# Hierarchical Petri nets

prof.dr.ir. Wil van der Aalst

TU/e Technische Universiteit Eindhoven University of Technology

Where innovation starts

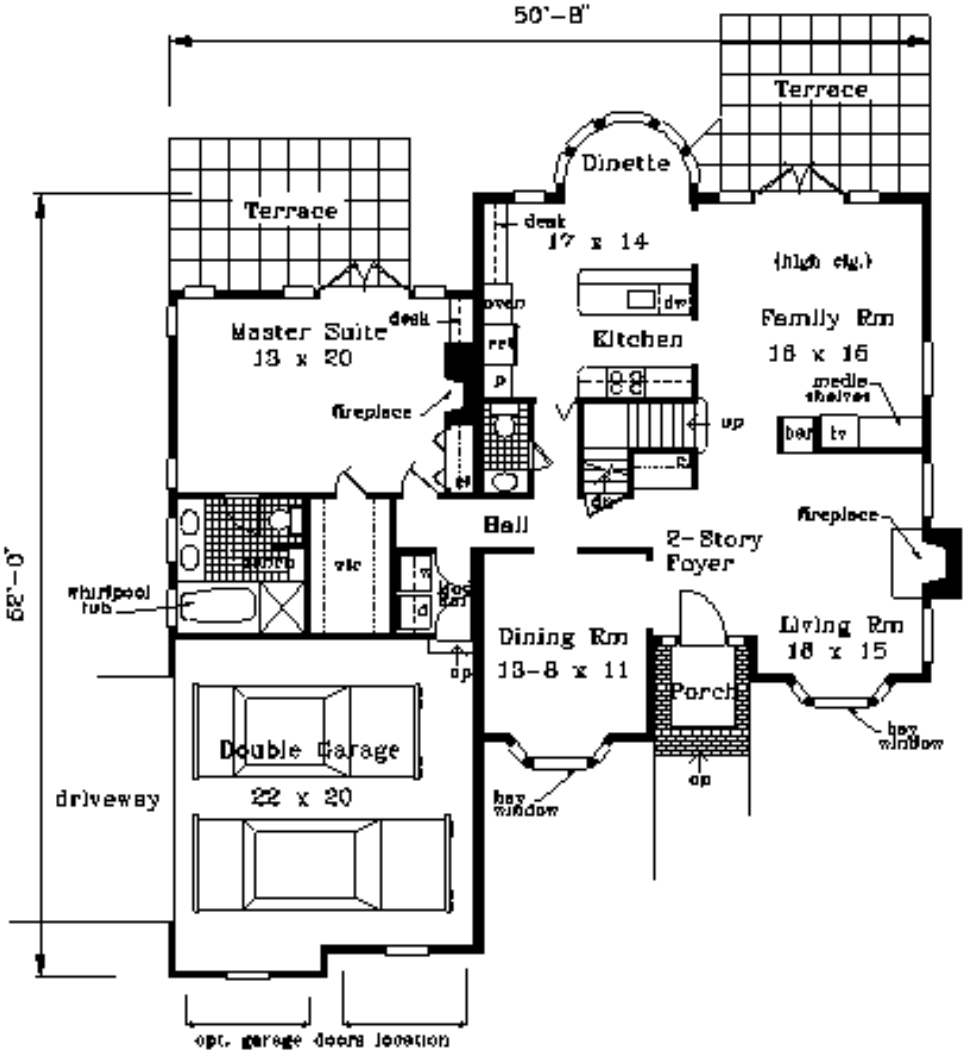
# Extensions of the classical Petri net

- ***Color*** **(i.e., tokens have values, places have color sets, arc have inscriptions, transitions have guards, etc.) was introduced in Chapter 5 and formalized in Chapter 6.**
- ***Time*** **(i.e., tokens have timestamps, color set may be timed, arcs have delays, etc.) was introduced in Chapter 5 and formalized in Chapter 6.**
- **Hierarchy is introduced and formalized in Chapter 7.**
- **A colored, timed, hierarchical Petri net is called a high-level Petri net.**
- **Hierarchical CPNs (=CPN + hierarchy) provide a concrete language for high-level Petri nets.**

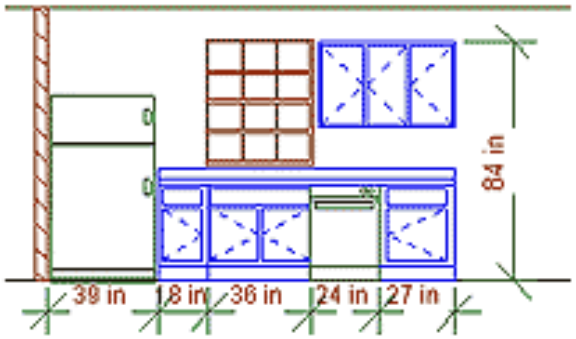
# The need for hierarchy: Compare with construction drawings of a house

- **The top-level: The house as a whole**

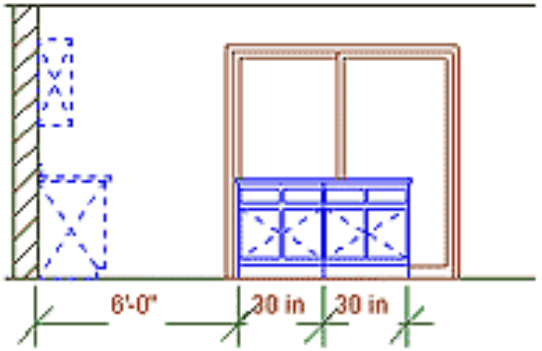
# The second level: The first floor of the house.



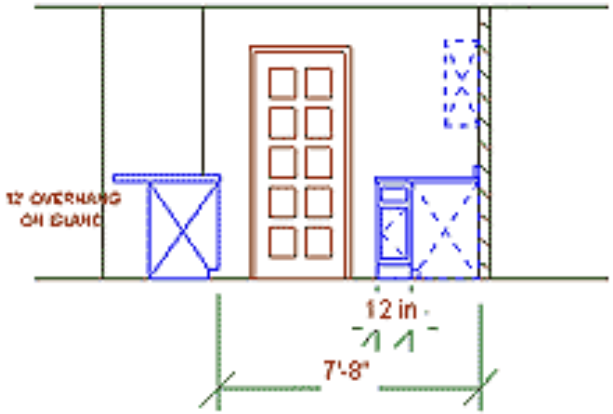
# The third level: The kitchen



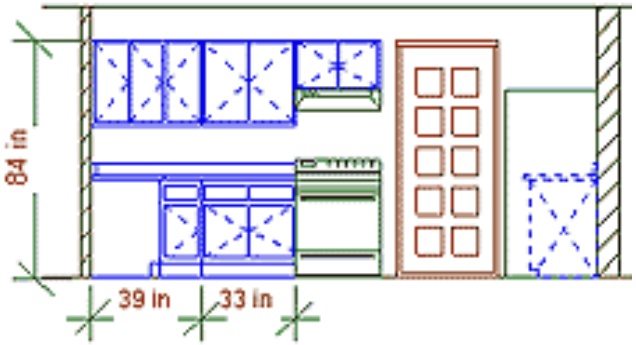

KITCHEN ELEVATION - NORTH




KITCHEN ELEVATION - EAST

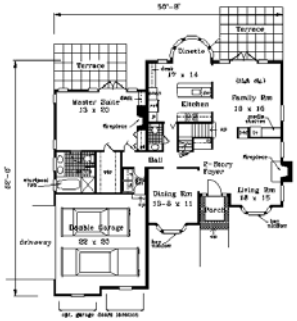


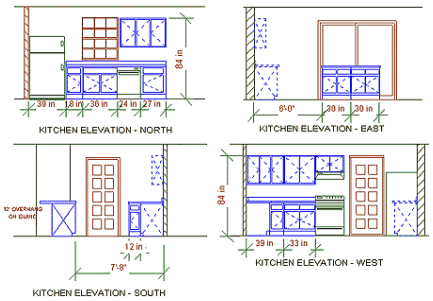

KITCHEN ELEVATION - SOUTH




KITCHEN ELEVATION - WEST

# Top-down versus bottom-up






top-down

bottom-up

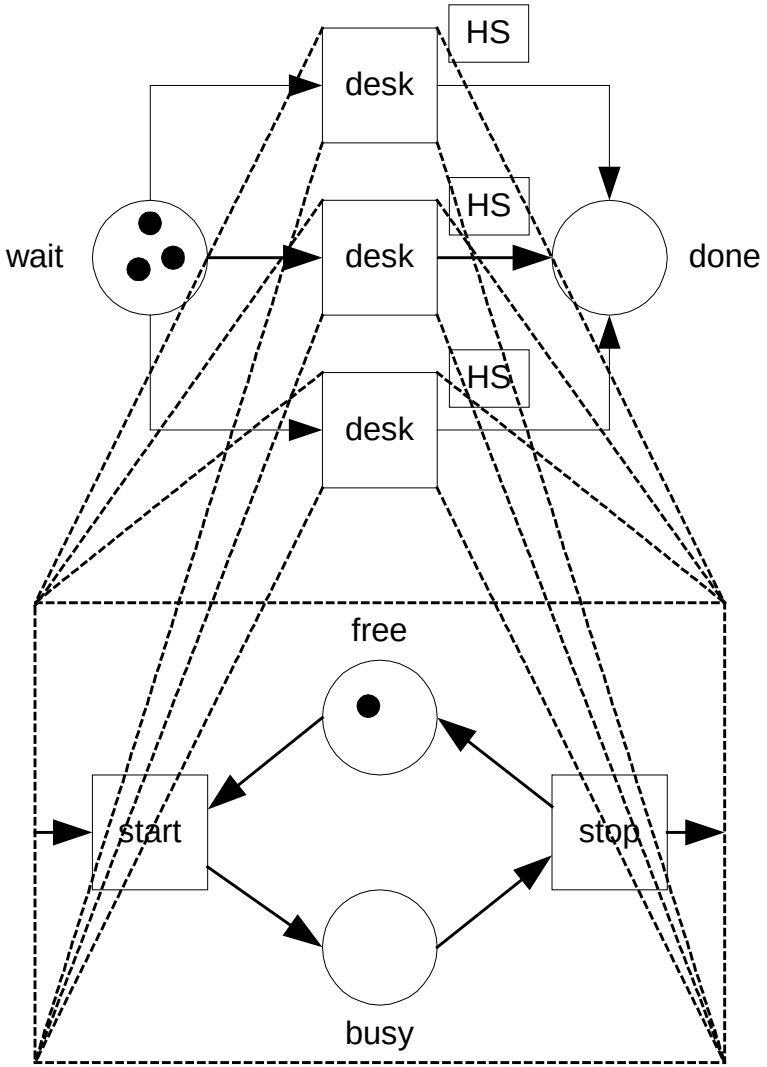
# Recall

- **Three good reasons for making a process model:**
  - **gain insight**
    **for a better understanding of the system**
  - **analysis**
    **validation and verification**
  - **specification**
    **a blue print for construction**
- **Like the construction drawing of an architect!**
- **However, despite the addition of color and time, a hierarchy concept is still missing thus far!**

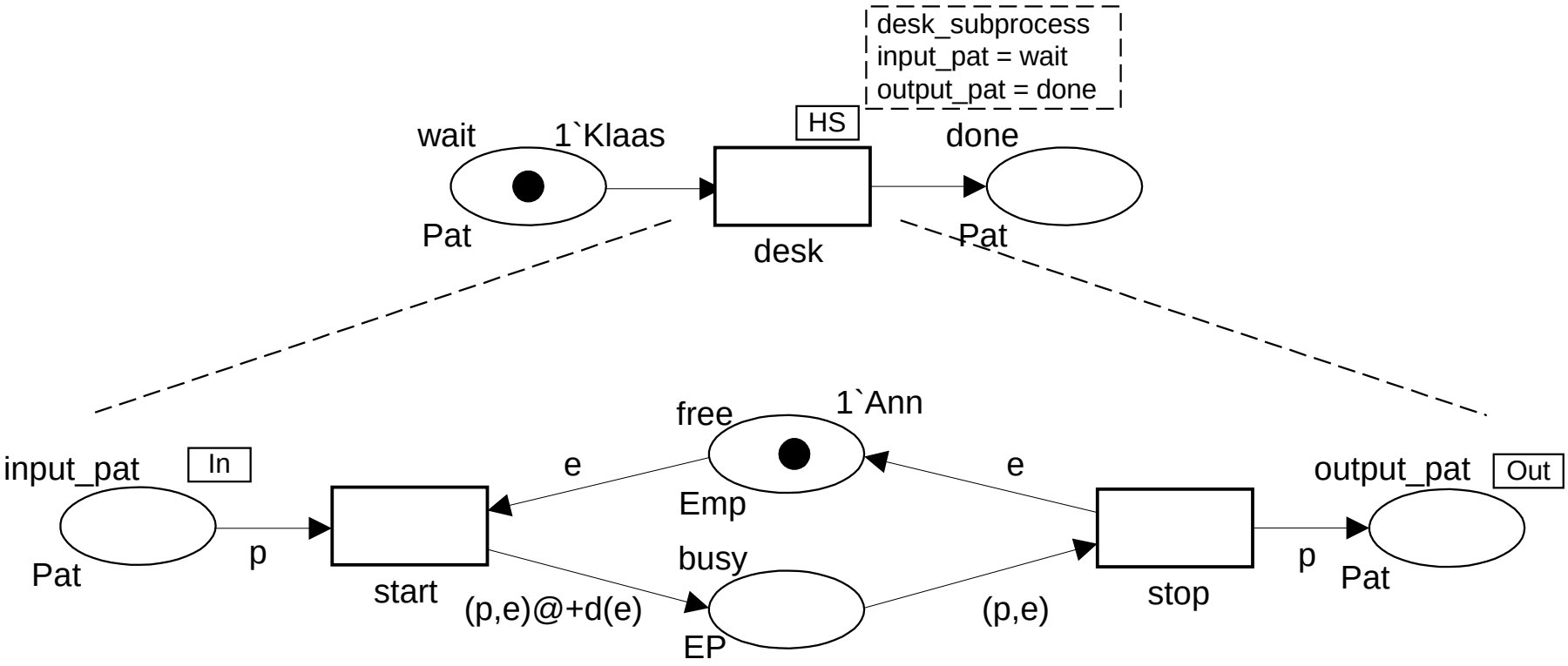
# Basic idea

- **Transitions correspond to subsystems/subprocesses**
- **Divide an conquer**
- **Reuse**

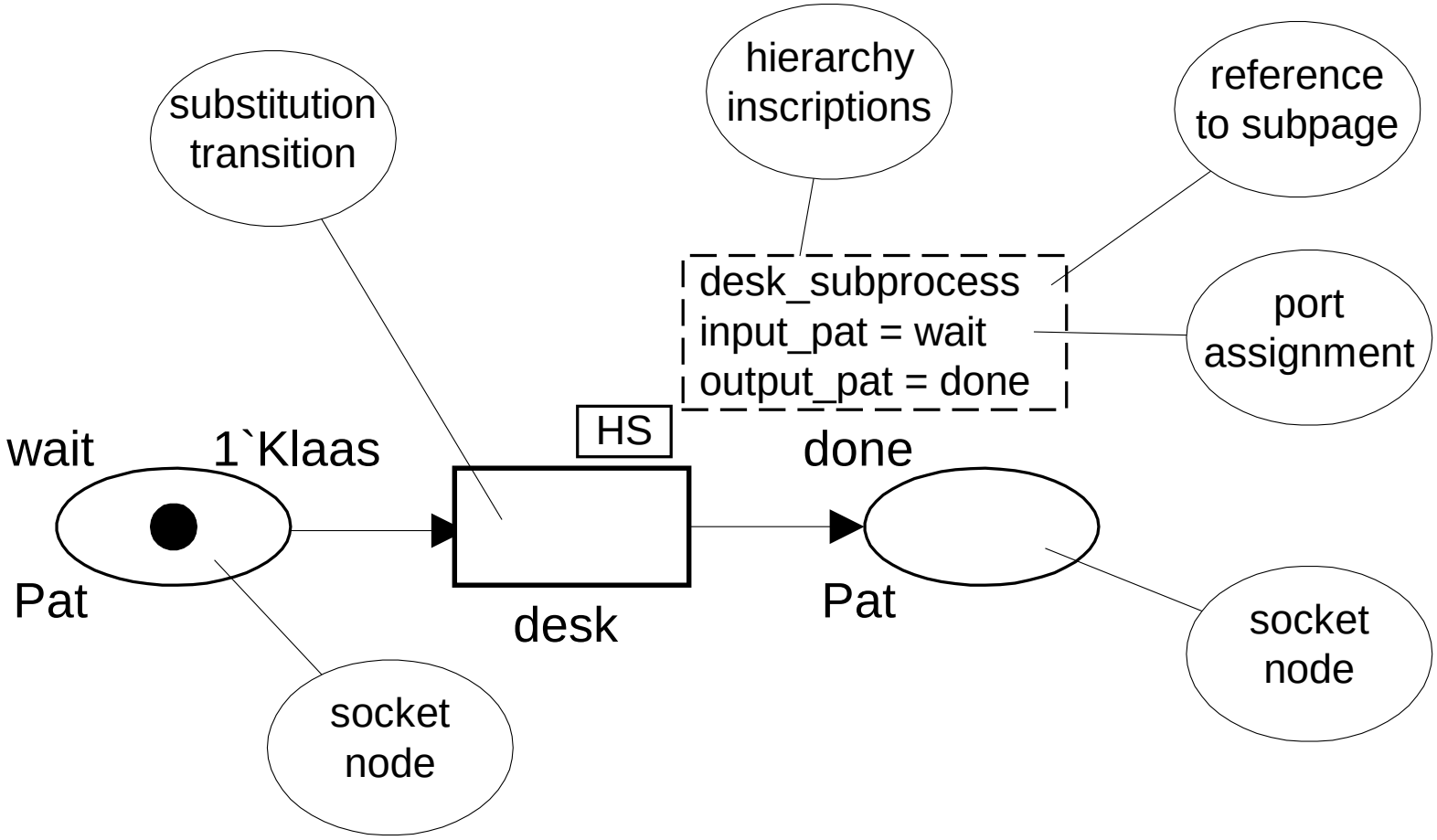
**Let us formalize this in CPN...**



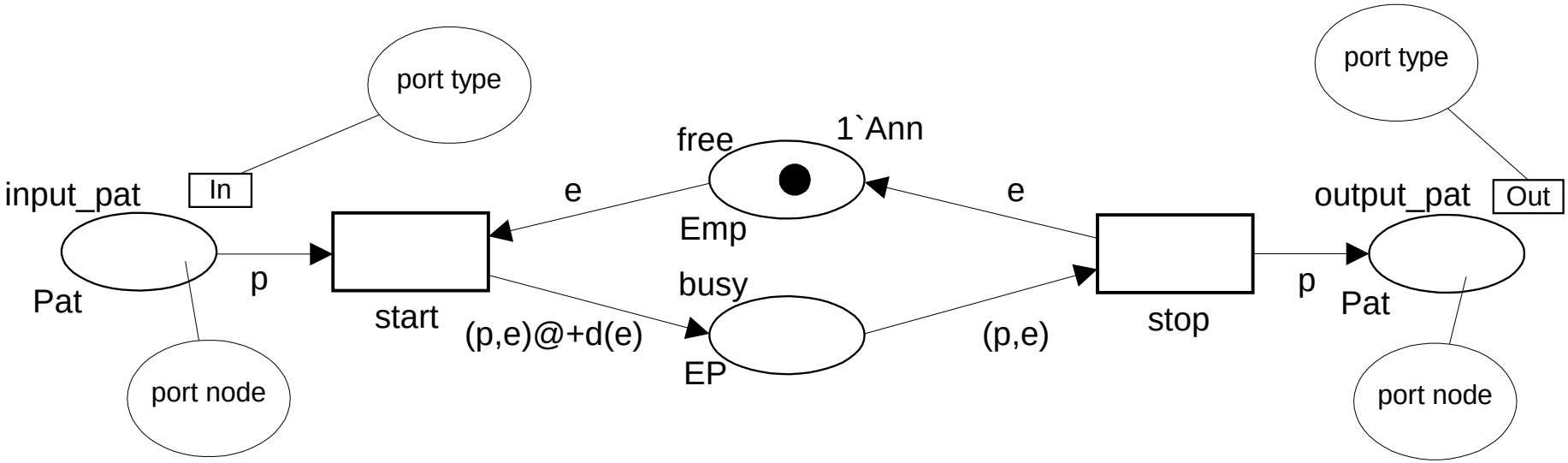
# Hierarchical CPN



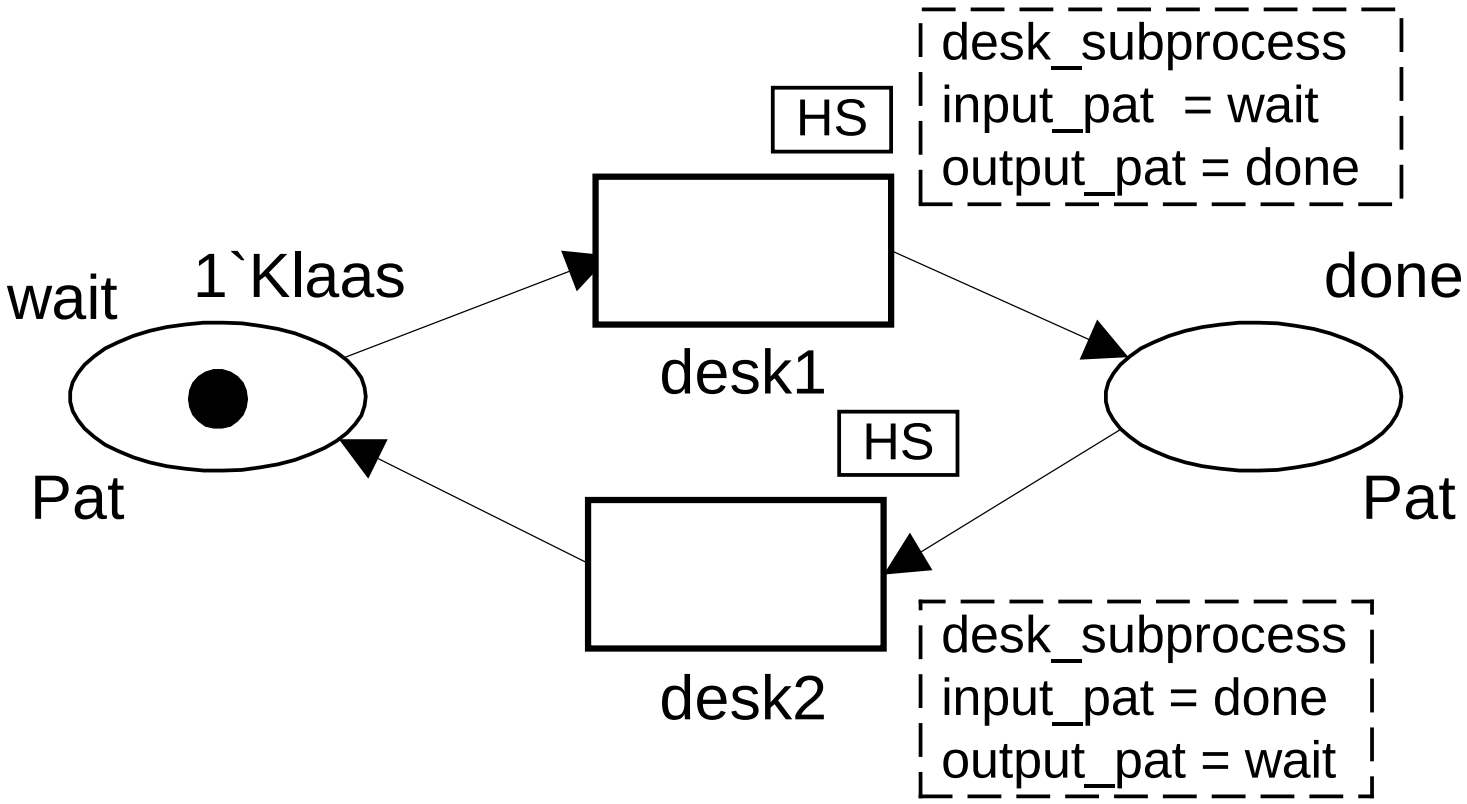
# Superpage: *main*



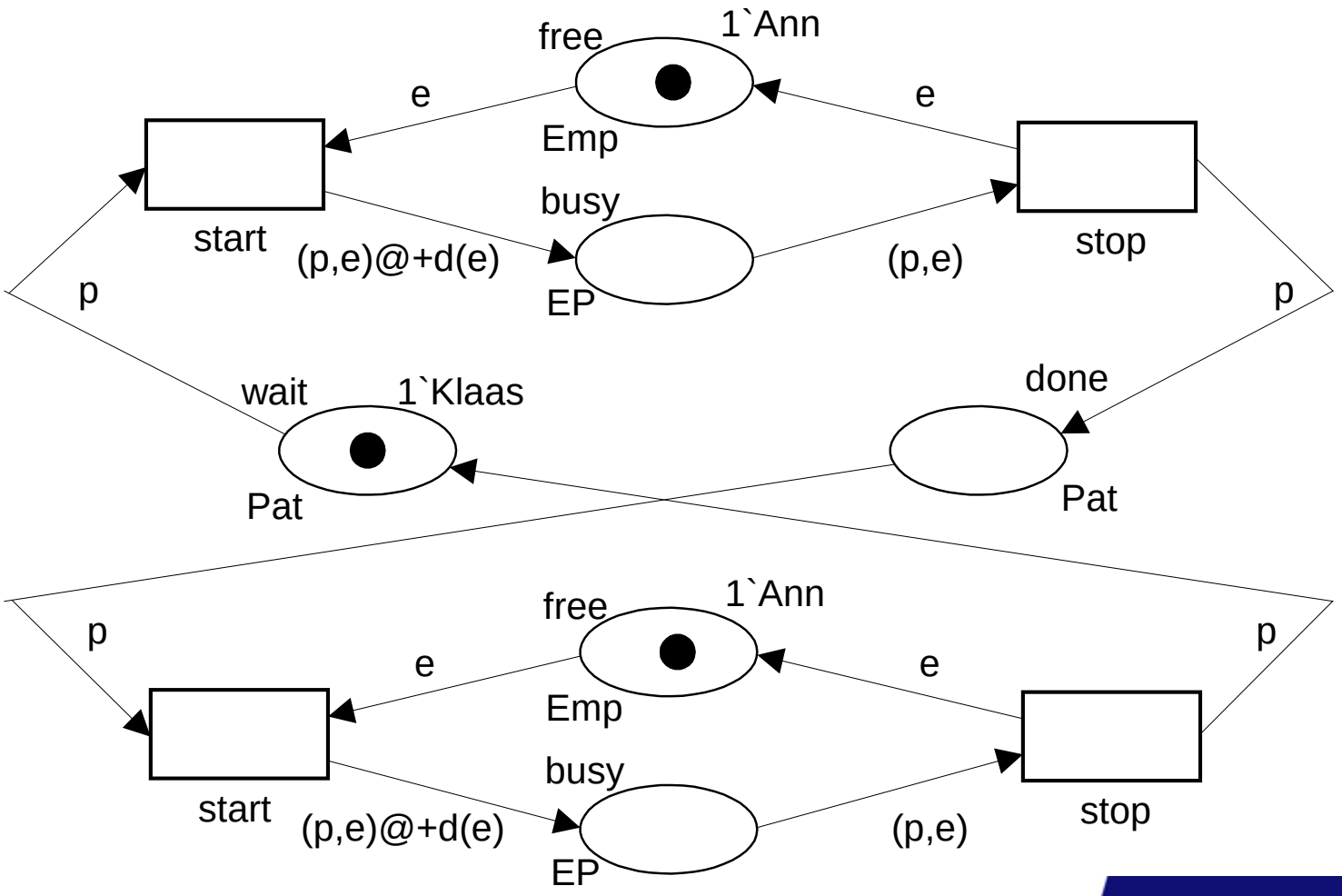
# Subpage: *desk_subprocess*



# One page can have multiple instances (i.e., reuse)

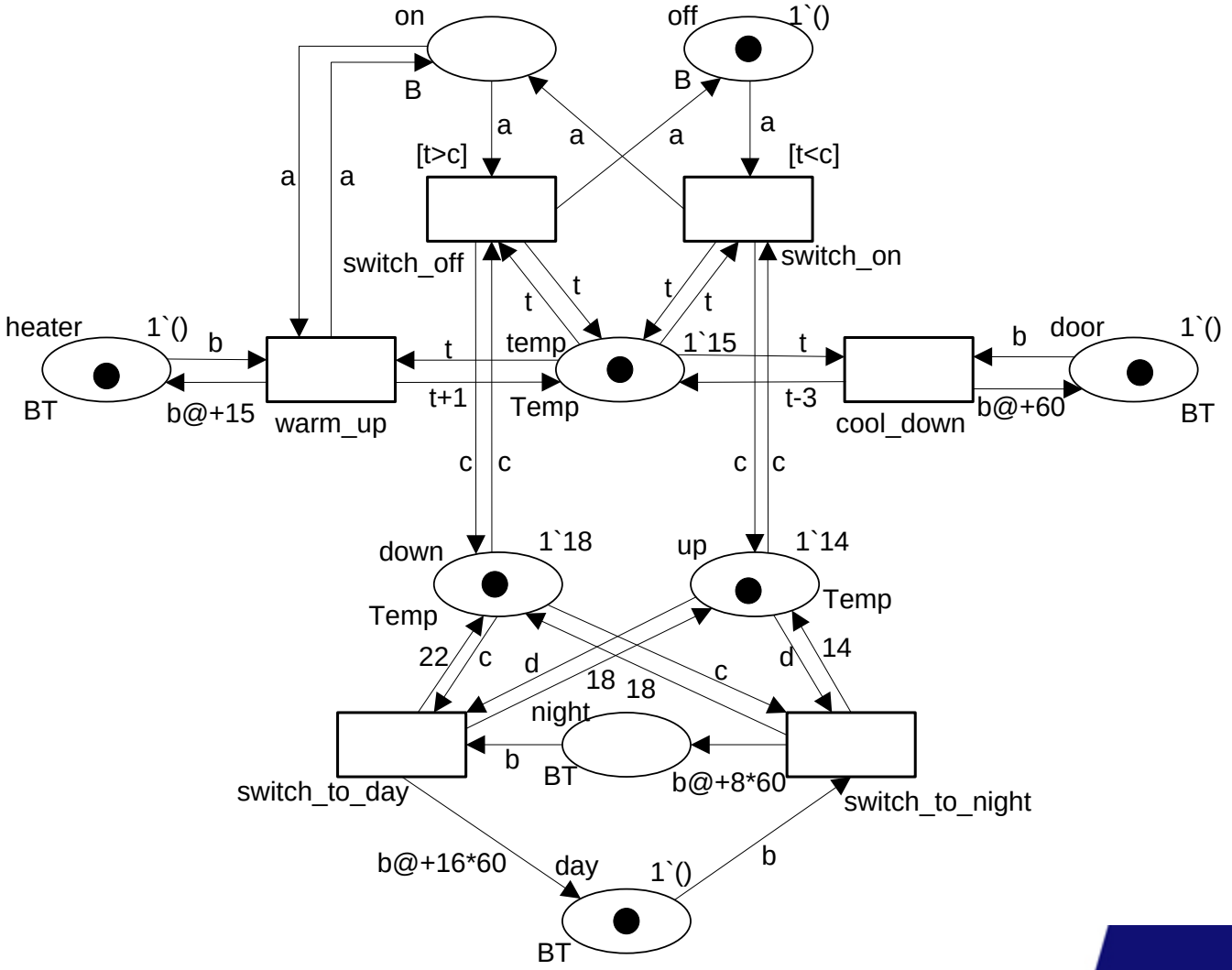


# Semantics: Replace each substitution transition by a copy of the corresponding page



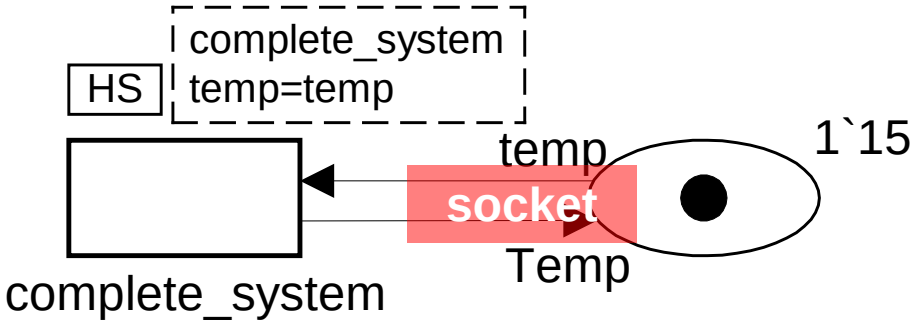
```
color Temp = string;
color B = unit;
color BT = B timed;
var t:Temp;
var a:B;
var b:BT;
var c,d:Temp;
```

# Thermostat system: Add hierarchy

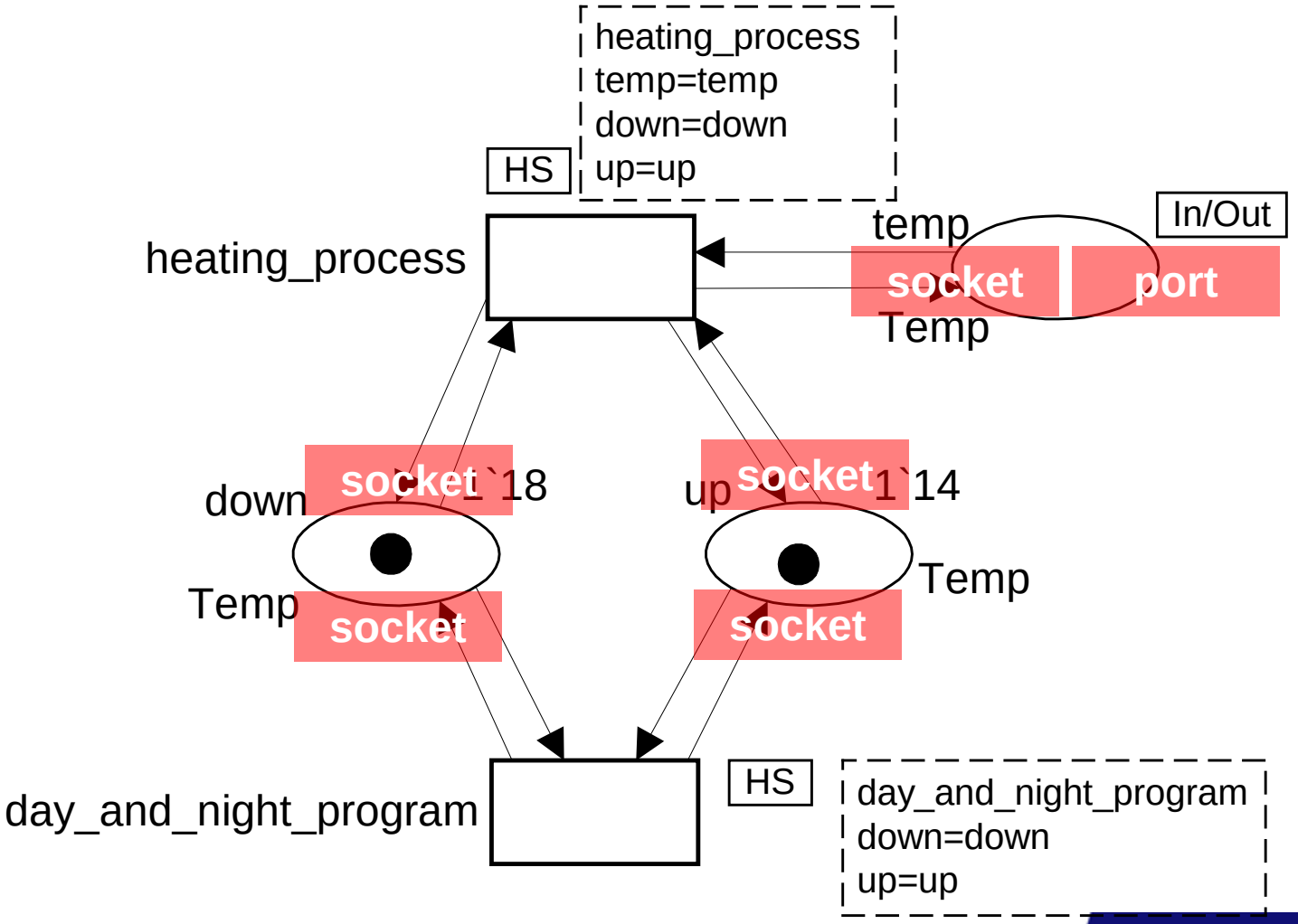


# Top-level page: *main*

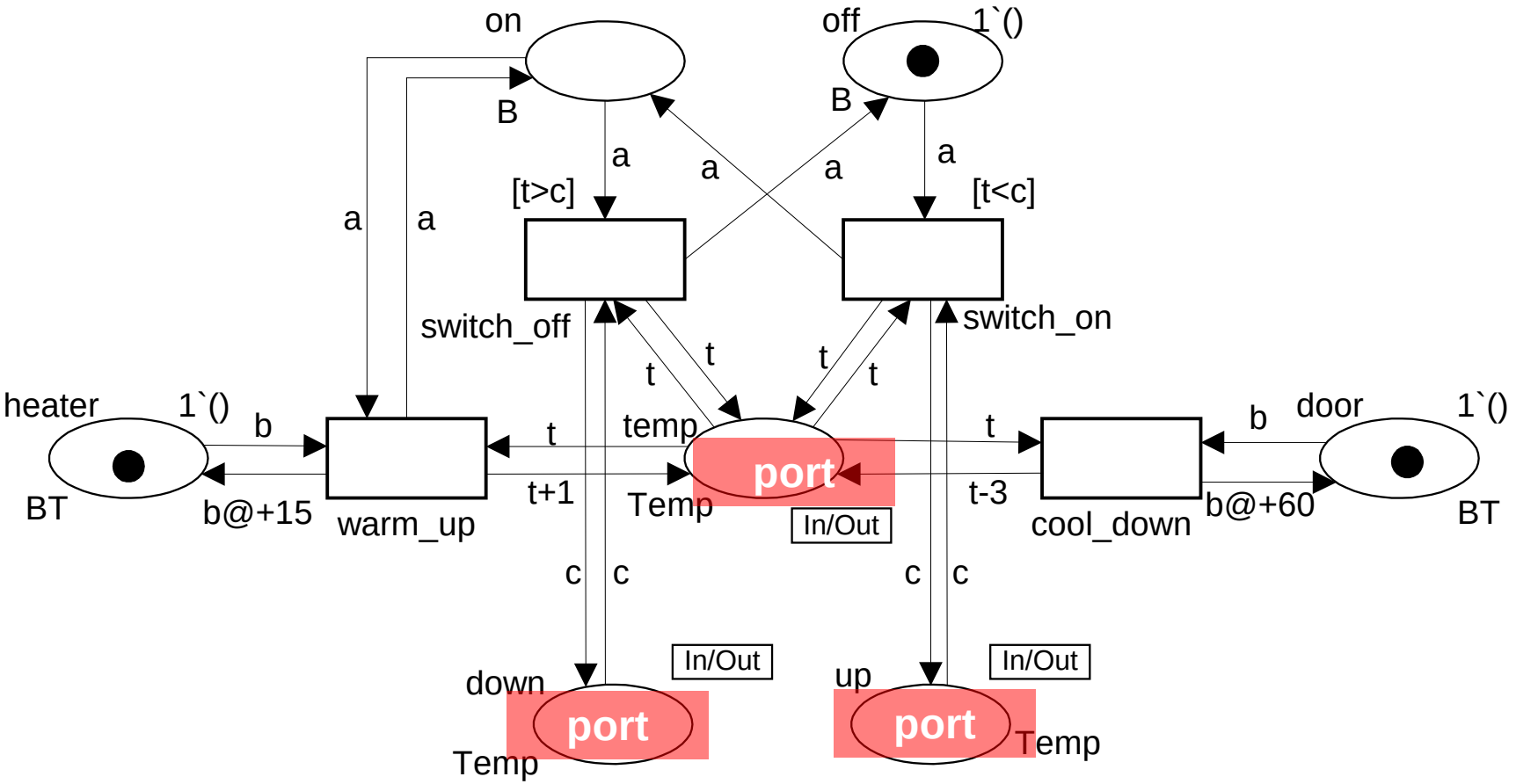
```
color Temp = string;
color B = unit;
color BT = B timed;
var t:Temp;
var a:B;
var b:BT;
var c:Temp;
```



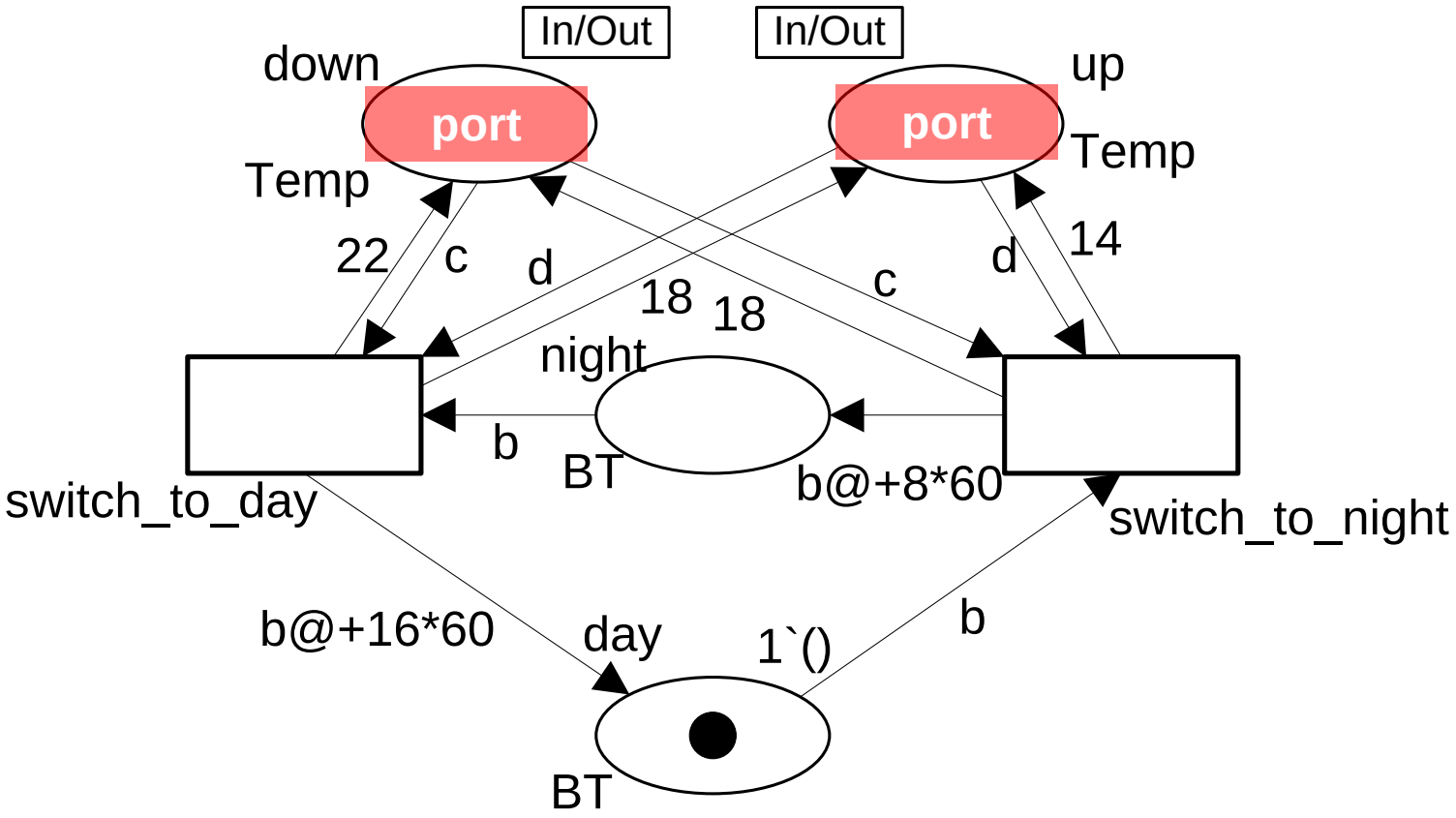
# Subpage: *complete_system*



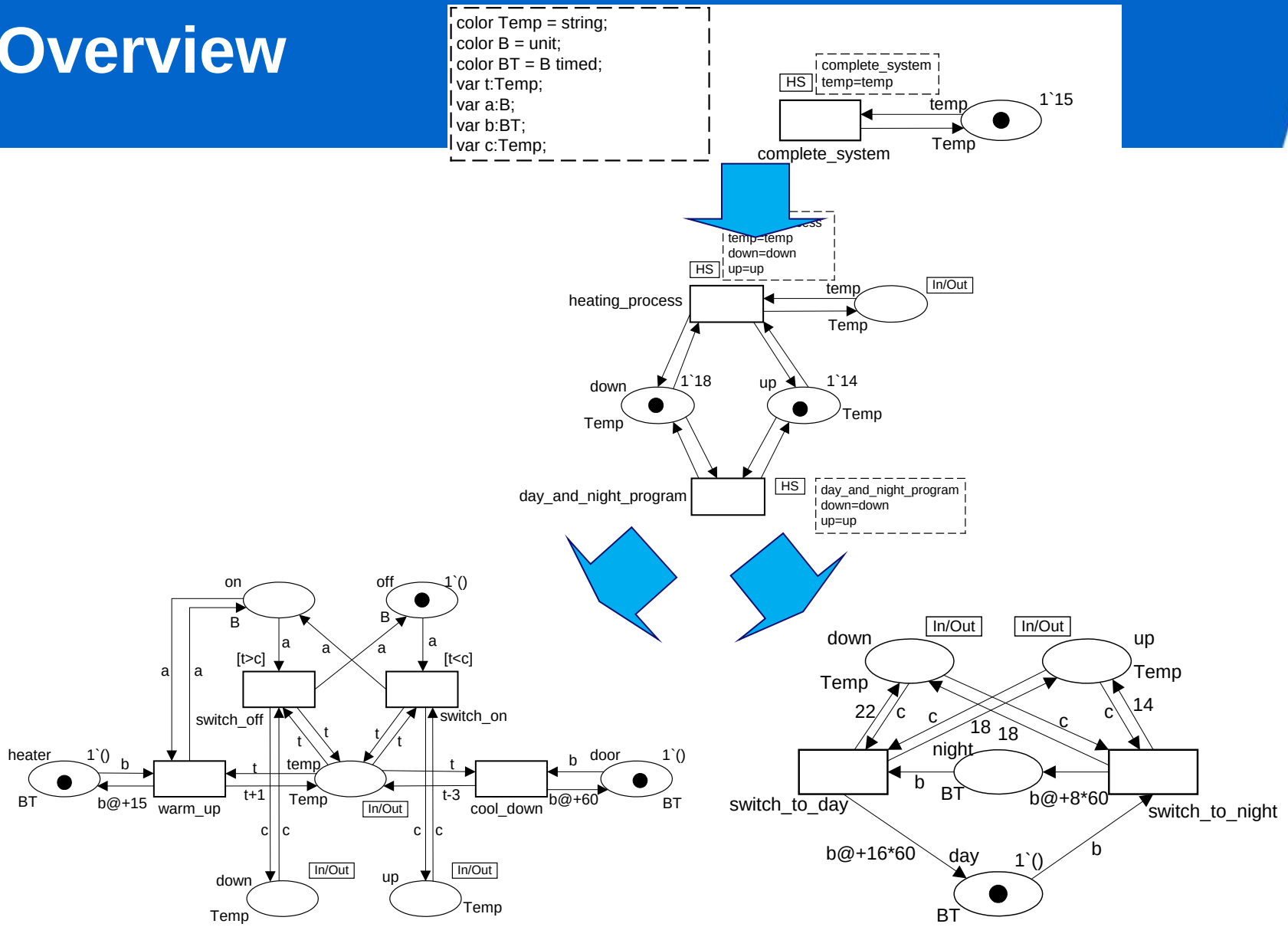
# Subpage: *heating_process*



# Subpage: *day_and_night_program*



# Overview


color Temp = string;
color B = unit;
color BT = B timed;
var t:Temp;
var a:B;
var b:BT;
var c:Temp;
complete_system
temp=temp
HS
temp
1`15
Temp
complete_system
temp=temp
down=down
up=up
HS
heating_process
temp
In/Out
Temp
down
1`18
up
1`14
Temp
Temp
day_and_night_program
HS
day_and_night_program
down=down
up=up
on
off
1`()
B
B
a
a
a
a
[t>c]
[t<c]
switch_off
switch_on
t
t
t
t
heater
1`()
b
t
temp
t
b
door
1`()
BT
b@+15
warm_up
t+1
Temp
In/Out
t-3
cool_down
b@+60
BT
c
c
c
c
down
In/Out
up
In/Out
Temp
Temp
down
In/Out
In/Out
up
Temp
Temp
22
c
c
18
18
c
c
14
night
b
BT
b@+8*60
switch_to_day
switch_to_night
b@+16*60
day
1`()
b
BT

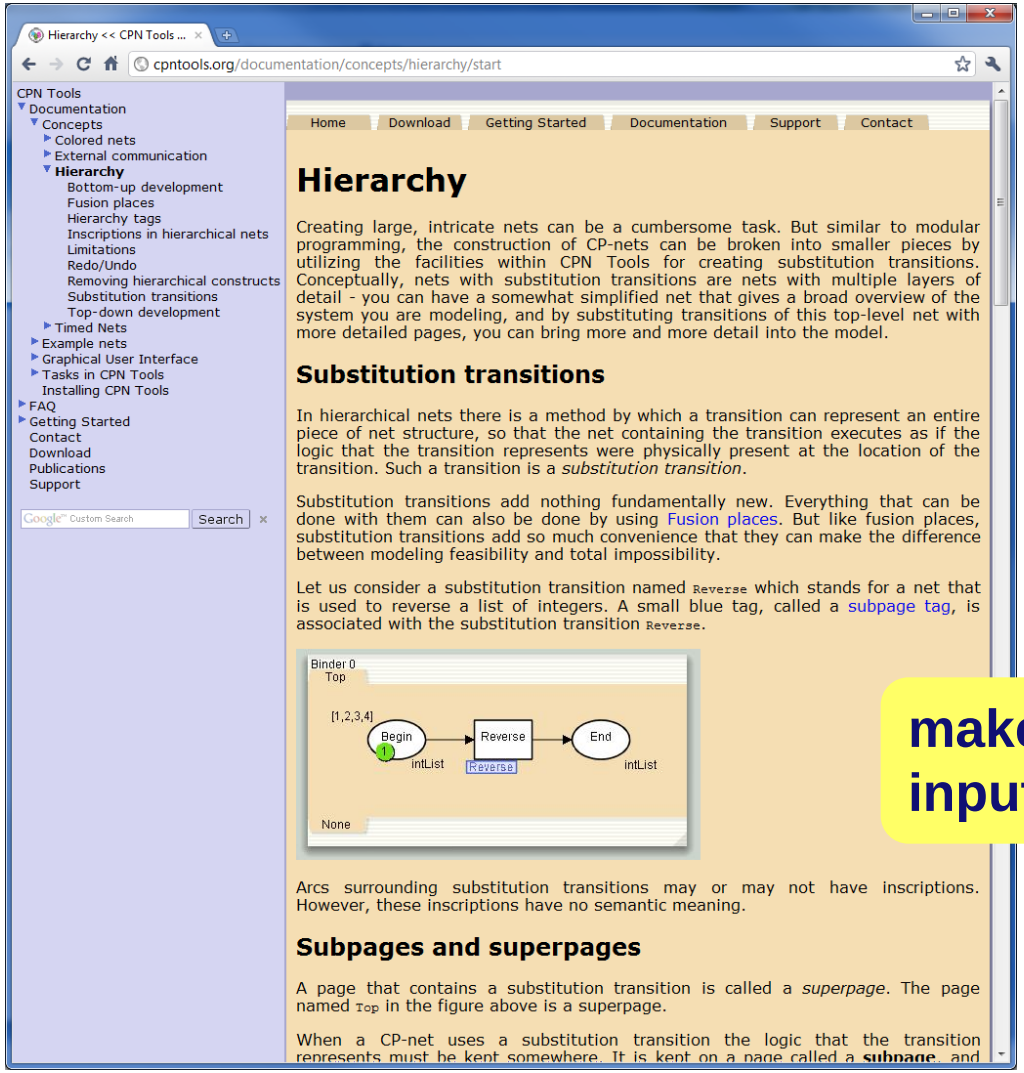
# CPN Tools

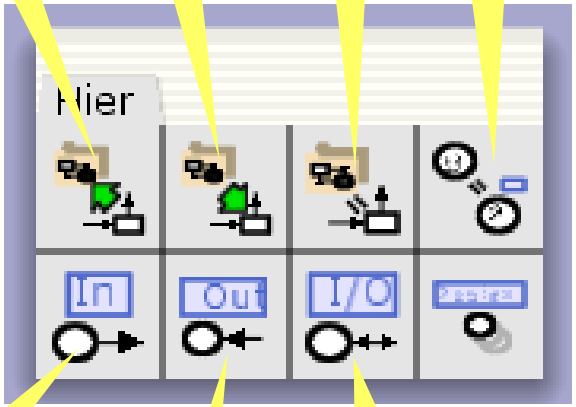
move to subpage

assign subpage

unfold

connect



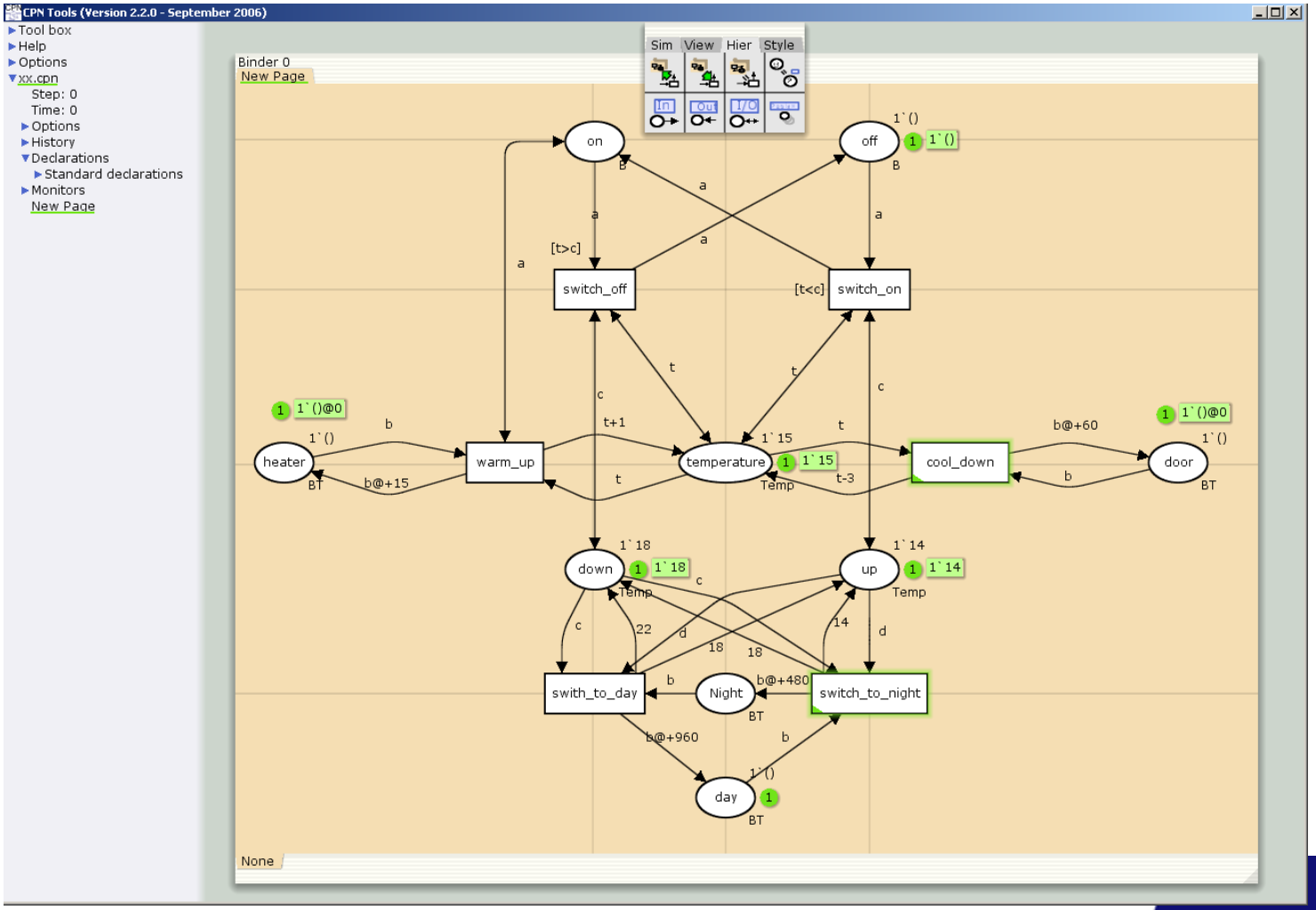




make input port

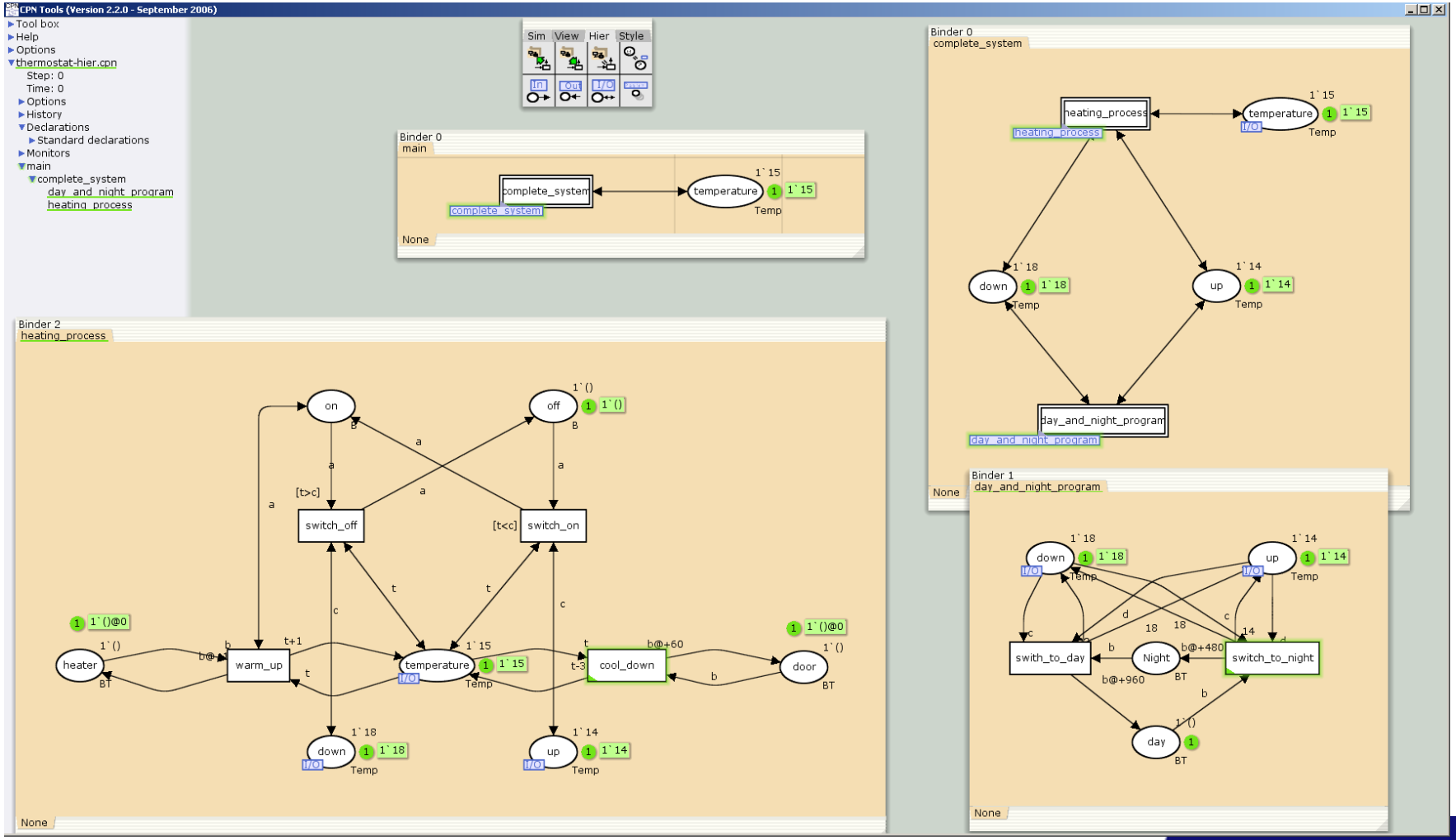
make output port

make I/O port

# CPN Tools (flat model)



# With hierarchy



# Example: Production system


S X Y Z C

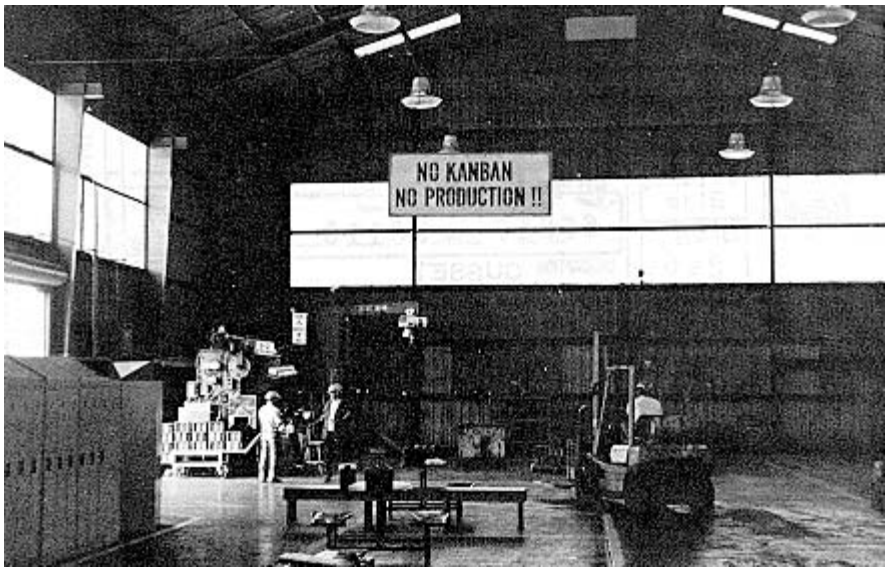
A

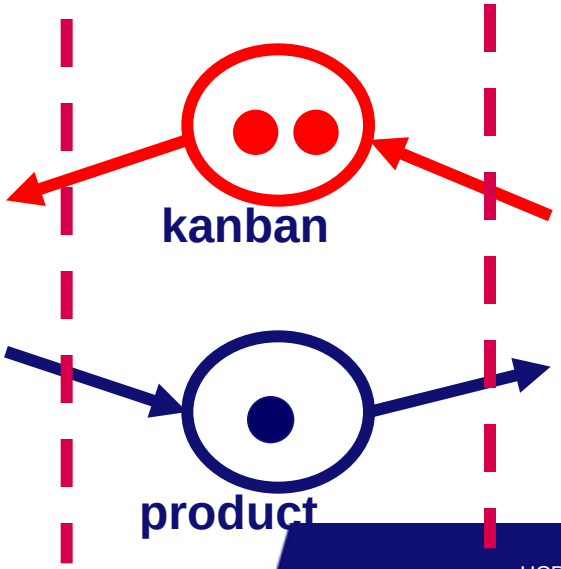
B

C

# Kanban


- **Kanbans are a means to achieve JIT (Just-In-Time).**
- **Japanise word for card.**
- **Attributed to Taiichi Ohno (the father of the Toyota Production System)**



# Two beer kanban

# Data

| | X | Y | Z |
|---|---|---|---|
| A | 2 | 5 | 8 |
| B | 3 | 6 | 9 |
| C | 4 | 7 | 1 |

*Processing times*

| | |
|---|---|
| X | 2 |
| Y | 3 |
| Z | 4 |

*Resources per work center*

| | |
|---|---|
| A | 2 |
| B | 1 |
| C | 2 |

*Replenishment lead times*

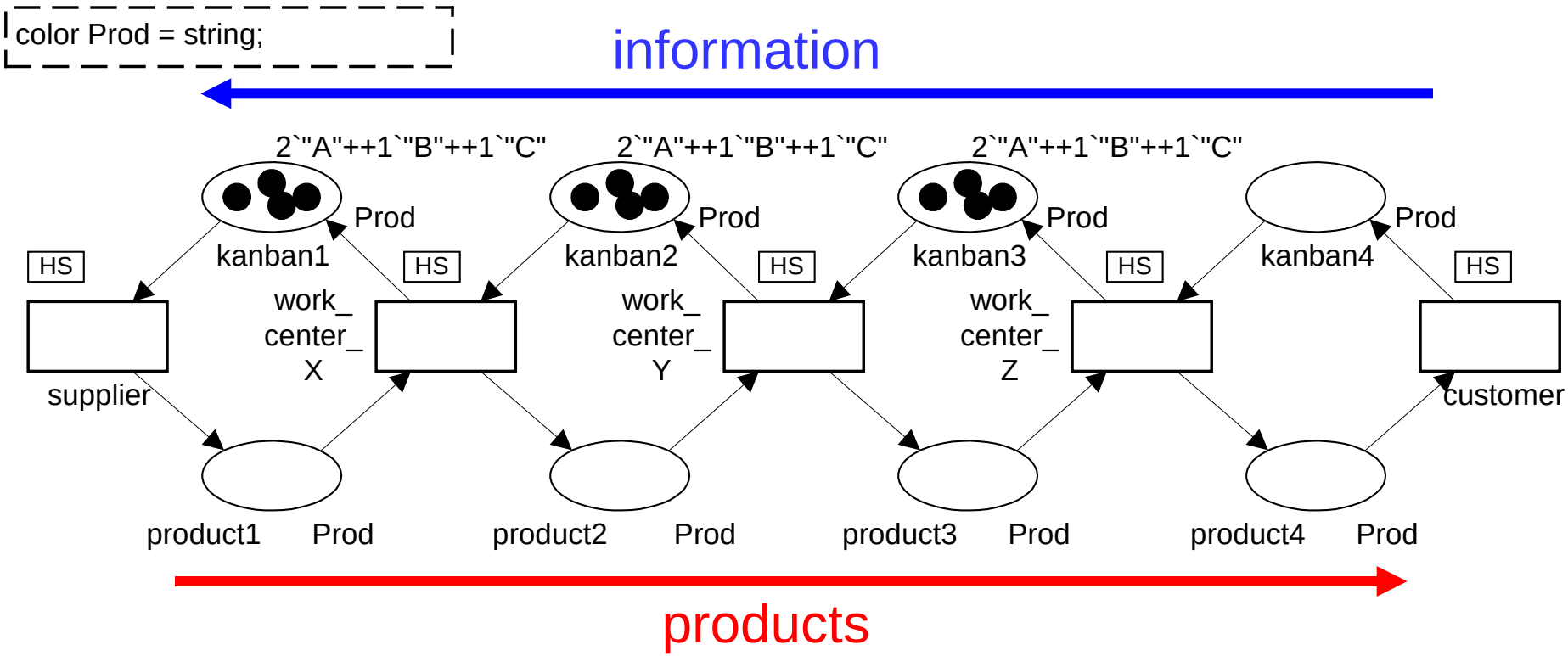
| | |
|---|---|
| A | 2 |
| B | 1 |
| C | 1 |

*Kanbans in-between work centers*

| | |
|---|---|
| A | 7 |
| B | 9 |
| C | 8 |

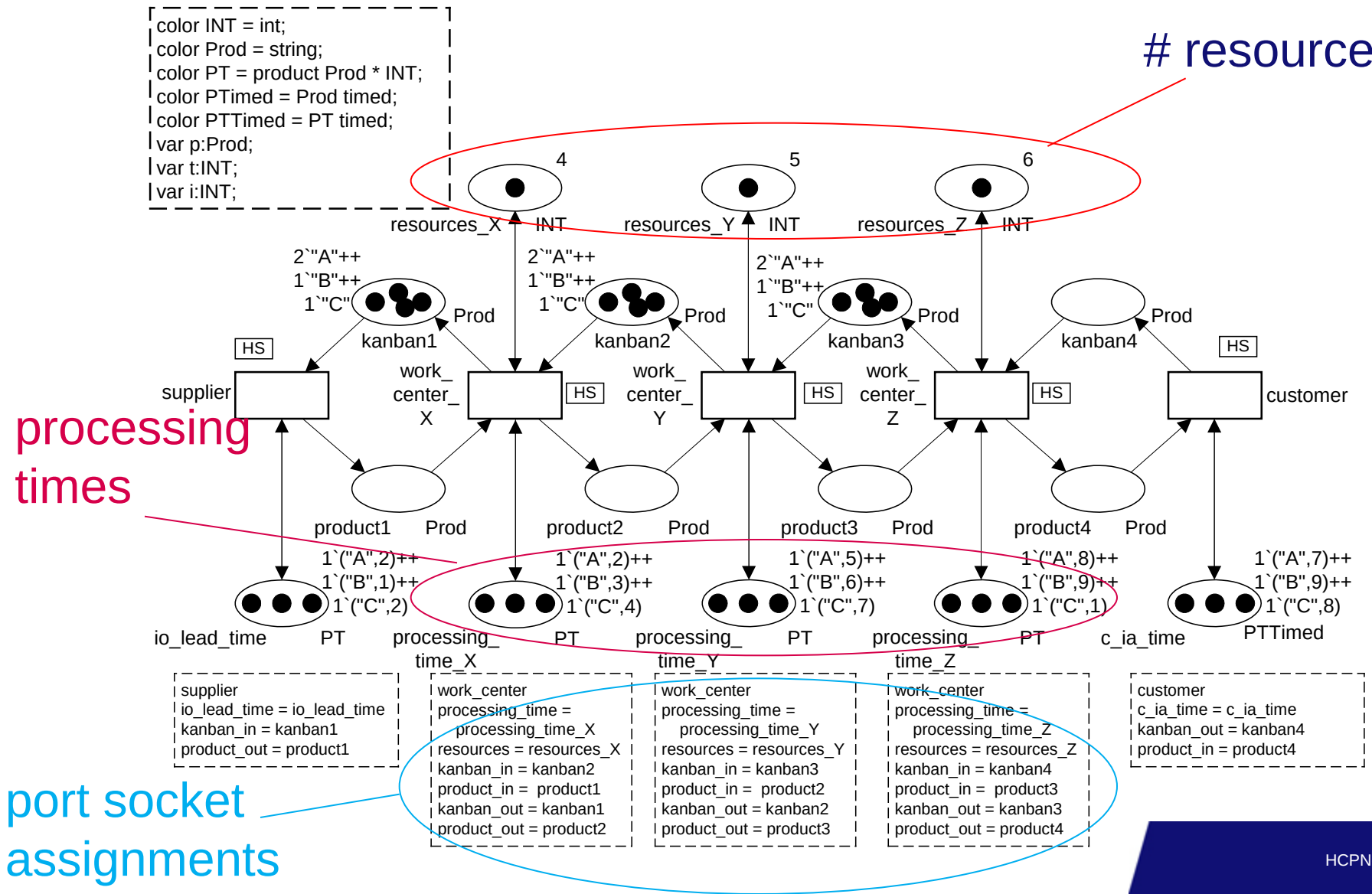
*Time in-between subsequent orders*

# Initial model

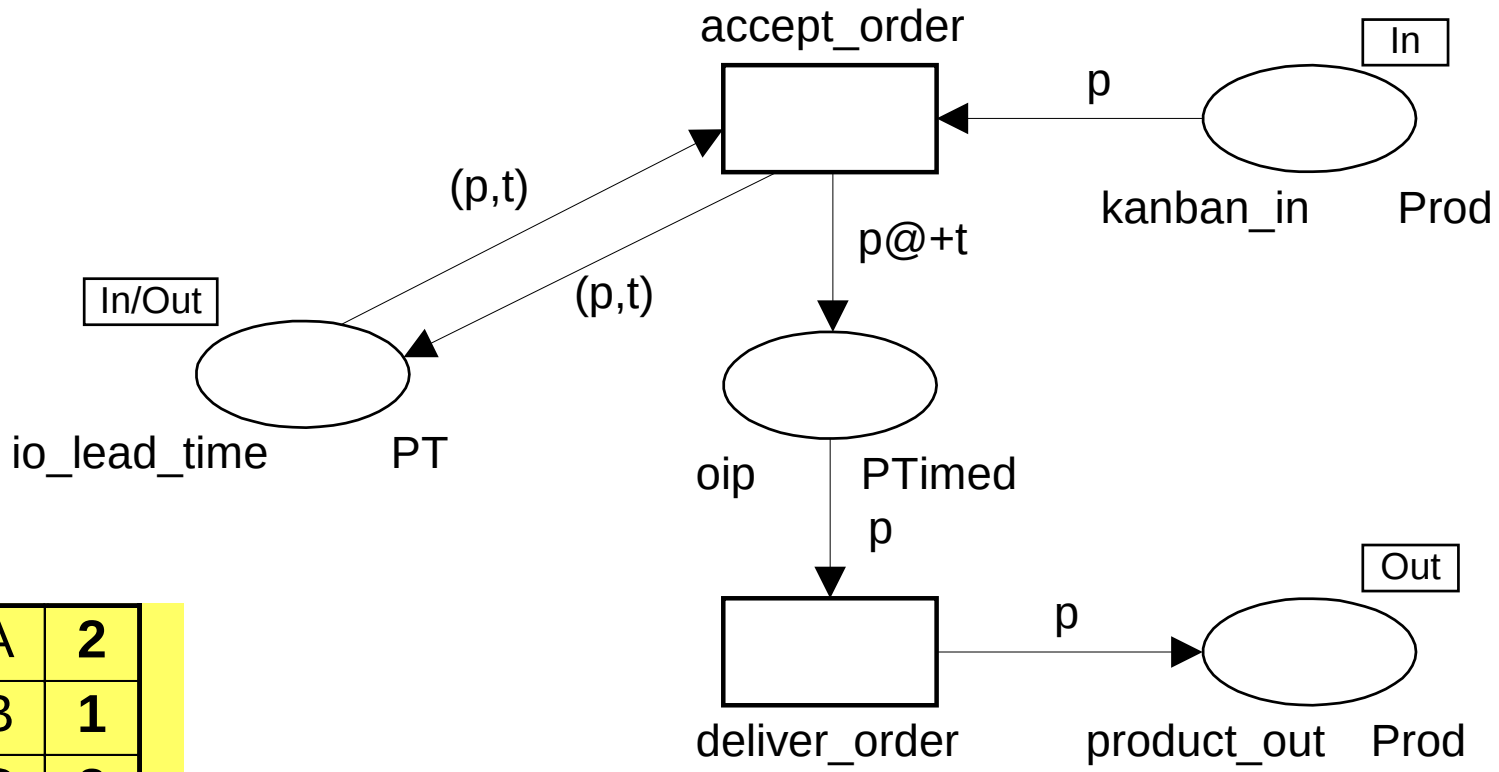



**How to configure each work center if they share the same page definition???**

# Top level page: *main*



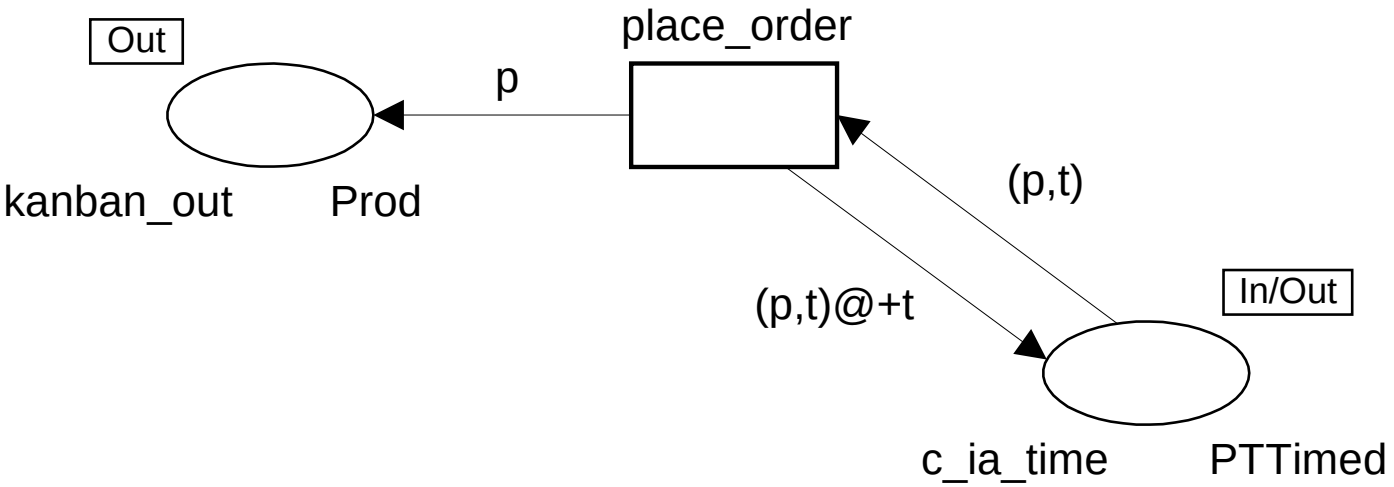
# Sub page: *supplier*

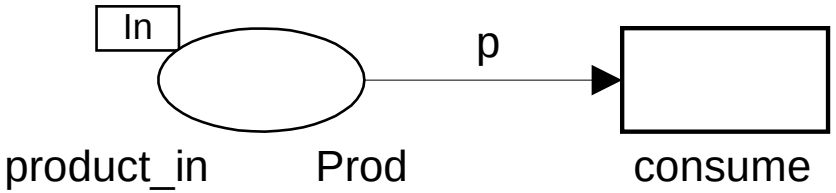



| | |
|---|---|
| A | 2 |
| B | 1 |
| C | 2 |

*Replenishment lead times*

# Sub page: *customer*

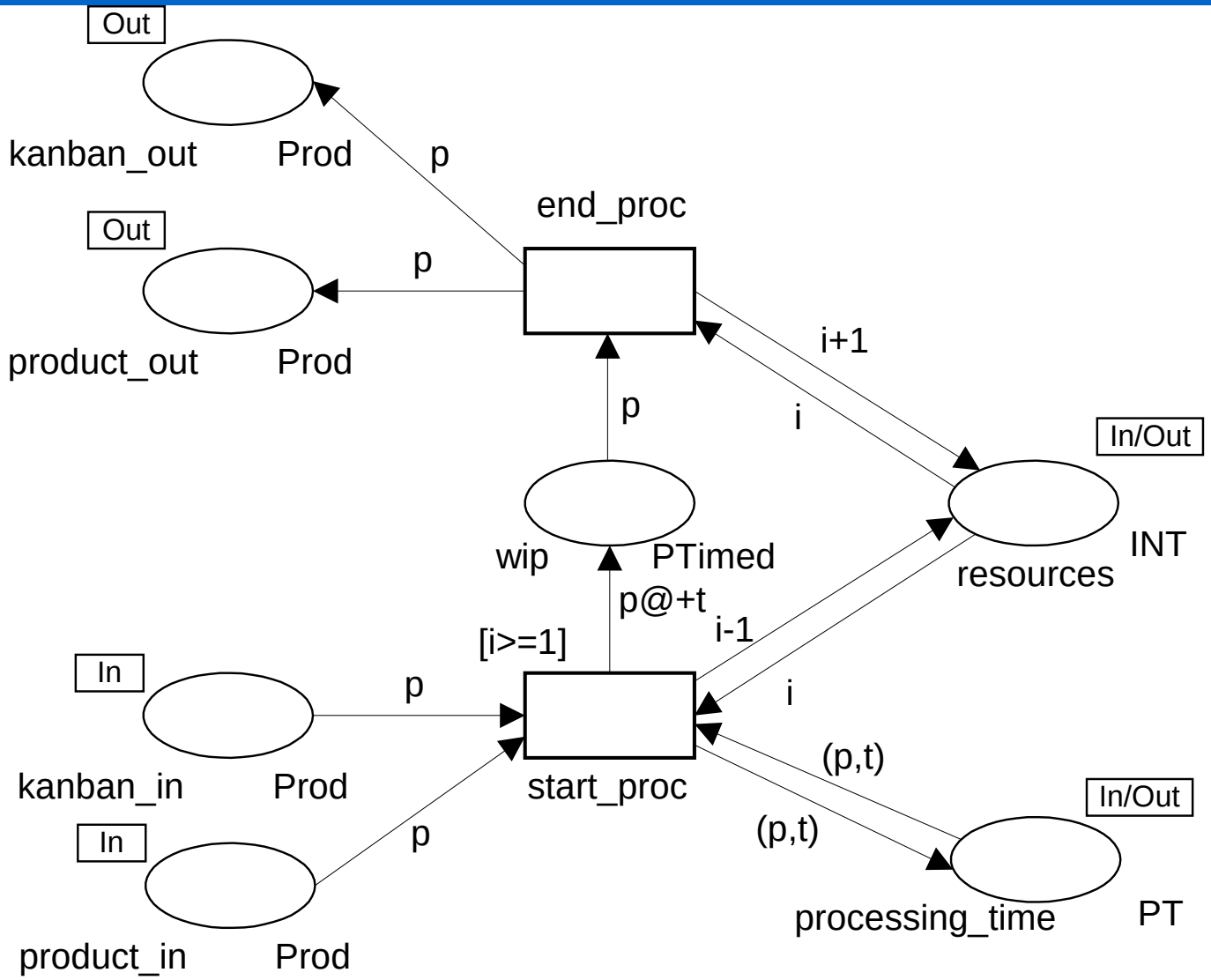



| | |
|---|---|
| A | **7** |
| B | **9** |
| C | **8** |

*Time in-between subsequent orders*

# Sub page: *work_center*



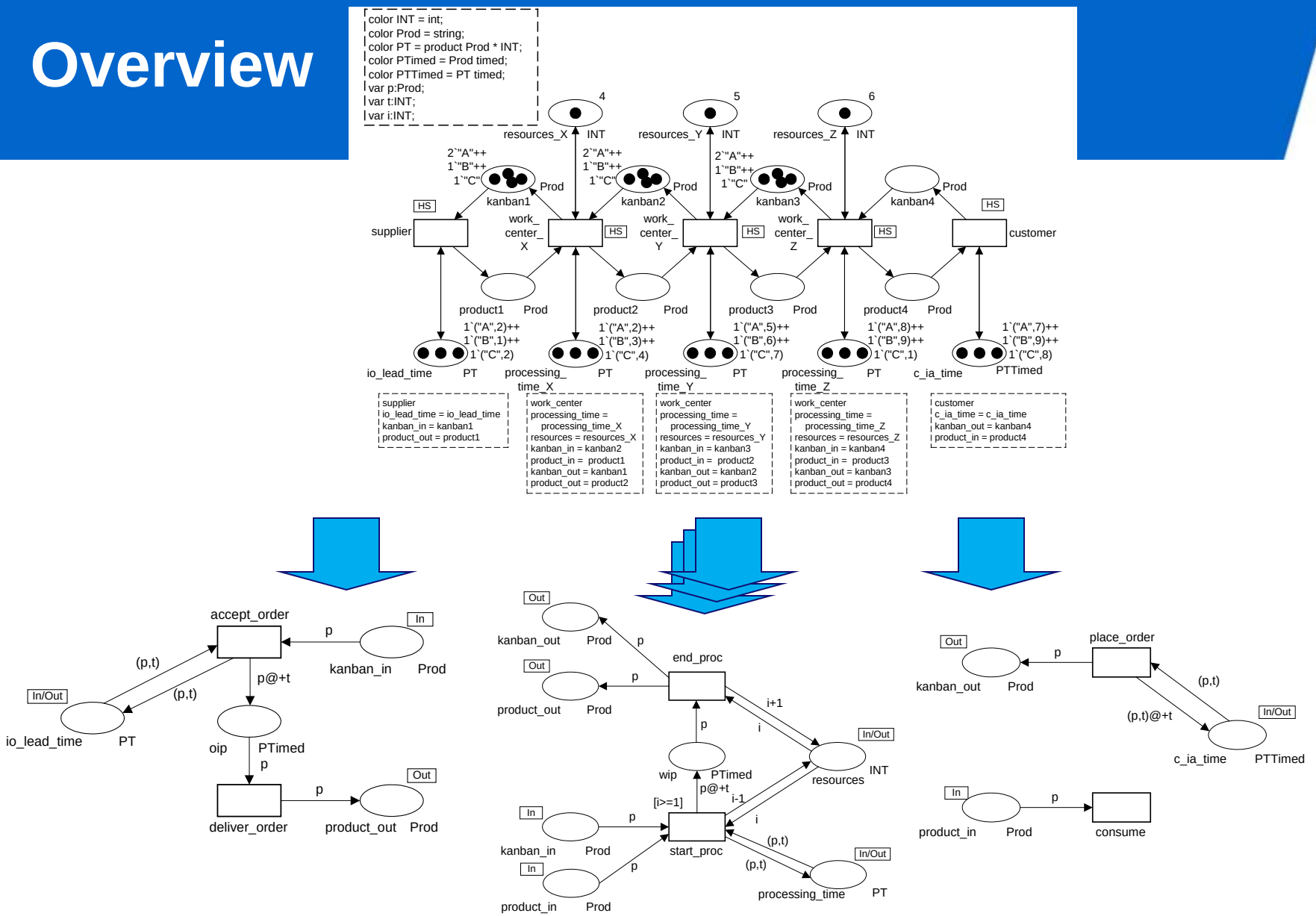

| | |
|---|---|
| X | 2 |
| Y | 3 |
| Z | 4 |

*Resources per work center*

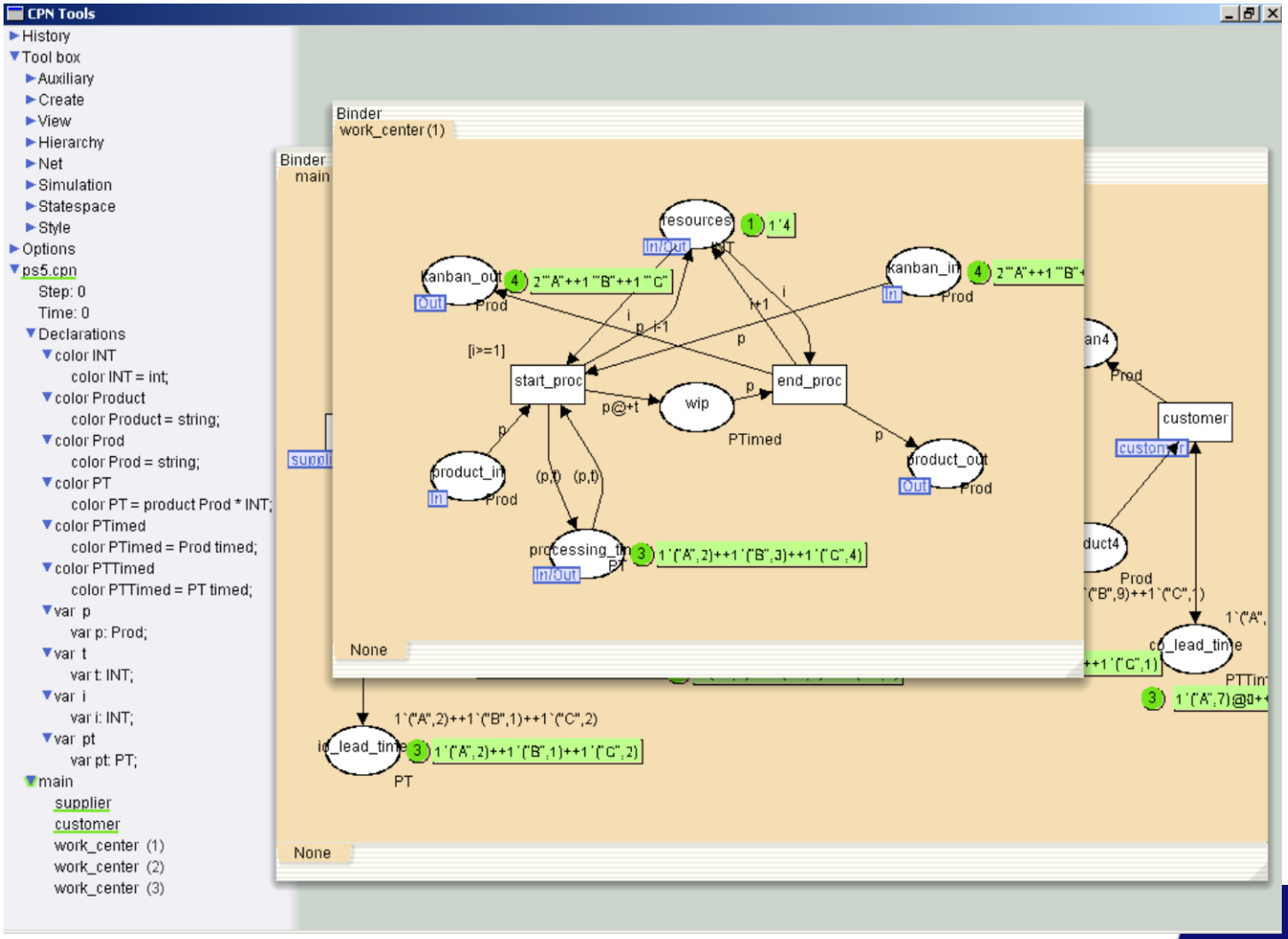
| | X | Y | Z |
|---|---|---|---|
| A | 2 | 5 | 8 |
| B | 3 | 6 | 9 |
| C | 4 | 7 | 1 |

*Processing times*

# Overview


color INT = int;
color Prod = string;
color PT = product Prod * INT;
color PTimed = Prod timed;
color PTTimed = PT timed;
var p:Prod;
var t:INT;
var i:INT;
resources_X
resources_Y
resources_Z
INT
kanban1
kanban2
kanban3
kanban4
supplier
work_ center_ X
work_ center_ Y
work_ center_ Z
customer
HS
product1
product2
product3
product4
Prod
io_lead_time
processing_ time_X
processing_ time_Y
processing_ time_Z
c_ia_time
PT
PTTimed
supplier io_lead_time = io_lead_time kanban_in = kanban1 product_out = product1
work_center processing_time = processing_time_X resources = resources_X kanban_in = kanban2 product_in = product1 kanban_out = kanban1 product_out = product2
work_center processing_time = processing_time_Y resources = resources_Y kanban_in = kanban3 product_in = product2 kanban_out = kanban2 product_out = product3
work_center processing_time = processing_time_Z resources = resources_Z kanban_in = kanban4 product_in = product3 kanban_out = kanban3 product_out = product4
customer c_ia_time = c_ia_time kanban_out = kanban4 product_in = product4
accept_order
kanban_in
deliver_order
product_out
oip
In
Out
In/Out
(p,t)
p@+t
PTimed
end_proc
start_proc
wip
resources
i+1
i-1
[i>=1]
processing_time
place_order
consume
c_ia_time
product_in
kanban_out
One page definition,
three page instances!!

# CPN tools


CPN Tools
History
Tool box
Auxiliary
Create
View
Hierarchy
Net
Simulation
Statespace
Style
Options
ps5.cpn
Step: 0
Time: 0
Declarations
color INT
color INT = int;
color Product
color Product = string;
color Prod
color Prod = string;
color PT
color PT = product Prod * INT;
color PTimed
color PTTimed = Prod timed;
color PTTimed
color PTTimed = PT timed;
var p
var p: Prod;
var t
var t: INT;
var i
var i: INT;
var pt
var pt: PT;
main
supplier
customer
work_center (1)
work_center (2)
work_center (3)
Binder
work_center (1)
Binder
main
resources
1`4
In/Out
INT
kanban_out
Out
Prod
kanban_in
In
start_proc
end_proc
wip
PTimed
[i>=1]
p@+t
product_in
product_out
processing_time
PT
customer
None
1`("A",2)++1`("B",1)++1`("C",2)
1`("A",2)++1`("B",3)++1`("C",4)
None

# Inventory strategies: from (s,Q)-b to (R,s,S)+b

# Application: Modeling logistic processes

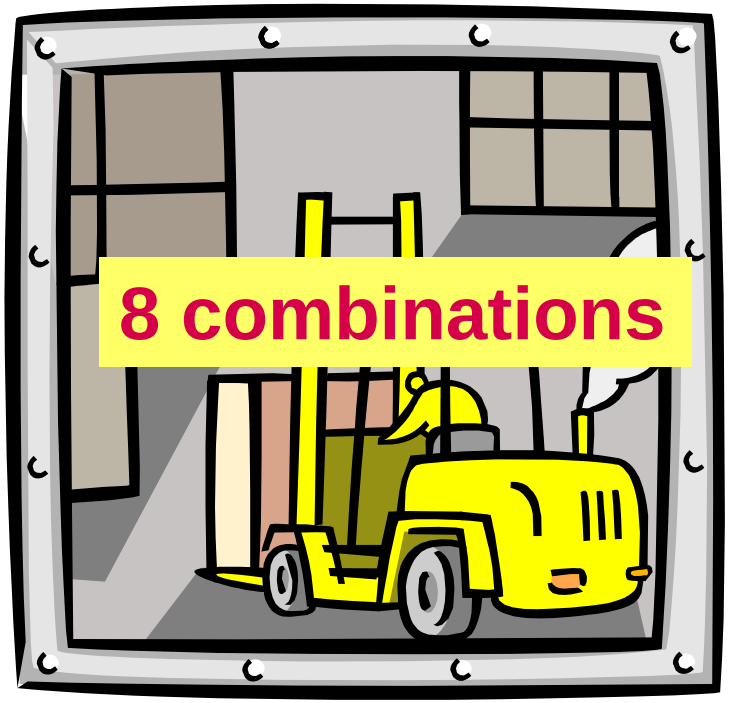
**periodic or instant: R,s or s**

(s,S)-b

(R,s,S)-b

(s,Q)+b

(R,S)-b




(s,Q)-b

(s,S)+b

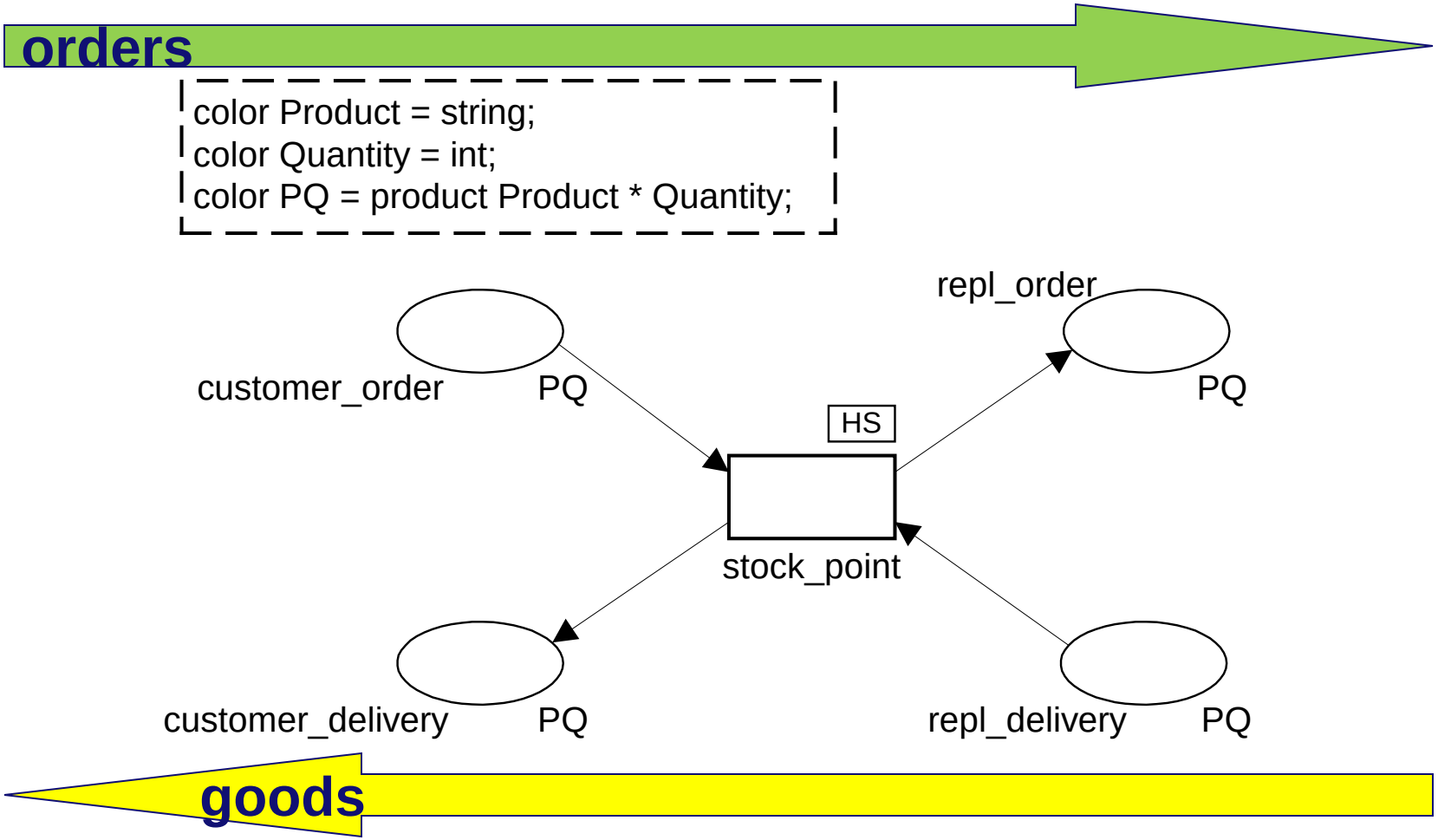
(R,s,S)+b

(R,S)+b

**fixed or order-up-to-level: Q or S**

**backorders or not: -b or +b**

# External interface of a stock point




(For simplicity we do not add external configuration places.)

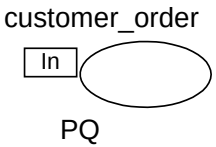
# Inventory policy (s,Q)-b

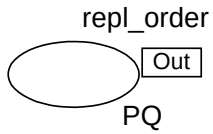
- Complete lost sales, i.e., no backorders.
- Continuous review, i.e., *R=0*.
- Order point *s*.
- Fixed order quantity *Q*.
- *s* and *Q* determined for each product individually.

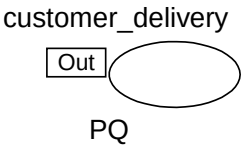
Order point is compared with inventory position, i.e., on-hand stock + ordered – back orders.
(Note that back orders = 0)

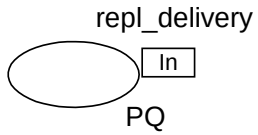
# Step 1: Port nodes

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
```

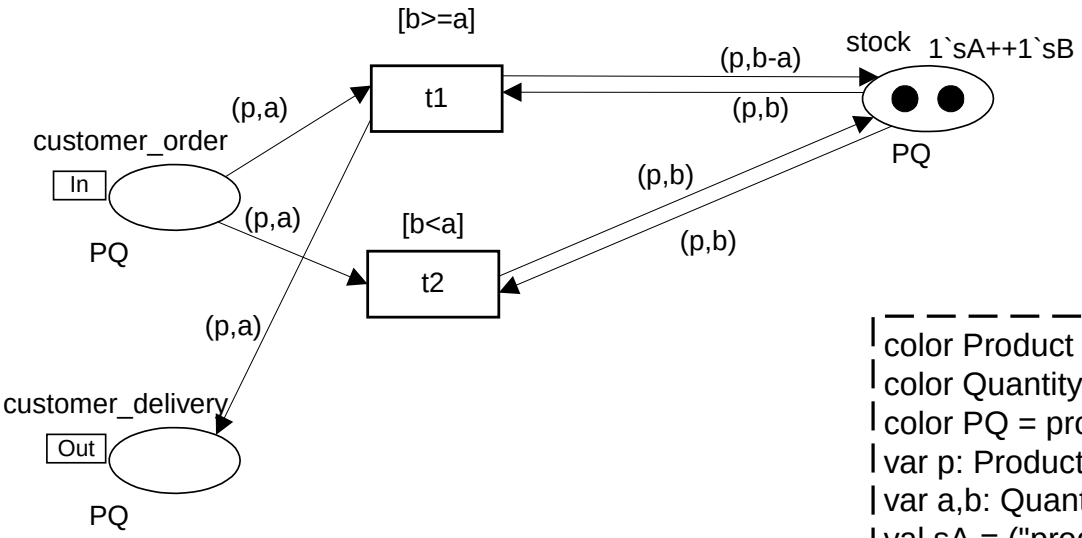


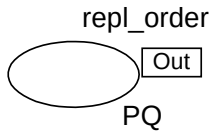



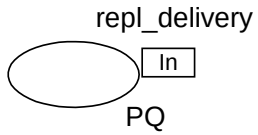




# Step 2: Dealing with customer orders



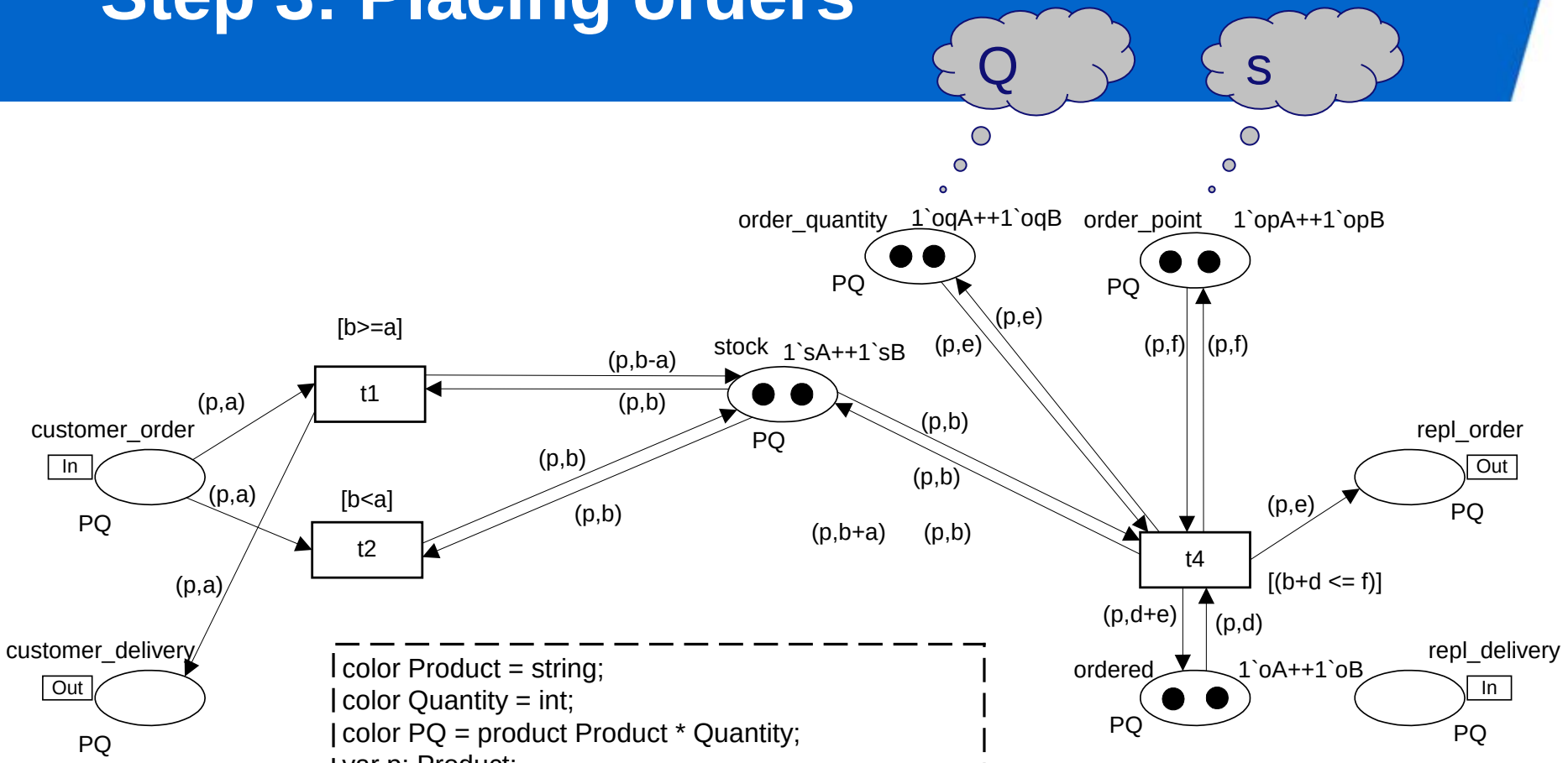




```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
```



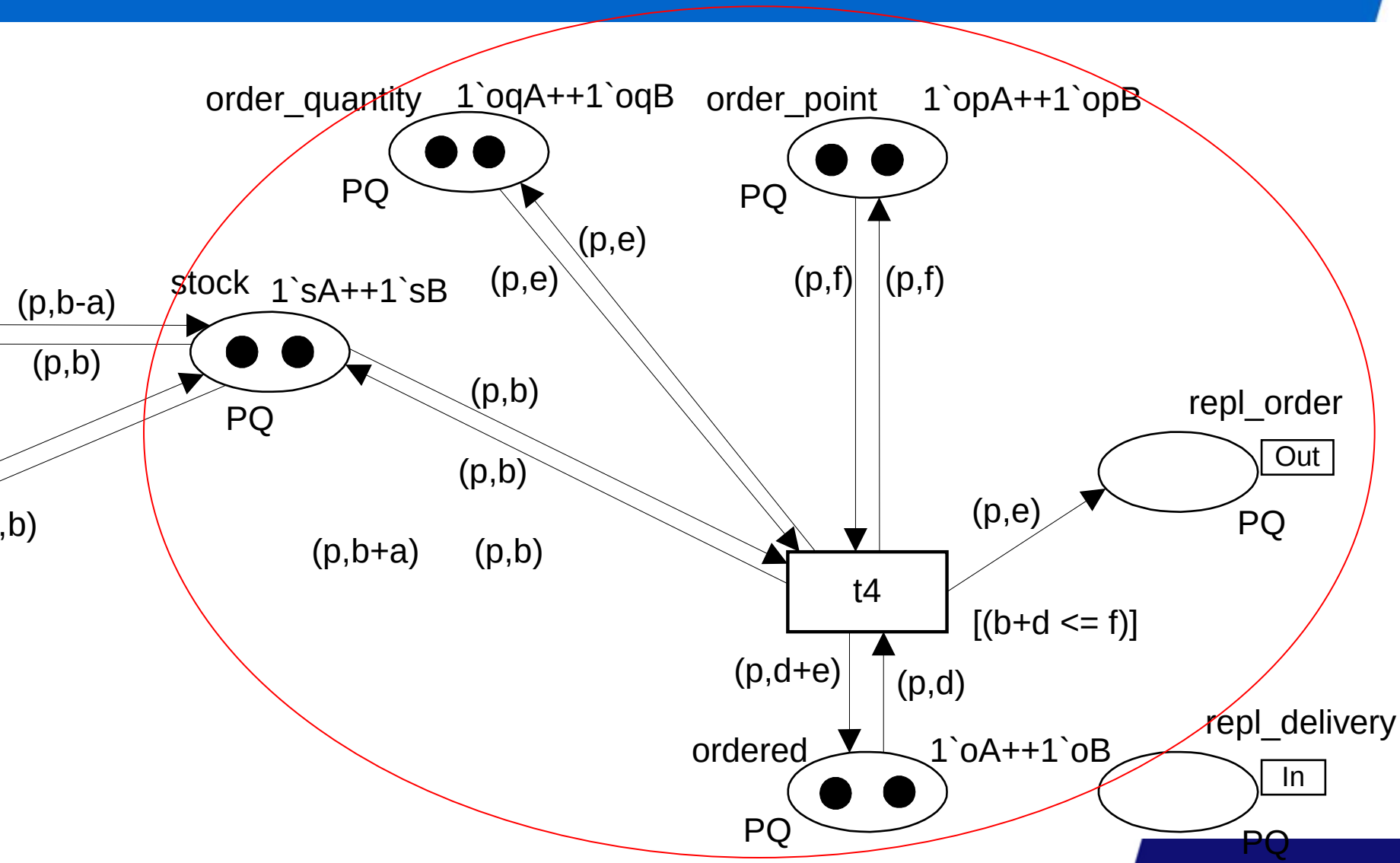

In example, we assume two products: "productA" and "productB". Of course the structure of the model stays the same for any set of products.

# Step 3: Placing orders

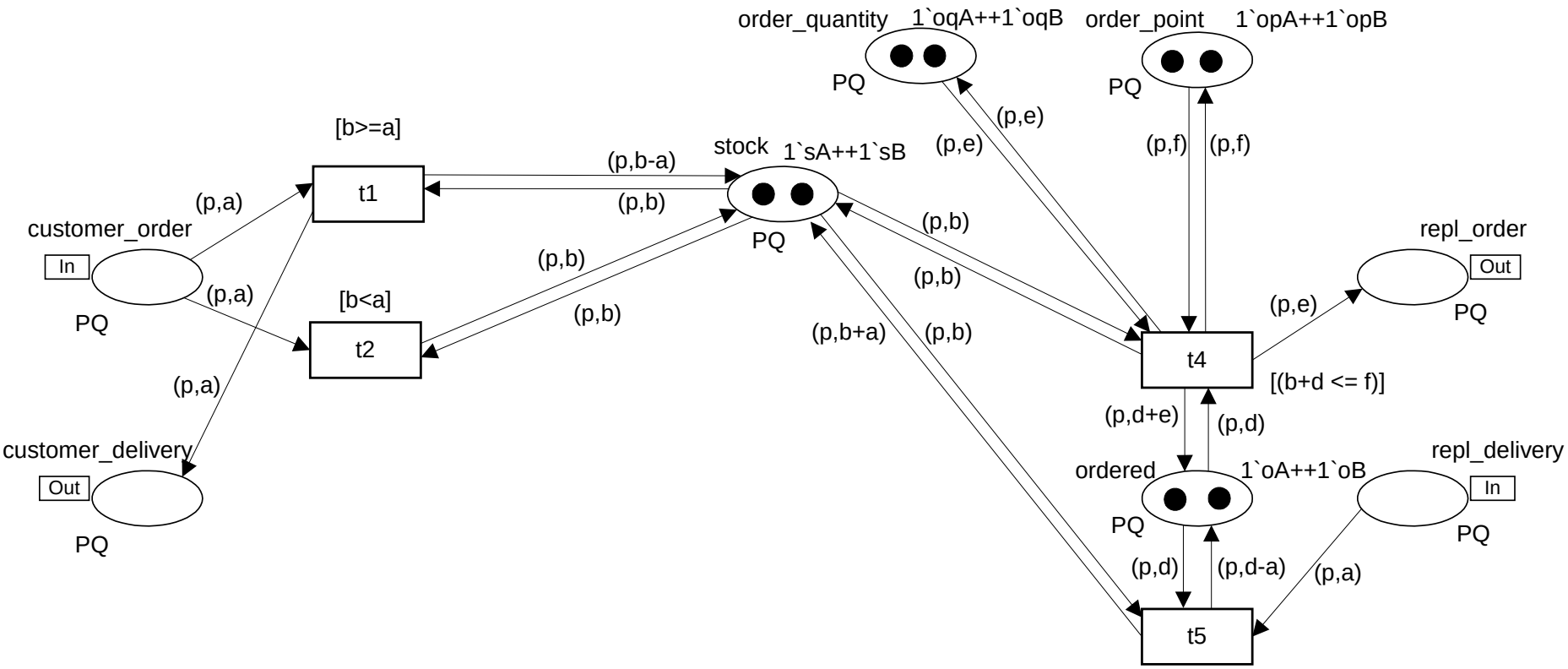



```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
val oA = ("productA",0);
val oB = ("productB",0);
val oqA = ("productA",150);
val oqB = ("productB",100);
val opA = ("productA",50);
val opB = ("productA",60);
```

# Zoom in


order_quantity
1`oqA++1`oqB
PQ
order_point
1`opA++1`opB
PQ
(p,e)
(p,e)
(p,f)
(p,f)
stock
1`sA++1`sB
(p,b-a)
(p,b)
PQ
(p,b)
(p,b)
repl_order
Out
PQ
(p,e)
,b)
(p,b+a)
(p,b)
t4
[(b+d <= f)]
(p,d+e)
(p,d)
ordered
1`oA++1`oB
repl_delivery
In
PQ
PQ

# Step 4: Dealing with deliveries



# Inventory policy (R,s,S)+b

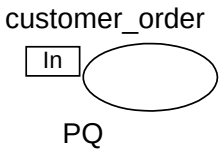
- **Complete backordering, i.e., no lost sales.**
- **Periodic review, i.e., *R* is review period.**
- **Order point *s*.**
- **Variable order quantity *S*, i.e., *S* is the order-up-to-level.**

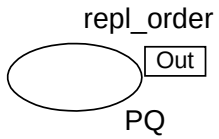
**Every R time units, the inventory position is compared with s. If it is below s, the inventory position is raised to S by placing an order.**

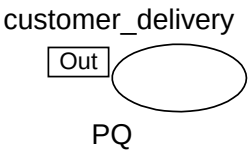
**Recall: inventory position = on-hand stock + ordered – back orders.**

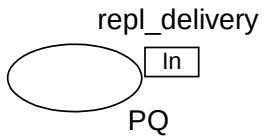
# Step 1: Port nodes (as before)

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
```

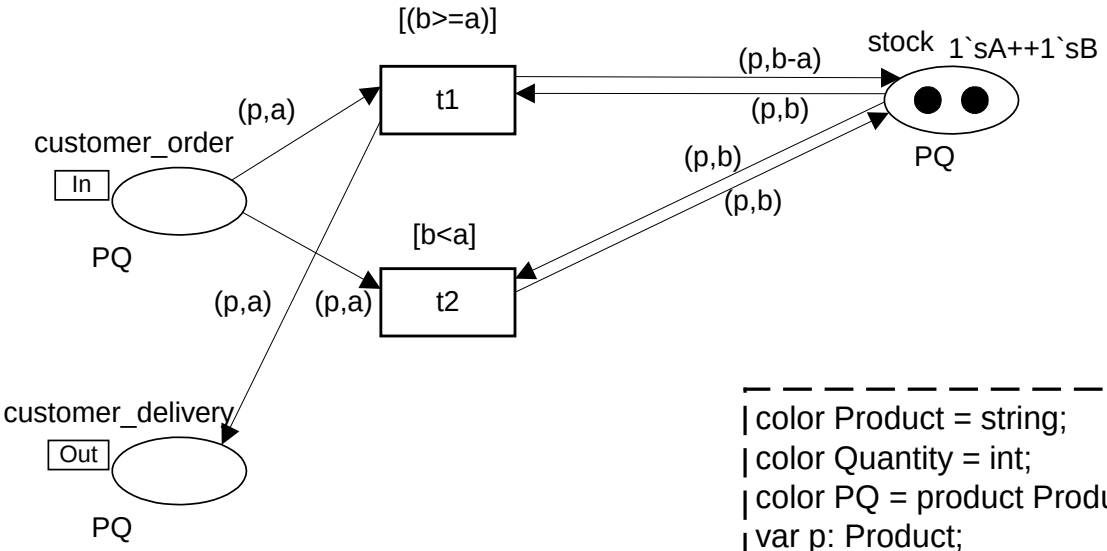


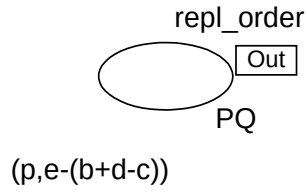



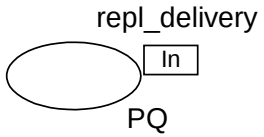



# Step 2: Handle customer order (as before)

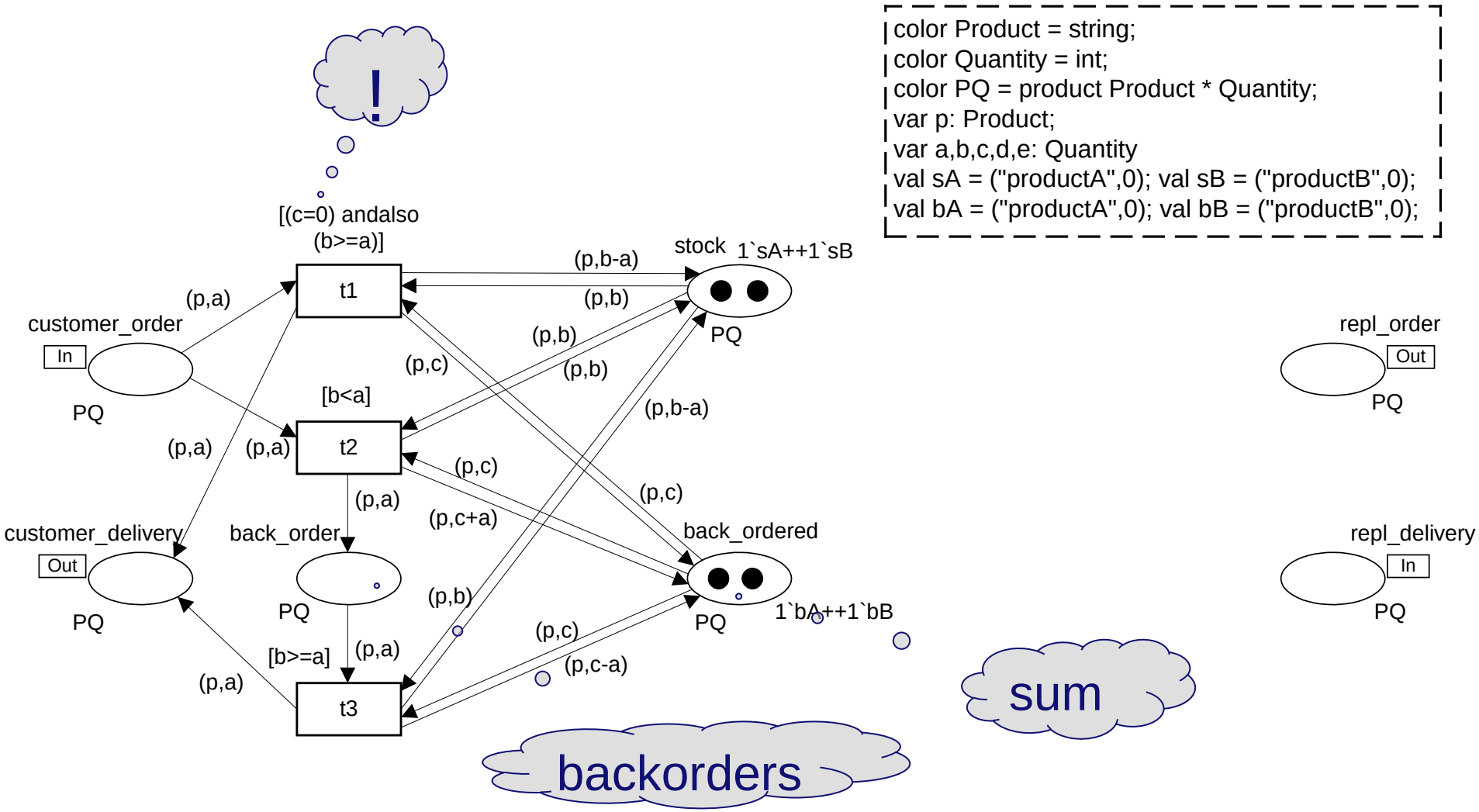


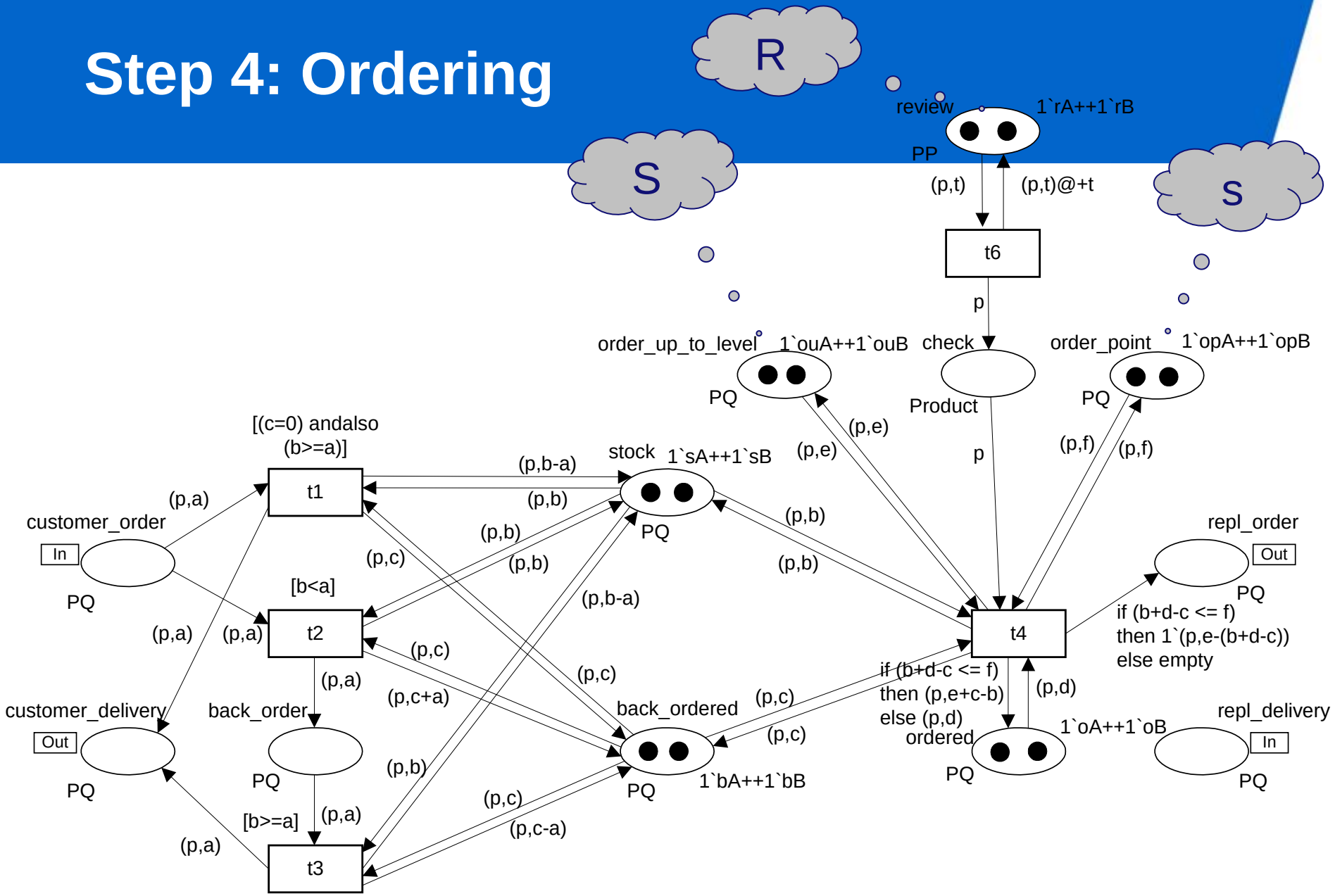

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e: Quantity
val sA = ("productA",0); val sB = ("productB",0);
```



# Step 3: Adding back orders



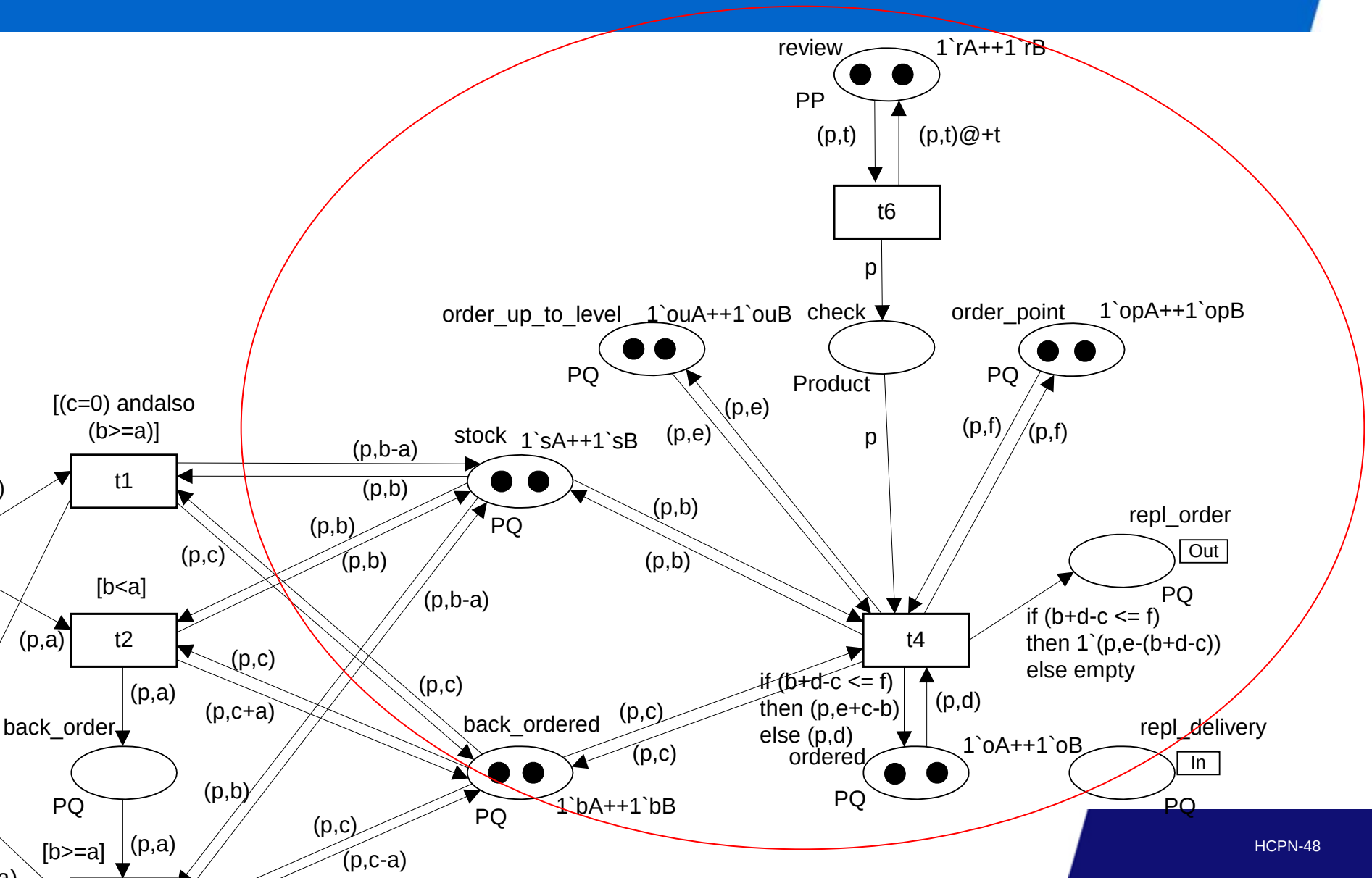
# Step 4: Ordering



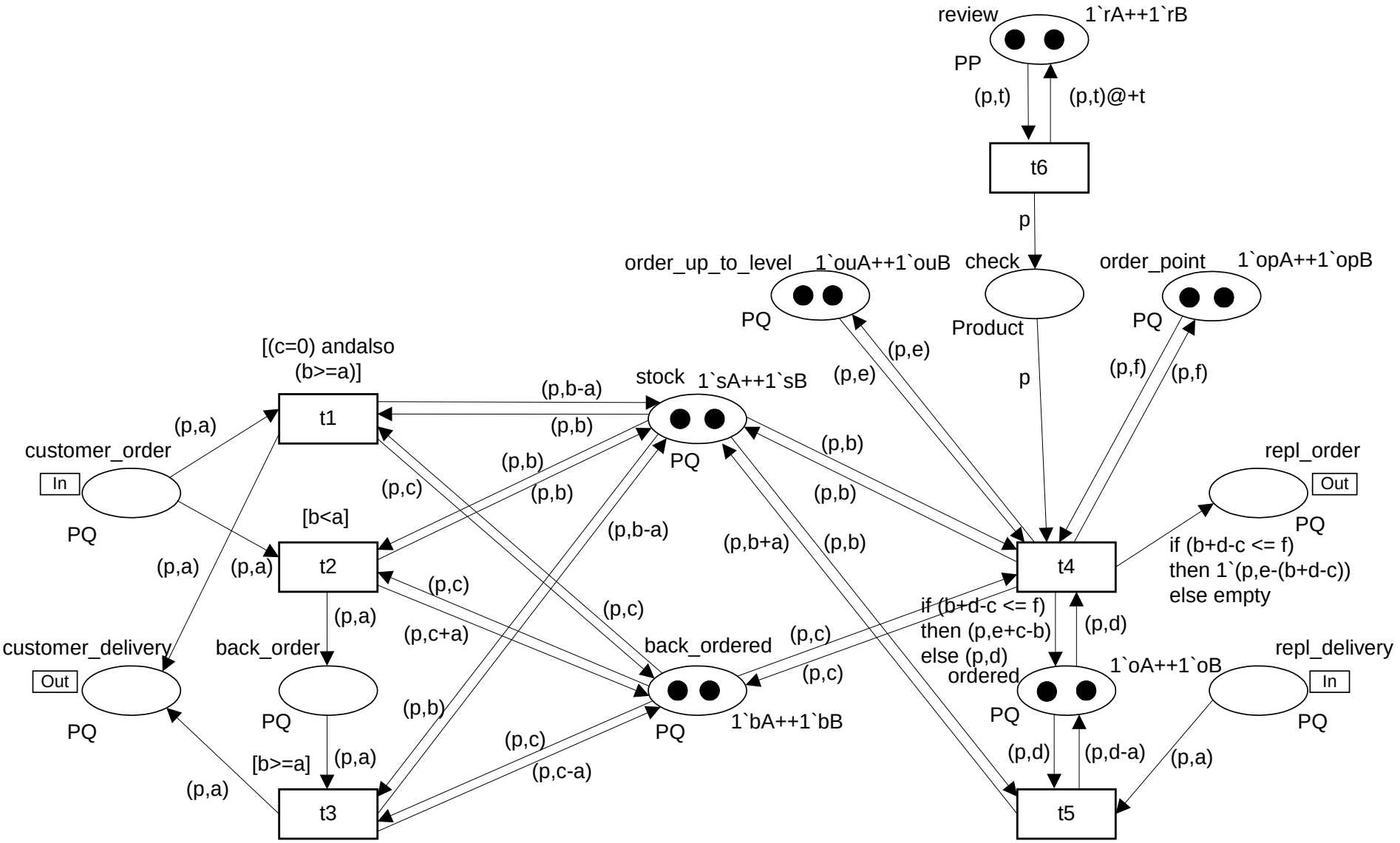
# Declarations

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
color Period = int;
color PP = product Product * Period timed;
var p: Product;
var t: Period;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0); val sB = ("productB",0);
val oA = ("productA",0); val oB = ("productB",0);
val bA = ("productA",0); val bB = ("productB",0);
val ouA = ("productA",150); val ouB = ("productB",100);
val opA = ("productA",50); val opB = ("productA",60);
val rA = ("productA",3);
val rB = ("productB",4);
```

# Zoom in


review
1`rA++1`rB
PP
(p,t)
(p,t)@+t
t6
p
order_up_to_level
1`ouA++1`ouB
check
order_point
1`opA++1`opB
PQ
Product
PQ
(p,e)
(p,e)
p
(p,f)
(p,f)
[(c=0) andalso
(b>=a)]
stock
1`sA++1`sB
(p,b-a)
t1
(p,b)
PQ
(p,b)
(p,b)
repl_order
Out
(p,c)
(p,b)
(p,b)
PQ
[b<a]
(p,b-a)
if (b+d-c <= f)
then 1`(p,e-(b+d-c))
else empty
(p,a)
t2
t4
(p,c)
(p,a)
(p,c)
(p,c)
if (b+d-c <= f)
then (p,e+c-b)
else (p,d)
(p,d)
back_order
(p,c+a)
back_ordered
(p,c)
repl_delivery
1`oA++1`oB
ordered
In
(p,c)
PQ
(p,b)
PQ
1`bA++1`bB
PQ
PQ
[b>=a]
(p,a)
(p,c)
(p,c-a)

# Step 6: Dealing with deliveries



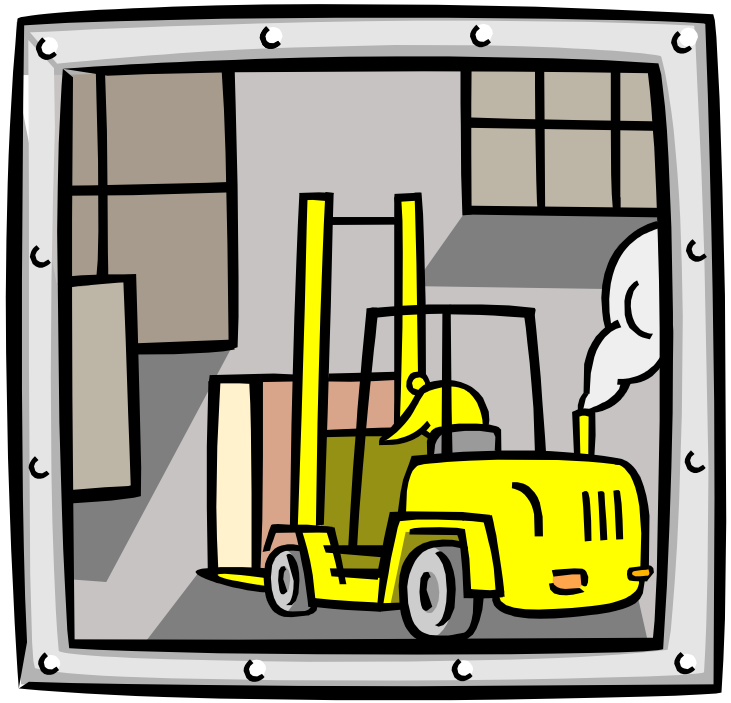
# Six remaining inventory policies

(s,S)-b

(R,s,S)-b

(s,Q)+b

(R,S)-b



(s,Q)-b ✓

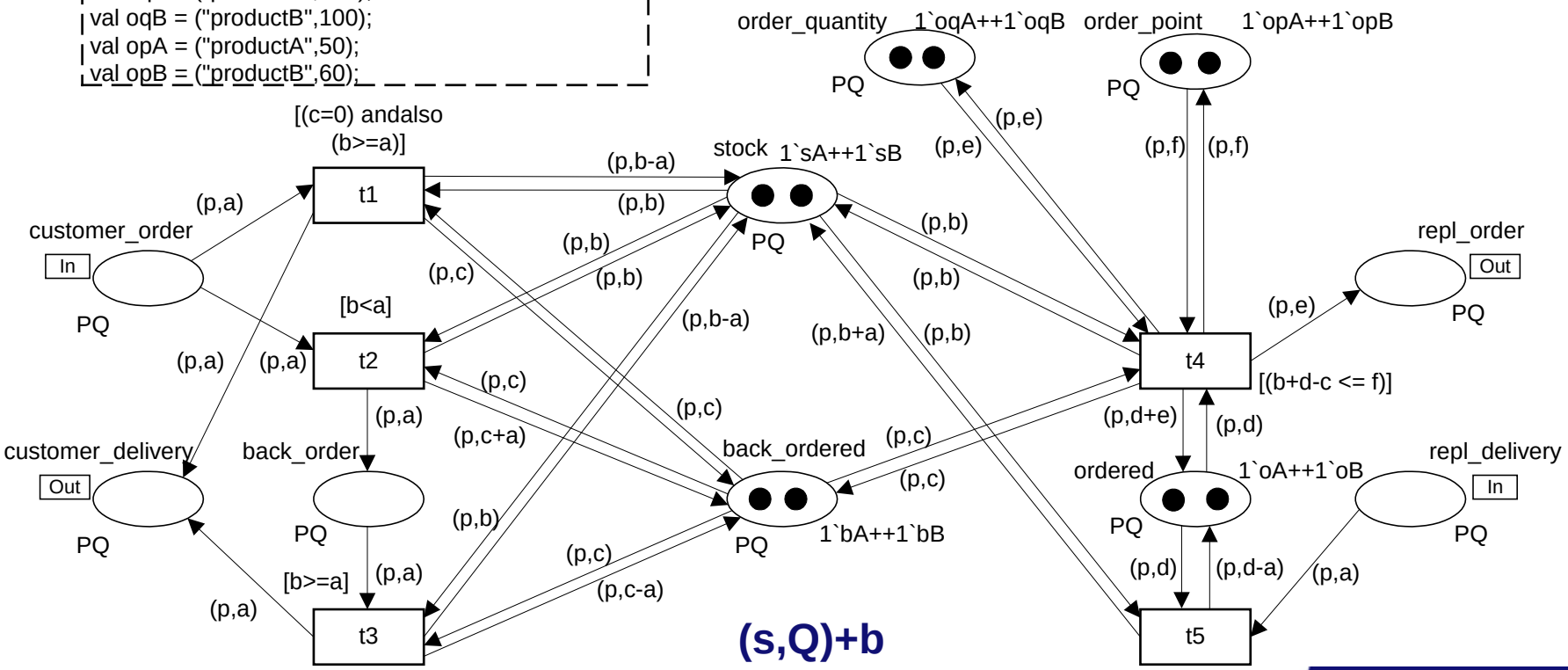
(s,S)+b

(R,s,S)+b ✓

(R,S)+b

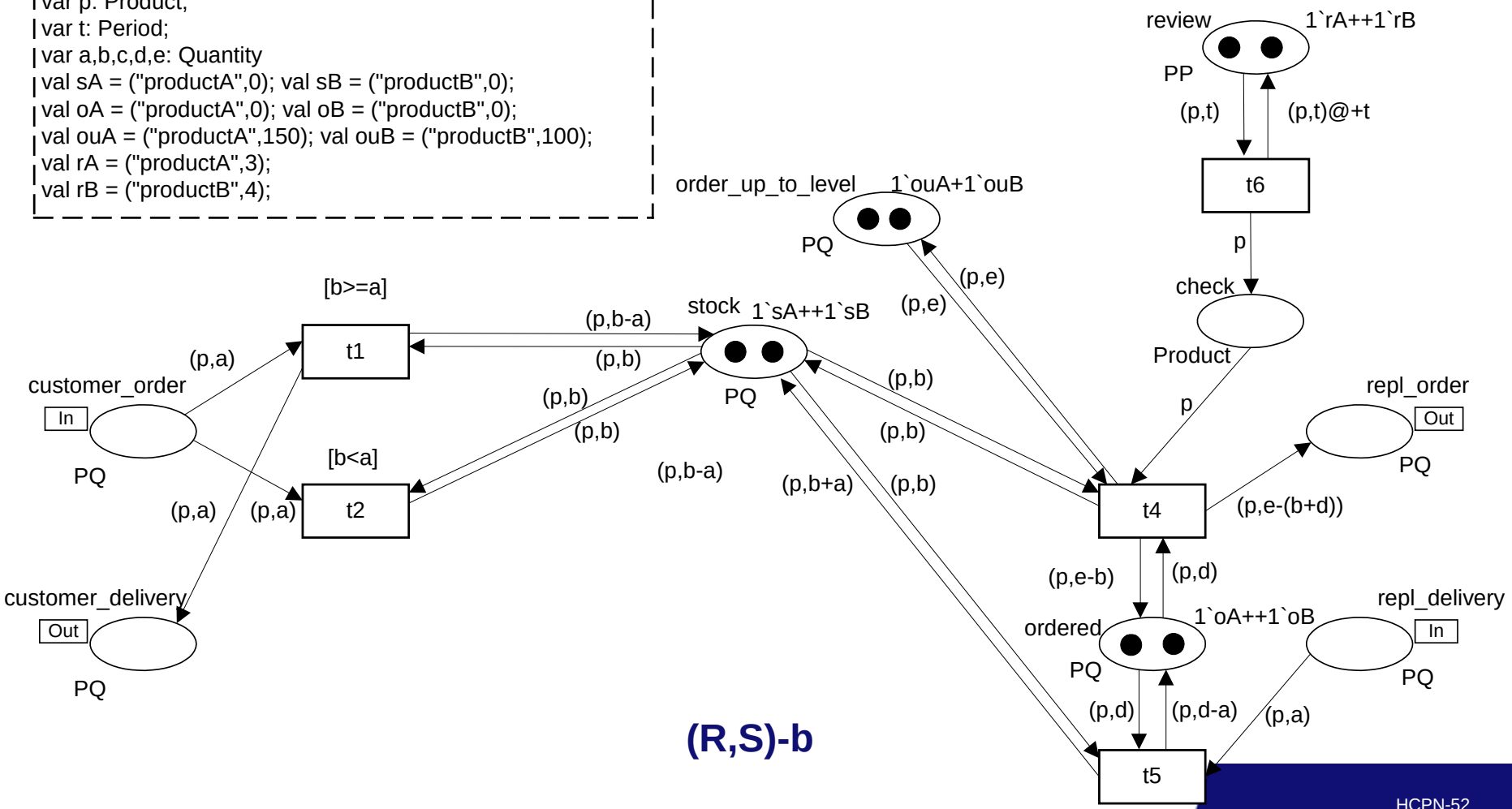
# Question: Which inventory policy?

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
val oA = ("productA",0);
val oB = ("productB",0);
val bA = ("productA",0);
val bB = ("productB",0);
val oqA = ("productA",150);
val oqB = ("productB",100);
val opA = ("productA",50);
val opB = ("productB",60);
```



# Question: Which inventory policy?

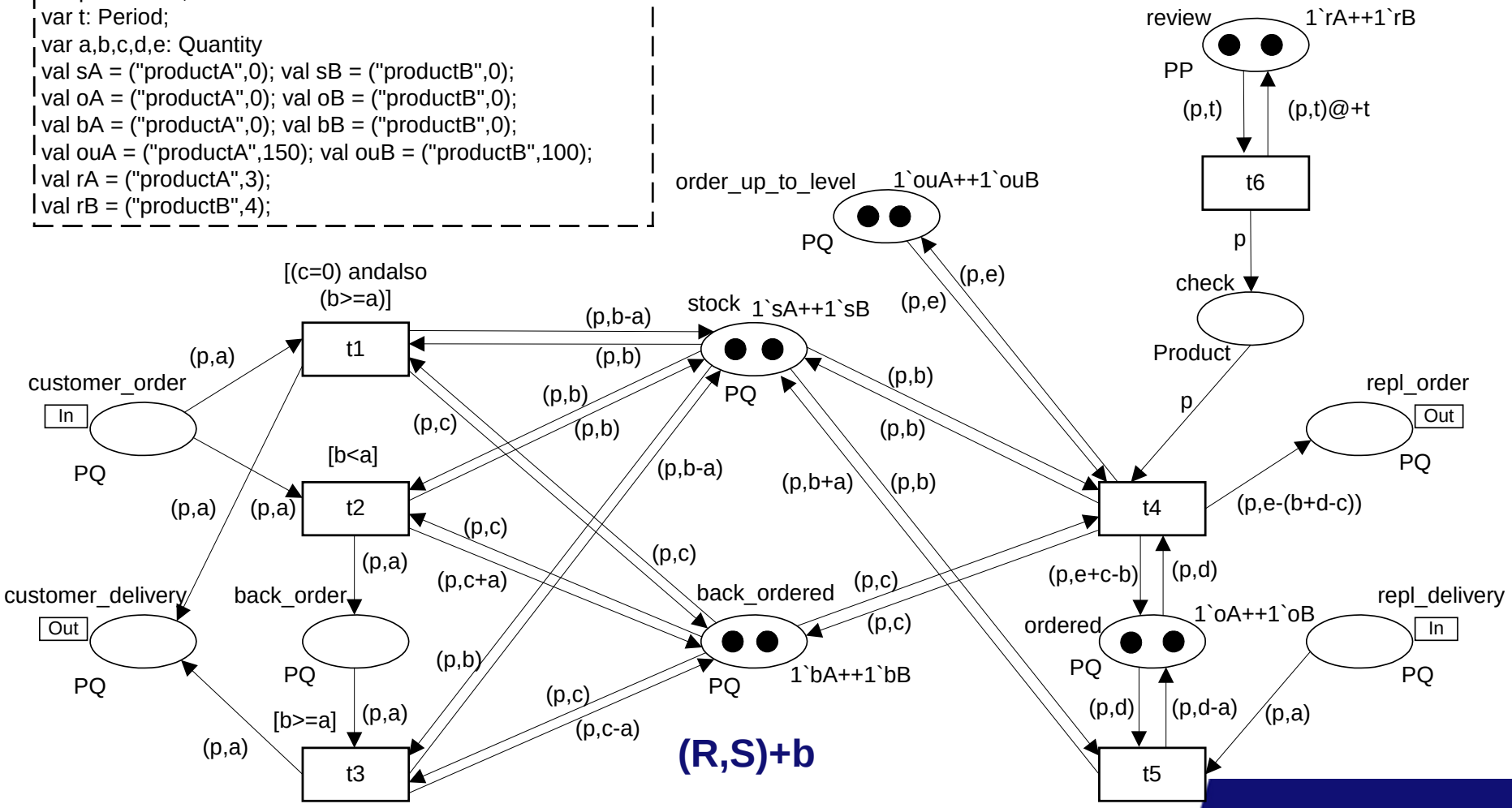
```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
color Period = int;
color PP = product Product * Period timed;
var p: Product;
var t: Period;
var a,b,c,d,e: Quantity
val sA = ("productA",0); val sB = ("productB",0);
val oA = ("productA",0); val oB = ("productB",0);
val ouA = ("productA",150); val ouB = ("productB",100);
val rA = ("productA",3);
val rB = ("productB",4);
```




**(R,S)-b**

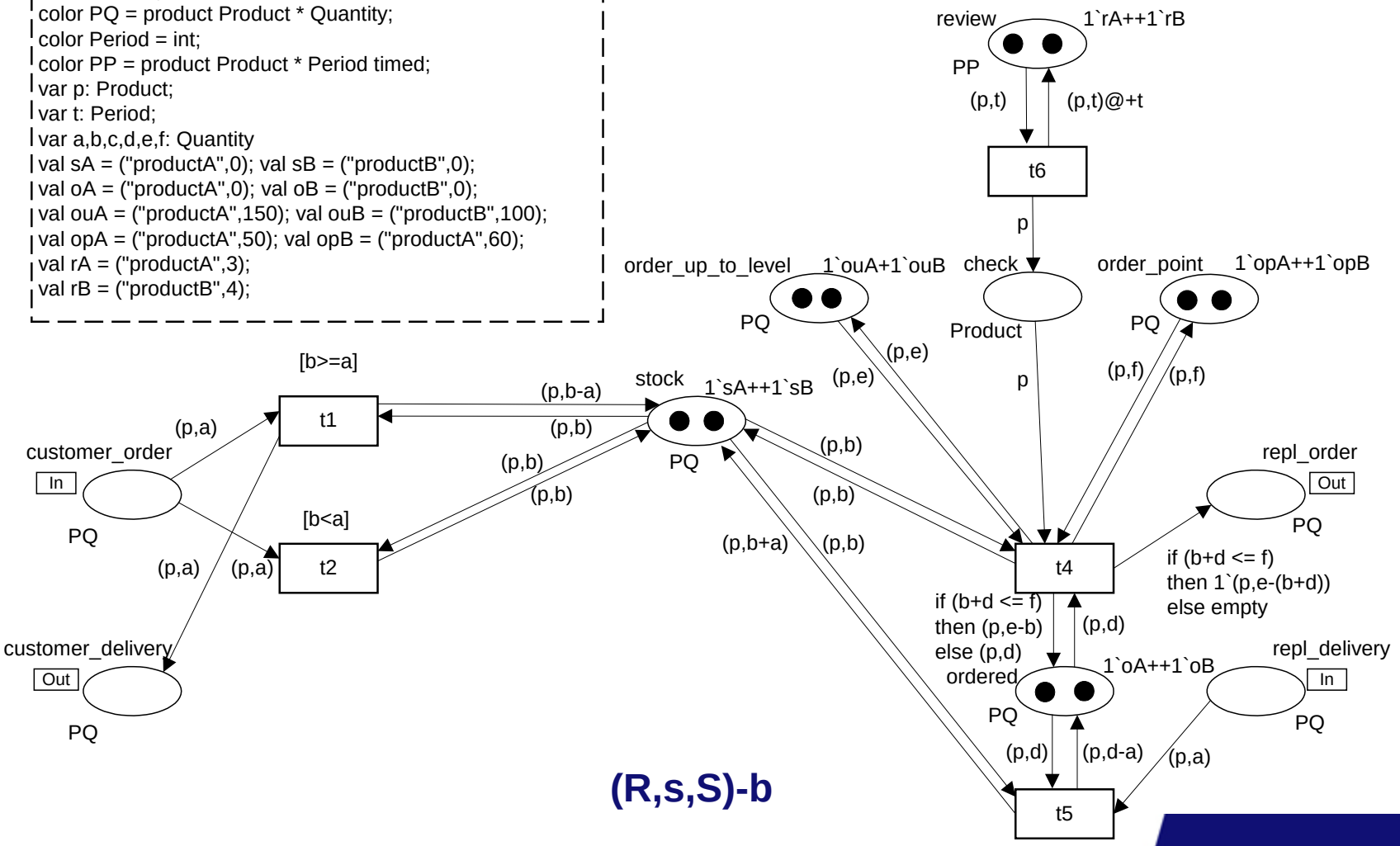
# Question: Which inventory policy?

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
color Period = int;
color PP = product Product * Period timed;
var p: Product;
var t: Period;
var a,b,c,d,e: Quantity
val sA = ("productA",0); val sB = ("productB",0);
val oA = ("productA",0); val oB = ("productB",0);
val bA = ("productA",0); val bB = ("productB",0);
val ouA = ("productA",150); val ouB = ("productB",100);
val rA = ("productA",3);
val rB = ("productB",4);
```



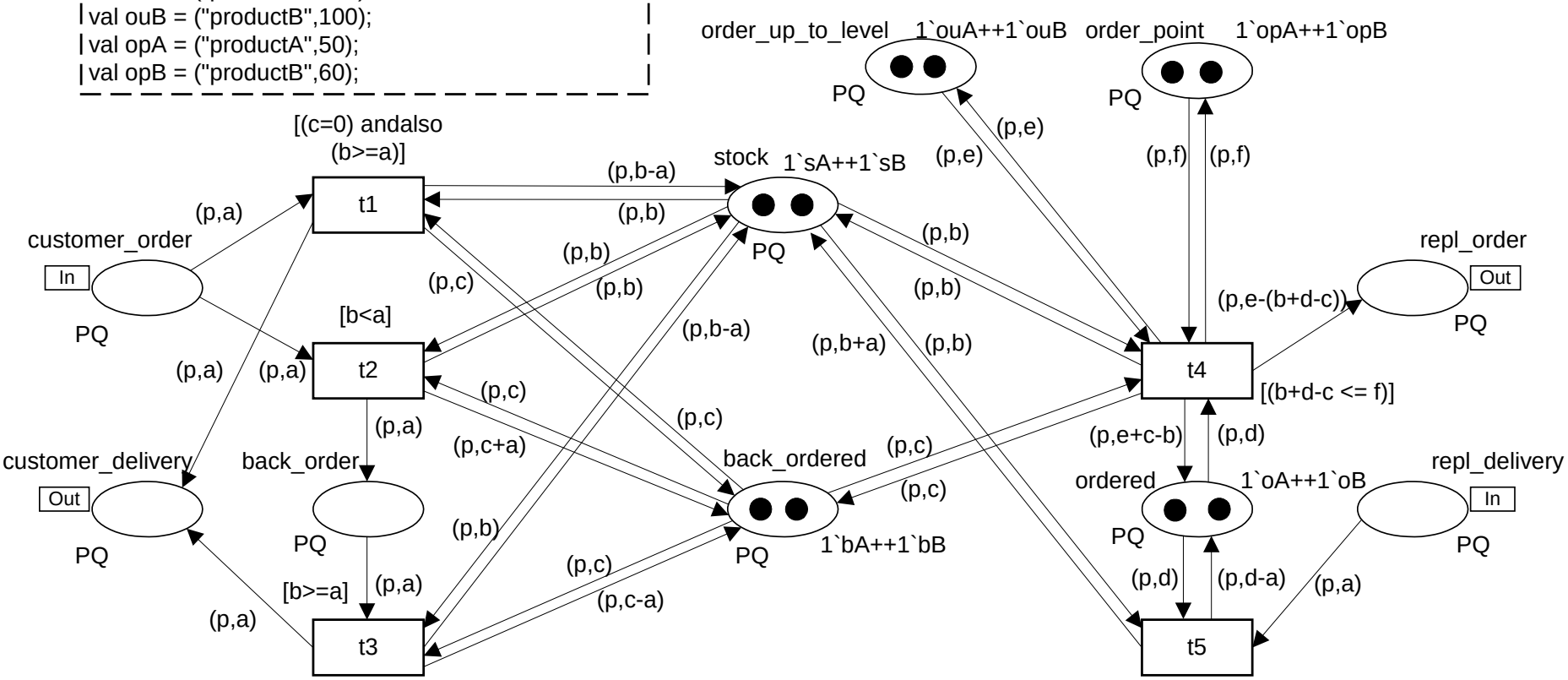
# Question: Which inventory policy?

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
color Period = int;
color PP = product Product * Period timed;
var p: Product;
var t: Period;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0); val sB = ("productB",0);
val oA = ("productA",0); val oB = ("productB",0);
val ouA = ("productA",150); val ouB = ("productB",100);
val opA = ("productA",50); val opB = ("productA",60);
val rA = ("productA",3);
val rB = ("productB",4);
```



# Question: Which inventory policy?

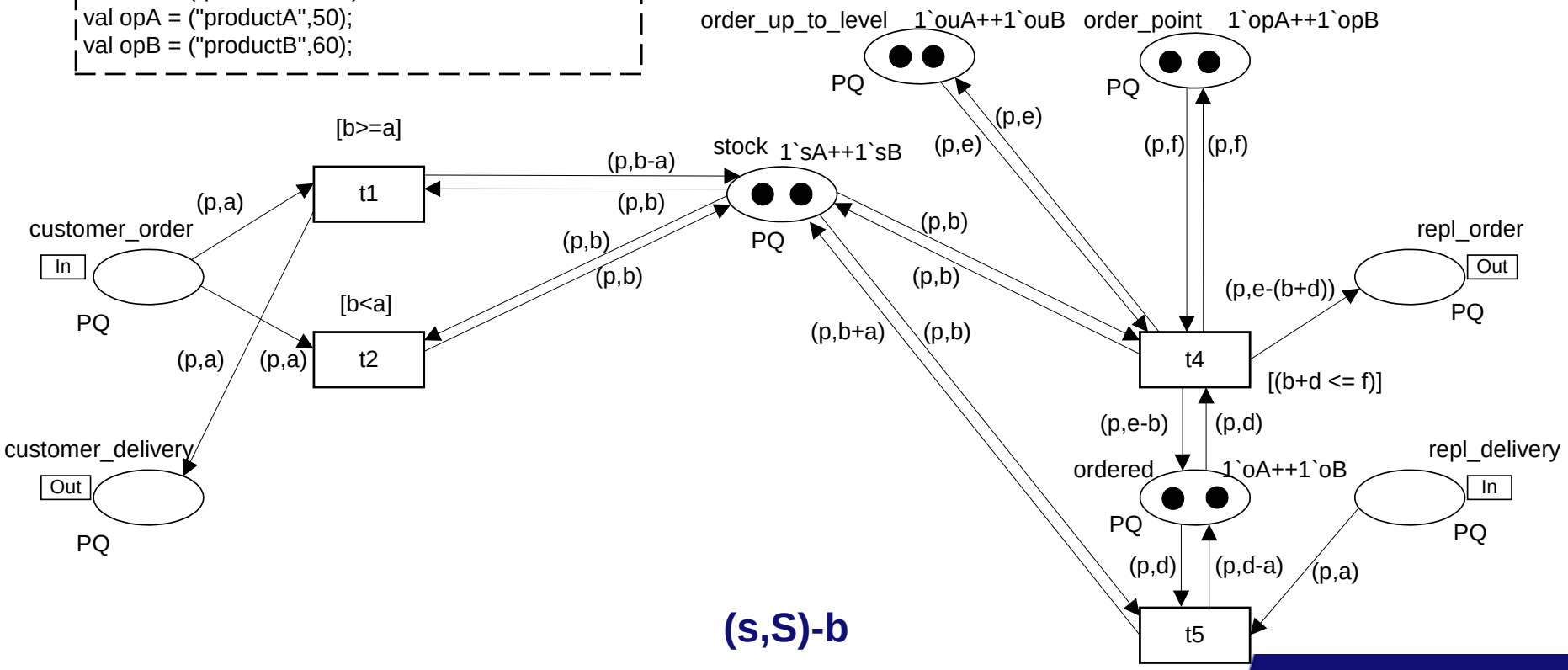
```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
val oA = ("productA",0);
val oB = ("productB",0);
val bA = ("productA",0);
val bB = ("productB",0);
val ouA = ("productA",150);
val ouB = ("productB",100);
val opA = ("productA",50);
val opB = ("productB",60);
```




**(s,S)+b**

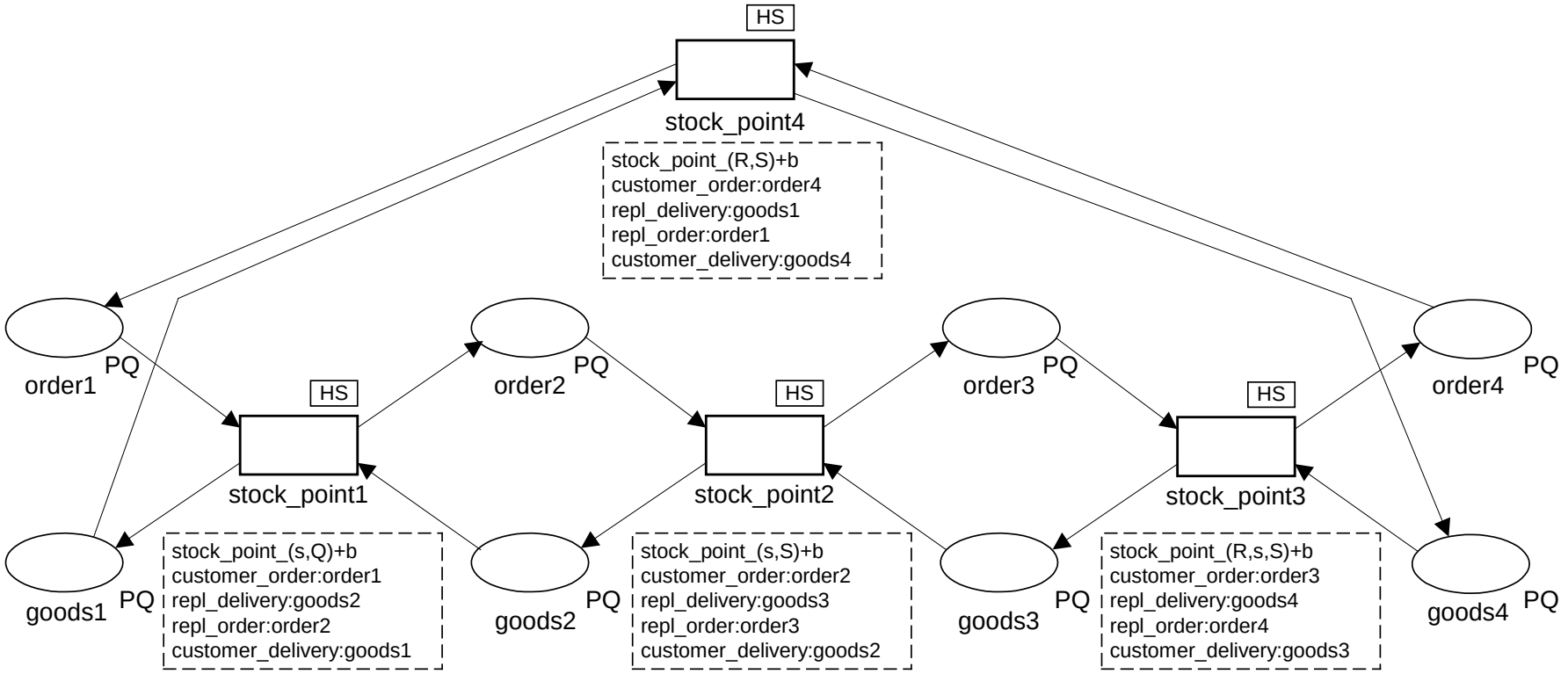
# Question: Which inventory policy?

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
val oA = ("productA",0);
val oB = ("productB",0);
val ouA = ("productA",150);
val ouB = ("productB",100);
val opA = ("productA",50);
val opB = ("productB",60);
```



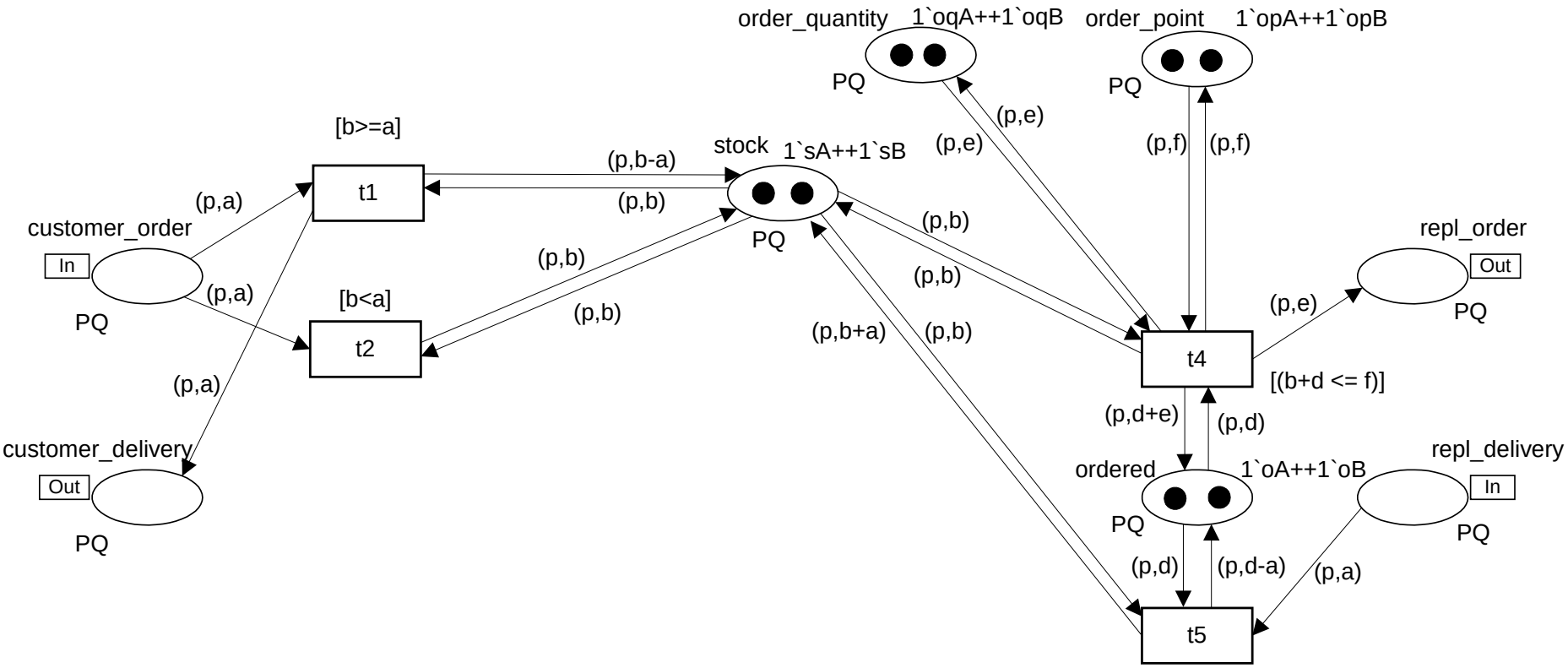

**(s,S)-b**

# Modeling a supply chain



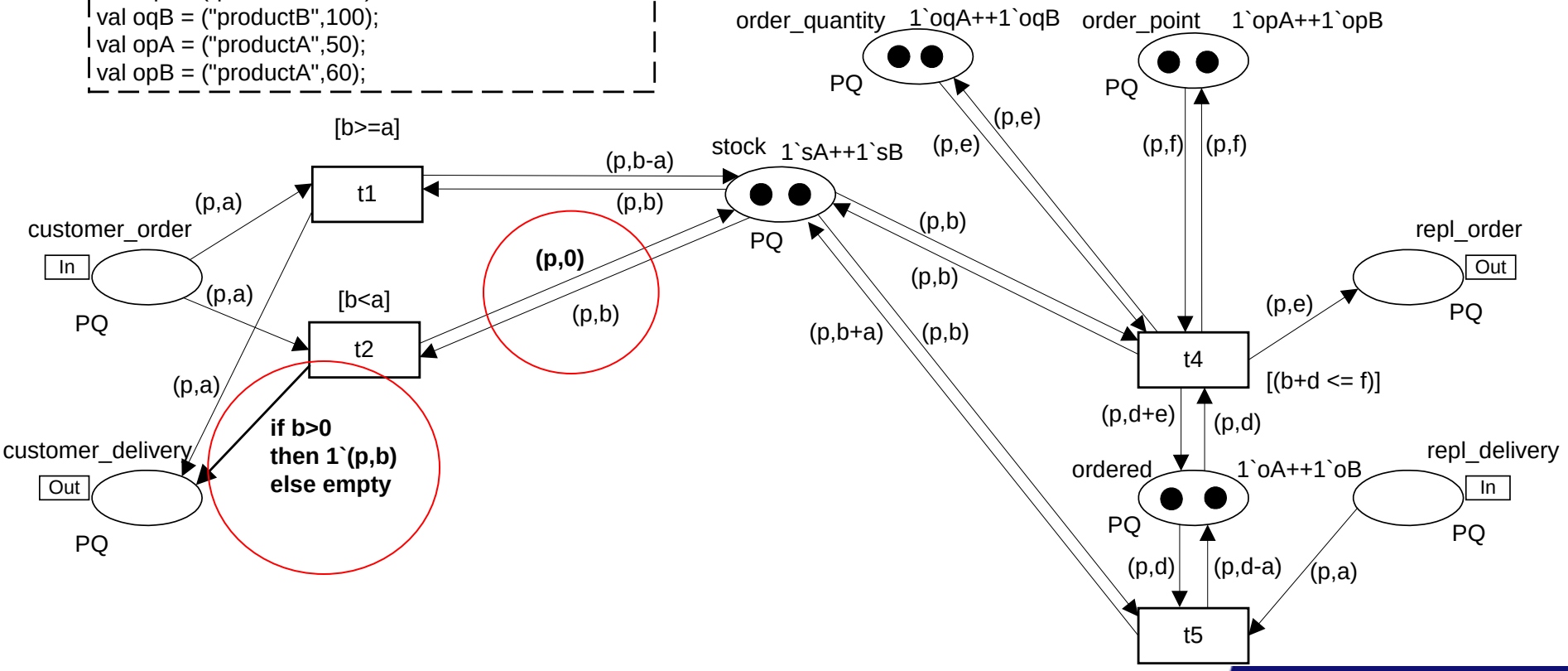

(For simplicity we do not add external configuration places.
Direction and circular structure may be confusing.)

# Exercise: Modify to allow for partial shipments



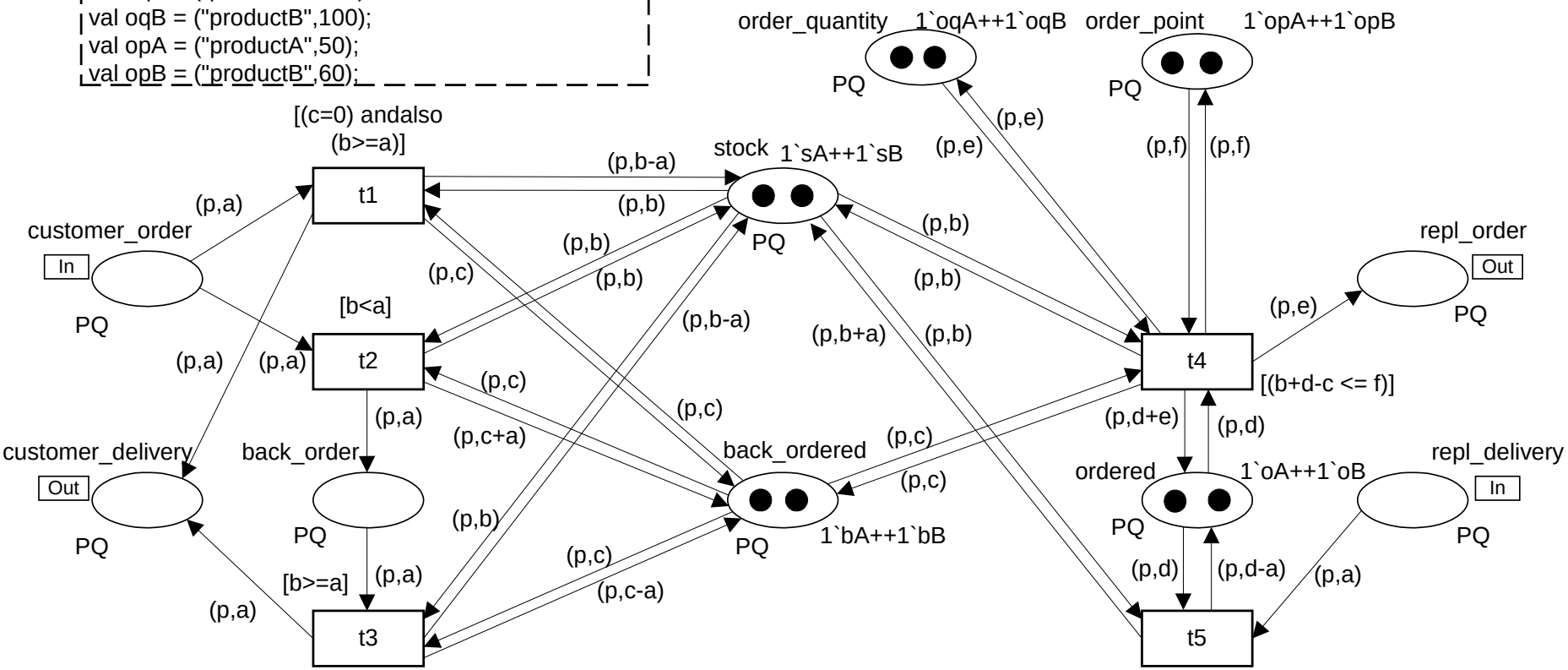
# Solution

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
val oA = ("productA",0);
val oB = ("productB",0);
val oqA = ("productA",150);
val oqB = ("productB",100);
val opA = ("productA",50);
val opB = ("productA",60);
```



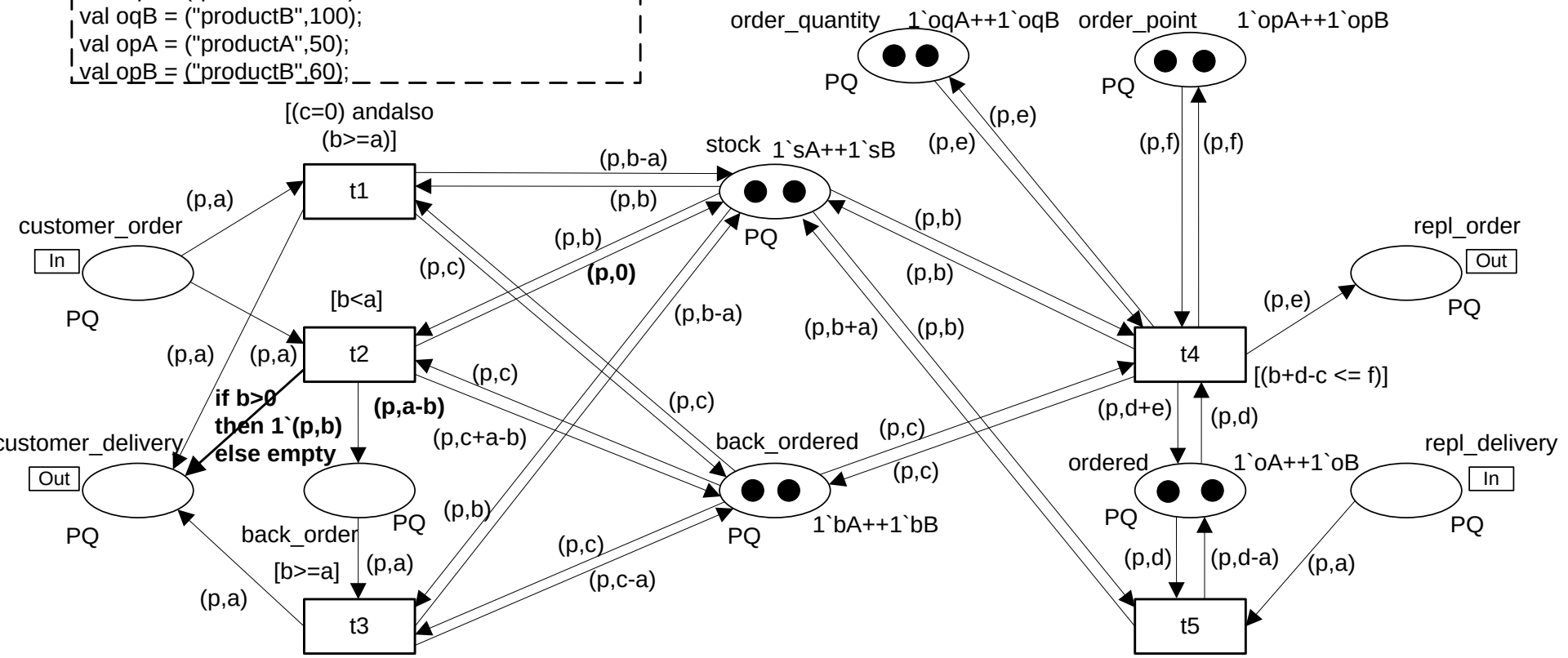
# Exercise: Modify to allow for partial shipments

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
val oA = ("productA",0);
val oB = ("productB",0);
val bA = ("productA",0);
val bB = ("productB",0);
val oqA = ("productA",150);
val oqB = ("productB",100);
val opA = ("productA",50);
val opB = ("productB",60);
```

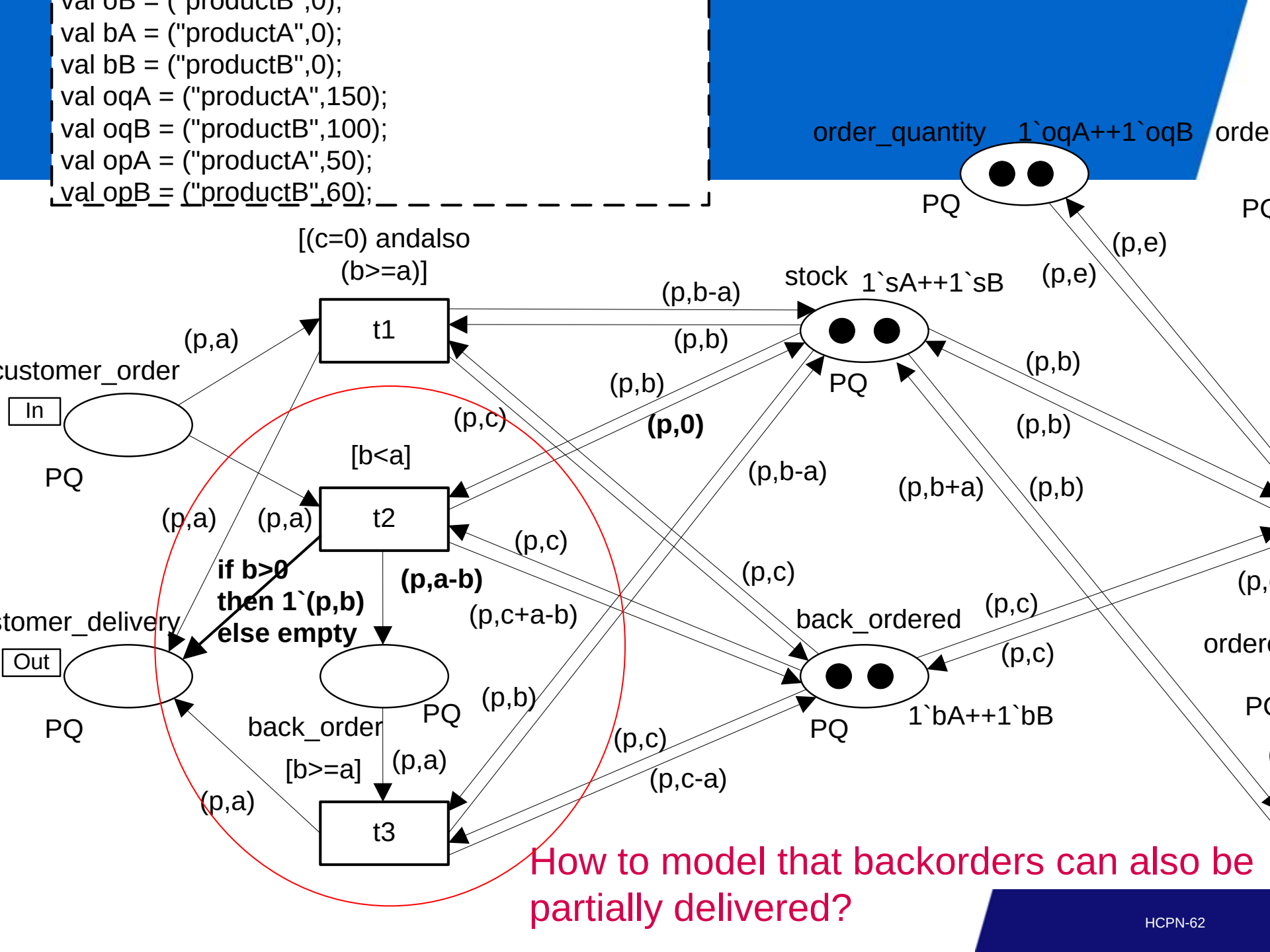


# Solution

```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
val sA = ("productA",0);
val sB = ("productB",0);
val oA = ("productA",0);
val oB = ("productB",0);
val bA = ("productA",0);
val bB = ("productB",0);
val oqA = ("productA",150);
val oqB = ("productB",100);
val opA = ("productA",50);
val opB = ("productB",60);
```



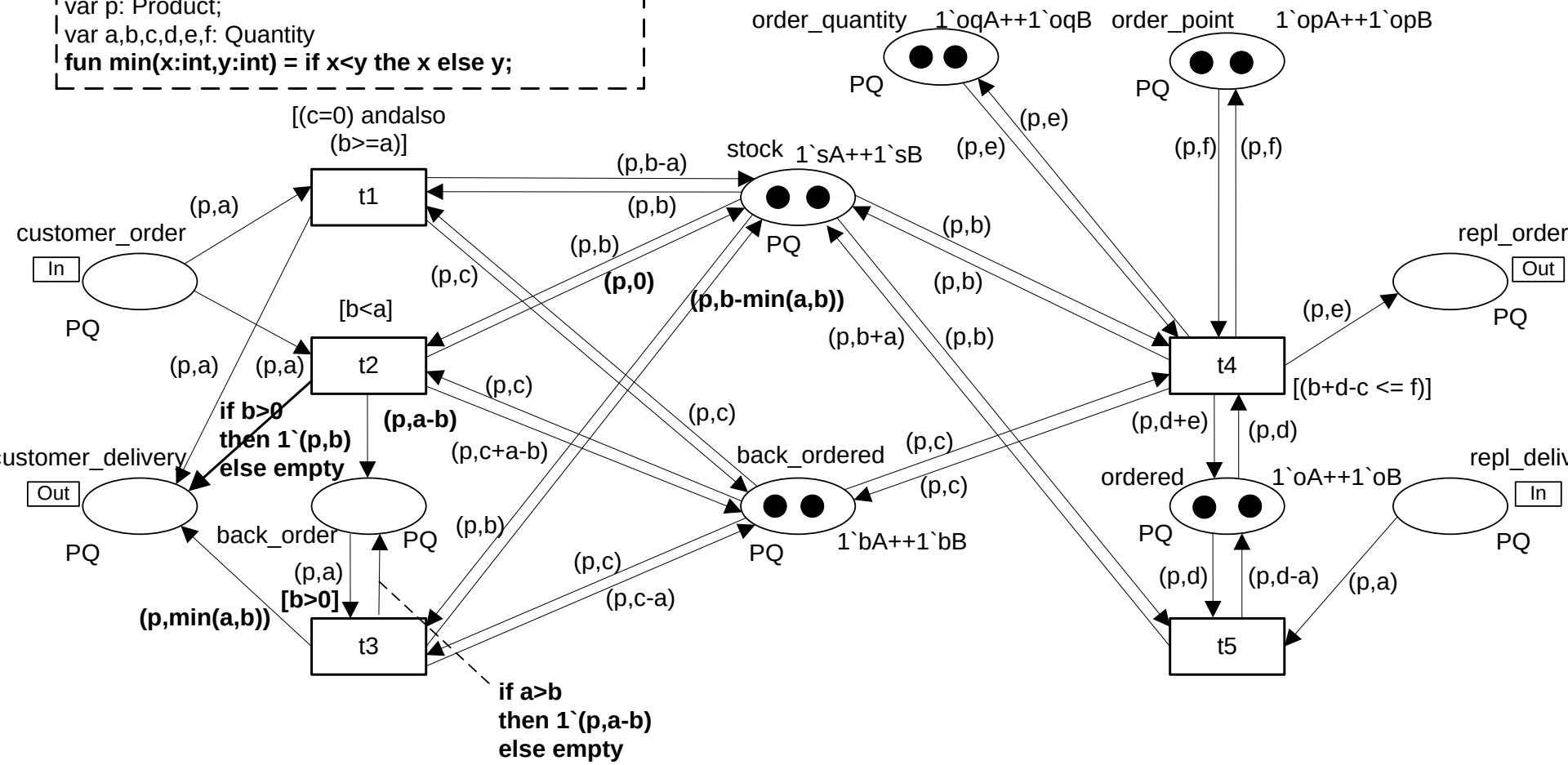
```
val oB = ("productB",0);
val bA = ("productA",0);
val bB = ("productB",0);
val oqA = ("productA",150);
val oqB = ("productB",100);
val opA = ("productA",50);
val opB = ("productB",60);
```

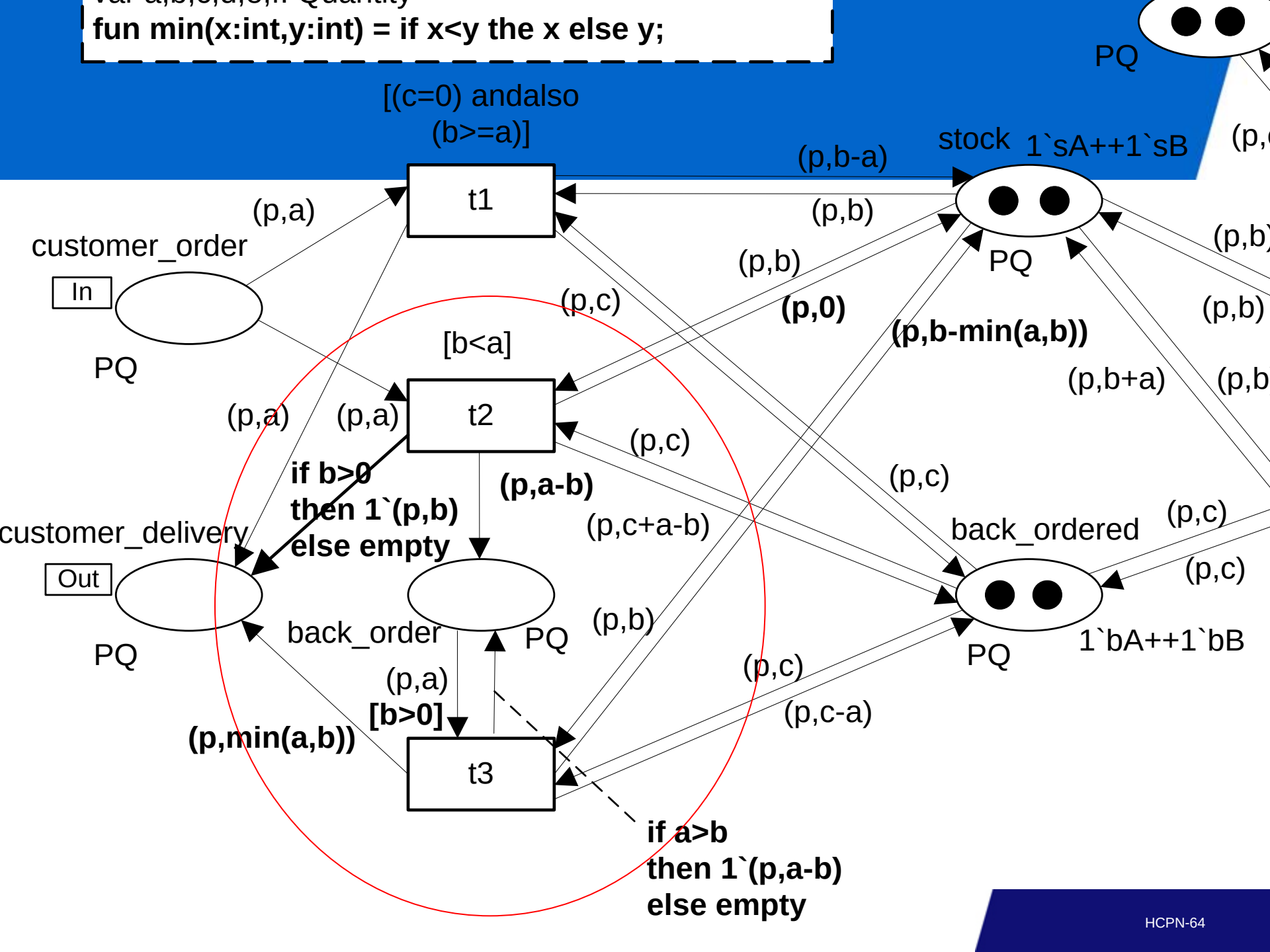



How to model that backorders can also be partially delivered?

# Solution

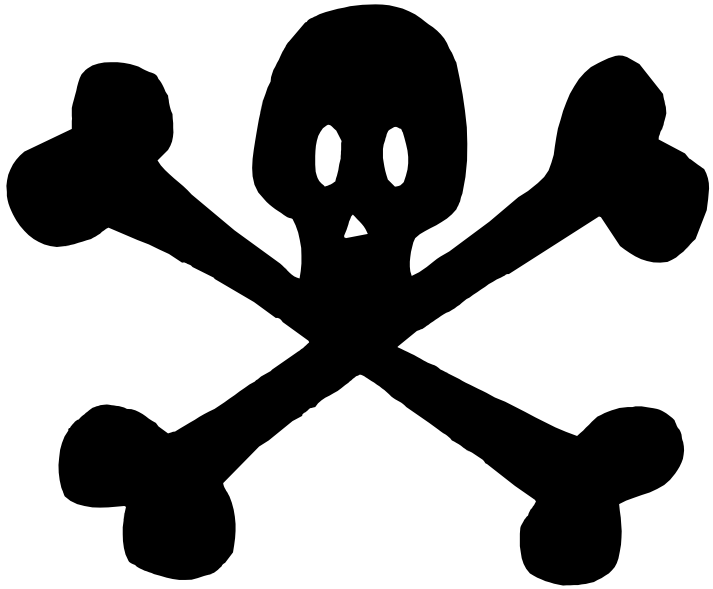
```
color Product = string;
color Quantity = int;
color PQ = product Product * Quantity;
var p: Product;
var a,b,c,d,e,f: Quantity
fun min(x:int,y:int) = if x<y the x else y;
```




fun min(x:int,y:int) = if x<y the x else y;
[(c=0) andalso
(b>=a)]
t1
(p,a)
customer_order
In
PQ
(p,b-a)
stock
1`sA++1`sB
(p,b)
PQ
(p,b)
(p,0)
(p,b-min(a,b))
(p,c)
[b<a]
t2
(p,a)
(p,a)
if b>0
then 1`(p,b)
else empty
(p,a-b)
(p,c)
(p,b+a)
(p,c)
customer_delivery
Out
PQ
back_order
PQ
(p,c+a-b)
back_ordered
(p,c)
(p,c)
(p,b)
PQ
1`bA++1`bB
(p,a)
[b>0]
(p,min(a,b))
(p,c)
(p,c-a)
t3
if a>b
then 1`(p,a-b)
else empty

# After studying Chapter 6 one should be able to:

- **Flatten a hierarchical CPN model.**
- **Design a hierarchical CPN model for scratch.**
- **Modify a hierarchical CPN model.**

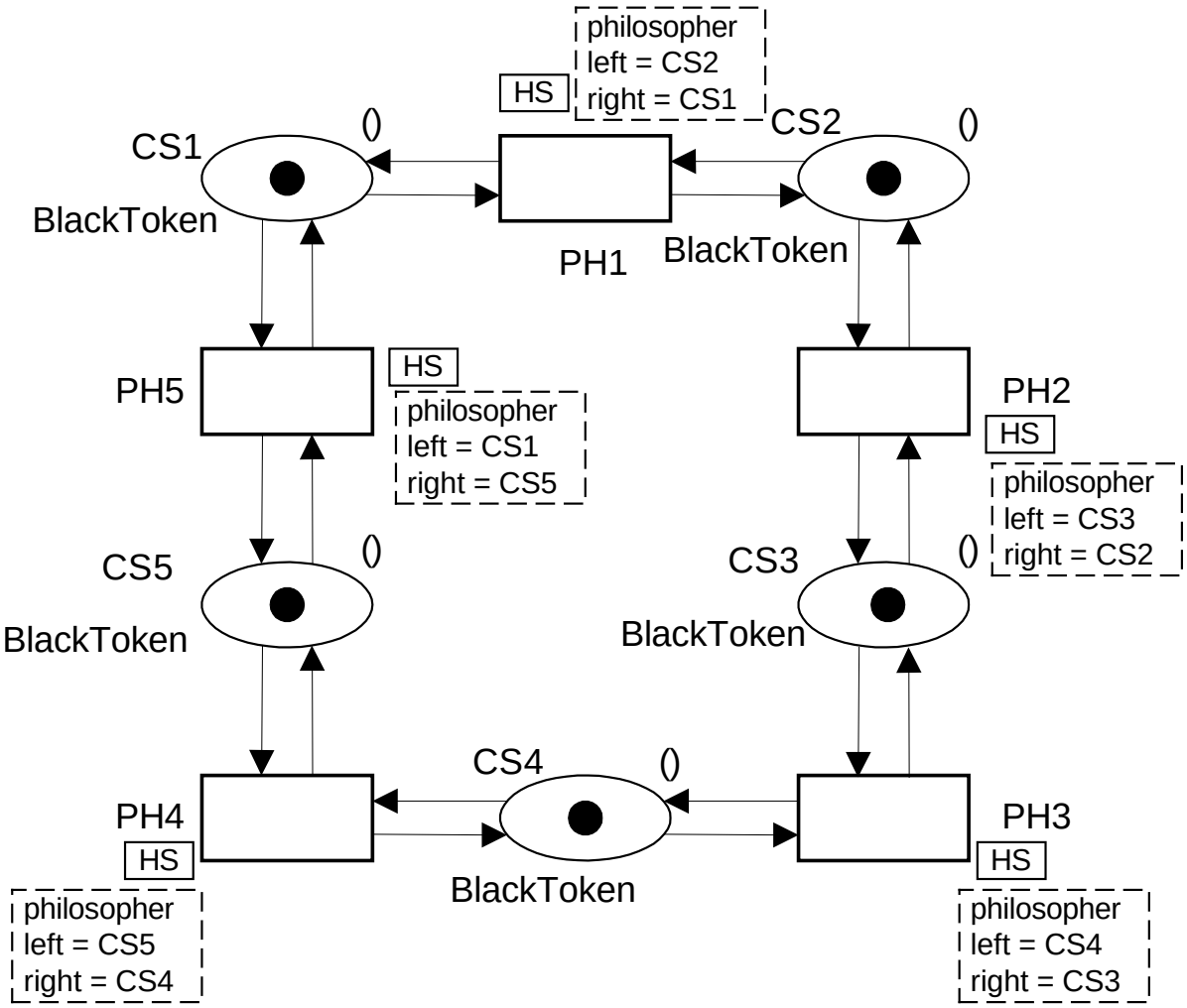


# Exercise: Five Chinese philosophers

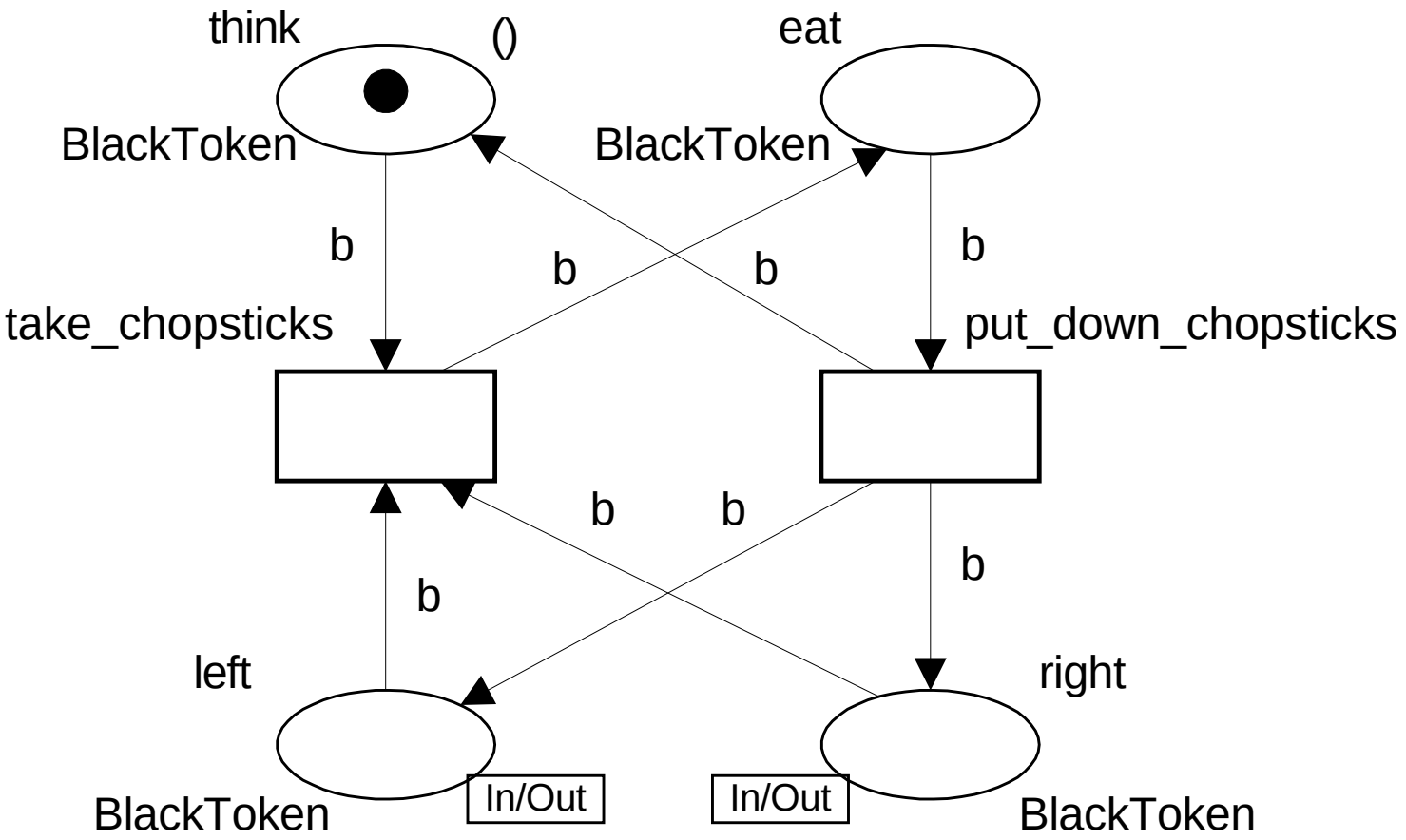
- **Make a hierarchical CPN model of five Chinese philosophers alternating between states thinking and eating. To eat two chopsticks are needed. In total there are five chopsticks. The philosophers are sitting in a circle, and need to complete for chopsticks with their direct neighbors (left and right). Assume that both chopsticks need to be taken at the same time.**
  **Model this using a hierarchical CPN model. Make sure to model the behavior of a philosopher only once and just use the color set BlackToken of type unit.**
- **Change the model such that philosophers can take one chopstick at a time but avoid deadlocks and a fixed ordering of philosophers.**
- **Flatten the hierarchical CPN model.**

# Solution: Top-level page

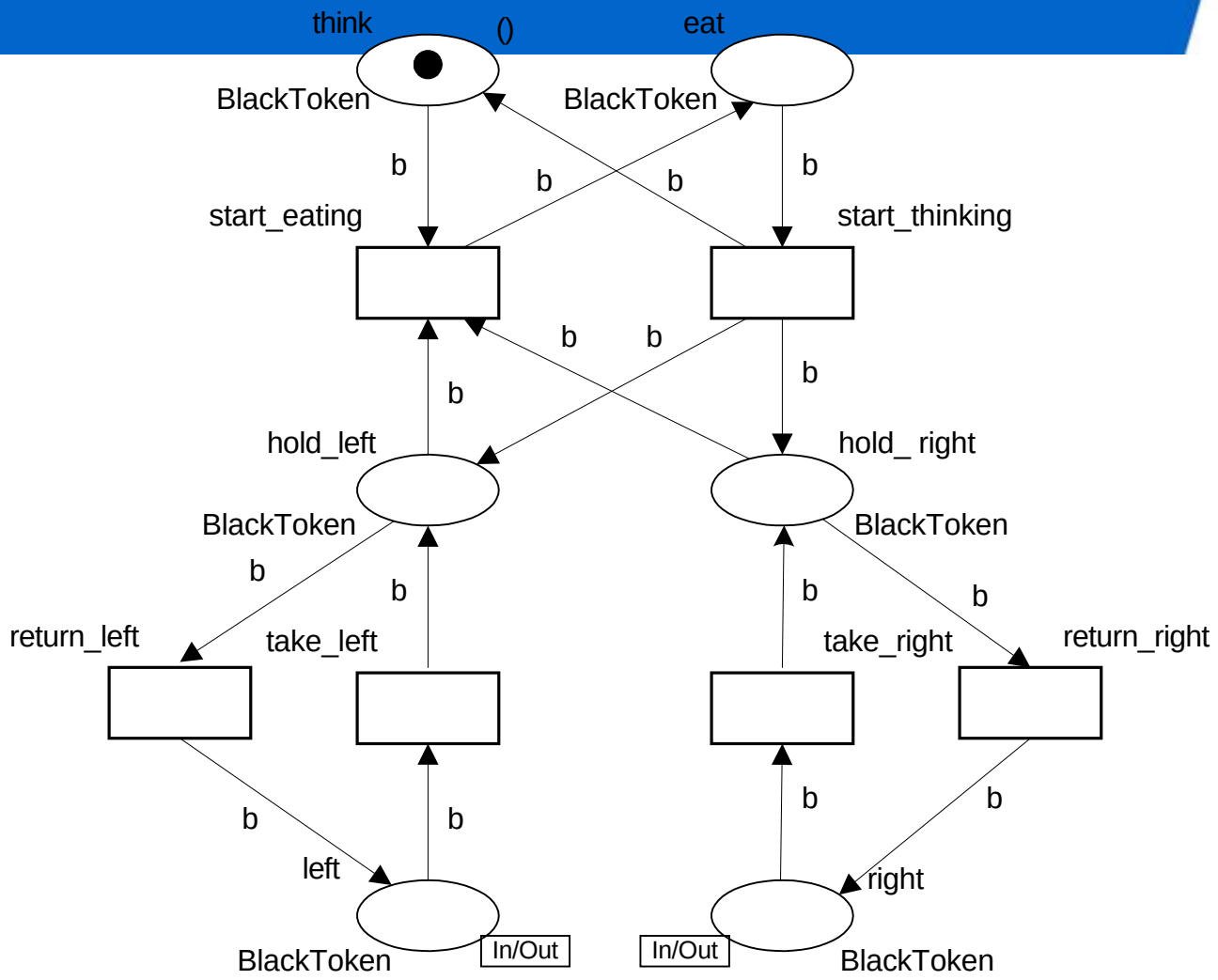
color BlackToken = unit;
var b:BackToken



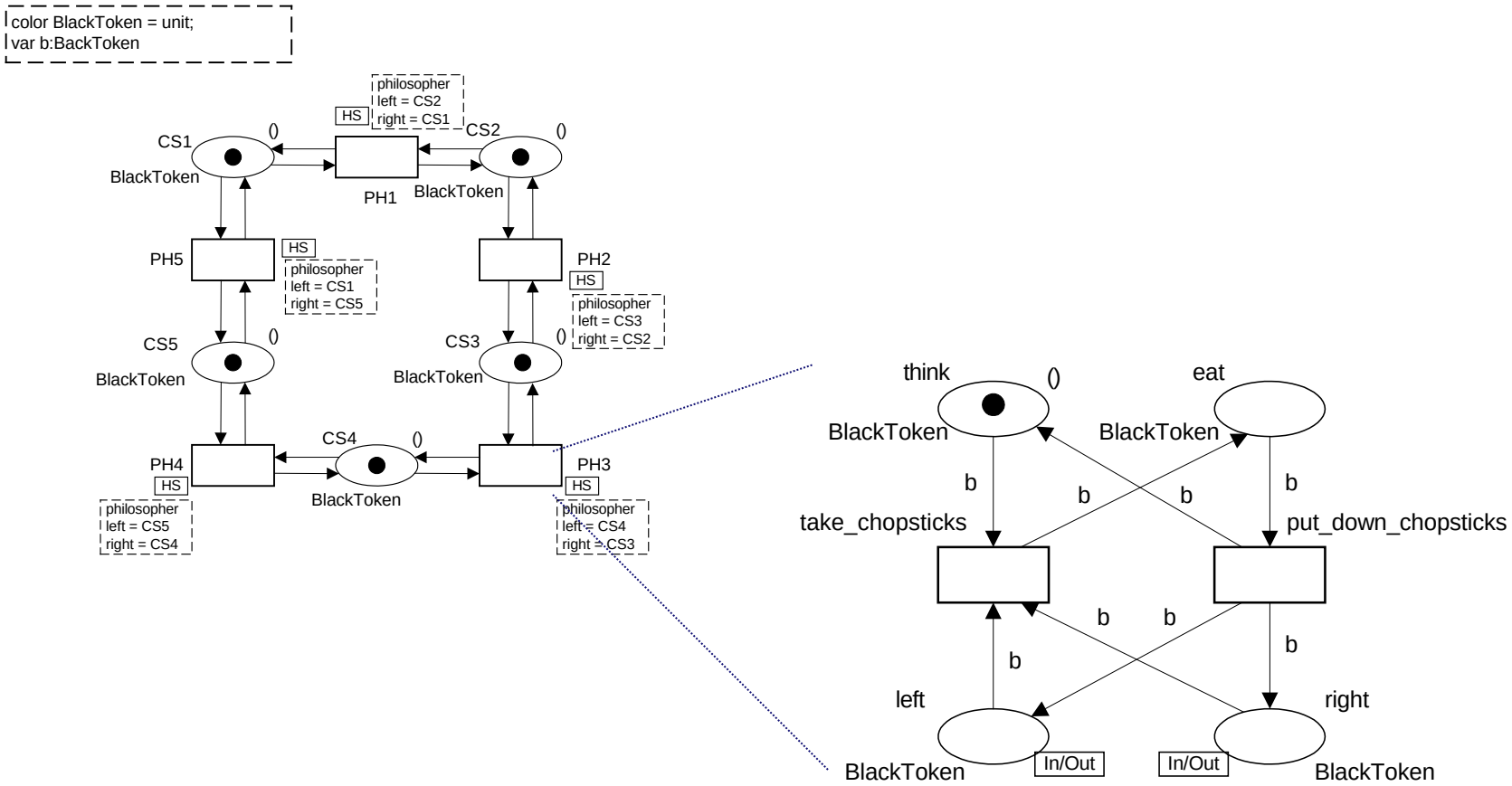
# Page philosopher



# Alternative page

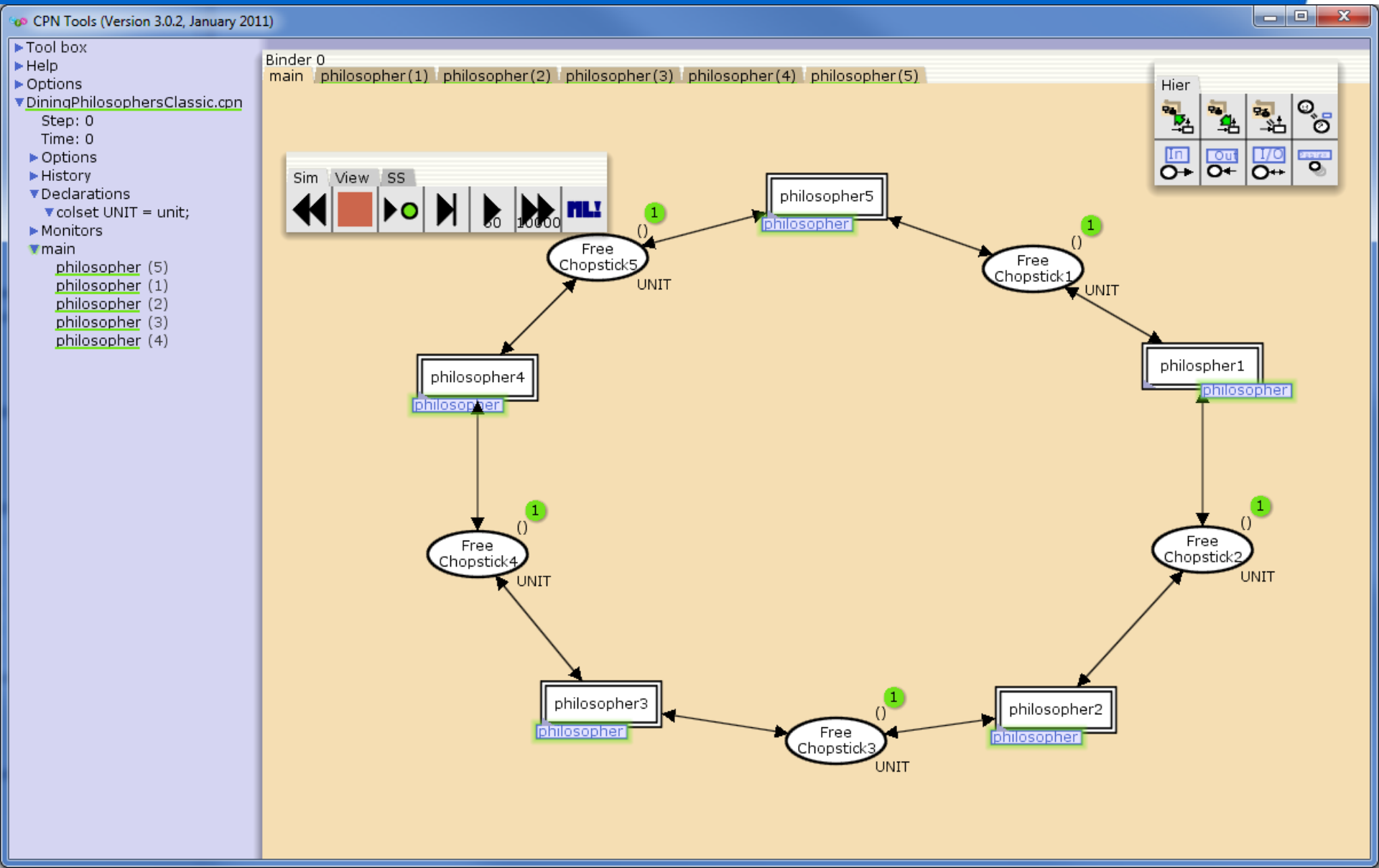


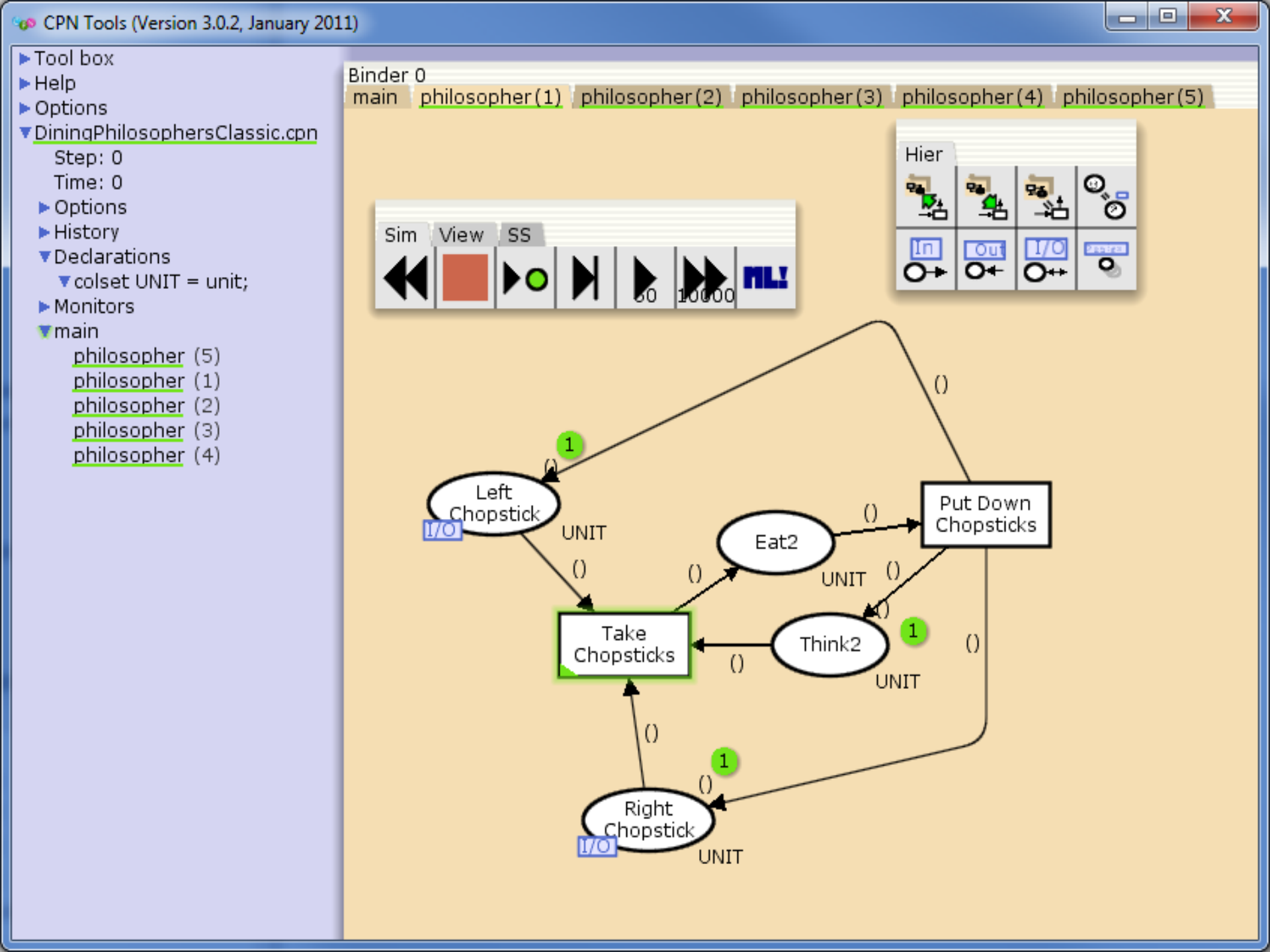
# Flat model is obtained by replacing substitution transitions by subpages




Repeat 5 times...

# In CPN Tools


CPN Tools (Version 3.0.2, January 2011)
Tool box
Help
Options
DiningPhilosophersClassic.cpn
Step: 0
Time: 0
Options
History
Declarations
colset UNIT = unit;
Monitors
main
philosopher (5)
philosopher (1)
philosopher (2)
philosopher (3)
philosopher (4)
Binder 0
main
philosopher(1)
philosopher(2)
philosopher(3)
philosopher(4)
philosopher(5)
Hier
In
Out
I/O
Sim
View
SS
philosopher5
philosopher
Free Chopstick5
UNIT
Free Chopstick1
philospher1
philosopher4
Free Chopstick4
Free Chopstick2
philosopher3
Free Chopstick3
philosopher2


CPN Tools (Version 3.0.2, January 2011)
Tool box
Help
Options
DiningPhilosophersClassic.cpn
Step: 0
Time: 0
Options
History
Declarations
colset UNIT = unit;
Monitors
main
philosopher (5)
philosopher (1)
philosopher (2)
philosopher (3)
philosopher (4)
Binder 0
main
philosopher(1)
philosopher(2)
philosopher(3)
philosopher(4)
philosopher(5)
Hier
In
Out
I/O
Sim
View
SS
ML!
Left Chopstick
I/O
UNIT
Eat2
UNIT
Put Down Chopsticks
Take Chopsticks
Think2
UNIT
Right Chopstick
I/O
UNIT