



Fracture and Fatigue Assessments of Marine Pipelines and Subsea Components

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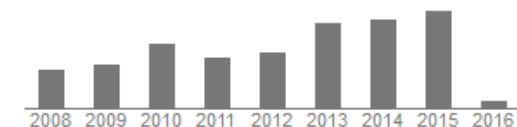
Claudio Ruggieri

Professor of Strutural Engineering, University of São Paulo
Fracture Mechanics, Structural Integrity Methodologies, Fatigue, Local Approaches for Brittle and Ductile Fracture
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Citado por Ano

Calibration of Weibull stress parameters using fracture toughness data

X Gao, C Ruggieri, RH Dodds Jr
International Journal of Fracture 92 (2), 175-200

217 1998

Numerical modeling of ductile crack growth in 3-D using computational cell elements

C Ruggieri, TL Panontin, RH Dodds Jr

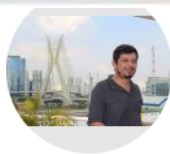
173 1996

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[Local approach to fracture](#)

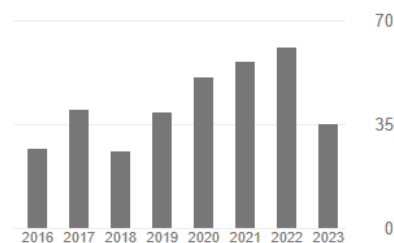
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Effects of specimen geometry and loading mode on crack growth resistance curves of a high-strength pipeline girth weld LLS Mathias, DFB Sarzosa, C Ruggieri International Journal of Pressure Vessels and Piping 111, 106-119	83	2013
J-CTOD relations in clamped SE (T) fracture specimens including 3-D stationary and growth analysis DFB Sarzosa, RF Souza, C Ruggieri Engineering Fracture Mechanics 147, 331-354	54	2015
A numerical investigation of constraint effects in circumferentially cracked pipes and fracture specimens including ductile tearing DFB Sarzosa, C Ruggieri International Journal of Pressure Vessels and Piping 120, 1-18	34	2014
Ductile tearing analysis of TC128 tank car steel under mode I loading condition M Paredes, DFB Sarzosa, R Savioli, T Wierzbicki, DY Jeong, DC Tyrell Theoretical and Applied Fracture Mechanics 96, 658-675	33	2018
Fatigue Crack Growth Assessments in Welded Components Including Crack Closure Effects	26	2012



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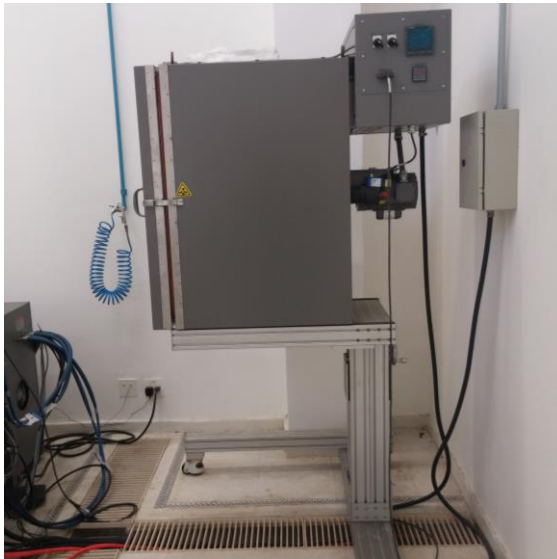
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Based on funding mandates

An index of h has published h papers each of which has been cited in other papers at least h times

Experimental Facilities

- *TEST RIG:*
 - Two MTS 250 kN
 - Chamber -50°C / 150°C



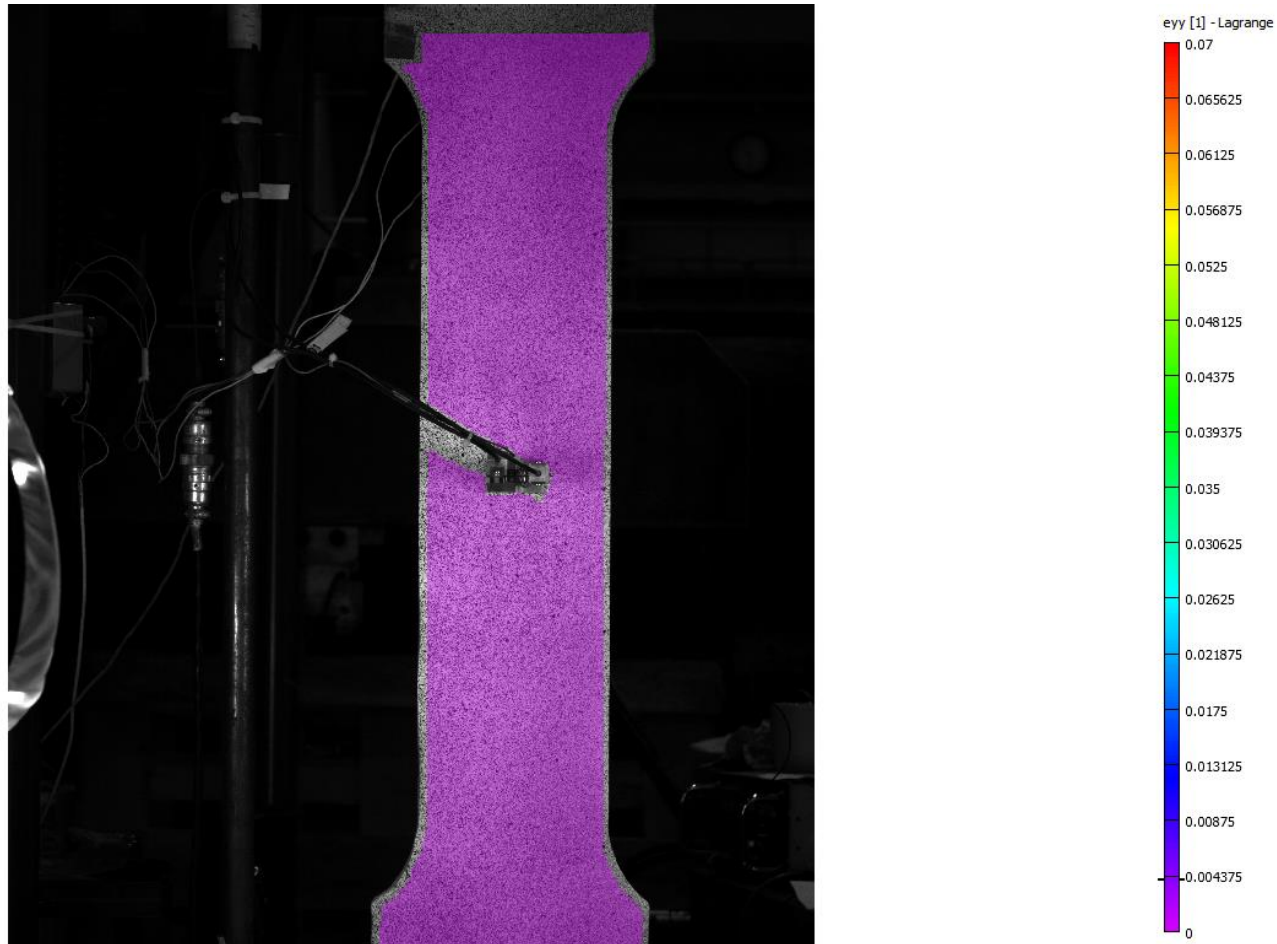
Experimental Facilities

- *Charpy Test*



Experimental Facilities

- *Digital Image Correlation System*

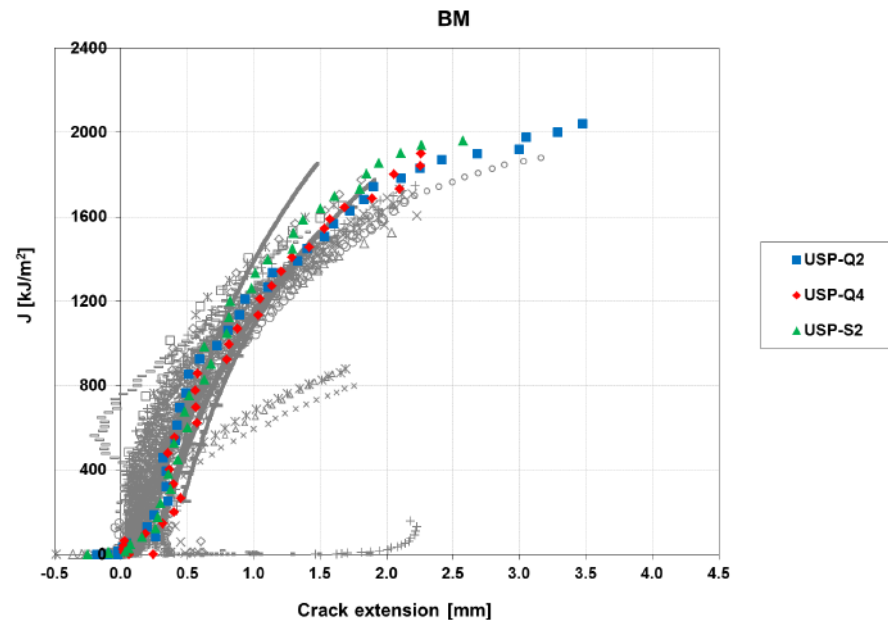


Experimental Facilities



International Cooperation

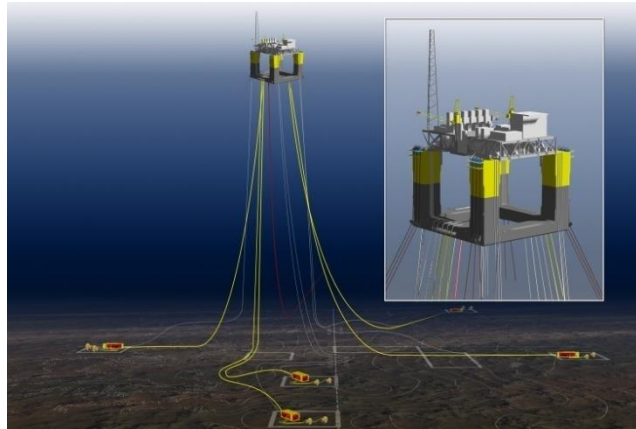
- *Gent University (Belgium)*
 - Prof. Rudy Denis
 - Prof. Stijn Hertelé
- *CANMET (Canada)*
 - Dr. Bill Tyson
 - Round Robin Test SE(T) specimen
- *BMT-Fleet Technology*
 - Dr. Nick Pussegoda
 - Round Robin Test Part II:
 - SE(T) specimen Base, Welded and HAZ Metal



Cooperation

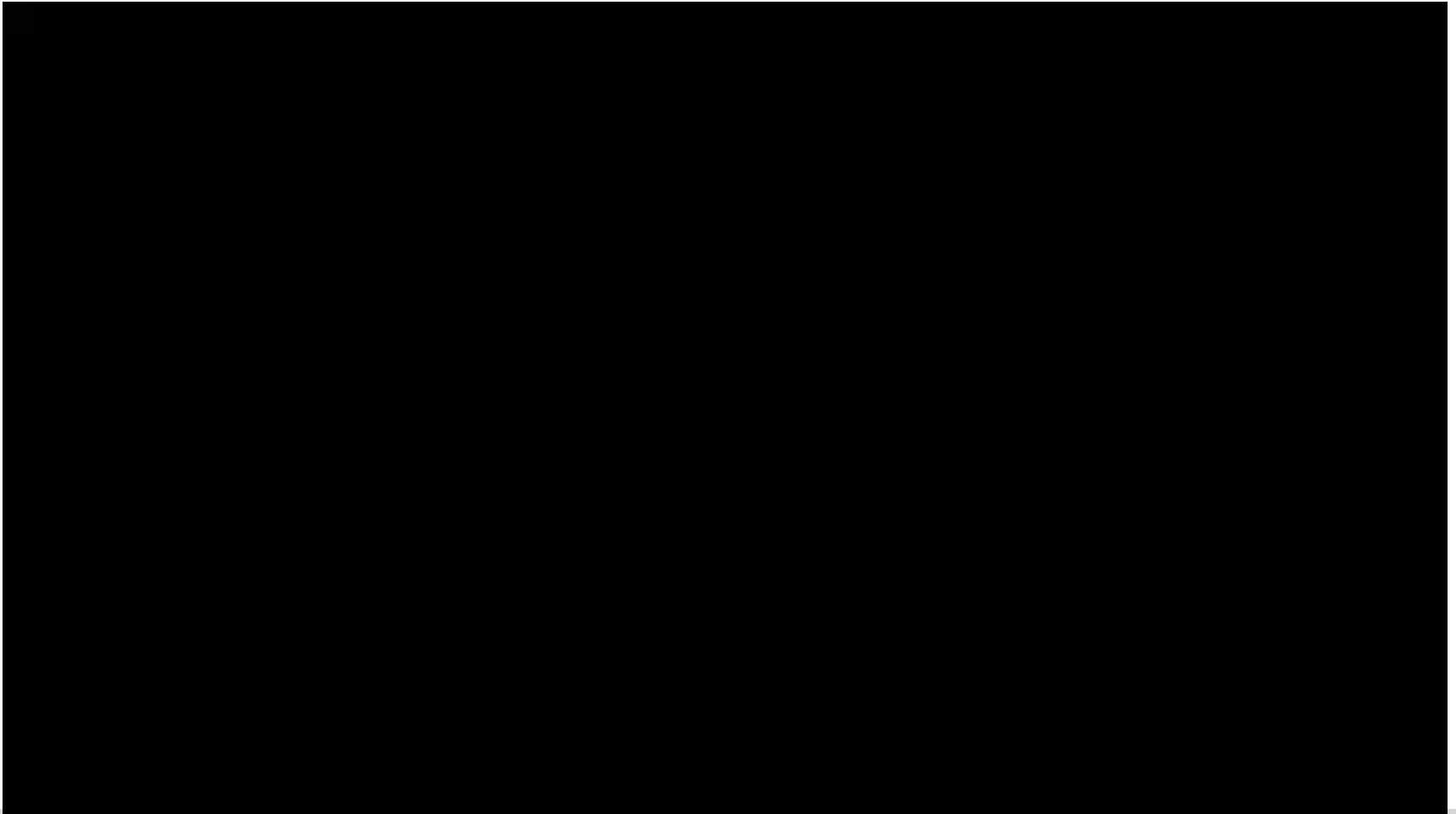
- *University of California (UCSB/**USA**)*
 - *Prof. G. R. Odete*
- *NTNU (**Norway**)*
 - *Prof. Zhang*
- *Limerick University*
 - *Prof. Noel O'Dowd*
- *Texas A&M University (TAMU/**USA**)*
 - *Prof. Marcelo Paredes*
- *ASTM Committee E08 on Fatigue and Fracture (Active Member) PARTICIPATING AS A MEMBER ON THE COMMITTEE*

Estruturas Críticas em Engenharia



Falhas Estruturais Tornaram-se Potencialmente Inevitáveis e Imprevisíveis!

Fratura Frágil vs. Dúctil



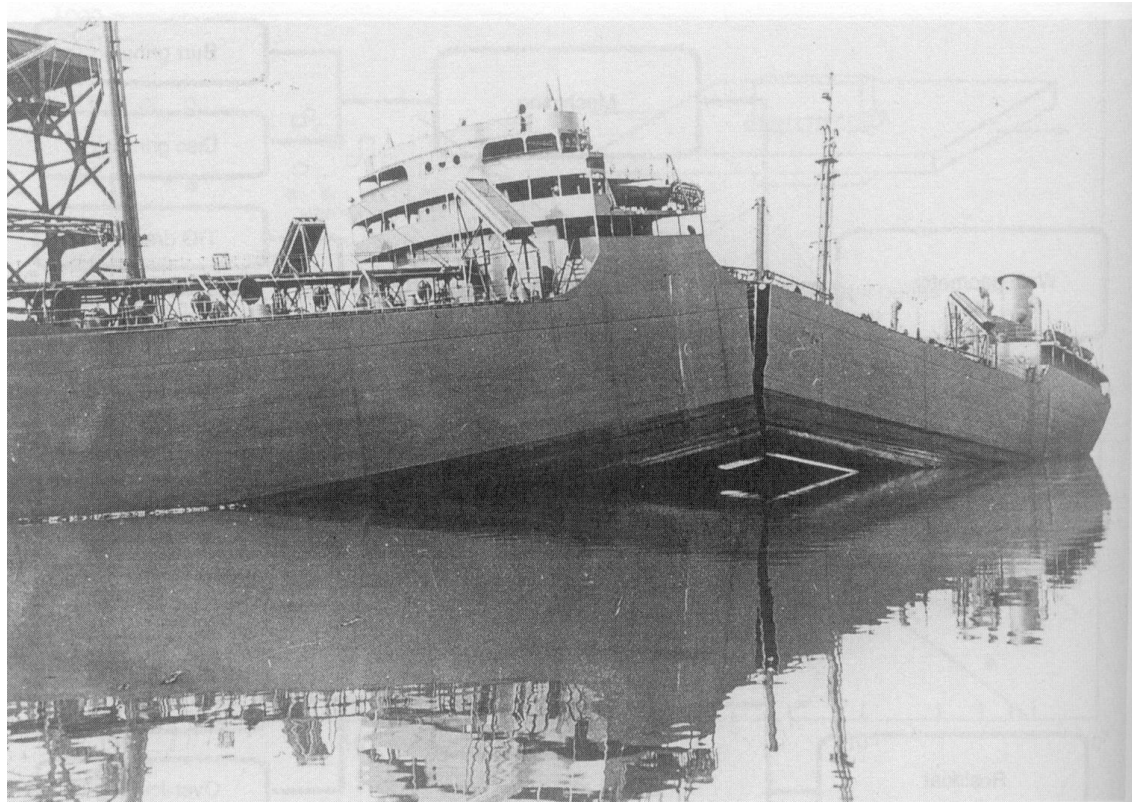
Navios *Liberty*



Navios *Liberty*



Navios *Liberty*



Vaso de Pressão



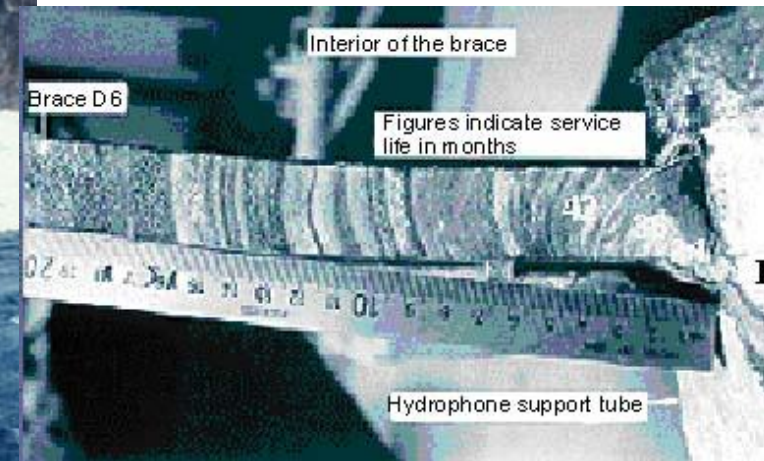
Vaso de Pressão



Plataforma *Alexander Kielland*

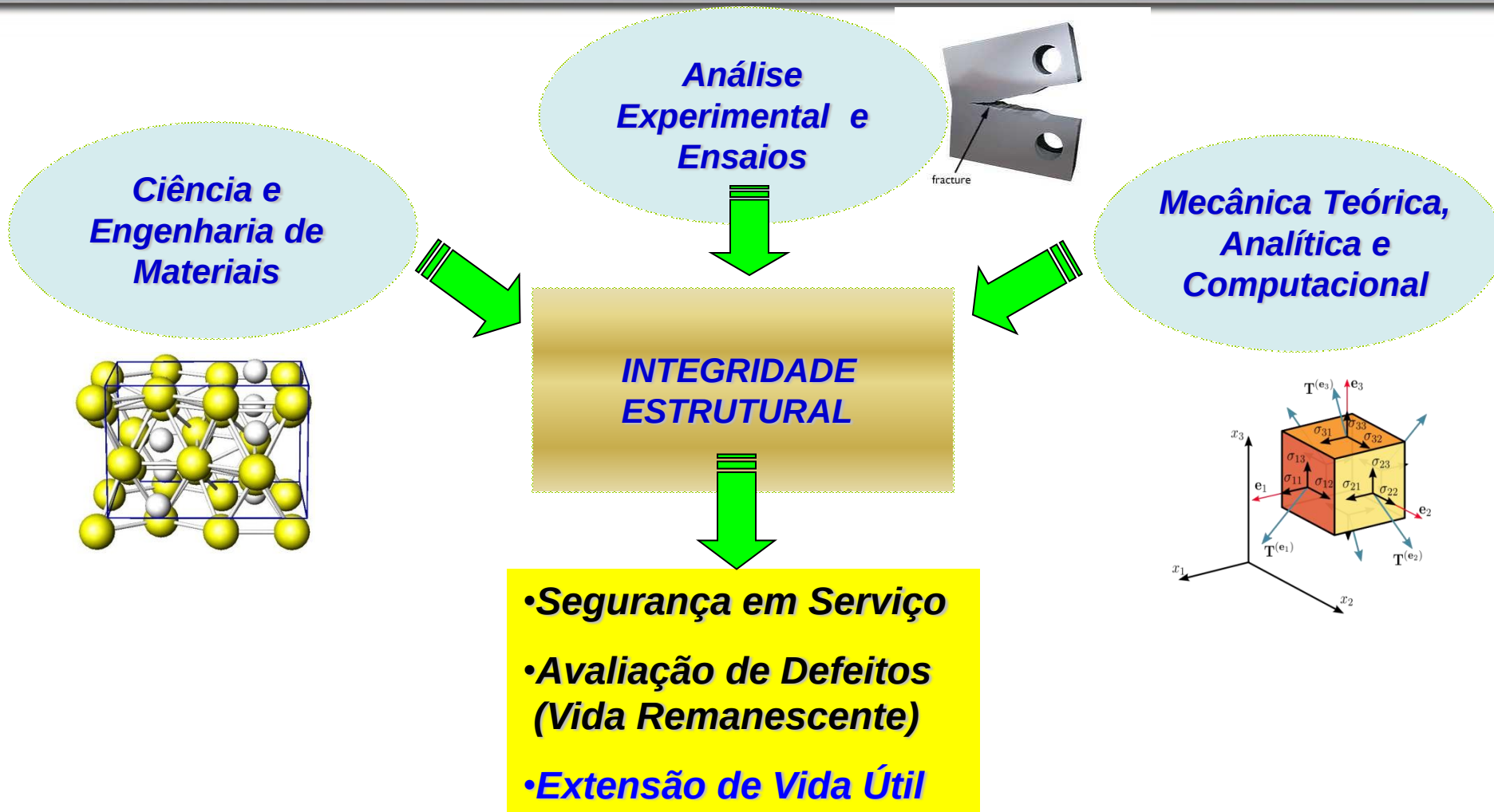


Plataforma *Alexander Kielland*

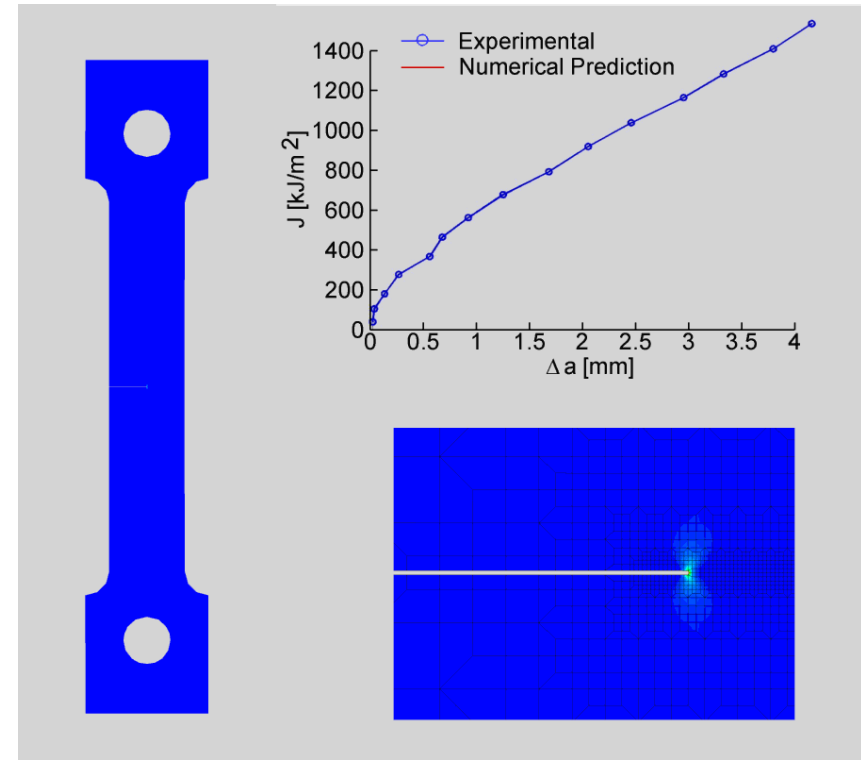
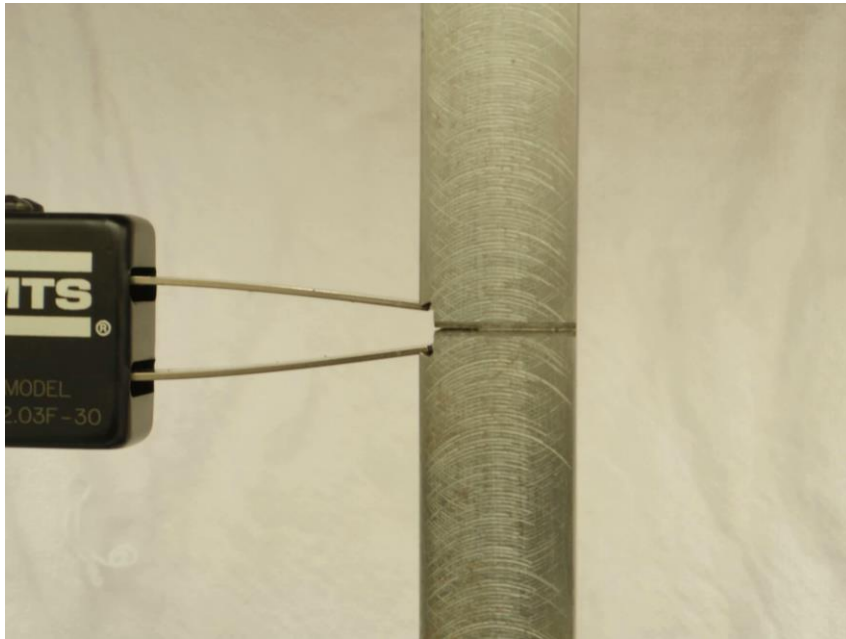


Colapso Catastrófico Precedido por Propagação de Defeito por Fadiga no Contraventamento

O QUE É INTEGRIDADE ESTRUTURAL?



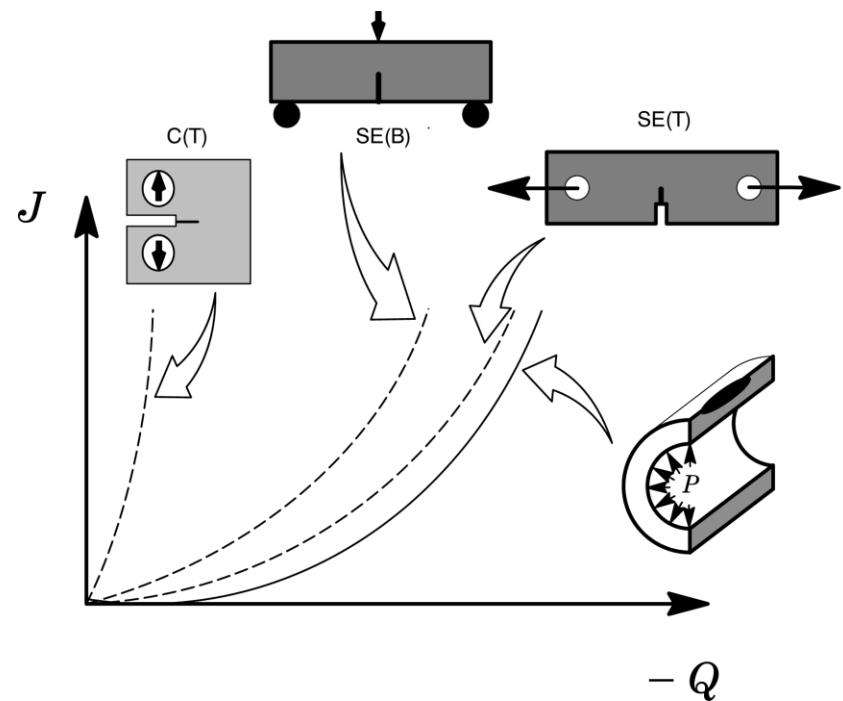
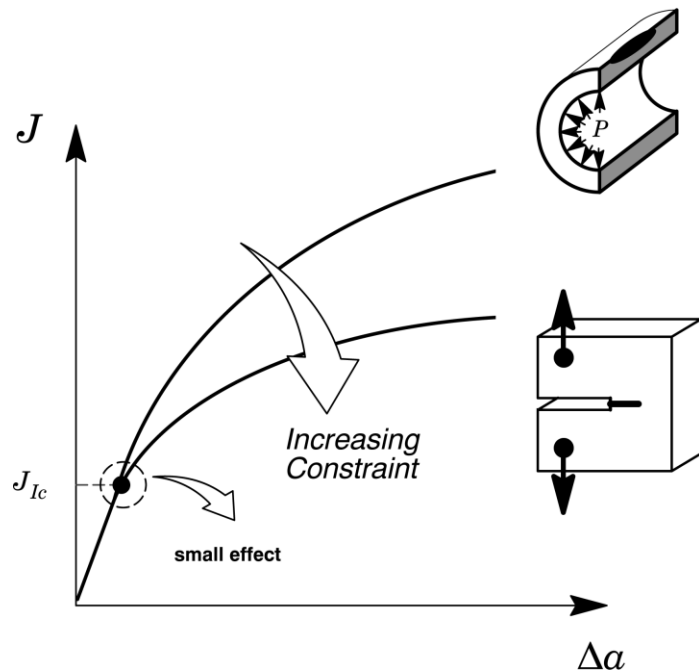
Modelos Numéricos para Representar o Mundo Real



On-Going Work

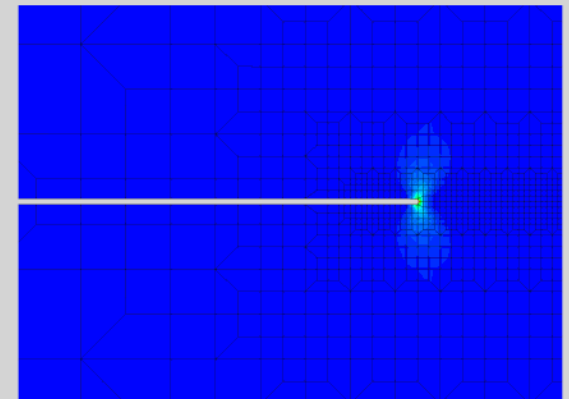
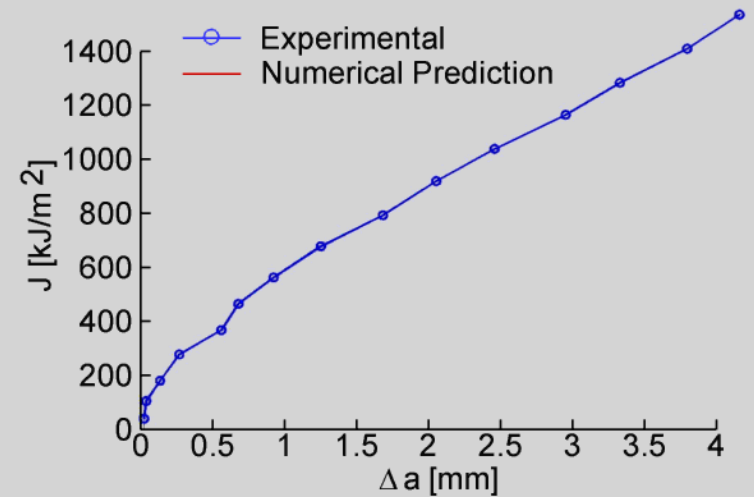
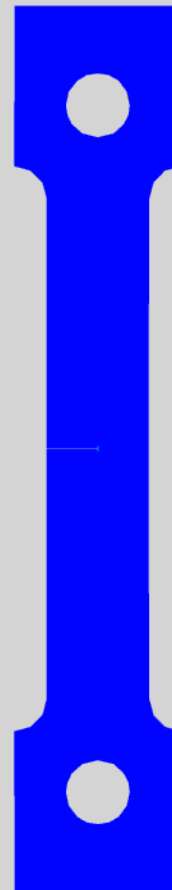
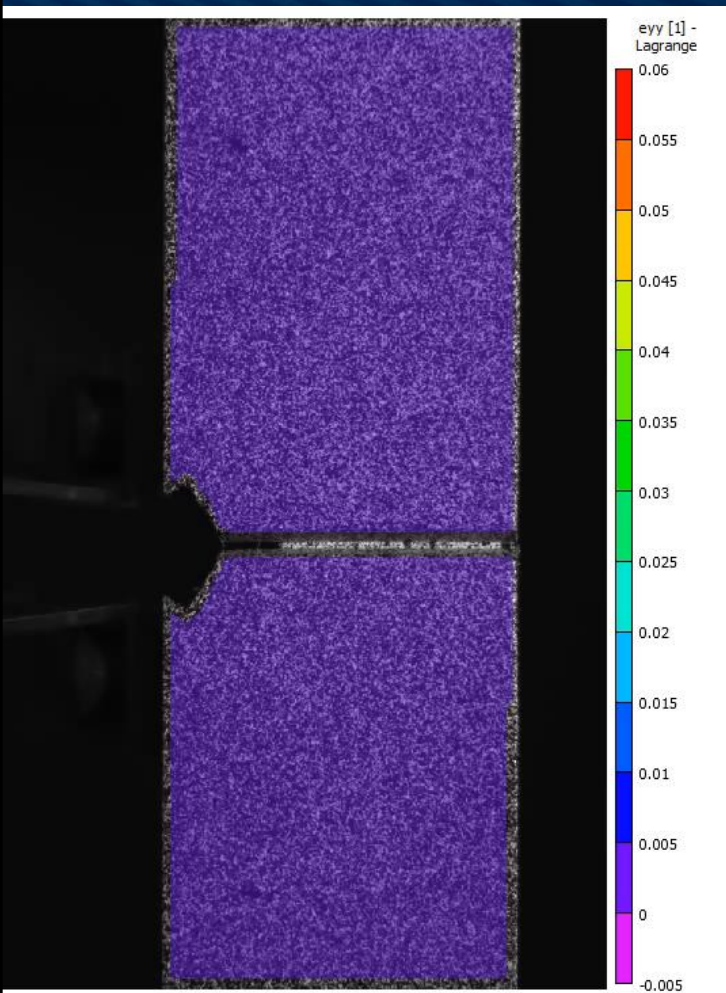
- ***Ductil Fracture***

Constraint Effects in ECA Procedures



- **Fracture Resistance is not a material property! It will depend on the Specimen Geometry and Loading Mode.**

Numerical Modeling Using GT Model



On-Going Work

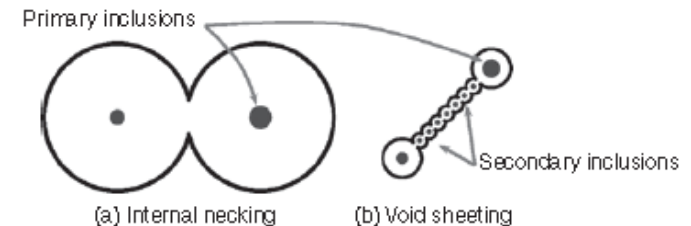
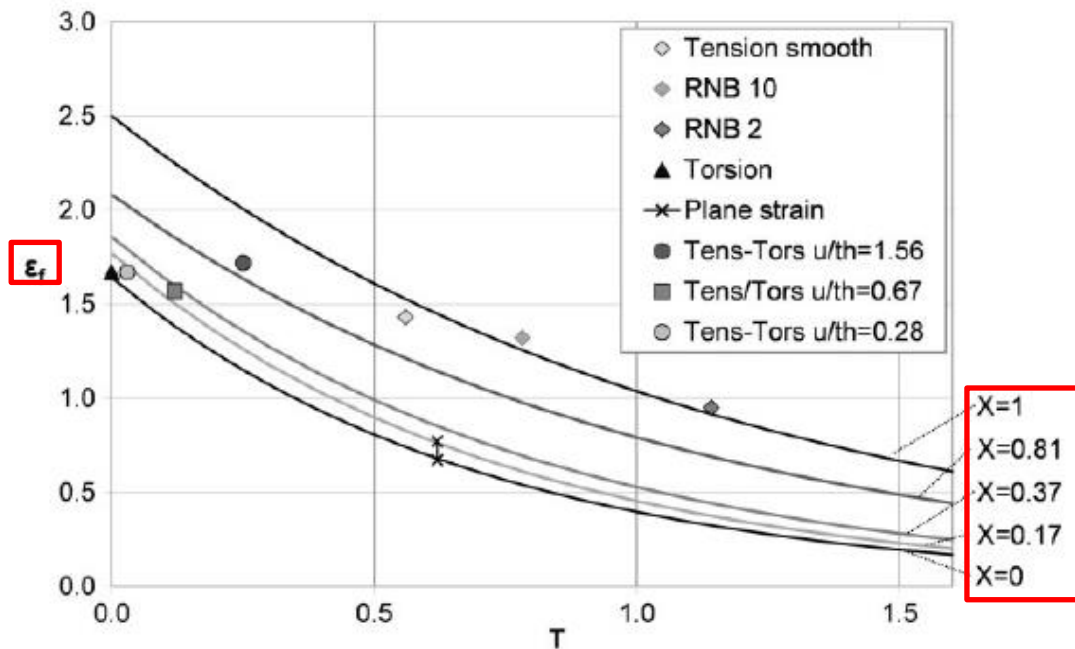
- *Further Standardization Efforts to Develop Test Procedures for SE(T) and SE(B) Specimens*
- *Crack Growth Estimation Issues in Toughness Testing Protocols for **Shallow** Crack SE(B)s*
- *Robust J and CTOD **Estimation Procedures** for Surface Cracked Pipes*

On-Going Work

• Lode Angle Dependence

$$\Phi = \frac{\sigma_{eq}^2}{R^2} + 2q f_* \cosh\left(\frac{1}{2} q_2 \frac{\sigma_{kk}}{R}\right) - 1 - q f_*^2$$

$$X = \cos(3\theta) = \frac{27 J_3}{2 \sigma_e^3} = \frac{3\sqrt{3}}{2} \frac{J_3}{\sqrt{J_2^3}}$$



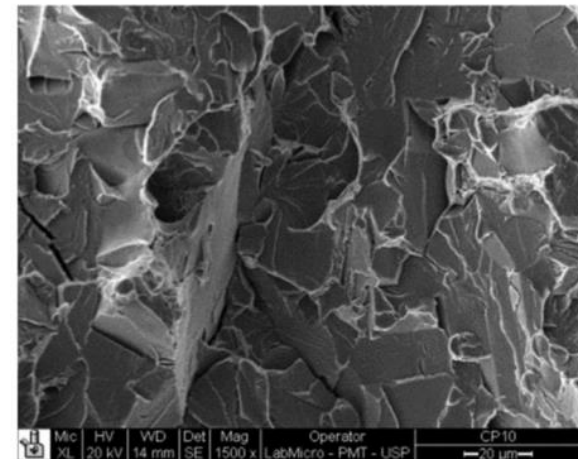
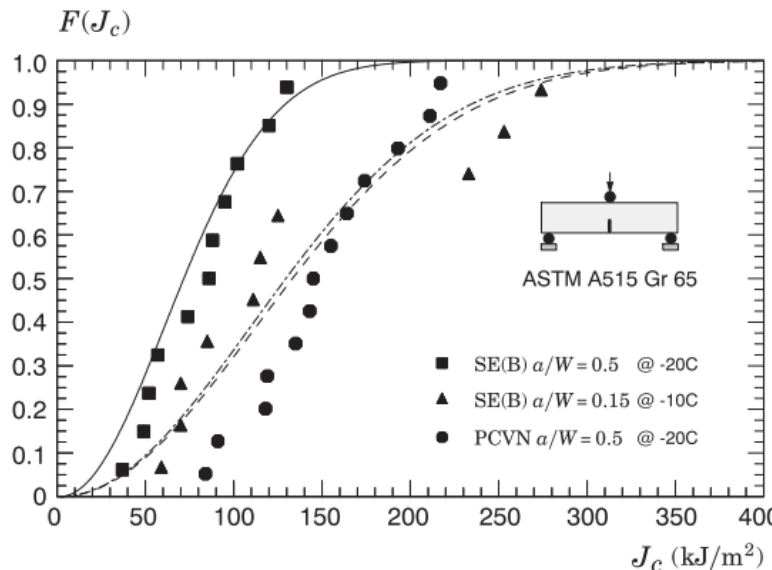
On-Going Work

- ***Brittle Fracture***

On-Going Work

- *Micromechanical model based on Weibull Stress*
- *Probabilistic Models of Cleavage Fracture*
- *Transferability model for brittle fracture*
- *Calibration of Weibull Parameters*

$$\tilde{\sigma}_w = \left[\frac{1}{V_0} \int_{\Omega} \Psi_c(\epsilon_p) \cdot \sigma_1^m d\Omega \right]^{1/m}$$

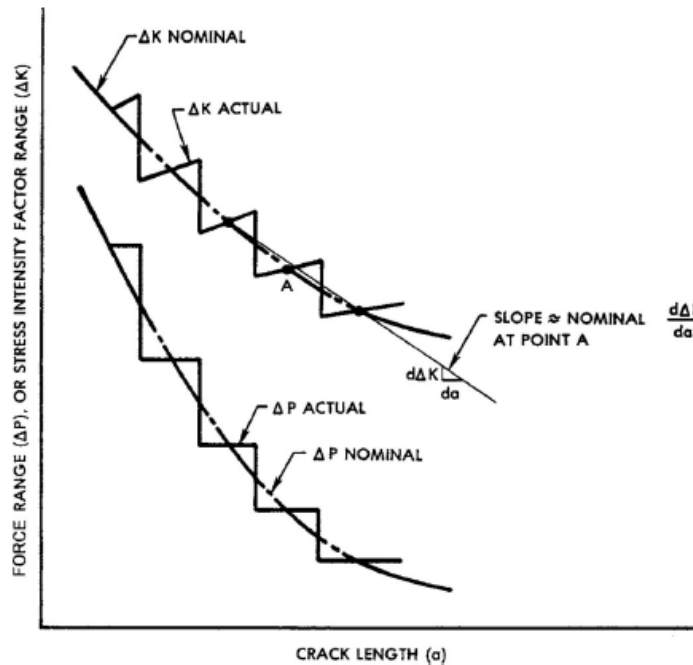


On-Going Work

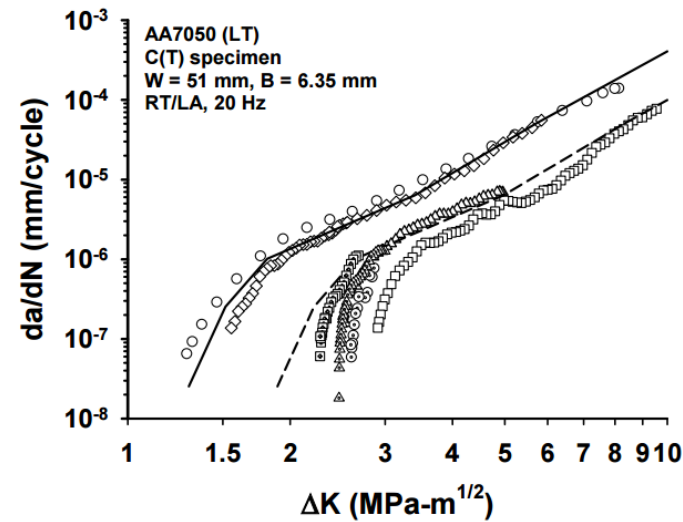
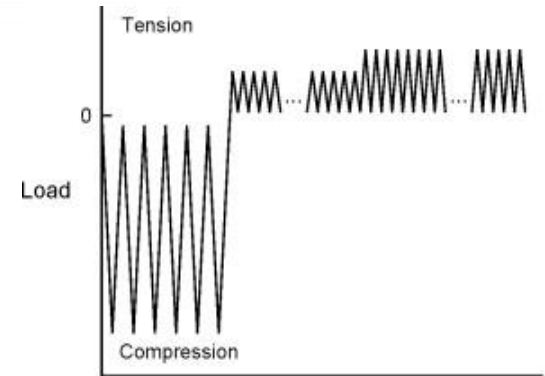
- ***Fatigue***

Threshold

• Experimental Procedure ΔK_{th}



CPC



(a) CPCA loading

- $K_{max} = 16.5$
- ◇ $R = 0.7$
- ΔK_{off} Baseline*
- - - $R = 0.1$ Predicted ($\alpha = 1.8$)*

Traditional precracking

- △ $R = 0.1, \Delta K_i = 4.95$
- $R = 0.1, \Delta K_i = 10$
- TL - $R = 0.1, \Delta K_i = 2.64$

Compression precracking

- △ TL - CPC
- TL - CPC

Small Cracks

- Methodology $\frac{da}{dN} = C_J (\Delta J)^{m_J}$

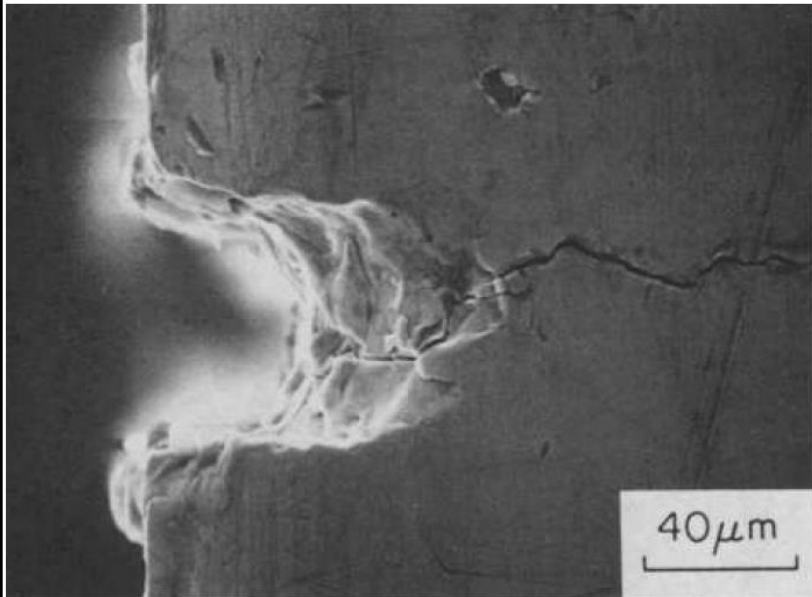
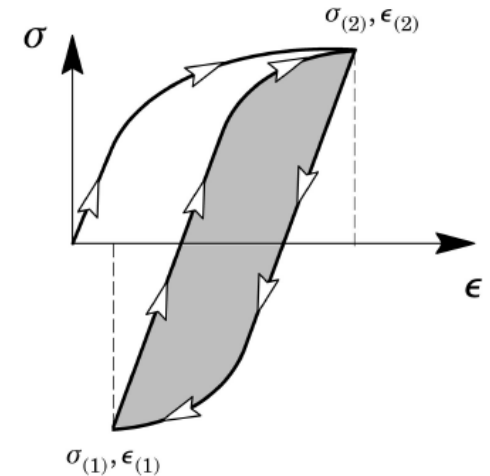
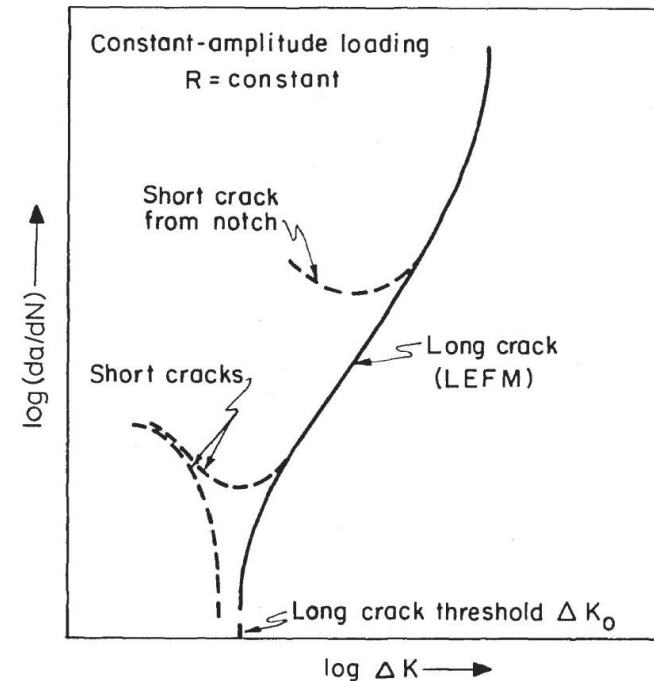
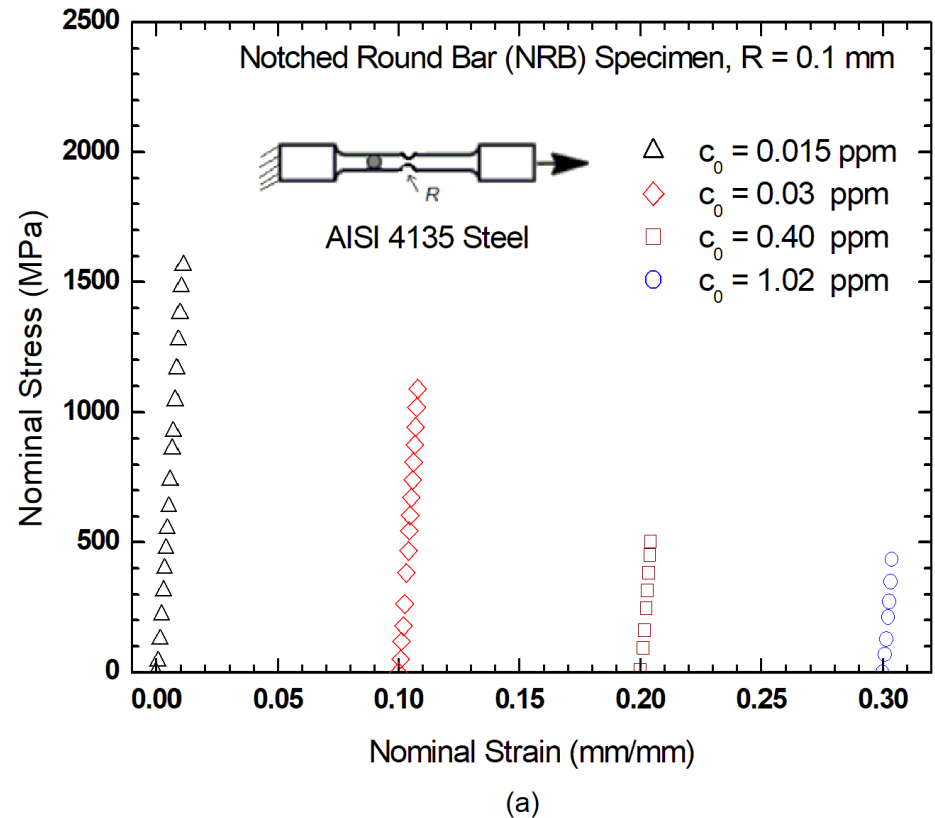
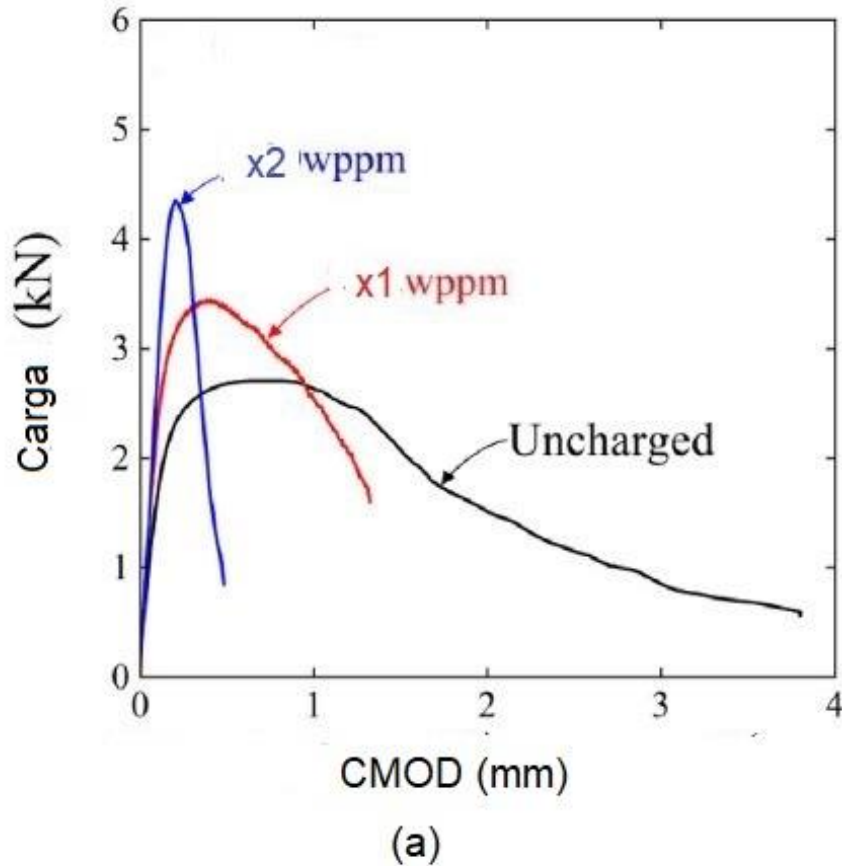


FIG. 2—SEM micrograph of electro-discharge machined notch.



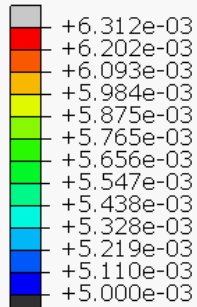
Fragilização pelo Hidrogênio



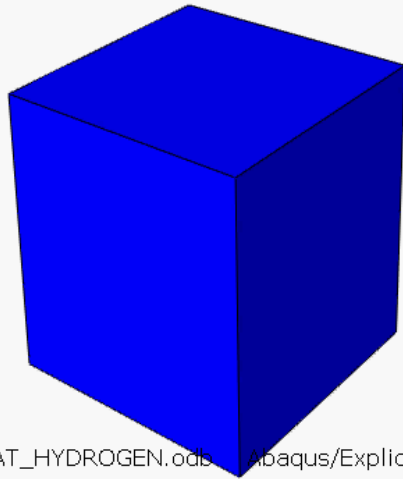
Fragilização pelo Hidrogênio

Viewport: 1 ODB: C:/temp/Job-9_VUMAT_HYDROGEN.odb

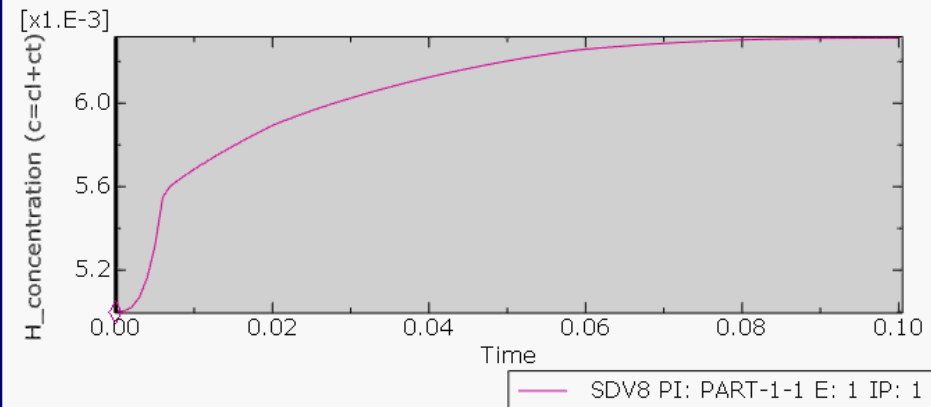
SDV8
(Avg: 75%)



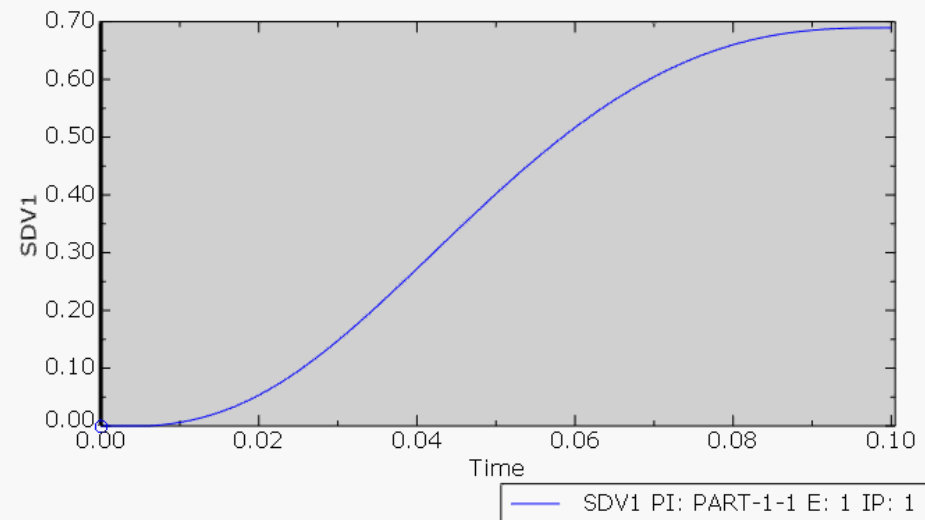
Step: Step-1 Frame: 0
Total Time: 0.000000



Viewport: 2 Plot: XYPlot.2



Viewport: 3 Plot: XYPlot.2.3



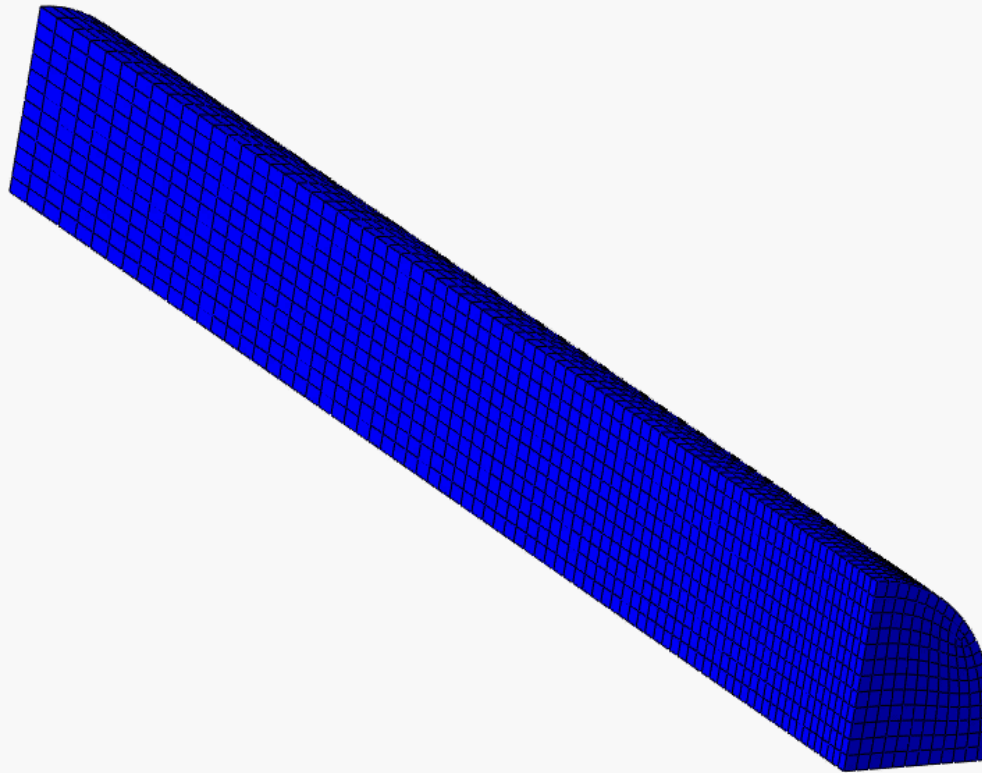
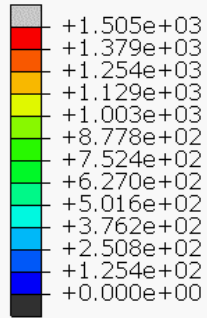
ODB: Job-9_VUMAT_HYDROGEN.odb Abaqus/Explicit 3DEXPERIENCE

Step: Step-1
Increment 0: Step Time = 0.0
Primary Var: SDV8
Deformed Var: UT Deformation Scale Factor: +1.000e+00

Fragilização pelo Hidrogênio

Step: Step-1 Frame: 0
Total Time: 0.000000

S, Mises
(Avg: 75%)



ODB: CP4135_smooth_c0_13ppm.odb Abaqus/Explicit 3DEXPERIENCE R2019x Fri Mar 03 14:33:36 Hora oficial do Brasil 2023

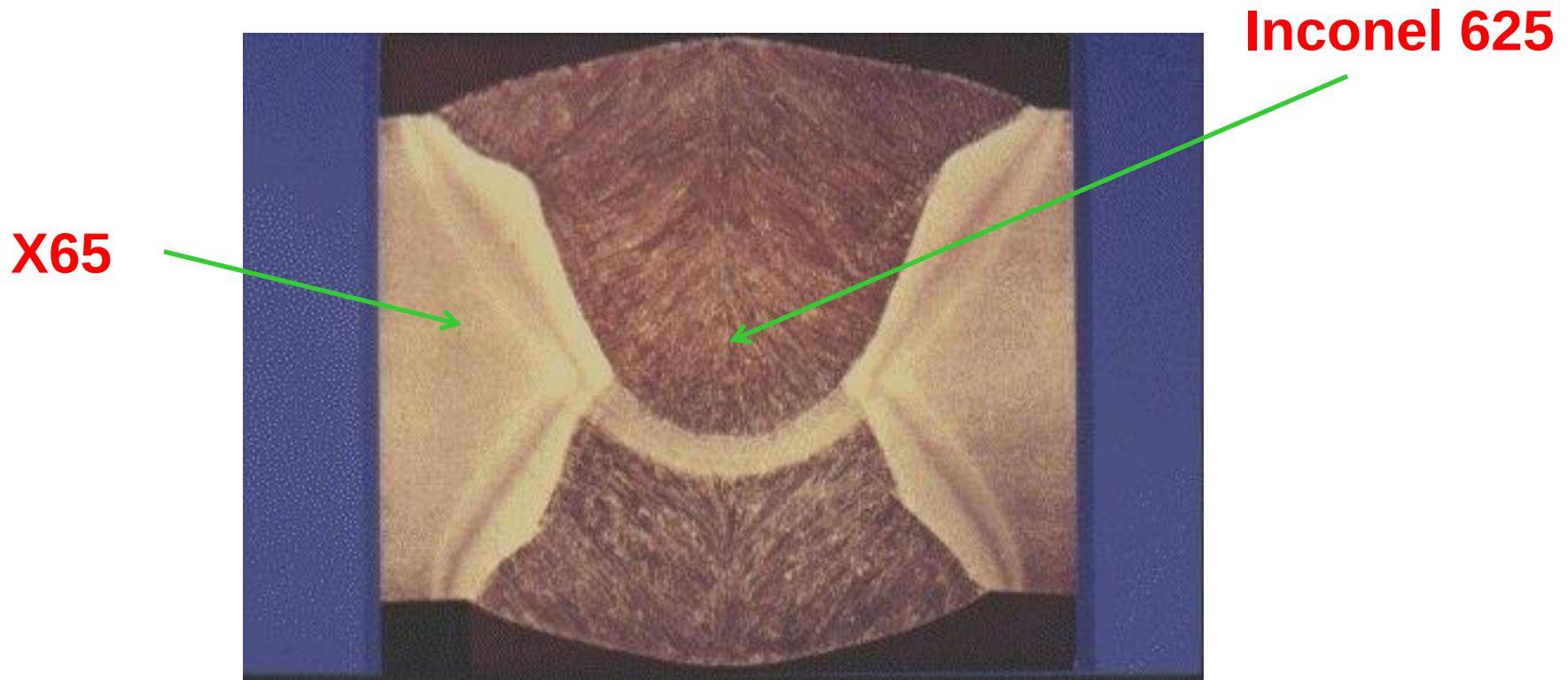
Step: Step-1
Increment 0: Step Time = 0.0
Primary Var: S, Mises
Deformed Var: U Deformation Scale Factor: +1.000e+00
Status Var: STATUS

Mechanically Lined Pipes



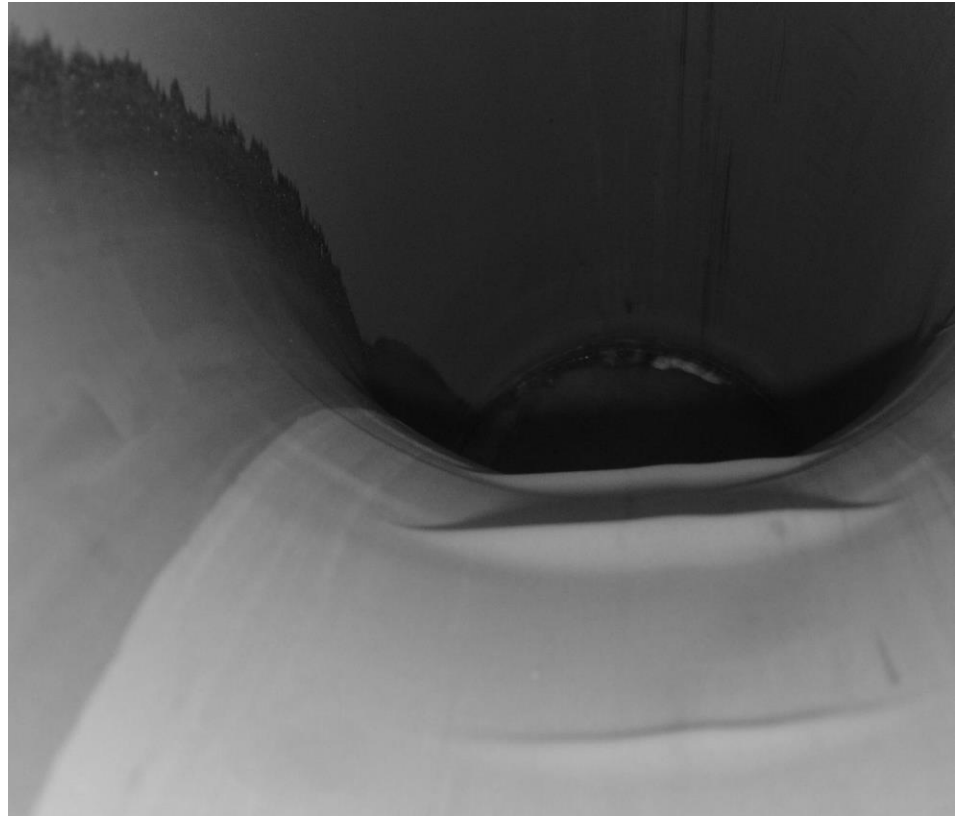
Lined pipes consist of a C-Mn pipe which has a layer of CRA in contact with the production fluid and hence, its corrosive environment. The layer of Corrosion Resistant Alloy (CRA) is applied through a mechanical bond between the CRA and the C-Mn pipe.

Key Issues



***Fatigue and Fracture Behavior of Dissimilar Girth Welds
Including H_2 Assisted Cracking***

Key Issues



Wrinkle Formation

Key Applications of SE(T) Specimen



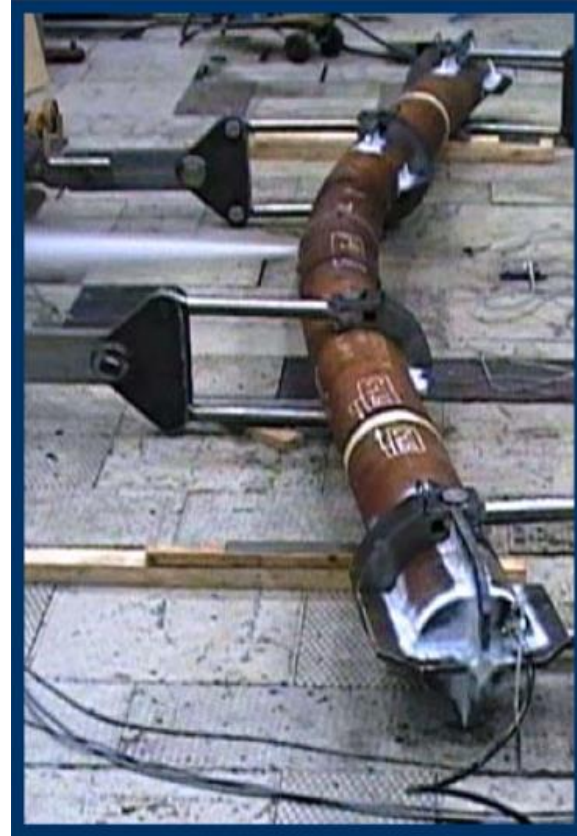
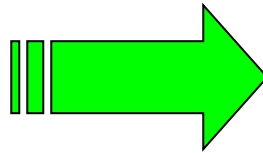
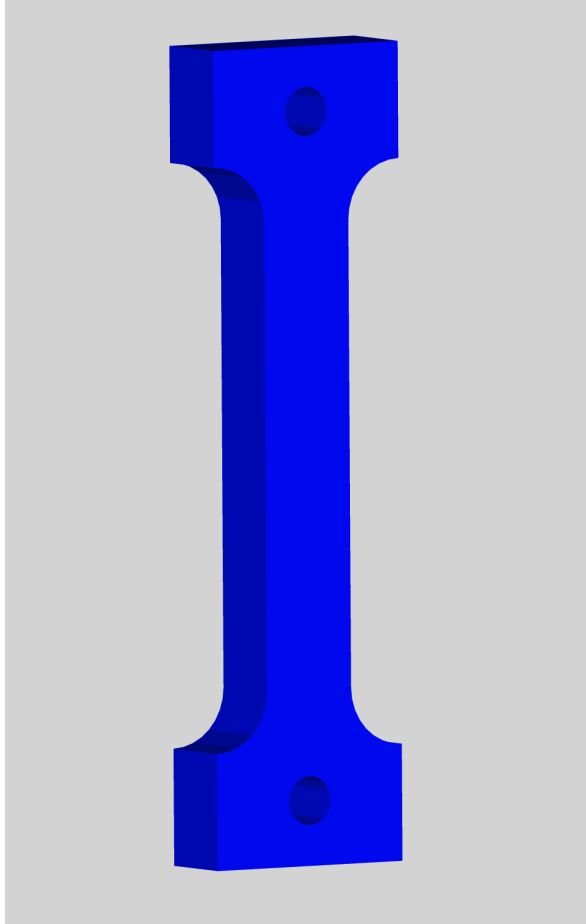
Riser Installation by Reeling

Key Applications of SE(T) Specimen

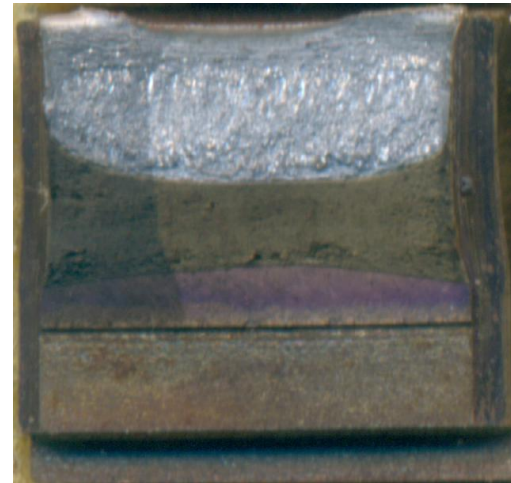
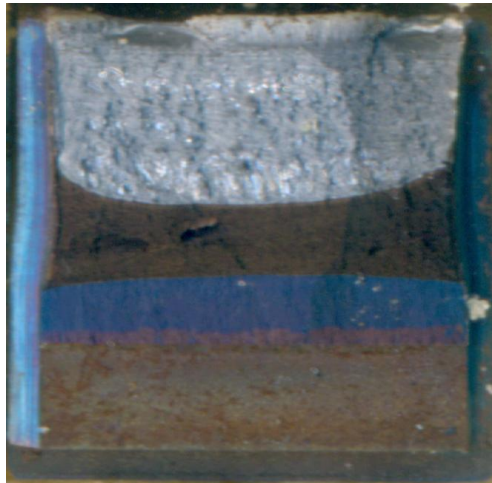


Riser Installation by Reeling

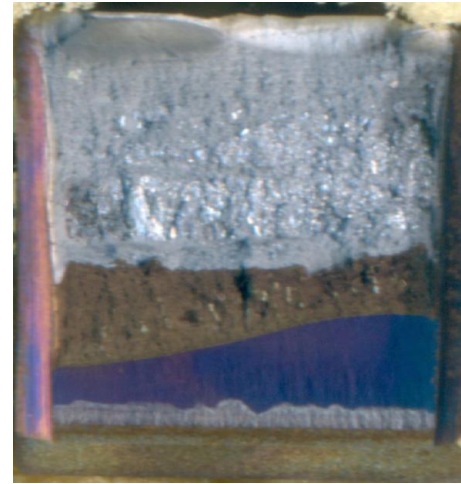
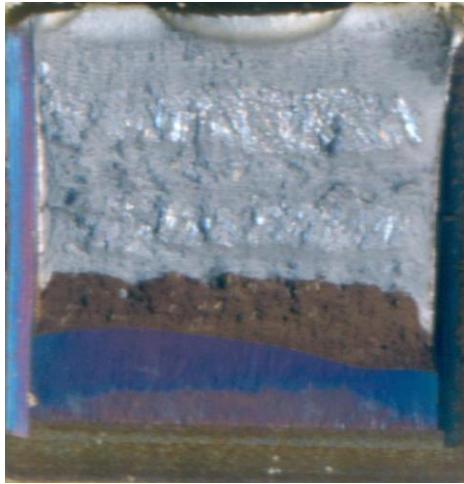
Mechanical Similitude of SE(T) Specimen



Crack Front Profiles: SE(T)



Crack Front Profiles: SE(B)





Thank You!

Diego Felipe Sarzosa Burgos
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