











1- Analyte Structure – Answer the following questions:

- What are the functional groups?
- Is it ionic or nonionic?
- What is the water solubility?
- In what organic solvent is the analyte soluble?
- Does the matrix (pH and ionic strength) affects the solubility and structure of the analyte?

SPE - Method Development

2- The goal of the analysis

Example: The herbicide atrazine widely used in corn and sugar cane crops in Brazil and USA. Banned from EU

Matrix: Surface Waters

Maximum concentration level (MCL) defined by US-EPA: 3 μg L⁻¹ In European Union the maximum concentration allowed is 0.1 μg L⁻¹

Limit of detection should be at least 0.05 μ g L⁻¹

For the aimed detectability – GC-MS should be used

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3- Obtain the physicochemical characteristics

Consult Merck Index, PubChem

What is the solubility in water?

 $\log P_{O/W} = \log \frac{[S]_O}{[S]_W}$

 $\begin{array}{l} \mbox{Log $P_{O/W} < 1.5 - polar$} \\ \mbox{1.5 < Log $P_{O/W} < 4 - moderate polarity$} \\ \mbox{Log $P_{O/W} > 4 - nonpolar$} \end{array}$

Is the reversed phase mechanism possible?

H-bonding is possible for the amino - nitrogen?

Could the pKa of atrazine be a problem because of the ionization of the analyte?



SPE - Method Development Planning for GC-MS

Consider that the GC-MS has a detection limit of 100~pg when 2 μL of solvent are injected, and the volume of the microvials is $100~\mu L$

Therefore, the minimum mass per vial is 100 μ L x 50 pg/ μ L = 5000 pg (or 5 x 10^{-3} μ g)

In a 0.05 μ g/L solution, which volume does contain 5 x 10⁻³ μ g of atrazine?

0.05 μg _____ 1 L

 $5 \times 10^{-3} \mu g$ _____ x x = 0.1L

For a LOD of 0.05 μ g/L a minimum of 100 mL of water is required, which must be concentrated to a volume of 100 μ L for the injection of 2 μ L

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4- Choose the mechanism

Normal phase?

No, only if atrazine were in an organic solvent

Ion Exchange?

No, Atrazine protonates only at very low pH (pKa = 1,7)

In acidic medium humic acids (the main components of natural organic matter) precipitates

Silica based sorbents are stable in a pH range between 2.5 – 7.5



SPE - Method Development Before loading the sample, condition the column!!!! For reversed phase: C18-7 1 – Wash with organic Solvent (Typically Methanol) to remove impurities and to wet the pores 2- Condition with water or the sample matrix A Silica C18 sorbent ried after conditioning with methanol B Silica C18 sorbent inditioned without drying

buffer – compatible with

3- Don't let the sorbent dry



SPE - Method Development 5- Elution Choose the solvent: Ethyl acetate and chloroform work well for GC Acetonitrile and methanol, better for HPLC Residual water may affect the recoveries, especially if ethyl acetate or chloroform are used as eluting solvent since they do not mix with water and a new Liquid-Liquid equilibrium sets Removed by Sorbed water reduced pressure before elution

Void Water Trapped water

Mixing the solvent with another solvent miscible with water (Methanol)







5- Elution

The volume of the eluting solvent depends on:

The retention of the analyte

The Void volume of the sorbent

A typical SPE cartridge filled with 60 μm particles has a void volume of 120 μL per 100 mg of sorbent

For a 500 mg cartridge – 600 μ L of void volume

$V_r = V_0(1+k')$

 V_r = volume of the maximum concentration of the eluting peak V_0 = Void Volume K' = chromatographic retention factor (number of void volumes

required for the peak concentration elutes from de the column)



SPE - Method Development 5- Elution

For a 500 mg cartridge and k' = 3, we have

Vr = 0.6(1 + 3) = 2.4 mL

Since 2.4 mL is the volume corresponding to peak maximum, the elution volume should be at least 5 mL

If k' = 1, Vr = 1.2 mL, so at least 2.4 mL should be used for elution

The void volume is minimized by efficient packing of the sorbent inside the column device





Alternative approach for the determination of the breakthrough



Measure the mass of the analyte in the second cartridge relative to mass of compound that was present in the original sample



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SPE in 5-steps: Executing and troubleshooting

Step 1: Check the efficiency of the eluting solvent

Spike the compound in the eluting solvent and pass the solution through the conditioned sorbent

Compare the recovery to the same standard (spiked to the solvent) and analyzed directly (not undergone sample preparation losses due to SPE)

90 – 100 % recovery → Good eluting solvent

Problem 1 – Incomplete recovery

The eluting solvent is not capable of breaking the bonding mechanism of retention

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Problem 1 - Remedies

- Increase the volume of solvent or try back extraction (difficult in off-line cartridges – but quite easy in automated online systems)
- Change the solvent or mix it with others to increase or decrease the polarity
- pH adjustments to change the hydrophobicity or ionic state of the analyte. Hydrogen bonding may be retaining the compound in active sites of silica-based sorbent, requiring basic solvent for elution
- Decrease the interaction strength between the analyte and the sorbent. Try C8, C4, cyanopropyl instead C18
- Change the mechanism of retention, select a new sorbent and begin the method development again





Step 3: Analyze an enriched sample

- Spike a standard in a real matrix (river water, urine, soil extract, etc) and run the planned procedure
- Compare the result with that obtained from a standard spiked in distilled water
 Yes
 Clean spectrum or chromatogram?
 Go to
 Troubleshooting
 Sample matrix

problems

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Problem 3 – Matrix interfering substances Problem 3 remedies

- Design the washing step to selectively retain the analyte and elute the interferences
- Change the eluting solvent to retain the interferences and elute the analyte
- Cleanup the eluent of the SPE which contains both analyte and interferences with another sorbent that uses a diferent mechanism for the interference but does not retain the analyte

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Step 4: Calibration curve

- Make up a calibration curve over the instrument's linear range in the matrix that will be used and process the solutions through the SPE sorbent with the planned method.
- Check the linearity

Step 5: Analyze the samples

- Analyze real samples of unknown concentration and compare with
 an independent method for accuracy and precision
- Spike the sample and compare the recovery to check for matrix interferences

Expected Precision: ± 10%

Expected recovery (accuracy): 95 ± 10%

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Problem 4 – Solvents or Hardware Problem 4 remedies

- SPE hardware bleed wash the sorbent with the final eluting solvent during sorbent conditioning to remove interferences (in the sorbent – remains of the synthesis/modification processes)
- Check if the pH of the sample is within the range compatible with the sorbent

Most silica-based materials have to work in pH between 2.5 and 7.5 to avoid acid or base hydrolysis

 Change the solvent to eliminate bleed from the SPE hardware, or to eliminate impurities

SPE - Method Development Quantification

$$R\% = \frac{q_p}{q_i} 100 \qquad e^{\text{F}}$$

R% = recovery percentage q_p = amount of analyte in the processed sample q_i = amount of analyte in the initial sample

q₀ is the amount of analyte

preexisting in the sample

The analyte recovery is determined by adding a known amount of the analyte in a blank sample and measuring it in the processed sample

or

$$R\% = \frac{(q_p - q_o)}{(q_i - q_o)} 100$$

SPE - Method Development Quantification

Enrichment Factor (F)



 c_p = concentration in the processed solution c_i = concentration in the initial solution

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 $R = R_{retention} R_{elution}$

F can be obtained from the ratio of the slopes of the calibration curves obtained with SPE processed and non-processed solutions

If the calibration solutions are processed in the SPE, in a standard addition protocol, the knowledge of F is not necessary (although may be beneficial)







Analyte type	Matrix type	Sorbent	Extraction mechanism	Rinsing solvent	Eluent
Compounds with long alkyl chains, aromatic rings, low polarity	Aqueous, biological fluids	C18, C8, C2, phenyl, cyclohexyl, cyanopropyl, polymeric styrene-divinylbenzene	Distribution (reversed phase)	Water, methanol, other polar solvents	Hexane, chloroform, ethyl acetate
Hydrophilic groups, hydroxyls, amines, heteroatoms	Nonpolar, lipids	CN, 2OH-diol, silica, aminopropyl, Florisil, alurrina	Distribution (direct phase)	Hexare, CH ₂ Cl ₂ , other nonpolar solvents	Polar solvents, methanol/ water, methanol, etc.
Positively charged groups, such as amine cations	Aqueous, low ionic strength, biological fluids	Strong (benzene or propyl sulfonic groups) or weak (carboxylic acids)	Cation exchange	Water, methanol, other polar solvents, low ionic strength	Alkaline buffers, ammonia ammonia in methanol, high ionic strength
Negatively charged groups, ionized organic acids	Aqueous, Iow ionic strength, biological fluids	Strong (tetraalkylammonium), weak (diethylaminopropyl, amino)	Anion exchange	Water, methanol, other polar solvents, low ionic strength	Acidic buffers, high ionic strength
Vicinal diols	Aqueous, biological fluids	PBA (phenyl boronic)	Covalent bonds	Water, methanol	Acidic methanol
Specific analytes	Water, biological fluids	Specific, tailored for the analyte	Usually distribution		

Selection of Solid Phase Sorbent







SPE - Method Development Summary					
From the chemical structure and physicochemical properties – choose the retention mechanism					
For aqueous samples the decision for the sorbent is based on the polarity and ionic character of the analyte					
Analyte polar and ionic					
Analyte polar or nonpolar and nonionic					
Remember that pH control may be useful to change ionic compounds in nonionic and vice versa					
Decide if the SPE is for retention of the analyte or of interferences and chose the retention mechanism					

Summary

Choose the proper solvent to wash the sorbent from the interferences or

Wash the sorbent for quantitative transfer of the analyte, keeping the interferences adsorbed

Choose the eluting sorbent for breaking the bonding interactions with a minimum volume

Elute and analyze (eventually after evaporating the solvent and suspending the analyte in the solvent for HPLC or GC)

Validation and troubleshooting

SPE Method development

https://www.youtube.com/watch?v=Gkdow0i4F68

https://www.youtube.com/watch?v=A2B5ugQLQBw

https://www.youtube.com/watch?v=byzY4KOHFlg&t=708s