x \rightarrow 0 \quad J_x = -\frac{1}{6} \Gamma r^2 \frac{\partial C}{\partial x}$$

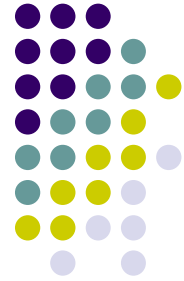
↖
D

$$J_x = -D \frac{\partial C}{\partial x}$$

$$J = -D \left(\frac{\partial C}{\partial x} + \frac{\partial C}{\partial y} + \frac{\partial C}{\partial z} \right)$$

$$J = -D \nabla C$$

A força motriz para a difusão é o gradiente de concentração

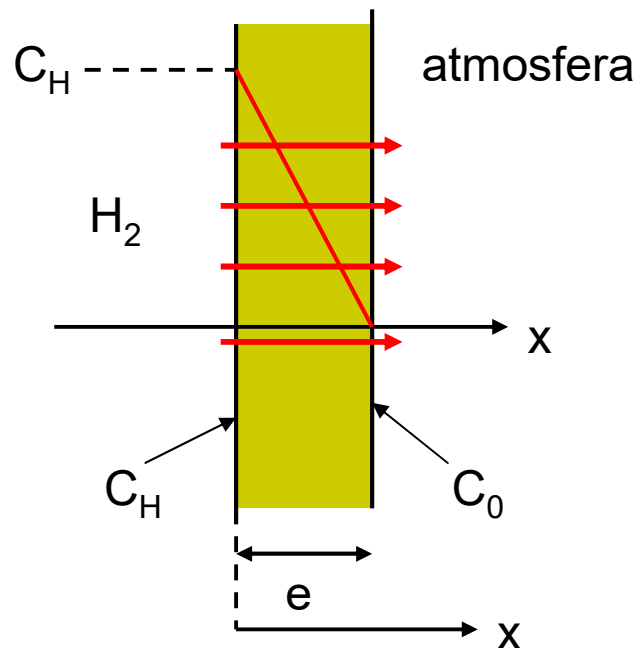


Aplicação da 1ª lei de Fick

- Regimes estacionários

$$\frac{\partial C}{\partial t} = 0 \quad \frac{\partial C}{\partial x} = \text{constante} \quad J_x = \text{constante}$$

- Exemplo



$$C_H = \underline{cte}$$

$$C_0 = 0$$

$$\frac{\partial C}{\partial x} = \underline{cte} = \frac{\Delta C}{\Delta x} = \frac{C_0 - C_H}{e} = \frac{-C_H}{e}$$

$$J_x = -D \frac{\partial C}{\partial x} = -D \frac{-C_H}{e}$$

$$J_x = D \frac{C_H}{e}$$

O coeficiente de difusão



$$D = \frac{1}{6} \Gamma r^2$$

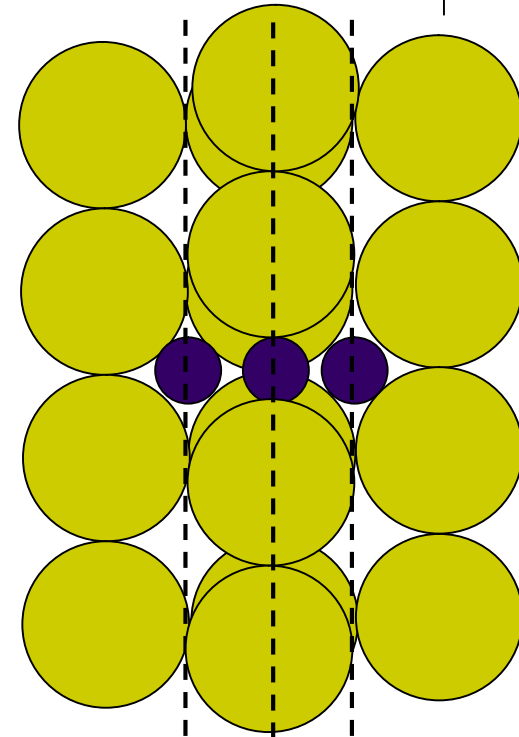
$$\Gamma = z \nu \exp\left(\frac{-\Delta G_m}{RT}\right) \quad \Delta G = \Delta H - T\Delta S$$

Configuração do interstício
 Freqüência de vibração atômica
 Probabilidade de sucesso

$$D = \frac{1}{6} r^2 z \nu \exp\left(\frac{\Delta S_m}{R}\right) \exp\left(\frac{-\Delta H_m}{RT}\right)$$

$$D = D_0 \exp\left(\frac{-\Delta H_m}{RT}\right)$$

A temperatura ativa a difusão

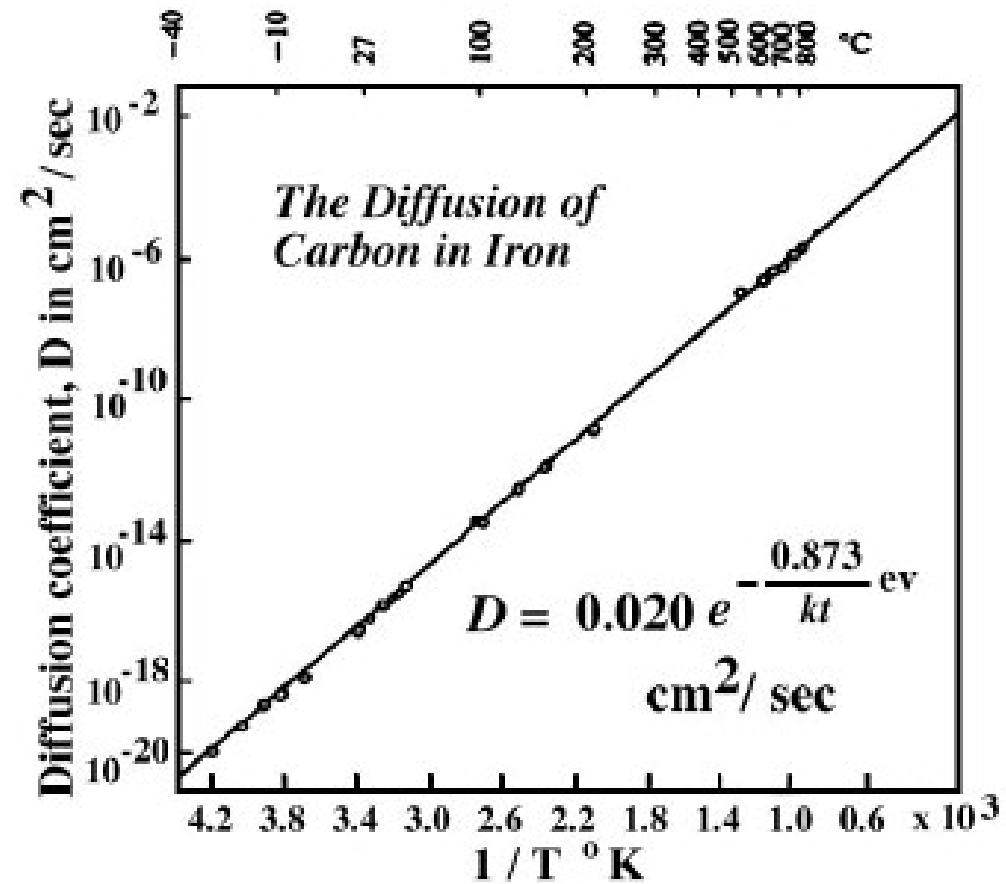


O coeficiente de difusão

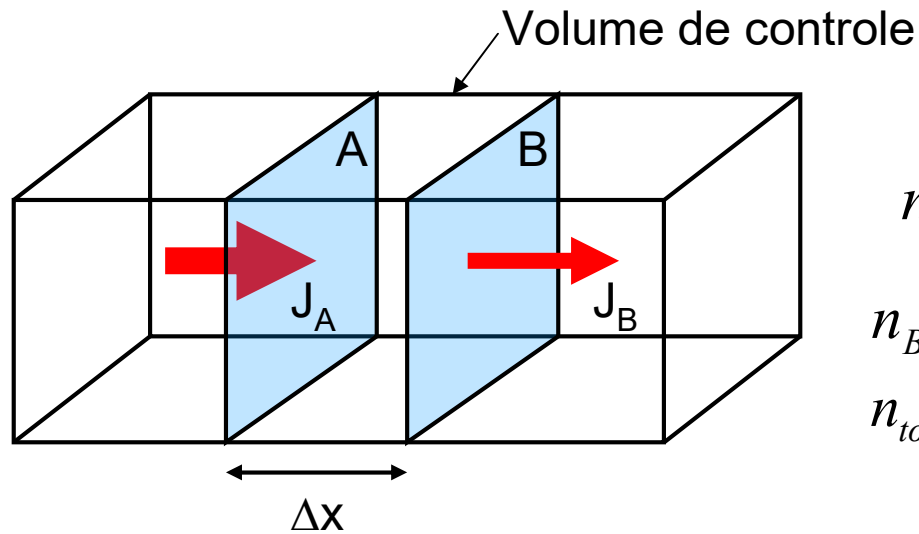


$$D = D_0 \exp\left(\frac{-\Delta H}{RT}\right)$$

$$\ln D = \ln D_0 - \frac{\Delta H}{RT}$$



Difusão em regime transiente



$$n_A = J_A \cdot A \cdot \Delta t$$

$$n_B = J_B \cdot A \cdot \Delta t$$

$$n_{total} = n_A - n_B = (J_A - J_B) \cdot A \cdot \Delta t$$

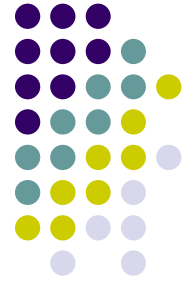
$$\Delta C = \frac{n_{total}}{V}$$

$$\frac{\Delta C}{\Delta t} = - \frac{\Delta J}{\Delta x}$$

$$\Delta x \rightarrow 0$$

$$\Delta t \rightarrow 0$$

$$\frac{\partial C}{\partial t} = - \frac{\partial J}{\partial x}$$



2ª lei de Fick

$$\frac{\partial C}{\partial t} = -\frac{\partial J}{\partial x} \quad J = -D \frac{\partial C}{\partial x}$$

$$\frac{\partial C}{\partial t} = \frac{\partial}{\partial x} \left(D \frac{\partial C}{\partial x} \right)$$

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial x^2}$$

$$\frac{\partial C}{\partial t} = D \left(\frac{\partial^2 C}{\partial x^2} + \frac{\partial^2 C}{\partial y^2} + \frac{\partial^2 C}{\partial z^2} \right)$$

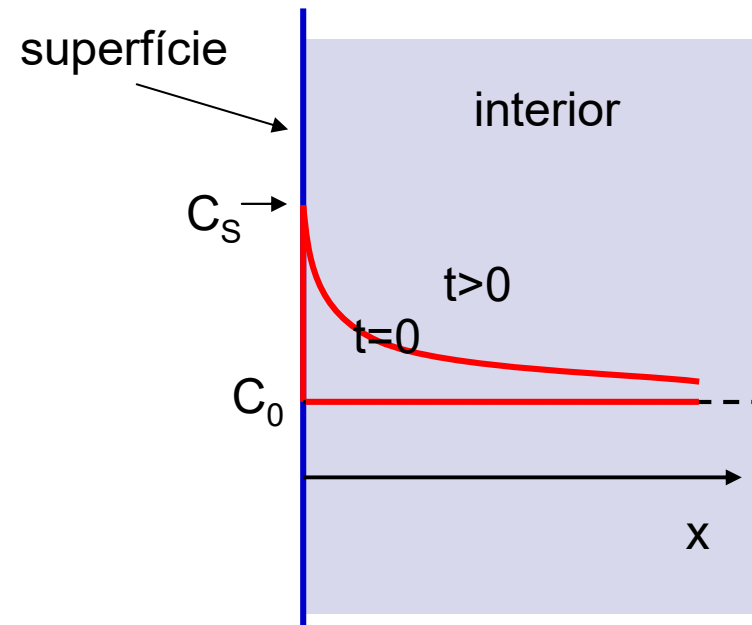
$$\frac{\partial C}{\partial t} = D \nabla^2 C$$



Uma solução da segunda lei

- Sólido semi-infinito de superfície plana
- $C_s = \text{cte}$
- $C_{(x)} = C_0$ para qualquer $x > 0$ quando $t = 0$
- Para $t > 0$, $C_{(\text{infinito})} = C_0$

$$\frac{C_{(x,t)} - C_0}{C_s - C_0} = 1 - \text{erf}\left(\frac{x}{2\sqrt{Dt}}\right)$$



Função erro



z	erf(z)	z	erf(z)	z	erf(z)
0	0.0000	0.55	0.5633	1.3	0.9340
0.025	0.0282	0.60	0.6038	1.4	0.9523
0.05	0.0564	0.65	0.6420	1.5	0.9661
0.10	0.1125	0.70	0.6778	1.6	0.9763
0.15	0.1680	0.75	0.7111	1.7	0.9838
0.20	0.2227	0.80	0.7421	1.8	0.9891
0.25	0.2763	0.85	0.7707	1.9	0.9928
0.30	0.3286	0.90	0.7969	2.0	0.9953
0.35	0.3794	0.95	0.8209	2.2	0.9981
0.40	0.4284	1.00	0.8427	2.4	0.9993
0.45	0.4755	1.1	0.8802	2.6	0.9998
0.50	0.5205	1.2	0.9103	2.8	0.9999



Aplicação da segunda lei

- Cementação

- $C_0 = 0,2\%$
- $C_S = 1\%$
- $T = 900^\circ\text{C}$
- $t = 6$ horas
- C a 1 mm da superfície?

$$\frac{C_{(x,t)} - C_0}{C_S - C_0} = 1 - \text{erf}\left(\frac{x}{2\sqrt{Dt}}\right)$$

$$\frac{C_{(x,t)} - 0,2}{1 - 0,2} = 1 - \text{erf}\left(\frac{x}{2\sqrt{Dt}}\right)$$

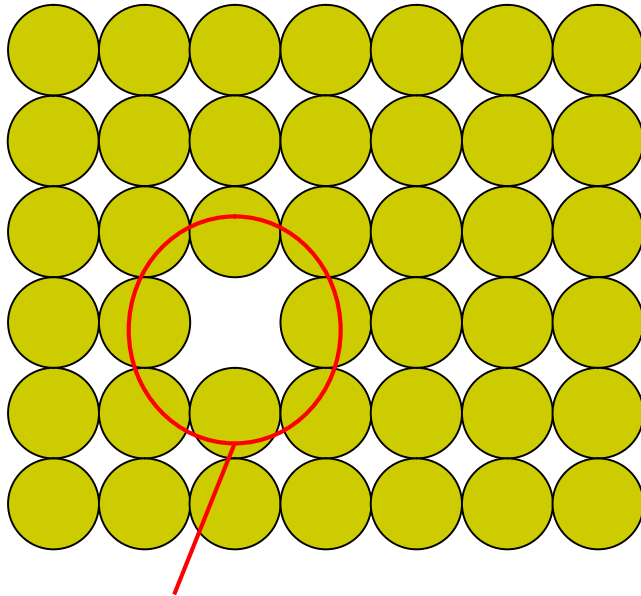
$$C_{(x,t)} = 1 - 0,8 \cdot \text{erf}\left(\frac{x}{2\sqrt{Dt}}\right)$$

$$z = \frac{x}{2\sqrt{Dt}} = \frac{0,1\text{cm}}{2\sqrt{3,55 \times 10^{-6} \frac{\text{cm}^2}{\text{s}} \cdot 6.3600\text{s}}} = 0,255$$

$$\text{erf}(0,255) \cong 0,28$$

$$C_{(x,t)} \cong 1 - 0,8 \cdot 0,28 \cong 0,77\%$$

Autodifusão



Átomos que podem mudar de posição



$$D = \frac{1}{6} \Gamma r^2$$

$$\Gamma = z \nu \cdot C_v \cdot \exp\left(\frac{-\Delta G_m}{RT}\right)$$

Concentração de vacâncias

$$C_v = \exp\left(\frac{-\Delta G_v}{RT}\right)$$

$$\Gamma = z \nu \cdot \exp\left(\frac{-\Delta G_v}{RT}\right) \cdot \exp\left(\frac{-\Delta G_m}{RT}\right)$$

$$D = \frac{1}{6} r^2 z \nu \exp\left(\frac{-\Delta G_m - \Delta G_v}{RT}\right)$$

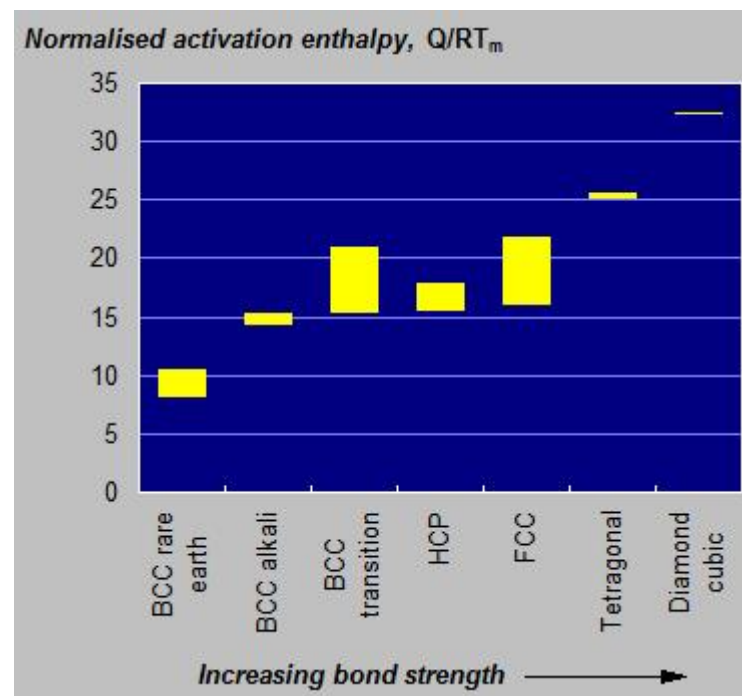


Autodifusão

$$D = \frac{1}{6} r^2 z \nu \exp\left(\frac{-\Delta G_m - \Delta G_v}{RT}\right)$$

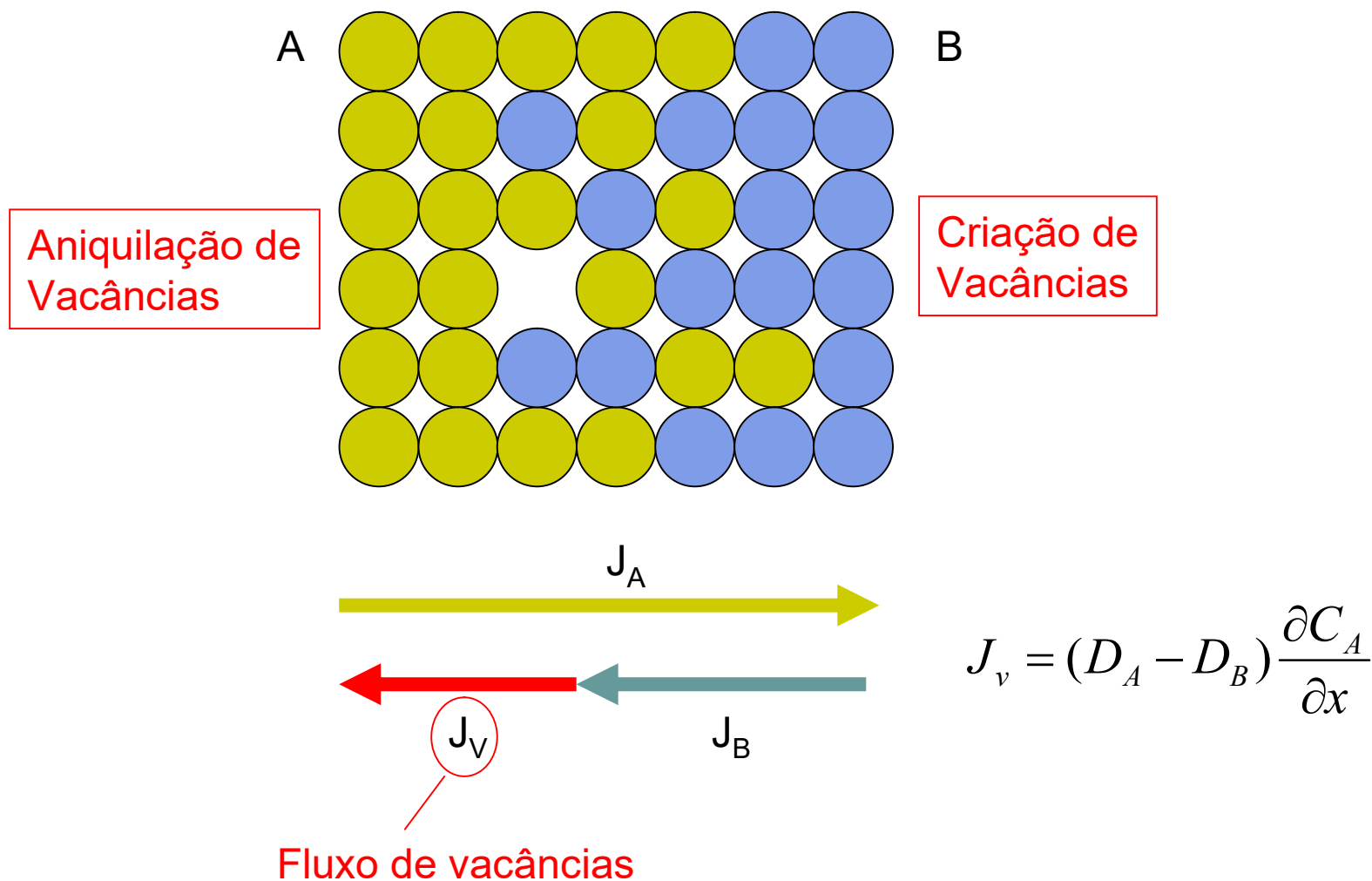
$$D = \frac{1}{6} r^2 z \nu \exp\left(\frac{\Delta S_m + \Delta S_v}{R}\right) \exp\left(\frac{-\Delta H_m - \Delta H_v}{RT}\right)$$

$$D = D_0 \exp\left(\frac{-\Delta H_A}{RT}\right)$$

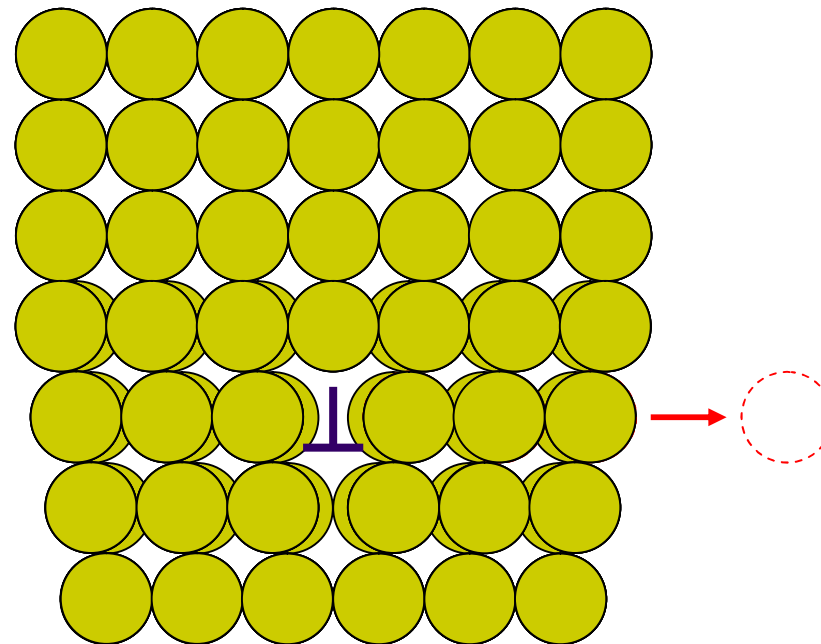




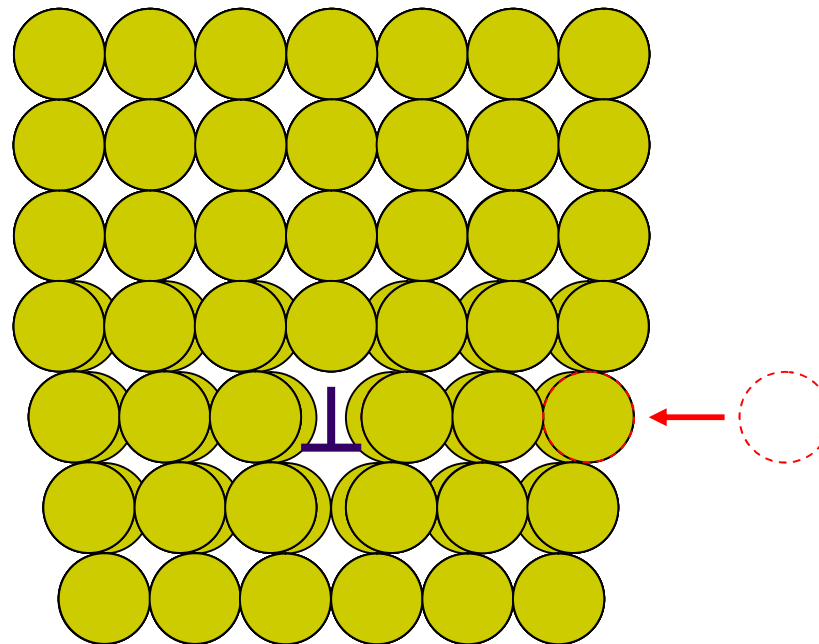
Difusão de Substitucionais



Criação de Vacâncias



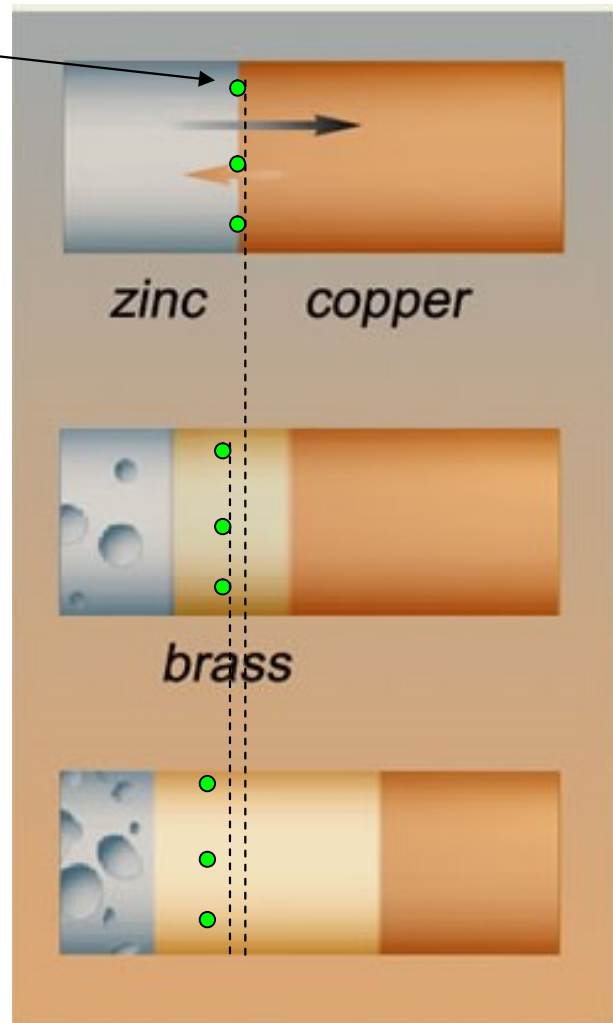
Aniquilação de Vacâncias



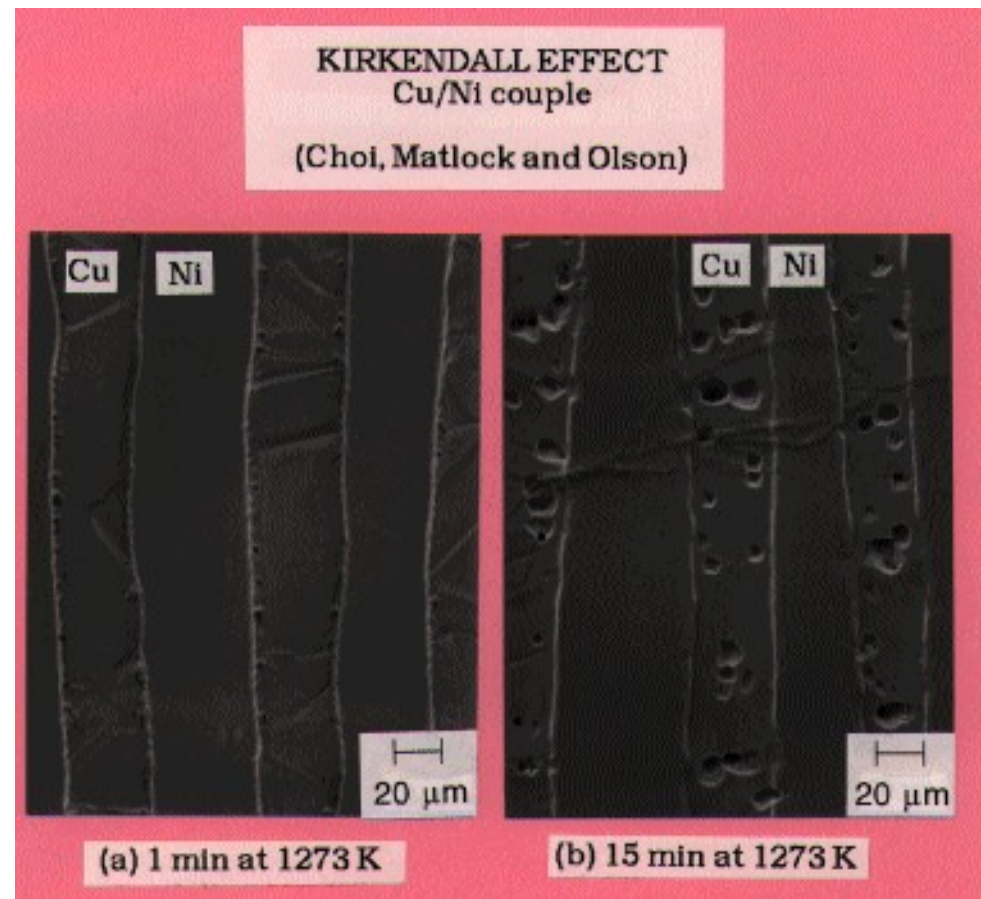
Efeito Kirkendall



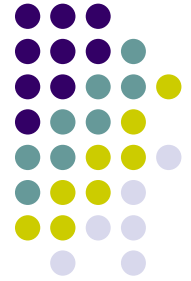
Marcadores



Efeito Kirkendall



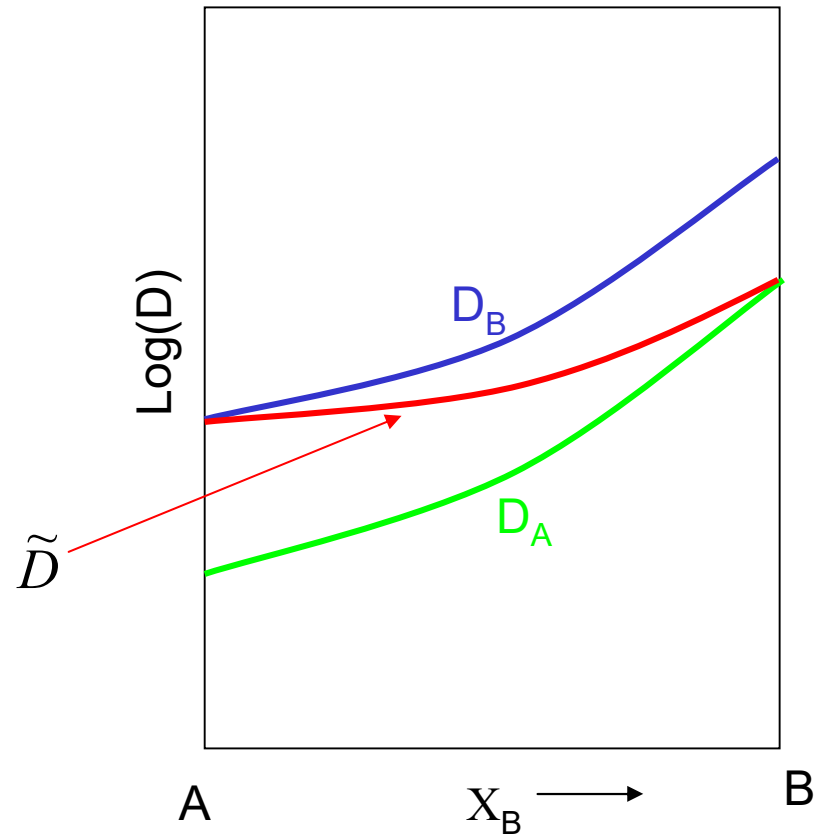
Equações de Darken



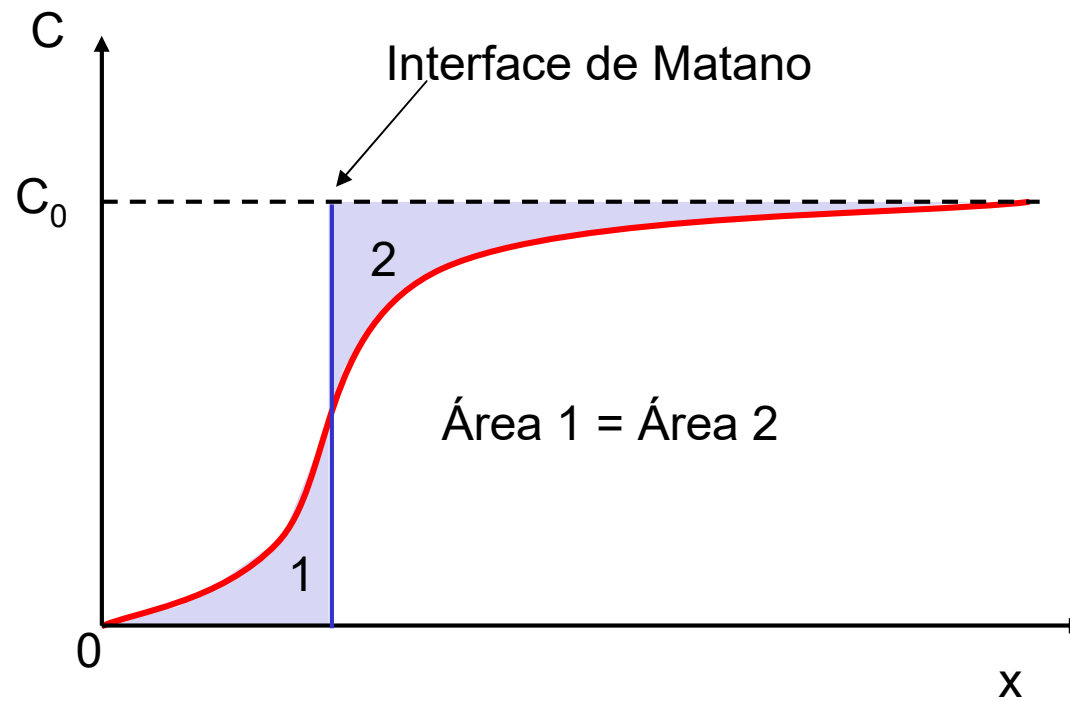
$$J_A = -(\chi_A D_A + \chi_B D_B) \frac{\partial C_A}{\partial x}$$

$$J_A = -\tilde{D} \frac{\partial C_A}{\partial x}$$

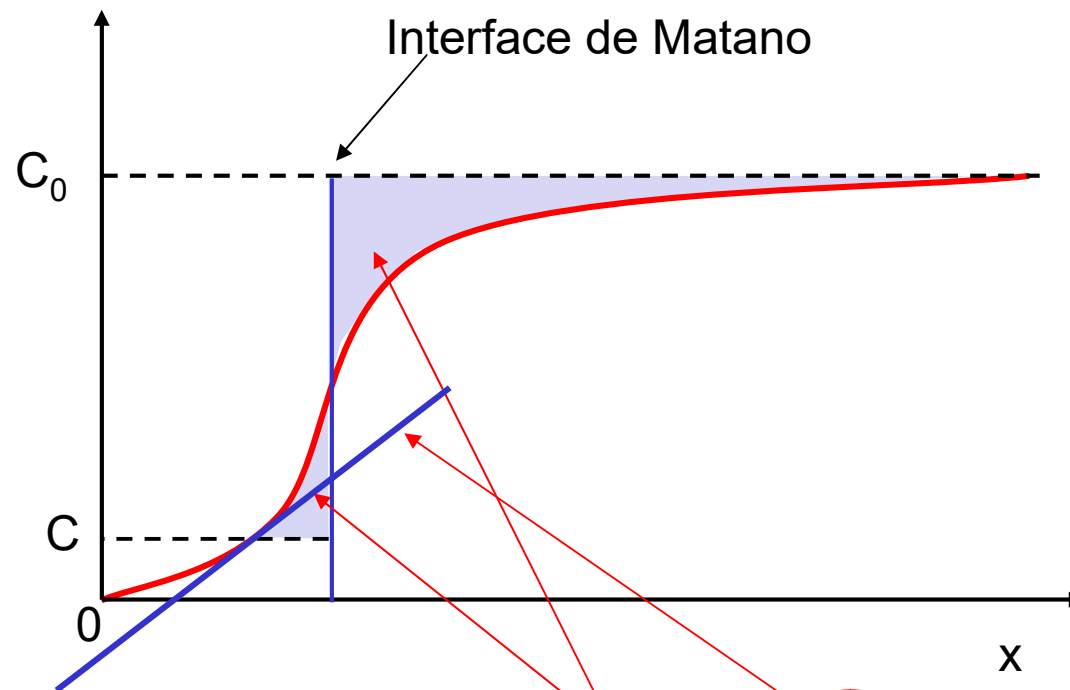
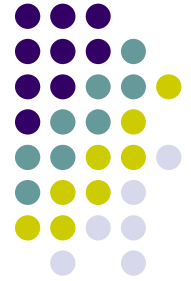
$$\frac{\partial C_A}{\partial t} = \frac{\partial}{\partial x} \left(\tilde{D} \frac{\partial C_A}{\partial x} \right)$$



Análise de Matano



Análise de Matano



$$\tilde{D} = -\frac{1}{2t} \int_{C_0}^C x dC \left(\frac{dx}{dC} \right)$$



Referências

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- Smallman, R.E. e Bishop, R.J. – Modern Physical Metallurgy and Materials Engineering, 6^a ed., Butterworth-Heinemann, 1999.
- Verhoeven, J.D. – Fundamentals of Physical Metallurgy, Wiley, 1989.