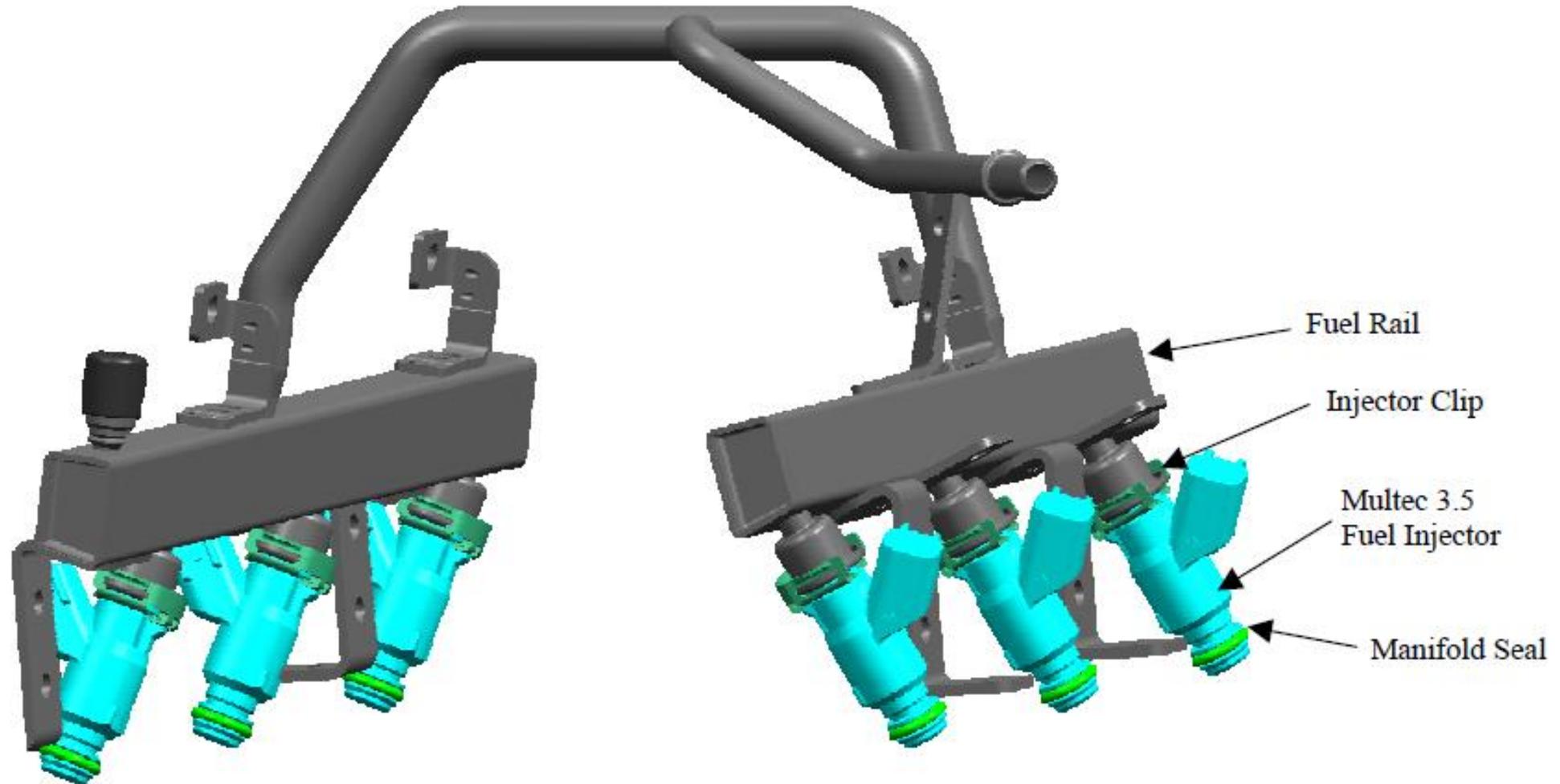


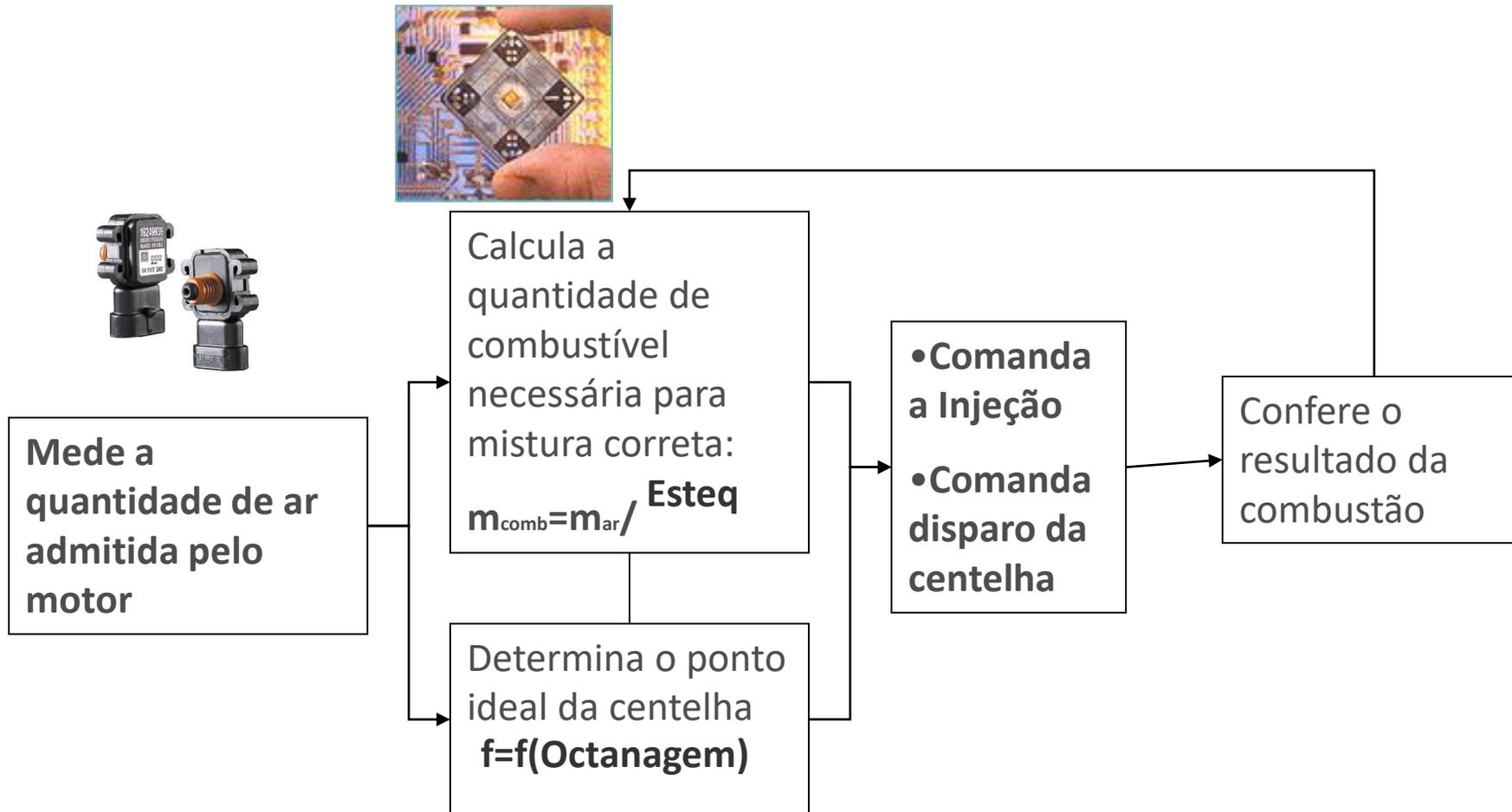
Válvula Injetora de Combustível



FLAUTA



Esquema Simplificado do Sistema de Gerenciamento:



Relação estequiométrica: (característica de cada combustível)

Massa de ar (gramas) necessária para queimar integralmente 1 grama de combustível;

Lambda: (característica de operação do motor)

$$\lambda = \frac{[\text{Massa } \underline{\text{de ar}} \text{ (gramas)} / \text{Massa de combustível}]}{\text{Relação estequiométrica } \underline{\text{do combustível utilizado}};}$$

efetivamente entrando no motor;

Método: Speed Density

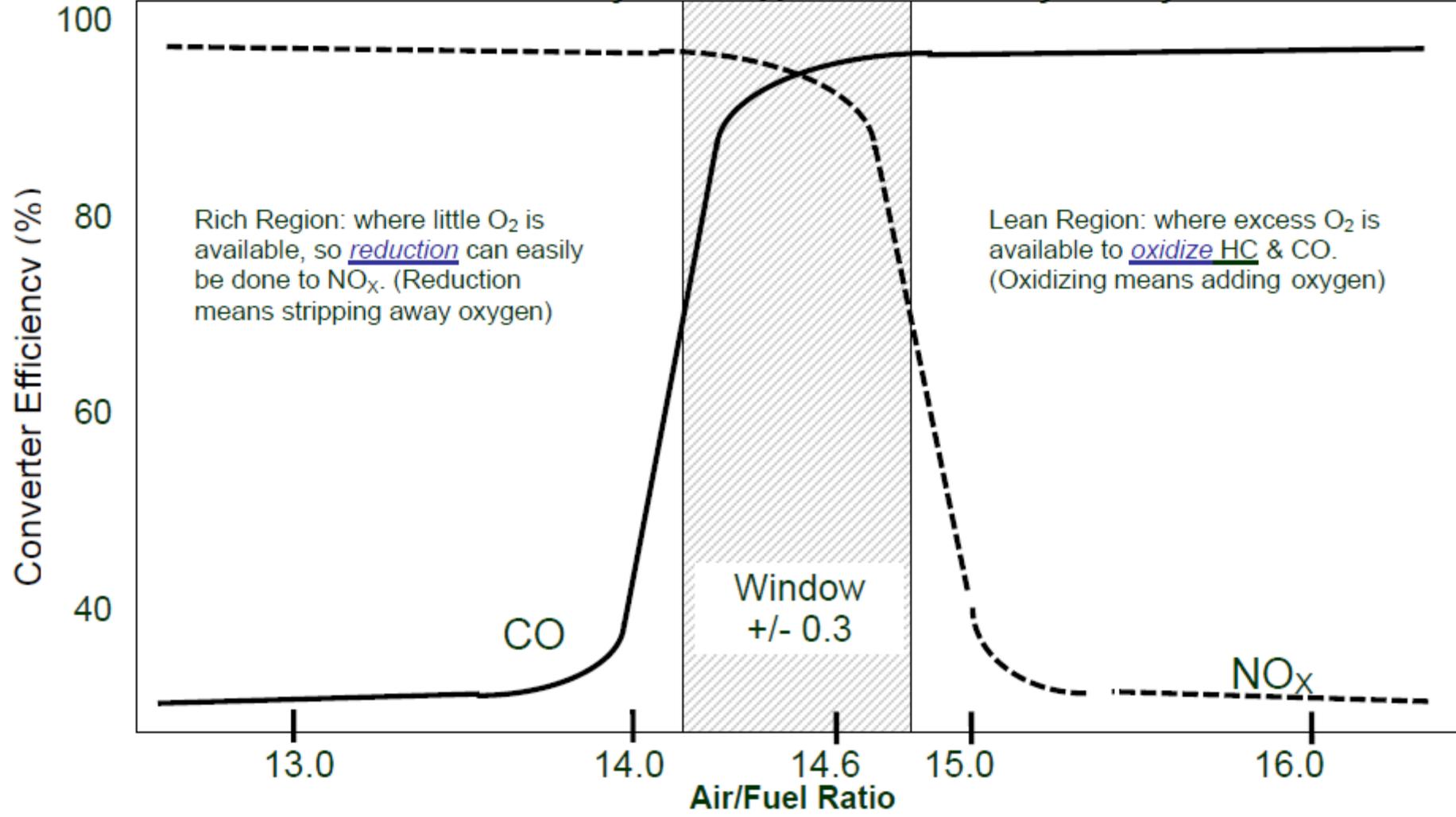
$$Massa_ar = \eta * \frac{Press\tilde{a}o}{R * Temperatura} * Cilindrada * \frac{RPM}{120}$$



Um preciso controle da relação ar-combustível requer o conhecimento do fluxo de ar que entra no motor.

$$\textit{Fluxo_Combustível} = \frac{\textit{Fluxo_Ar}}{\lambda_{desejado} * \textit{Stoich}}$$

Conversion Efficiency for a Typical Three-Way Catalyst



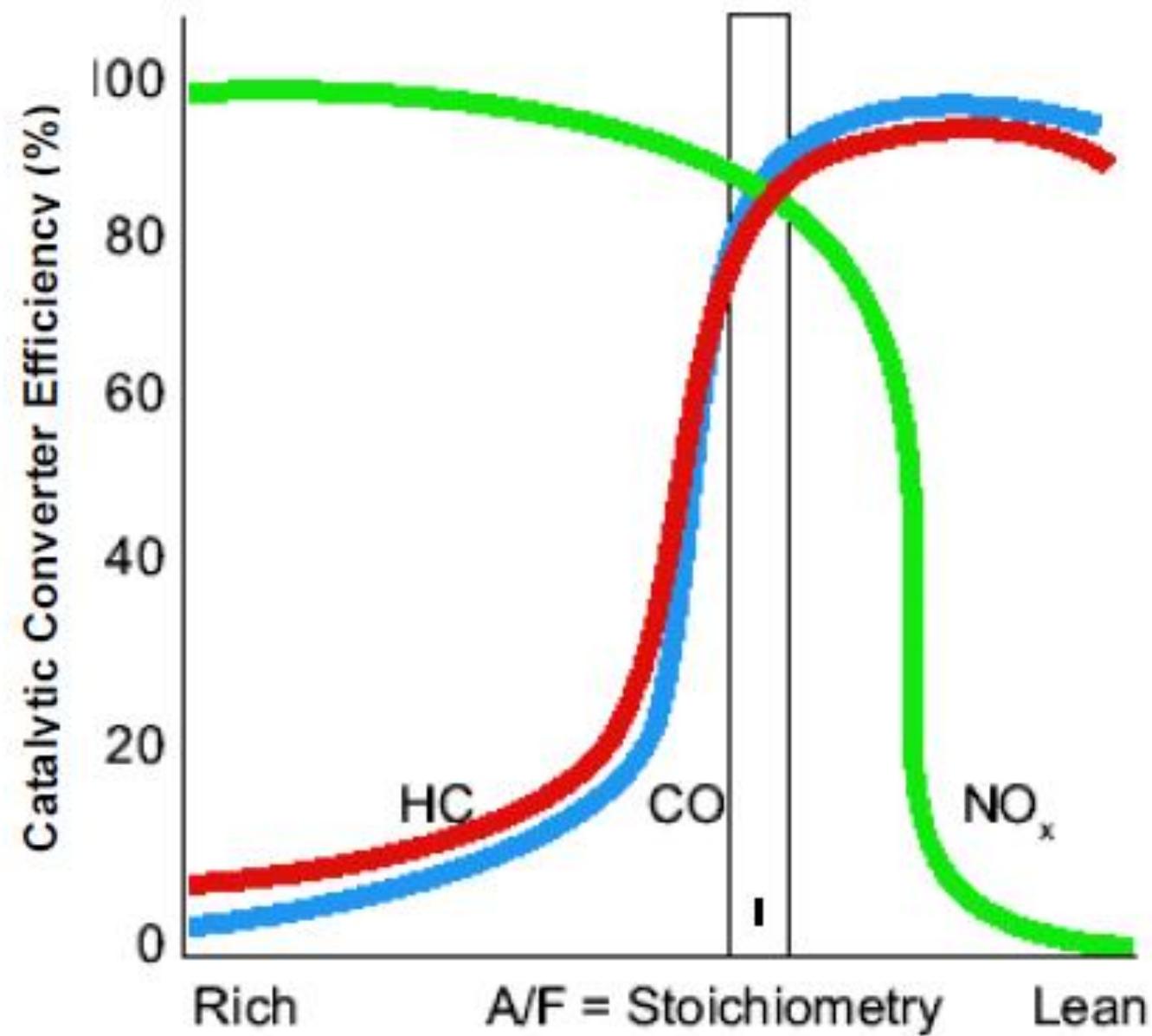
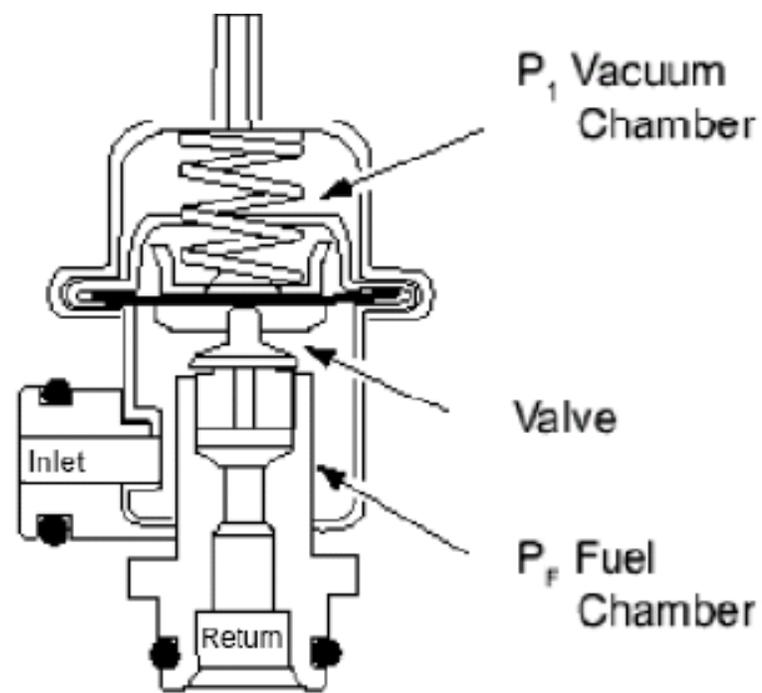


Figure 2-7 - Catalytic Converter Efficiency vs Air/Fuel Ratio



Regulator Force Balance

$$\Delta P_B \cdot A_D = F_S$$

$$(P_F - P_1) A_D = F_S$$

$$P_F - P_1 = \frac{F_S}{A_D}$$

Therefore Regulator Maintains
 $P_F - P_1$ (Delta P) across diaphragm

F_S = Spring Force

A_D = Diaphragm Area

P_F = Fuel Pressure

P_1 = Ambient Manifold Vacuum

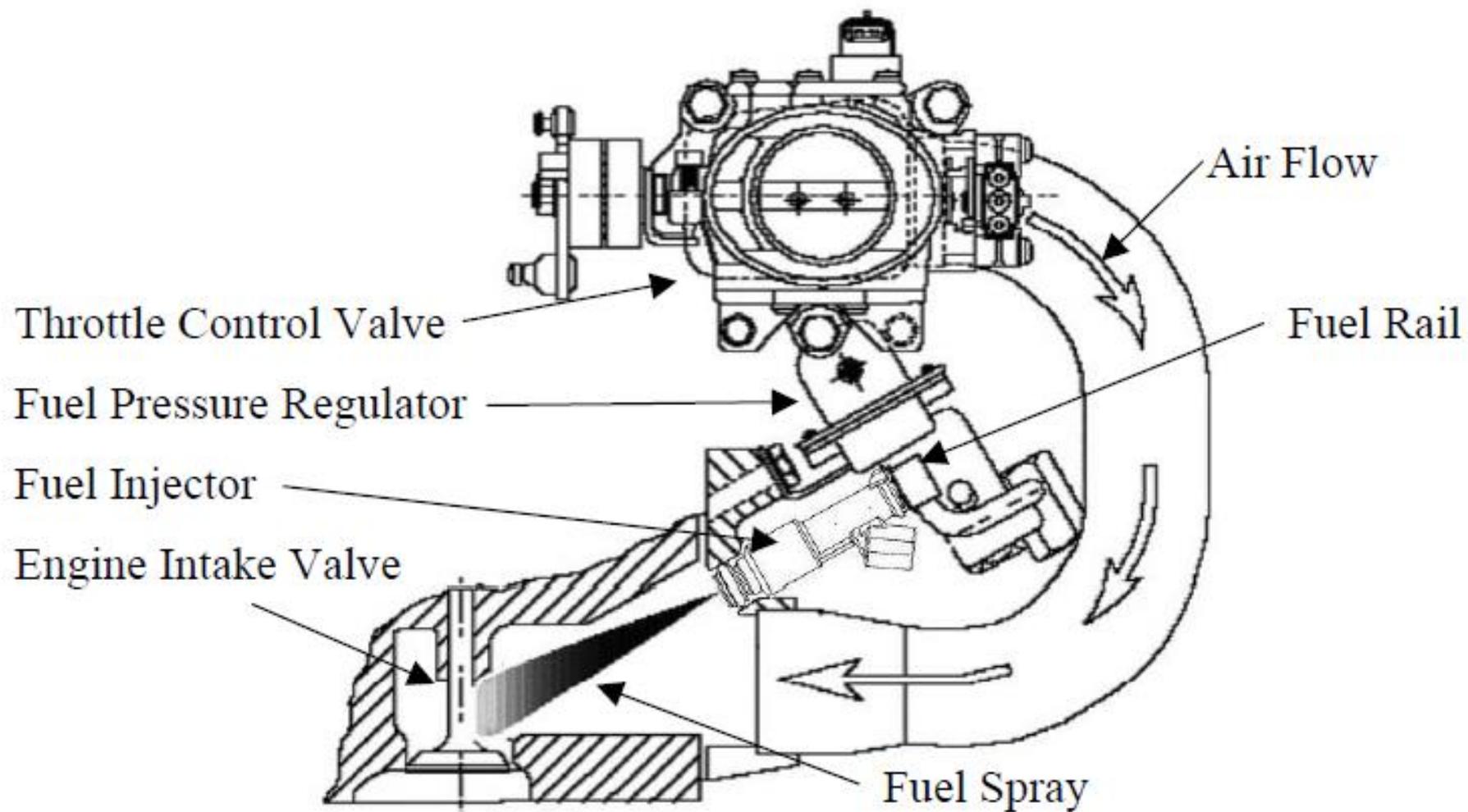
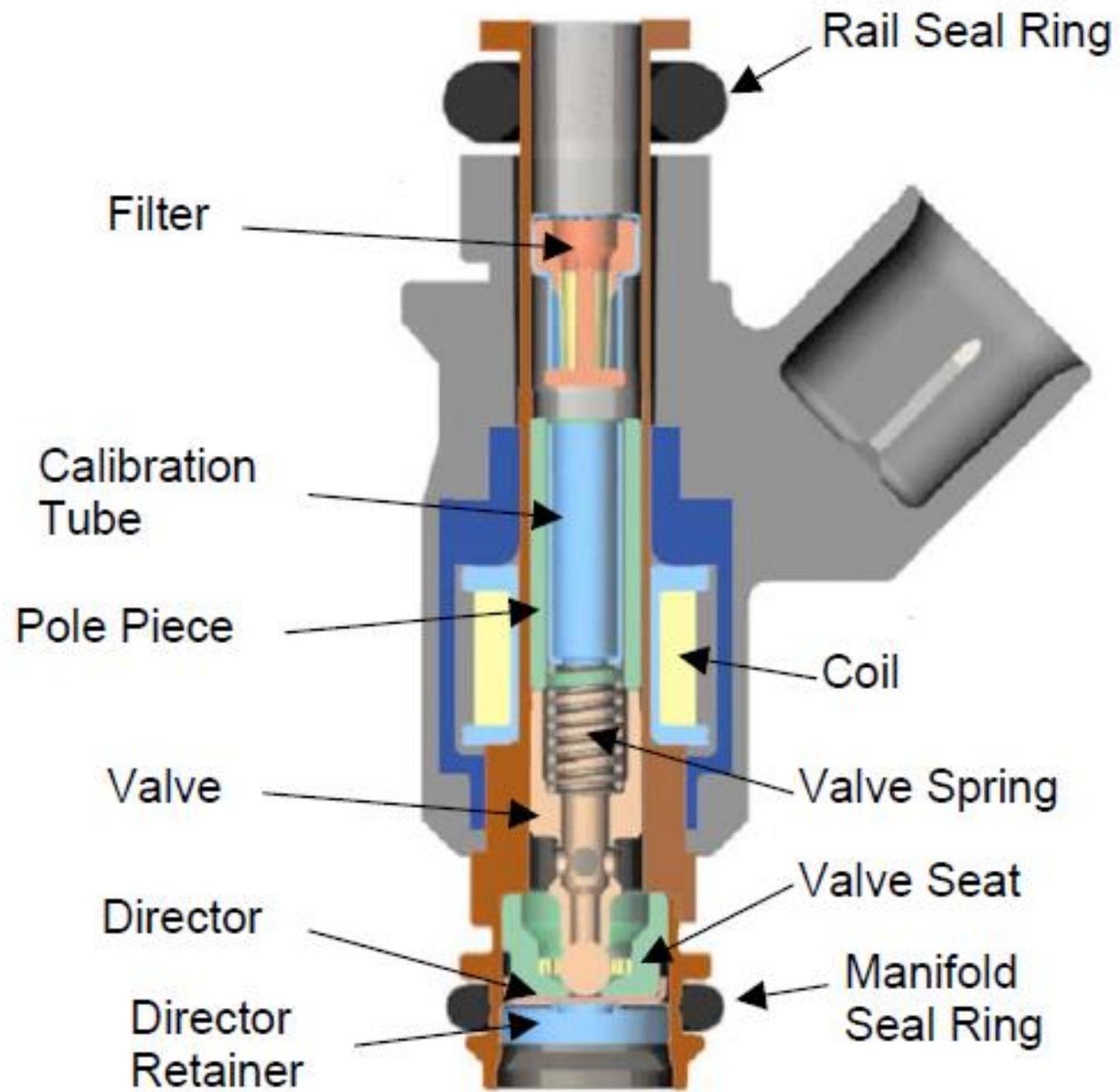
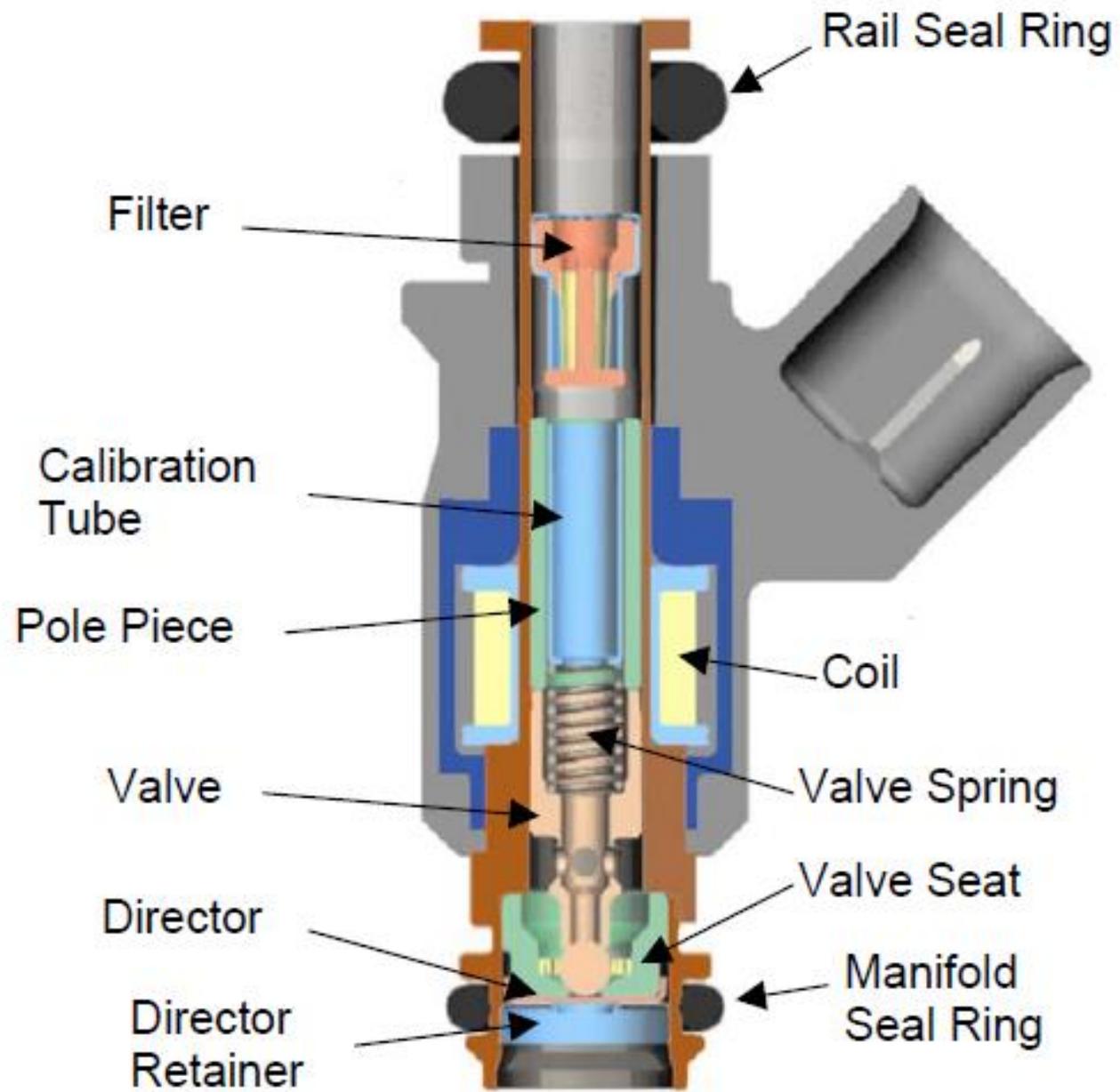


Figure 3-1 - Top Feed Port Fuel Injection





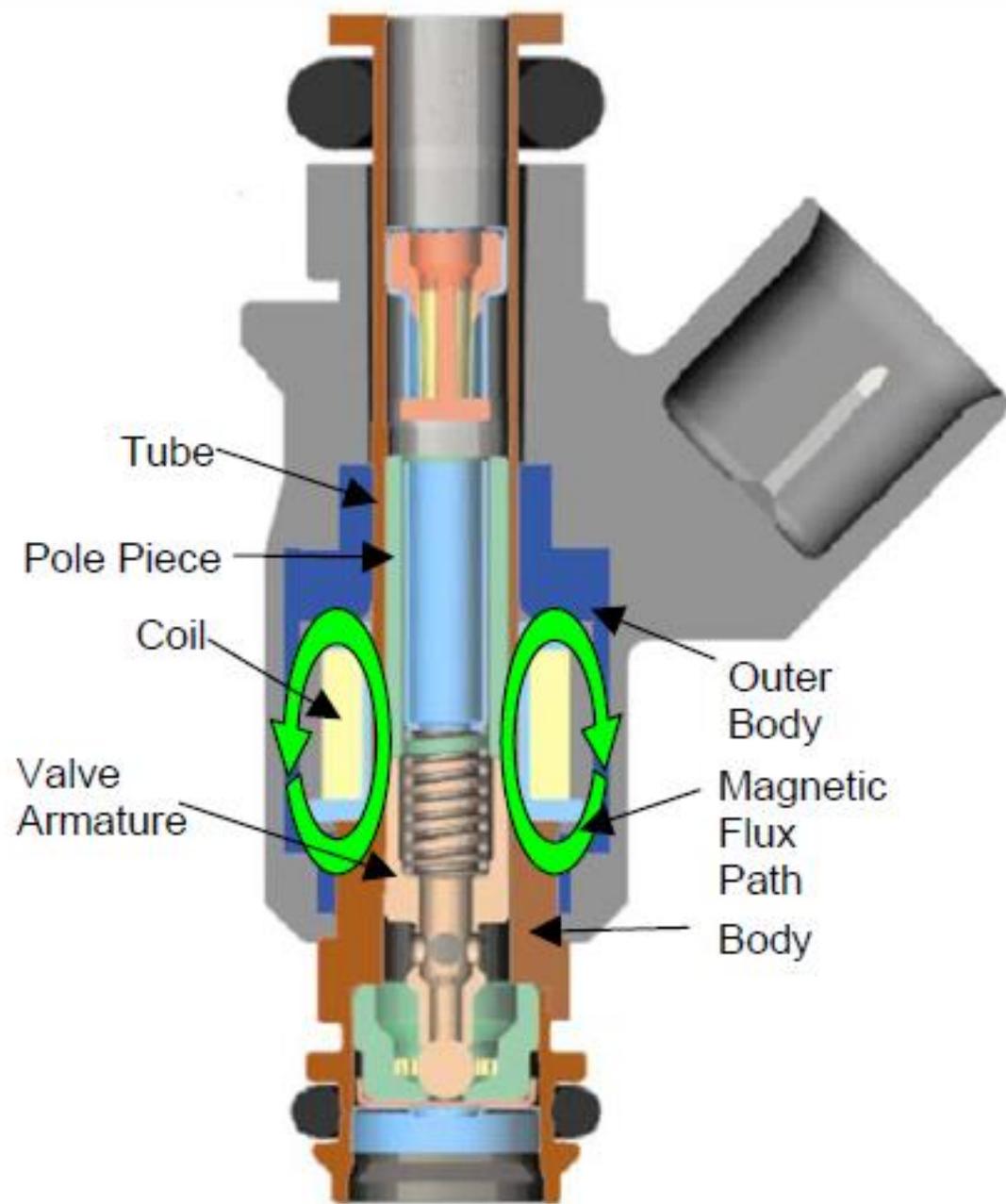


Figure 3-7 - Multec 3.5 Magnetic Circuit

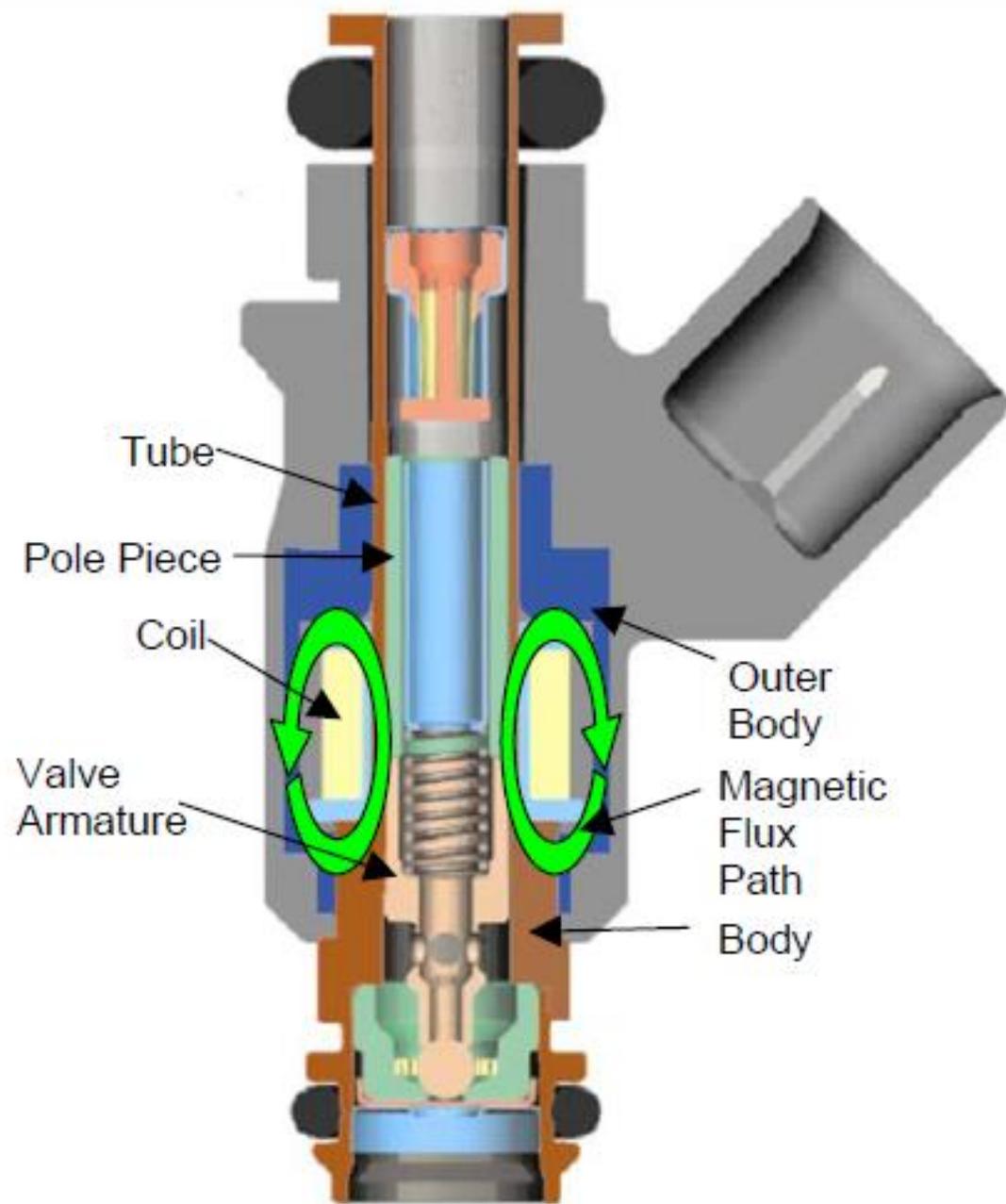
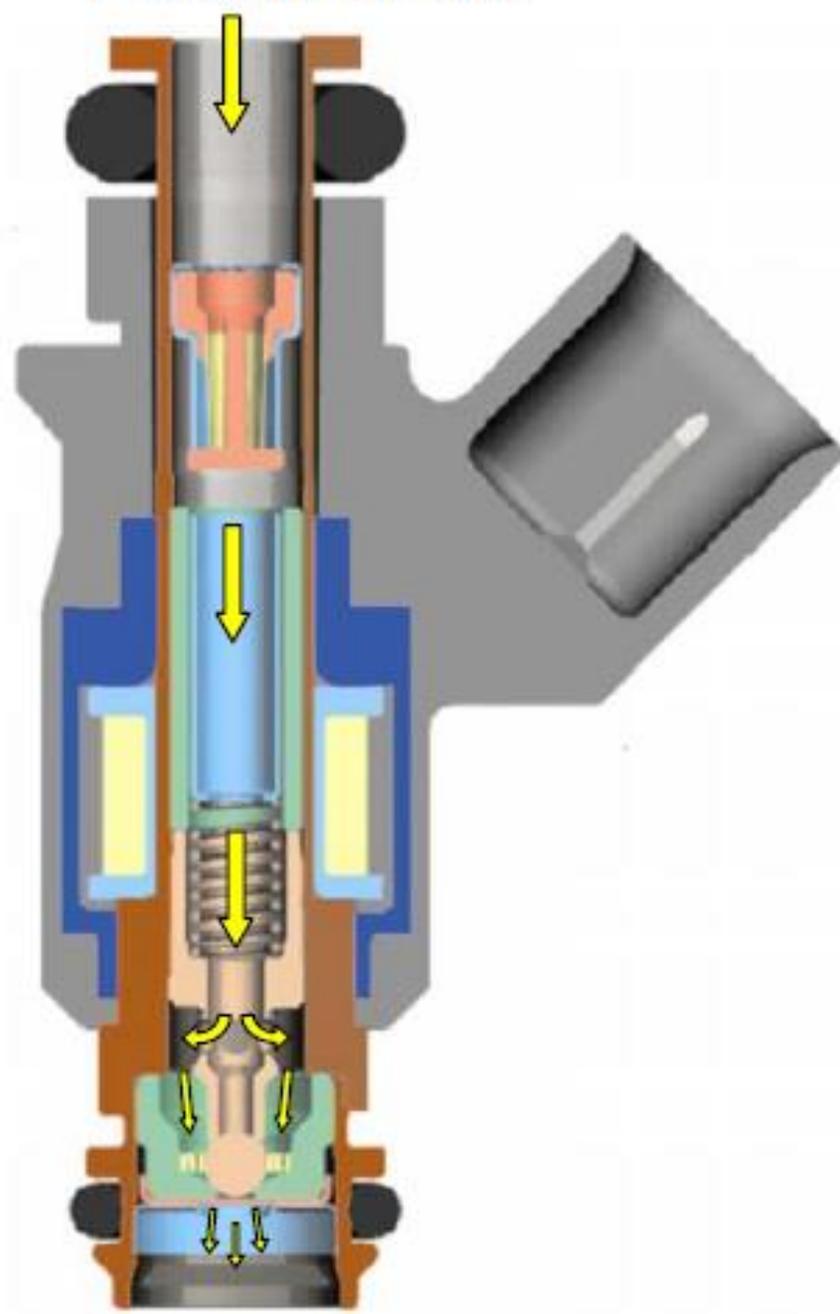
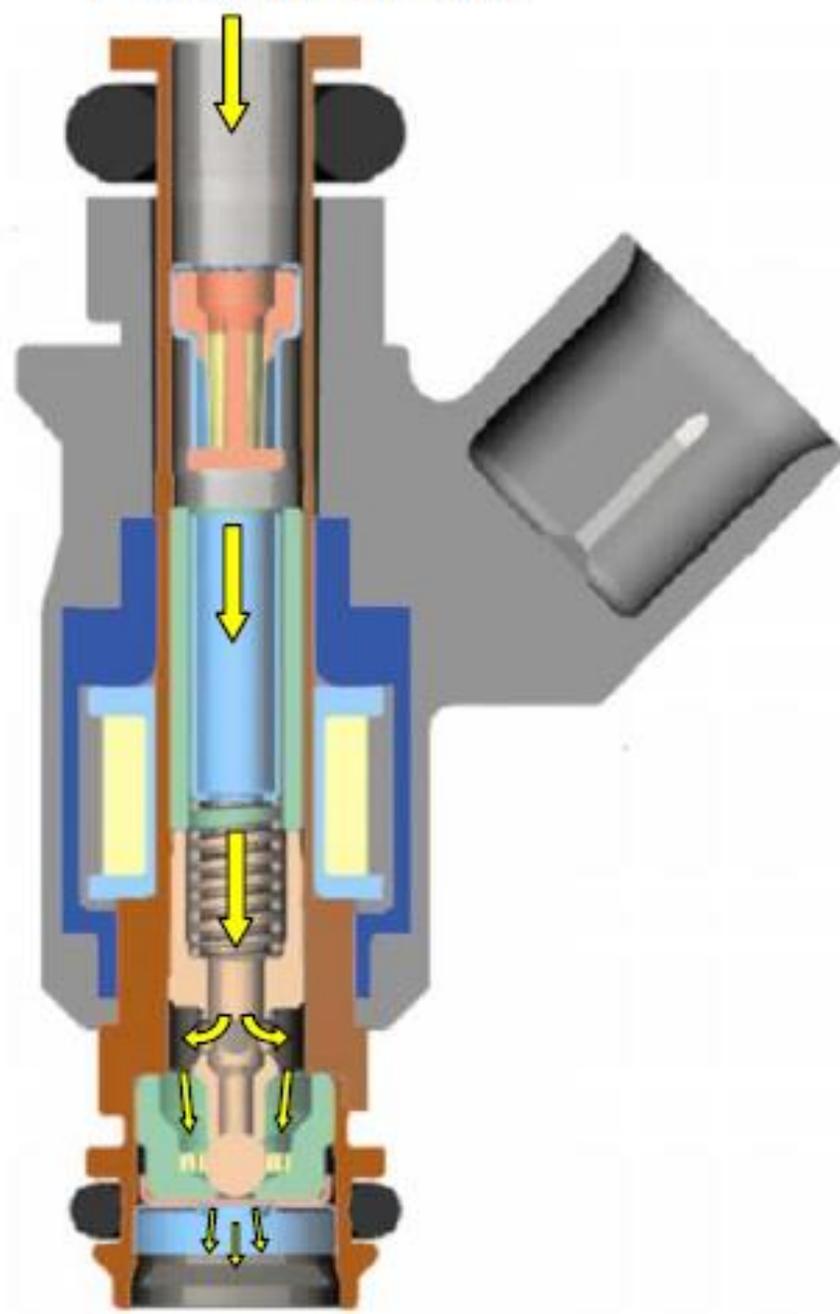


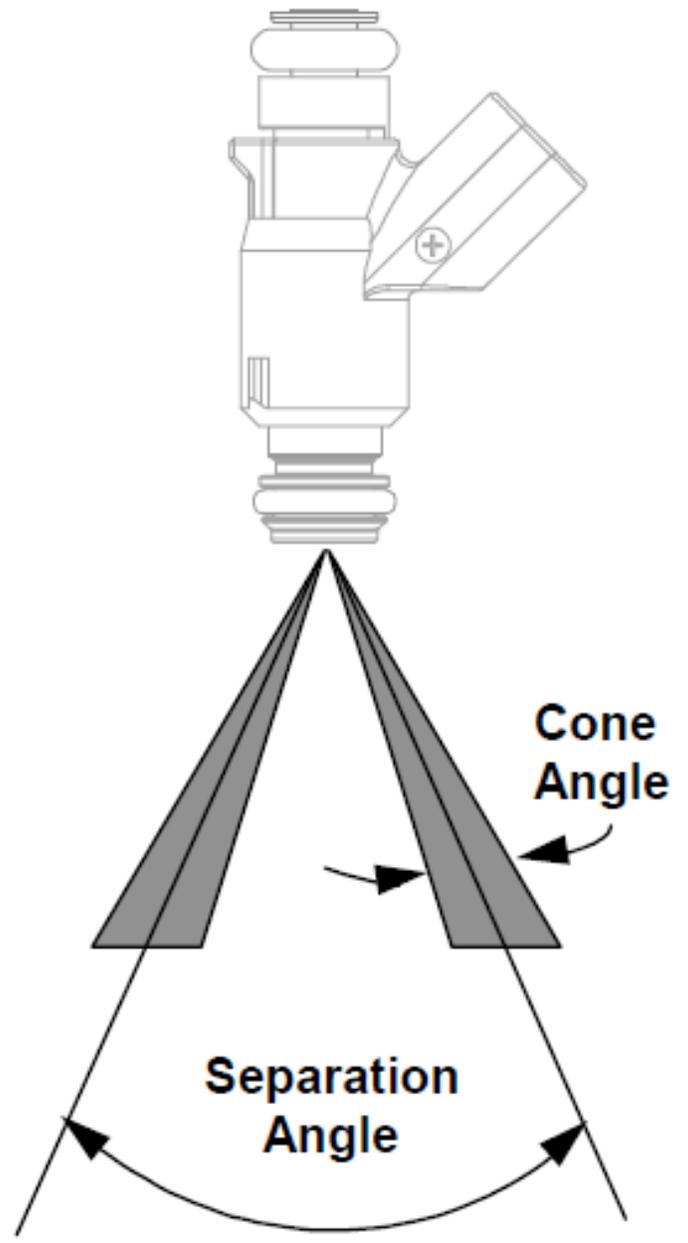
Figure 3-7 - Multec 3.5 Magnetic Circuit

Fuel Flow Path



Fuel Flow Path





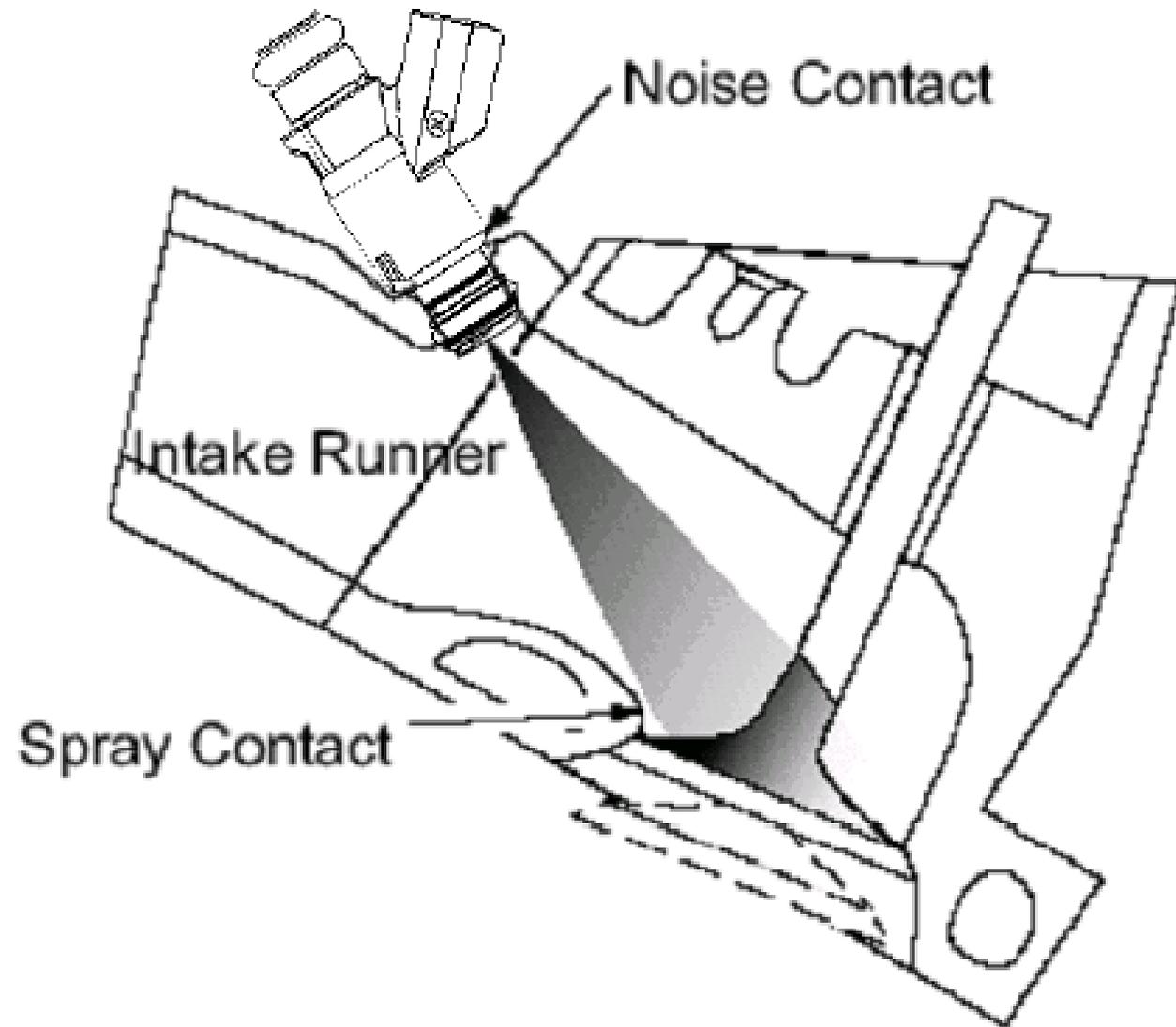
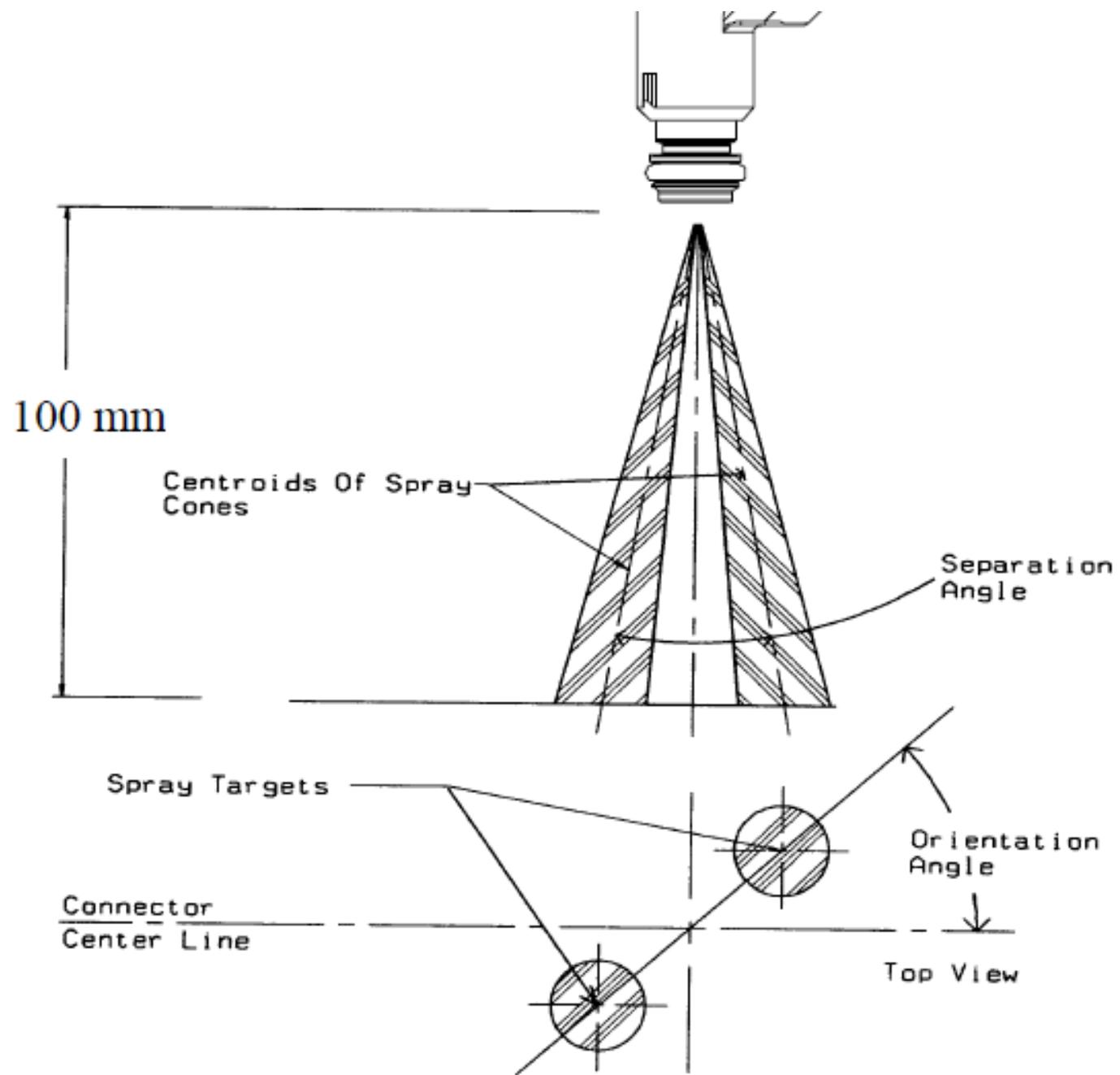
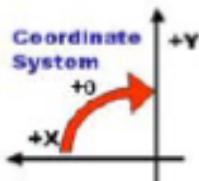


Figure 3-10 - Injector Targeting

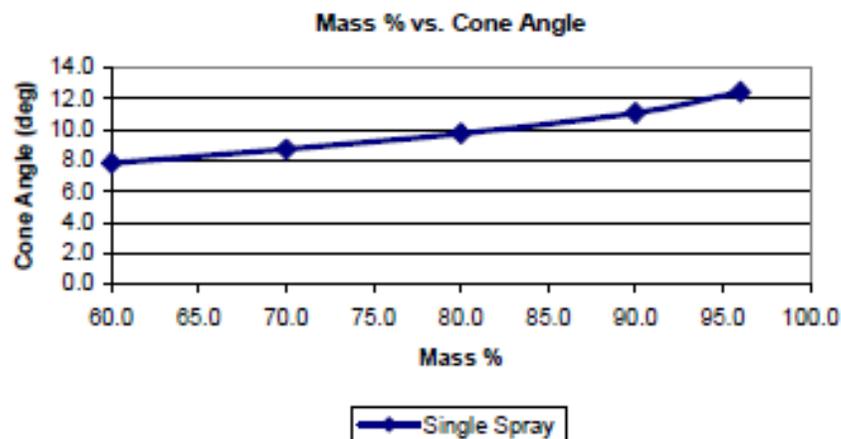


Mass % vs. Cone Angle

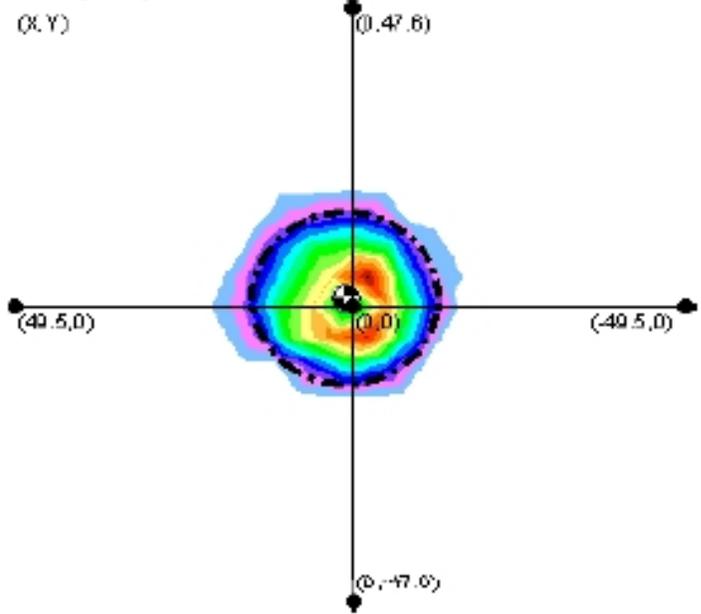
Mass%	Cone Angle
60.0	7.8
70.0	8.7
80.0	9.8
90.0	11.1
96.0	12.4



(% Transducer Volume)		
0.0	to	6.3
6.3	to	12.5
12.5	to	18.8
18.8	to	25.0
25.0	to	31.3
31.3	to	37.5
37.5	to	43.8
43.8	to	50.0
50.0	to	56.3
56.3	to	62.5
62.5	to	68.8
68.8	to	75.0
75.0	to	81.3
81.3	to	87.5
87.5	to	93.8
93.8	to	100.0



Spray Plot w/ Centroids & 90% Analysis Circle



DELPHI

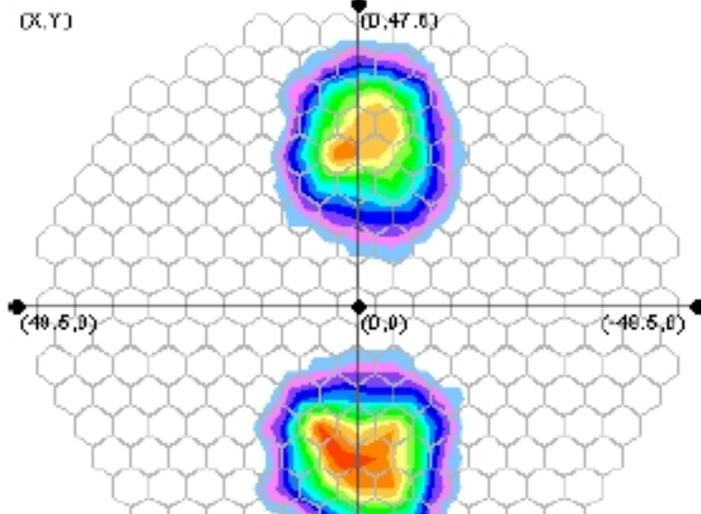
Test Description

Test EWO # :
 Part # :
 Serial # :
 Fuel Type : N-HEPTANE
 Part Descriptor : M3.5 Dual Spray

Spray Parameters

Injector Height : 100 mm (SLANT)
 Connector Angle (θ) : 0°
 Fuel Pressure : 380 kPa
 Pulse Width : 5 ms
 # of Pulses : 835
 Captured Volume : 15.4 ml
 Cone Angle 1 (α_1) : 15.5° @ 90%
 Cone Angle 2 (α_2) : 15.0° @ 90%
 Separation Angle (γ) : 26.6°
 Volume Split (St. 1 / St. 2) : 48.0% / 52.0%
 Centroid Location 1 (x,y) : (-1.7 mm, 25.5 mm)
 Centroid Location 1 (r, θ) : (25.6 mm, 93.9°)
 Centroid Location 2 (x,y) : (-0.8 mm, -23.0 mm)
 Centroid Location 2 (r, θ) : (23.0 mm, 267.9°)

Spray Plot w/ Transducer Grid



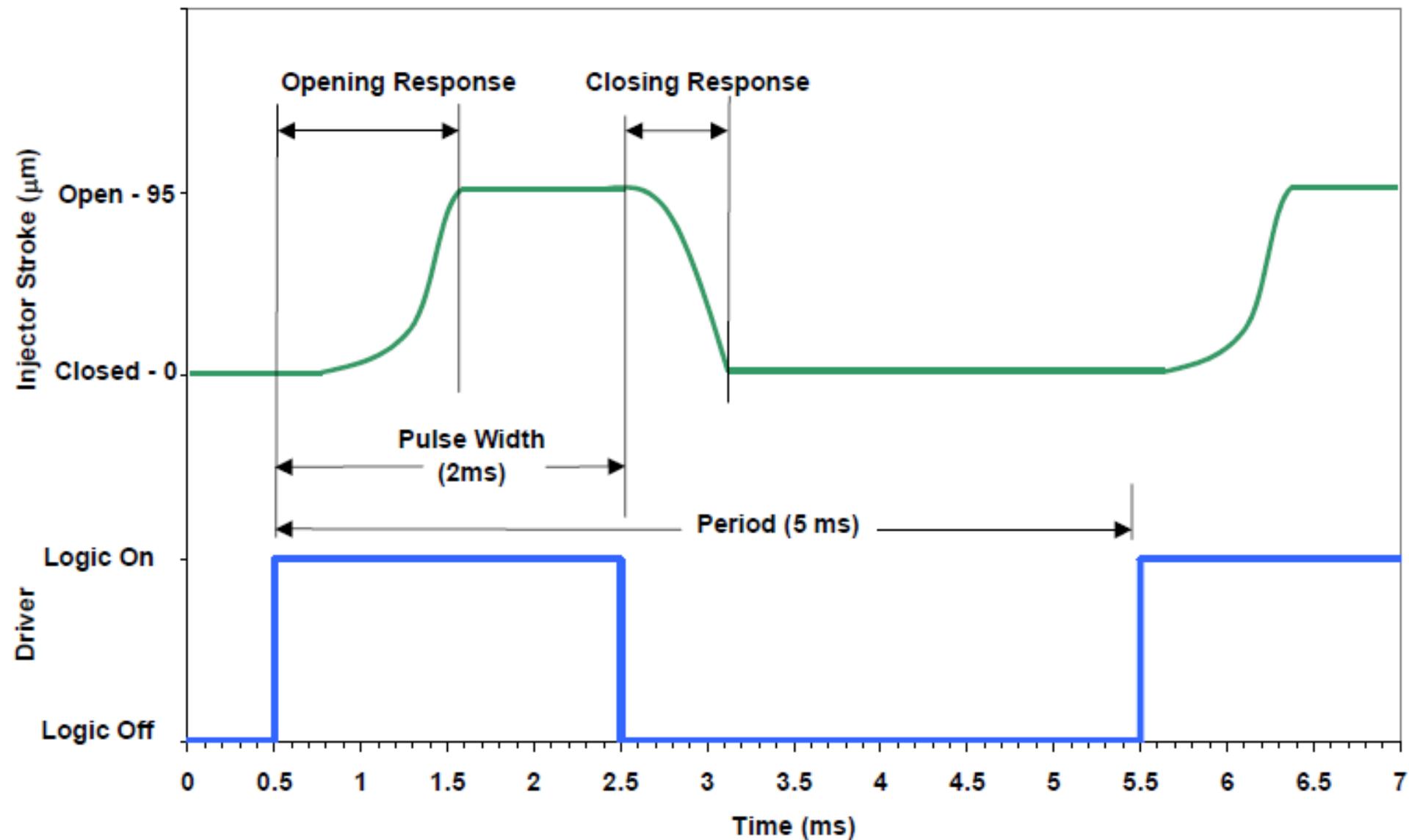
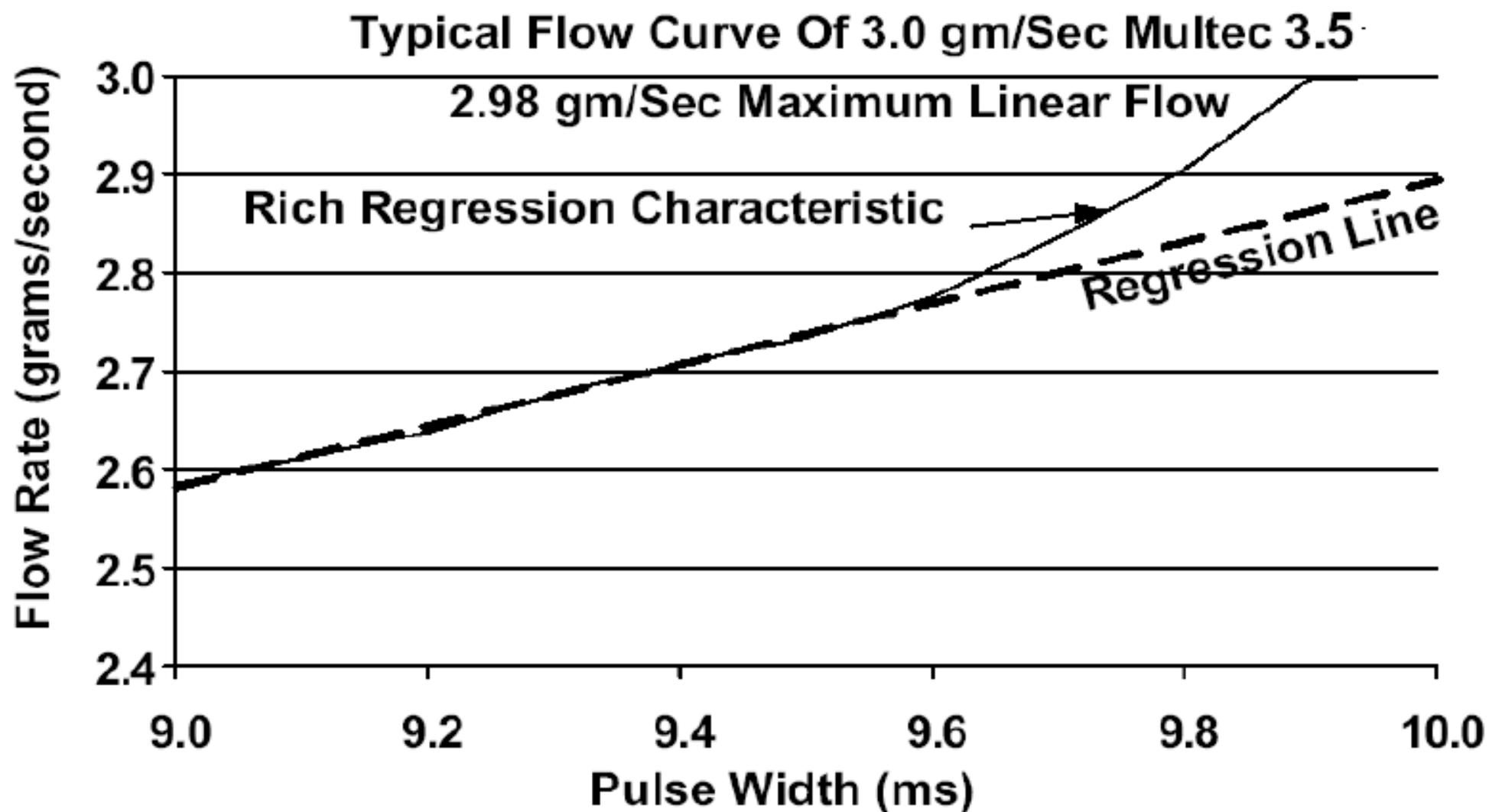
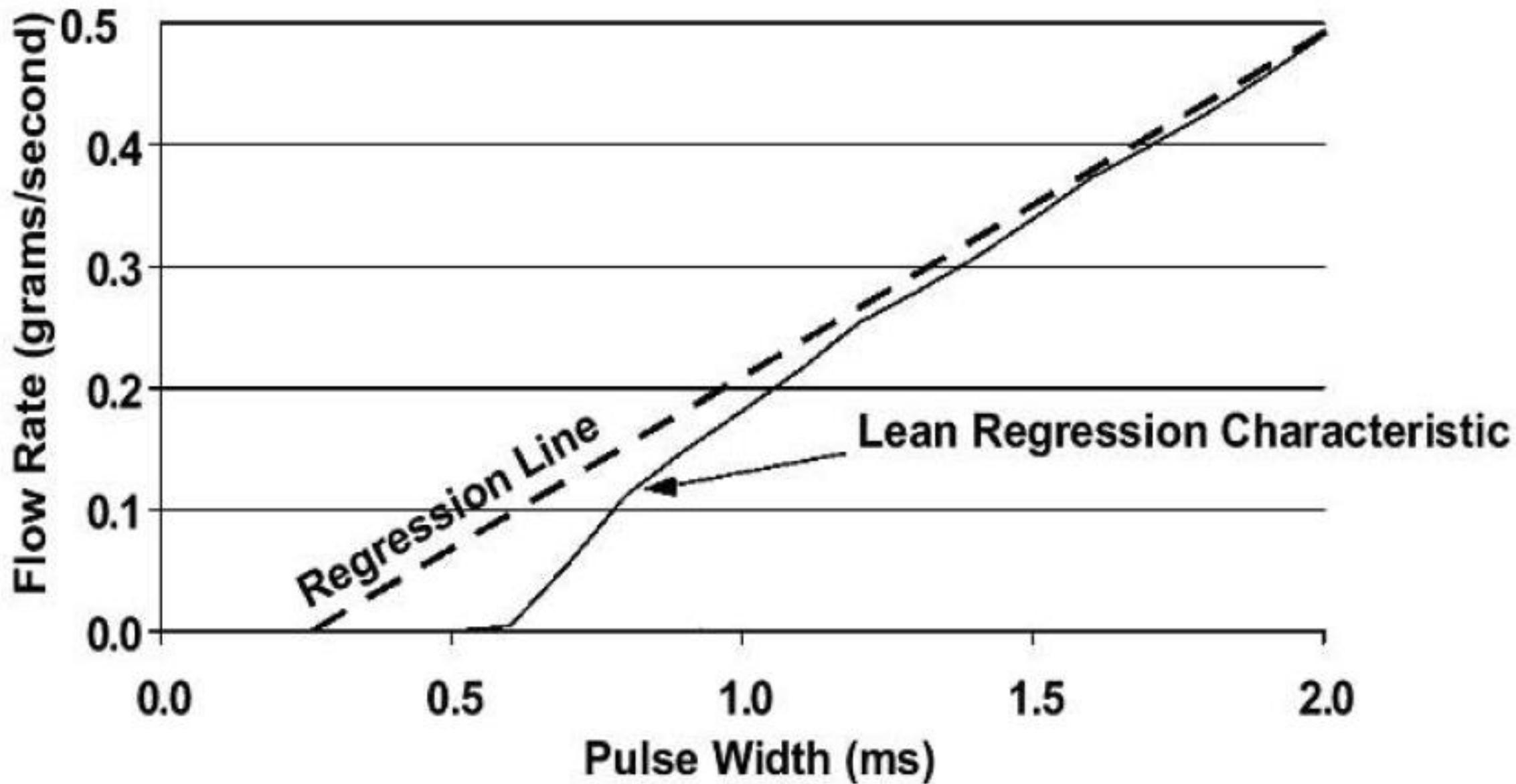
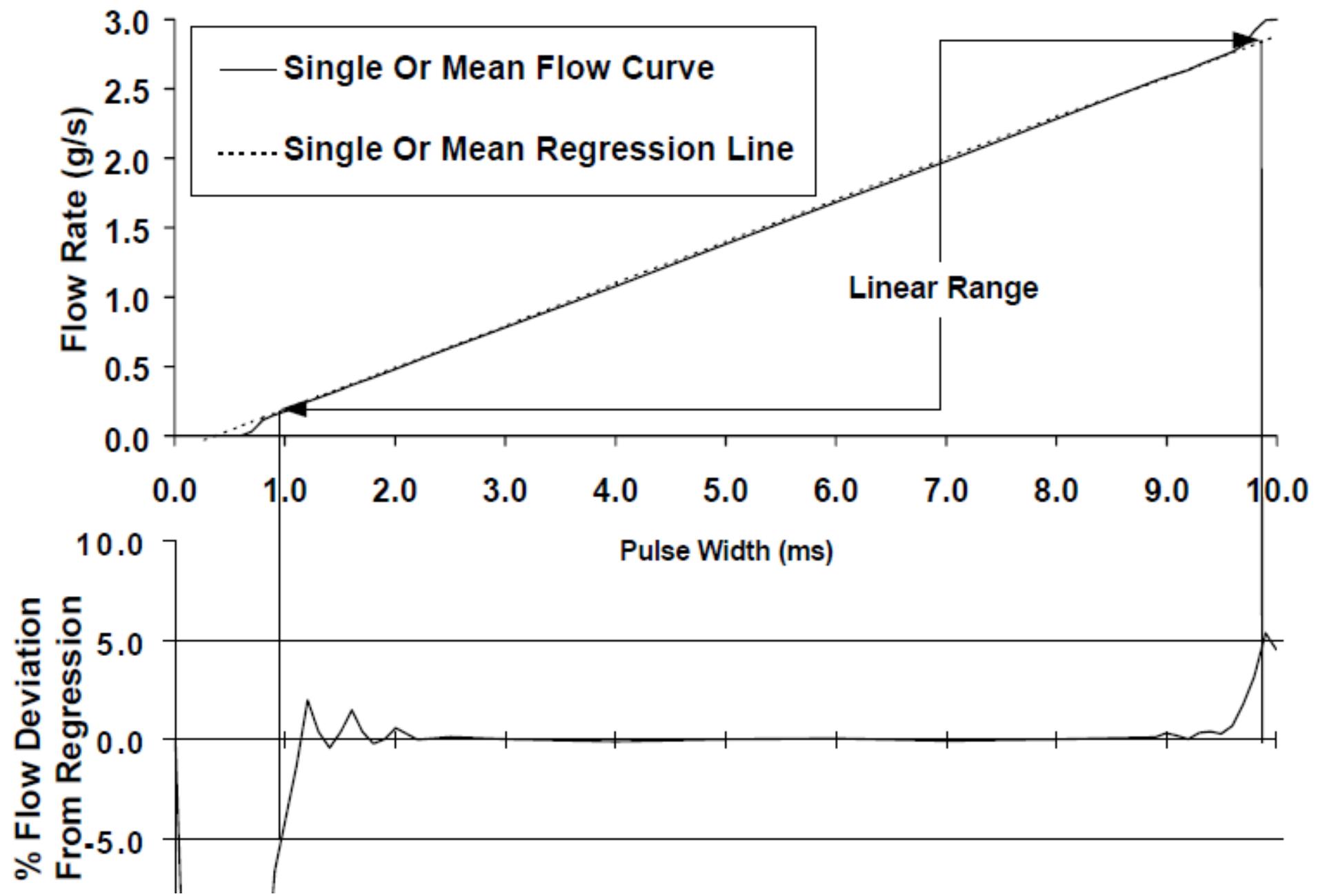


Figure 3-13 Injector Opening and Closing Response







DRIVER

Fuel Injector Application Manual

System Interface

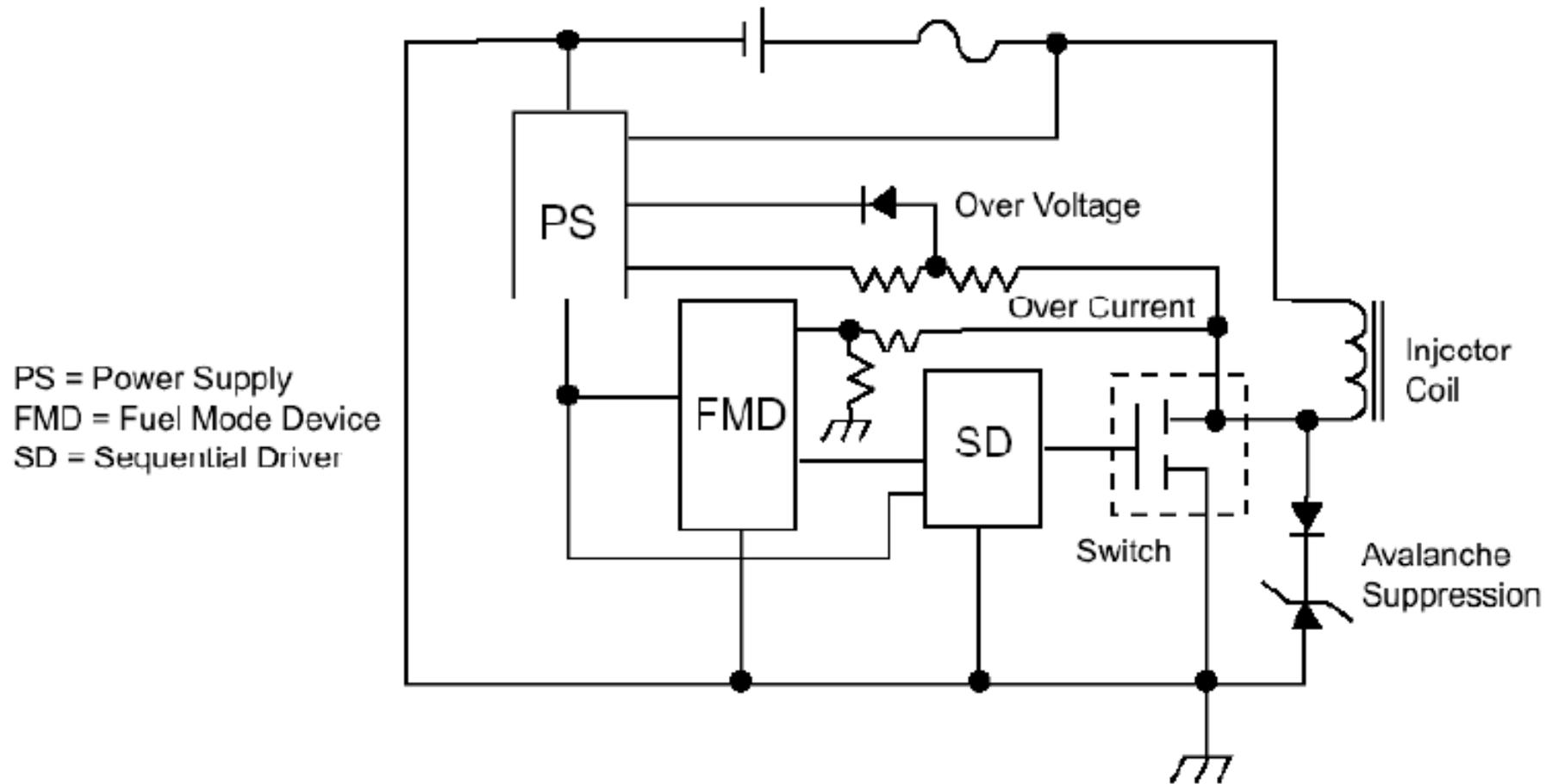


Figure 4-9 - Electrical schematic of saturated switch injector driver circuit