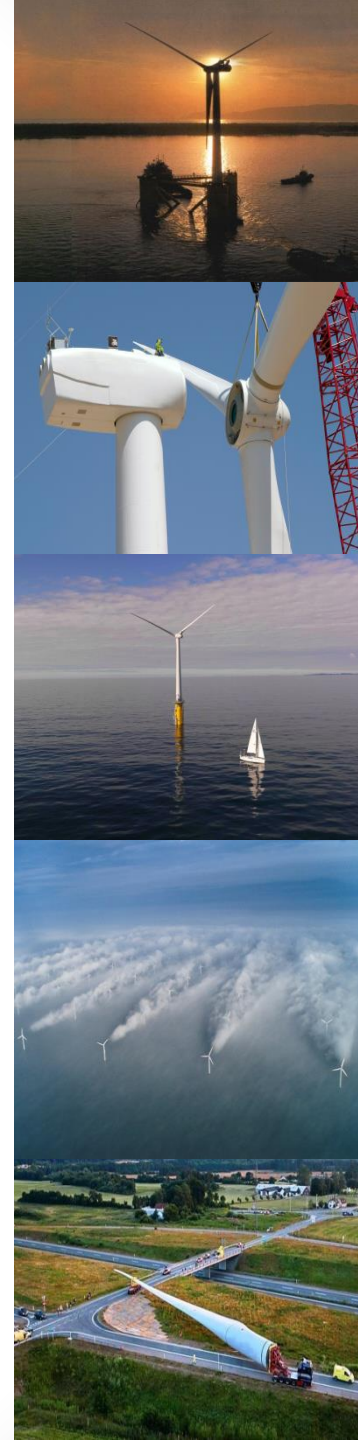




An Introduction to Floating Wind Turbines



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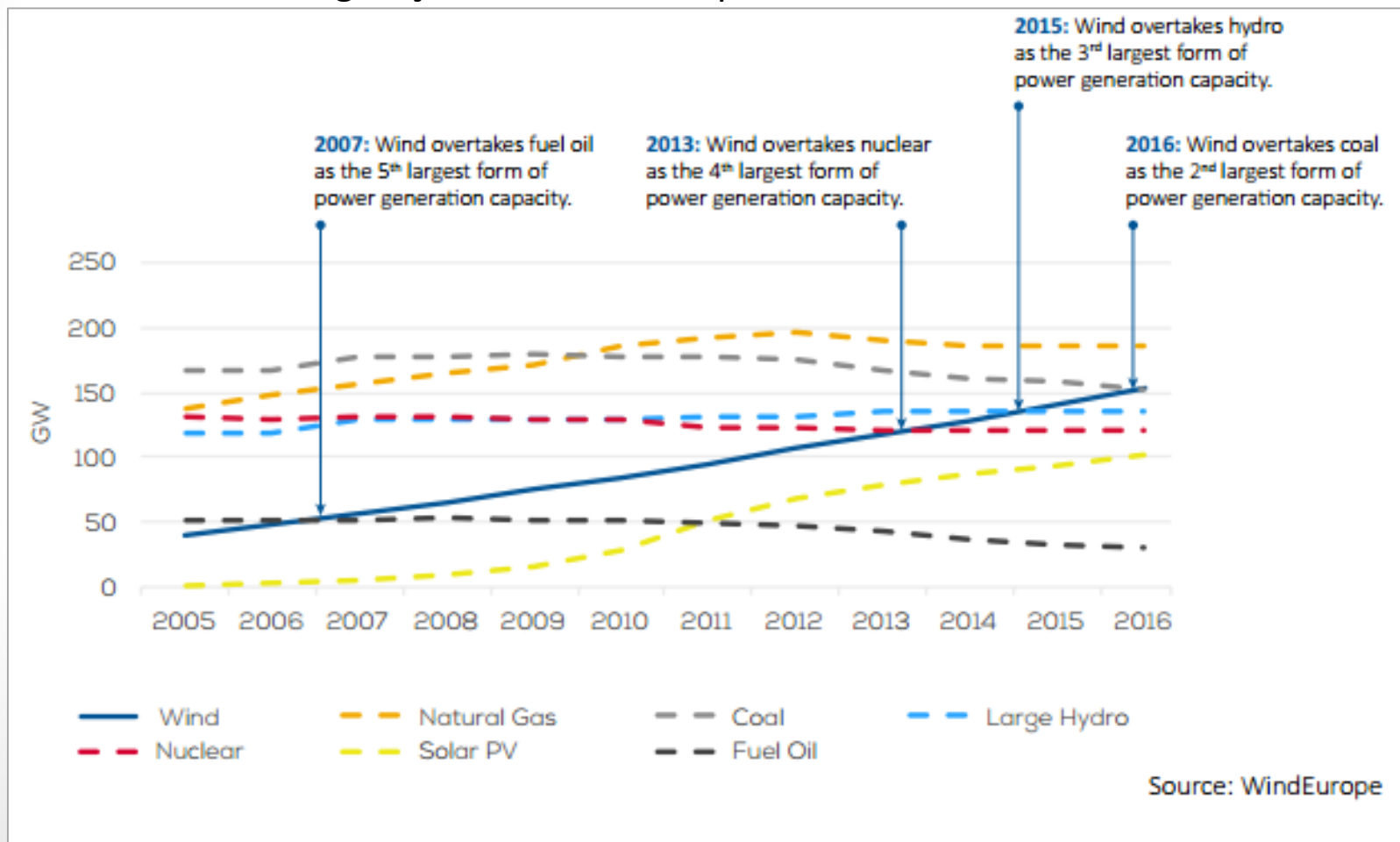




INTRODUCTION

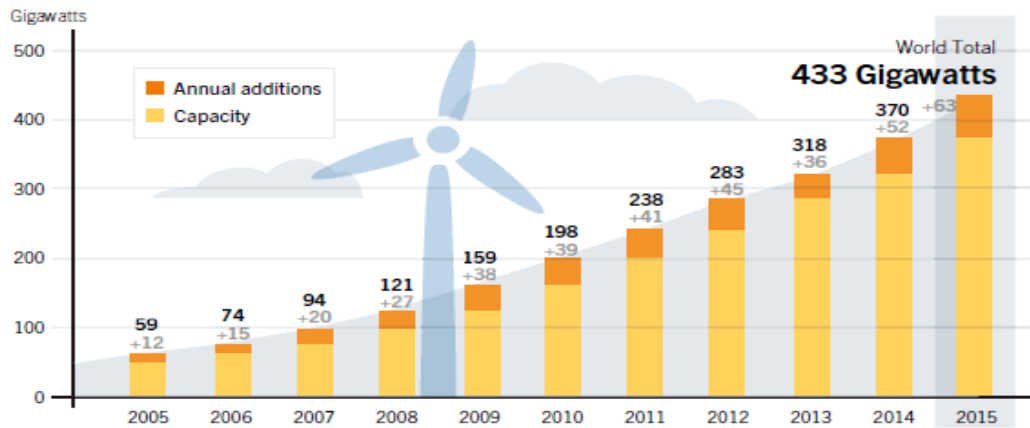
Motivation (1)

Cenário: fontes de geração elétrica - Europa

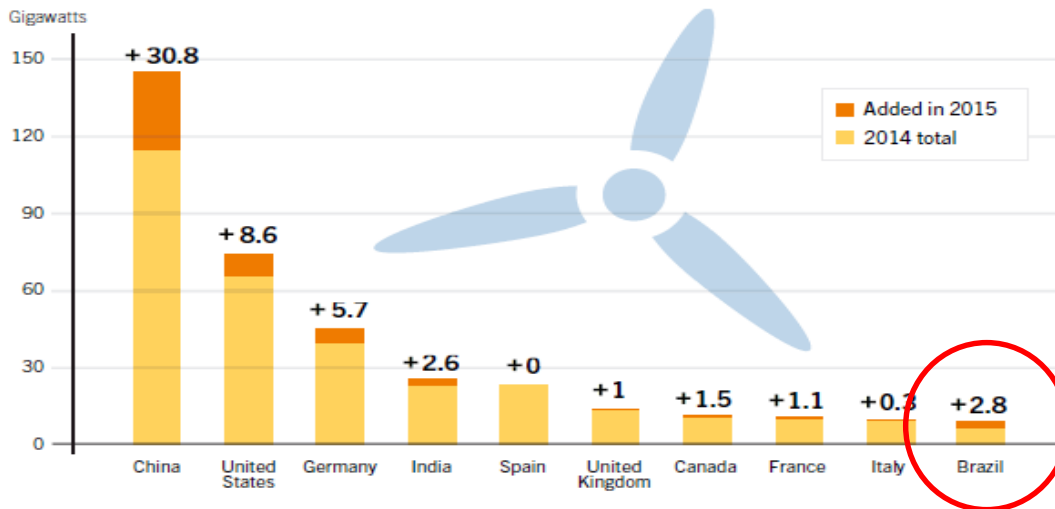


Motivation (1)

Wind Power Global Capacity and Annual Additions, 2005–2015



Wind Power Capacity and Additions, Top 10 Countries, 2015



Source: Renewables 2015 Global Status Report

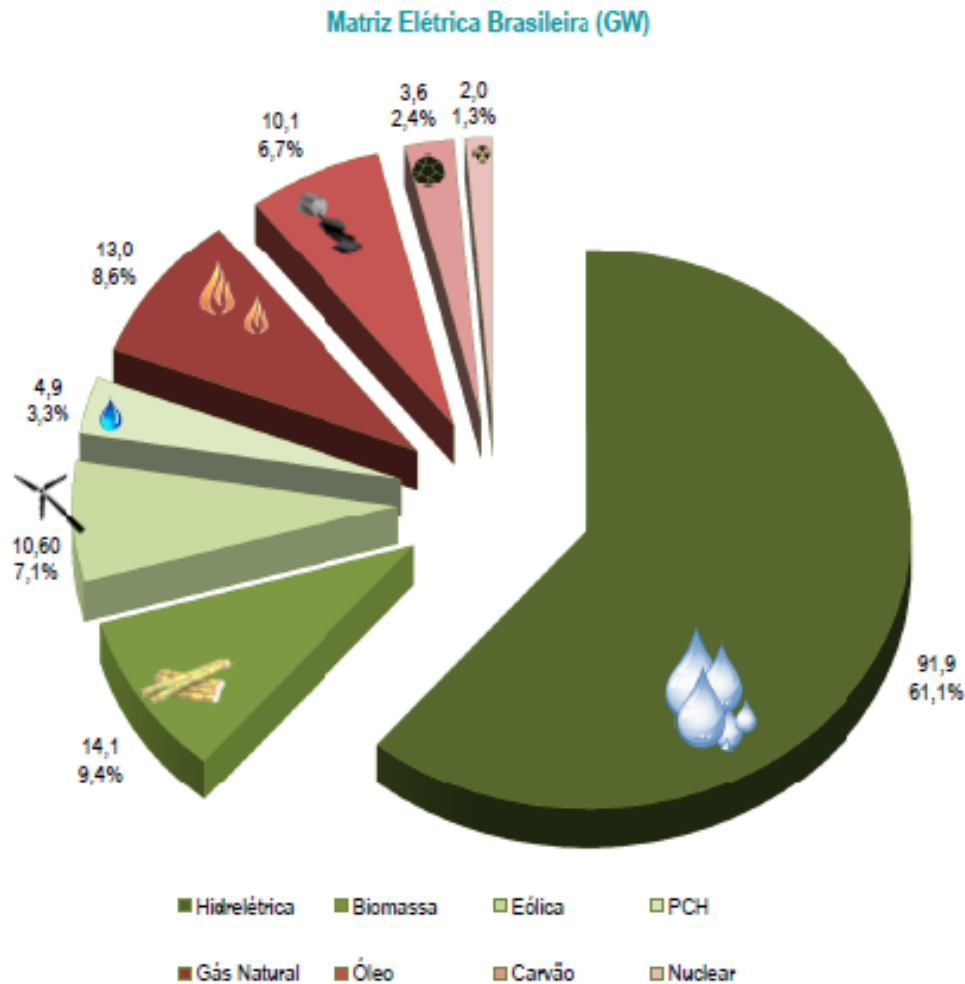
BRAZIL

10.6 GW (installed)
+
7.4 GW (contracted)

Onshore Potential
~500GW

Source: FAPESP 2016

Motivation (1)



BRAZIL

10.6 GW (installed)
+
7.4 GW (contracted)

Onshore Potential
~500GW

Source: FAPESP 2016

Motivation (1)

OFFSHORE WIND: MAIN ADVANTAGES*

- greater area available for siting large projects;
- proximity to cities and other load centers;
- generally higher wind speeds compared with onshore locations;
- lower intrinsic turbulence intensities;
- lower wind shear.

*Manwell, McGowan, Rogers
Wind Energy Explained



Motivation (1)

vox.com



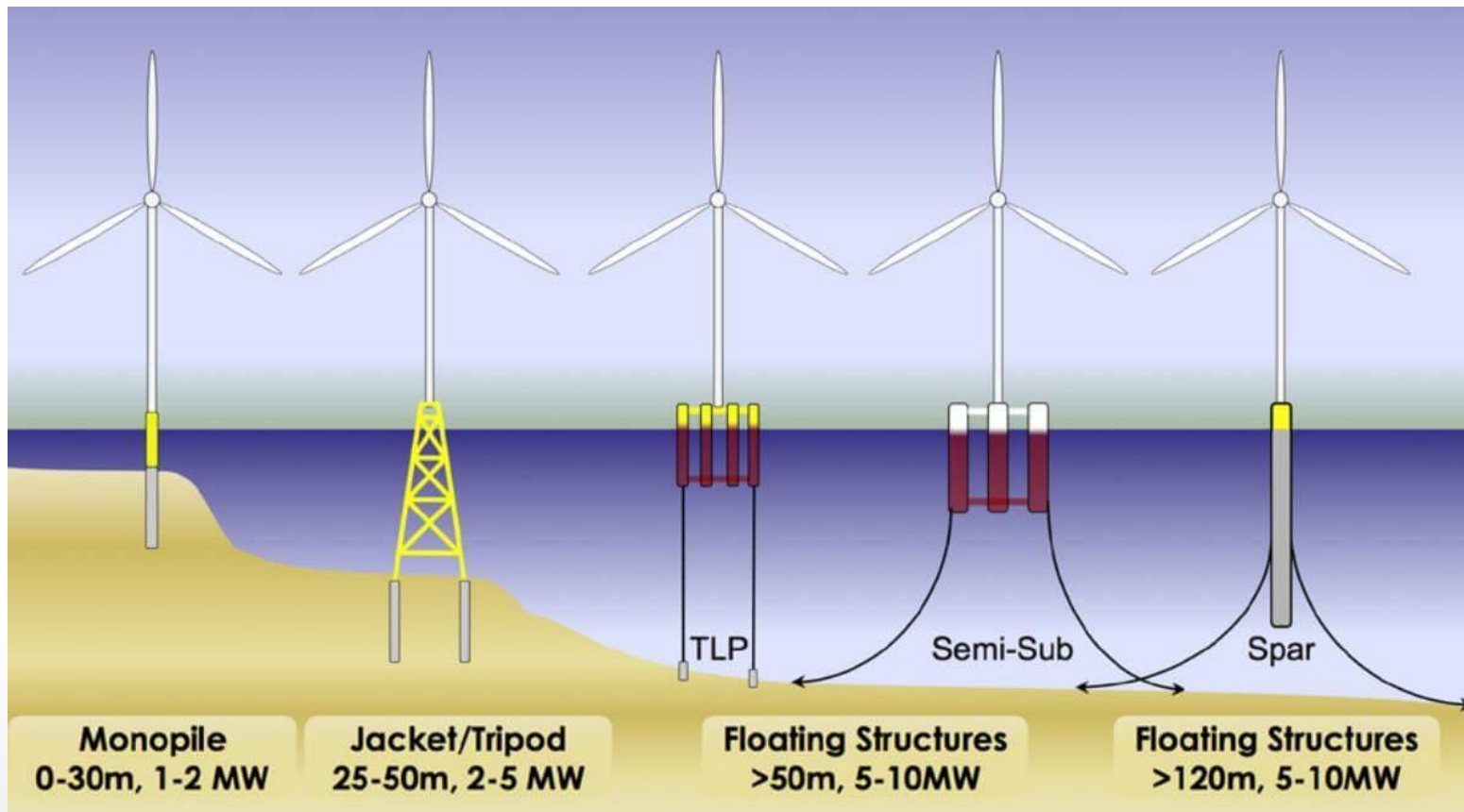
*Manwell, McGowan, Rogers
Wind Energy Explained

OFFSHORE WIND: MAIN CHALLENGES*

- higher project costs due to a necessity for specialized installation and service vessels and equipment and more expensive support structures;
- more difficult working conditions;
- more difficult and expensive installation procedures;
- decreased availability due to limited accessibility for maintenance;
- necessity for special corrosion prevention measures

Motivation (1)

Moving further offshore: Floating Offshore Wind Turbines



Motivation (1)

Fixed (jaquets or monopiles)



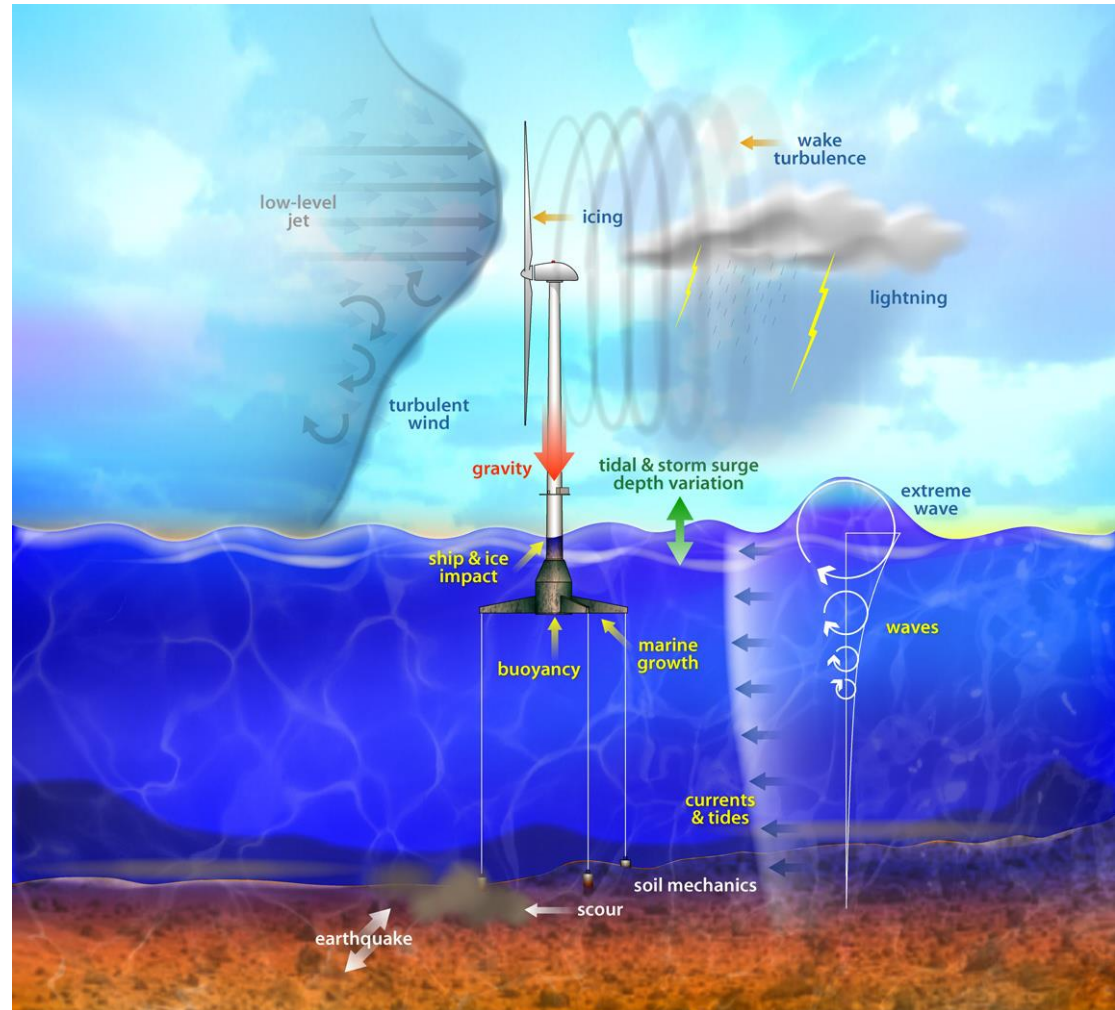
Floating



Motivation (1)

Design: New Concerns

- Seakeeping
- Effects of floater motions on the turbine performance
- Mooring design



Motivation (2)

Concepts adopted for the FWTs come from the offshore oil&gas industry. Brazil is one of the leaders in R&D for the analysis and design of deep water offshore systems;



WindFloat (Portugal)

Motivation (2)

FWT concepts: from oil&gas to wind power extraction



semi-submersible

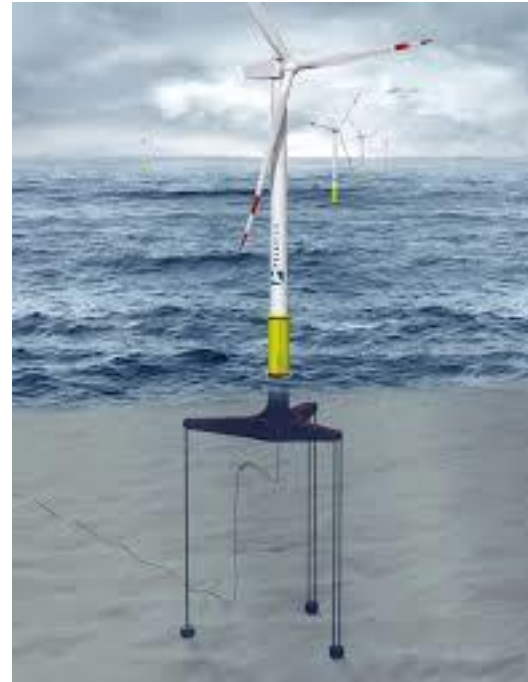
*Fukushima's
demonstration project
Japan
(mitsubishicorp.com)*

Motivation (2)

FWT concepts: from oil&gas to wind power extraction



TLP



Motivation (2)

FWT concepts: from oil&gas to wind power extraction



SPAR



Statoil's *Hywind* (Norway)

Motivation (2)

Hywind Scotland

1st floating wind farm

5 spar-type FWTs

30MW (5x6MW)





AERODYNAMICS

Aerodynamics

Aerodynamic models

FWT design:
Blade Element Momentum
theory

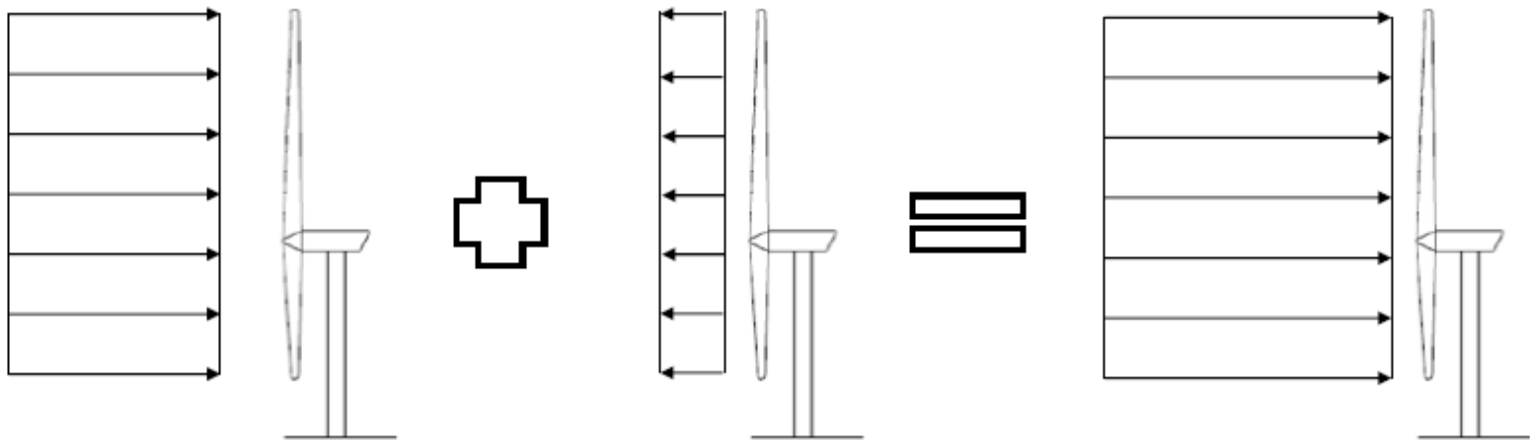
Refined R&D analysis :
CFD simulations



Mariana Lopes Pinto: Analyzing scale effects on NREL's 5MW turbine

Aerodynamics

Tower motions (6dof) *must be considered*: relative instantaneous wind velocities along the blades





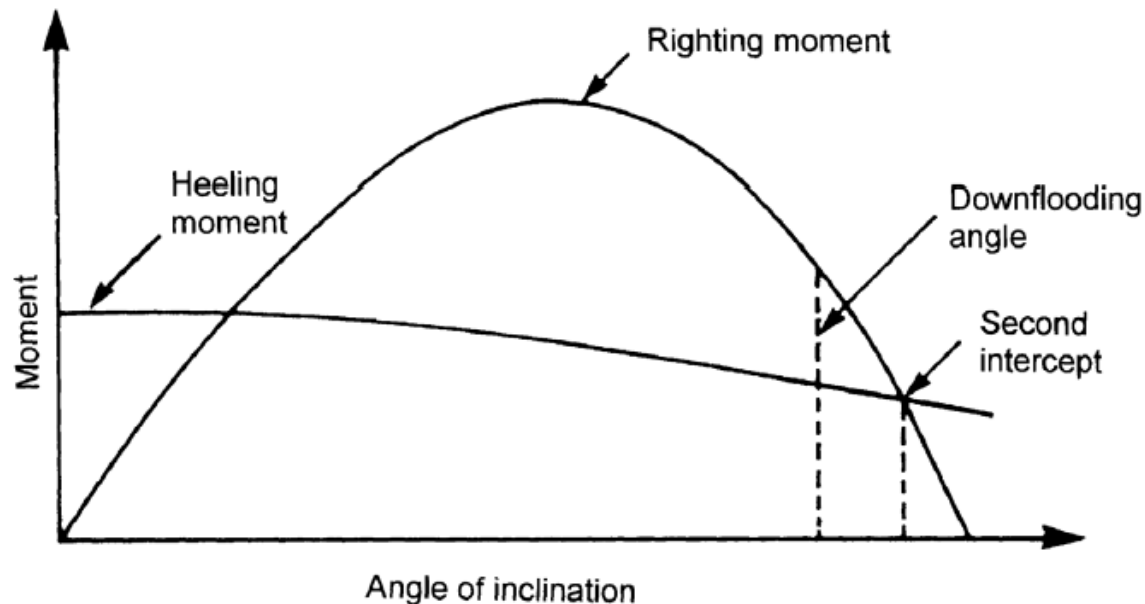
SEAKEEPING

Intact and Damaged Stability

Criteria usually applied to floating offshore units.

Class. Soc. Rules, e.g.:

DNV OS-J103 – *Design of Floating Wind Turbine Structures* (2013)



Wave Frequency Motions

Assessment of:

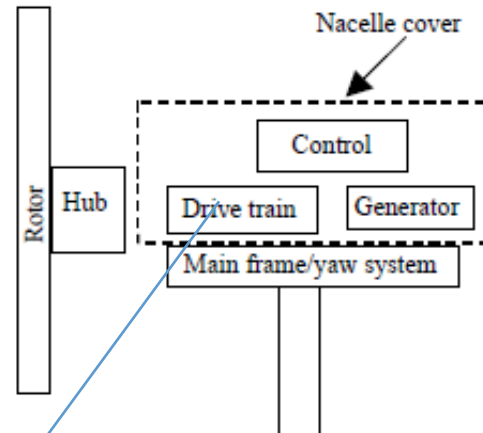
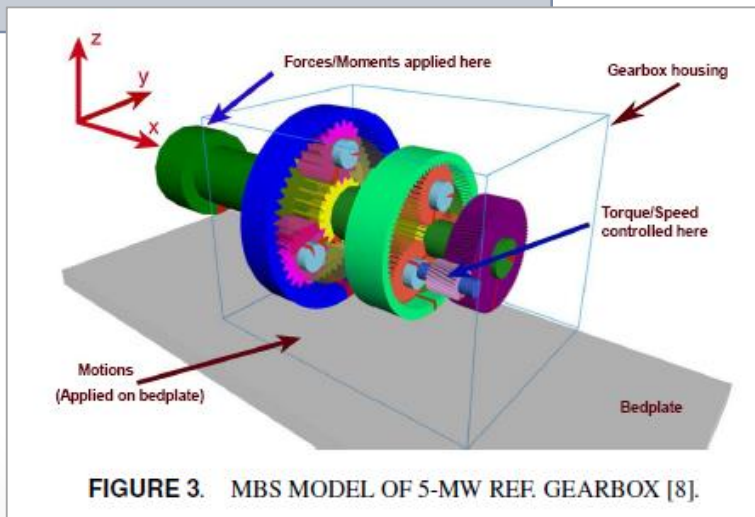
Limiting motions and accelerations on tower-top

Structural loadings

Operation uptime/downtime

Example of industry common practice:

Max axial accel. nacelle: $0.2g - 0.3g$



Wave Frequency Motions

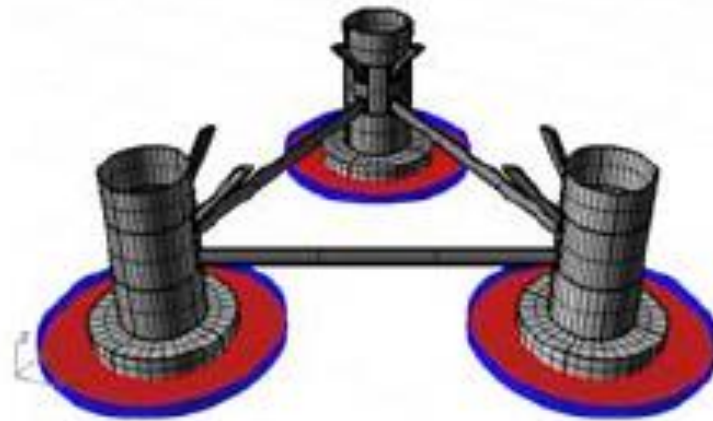
Methods:

Frequency-domain analysis

- Radiation-Diffraction codes

Time-domain analysis

- Radiation-Diffraction codes
- Morison Equation



Wave Frequency Motions

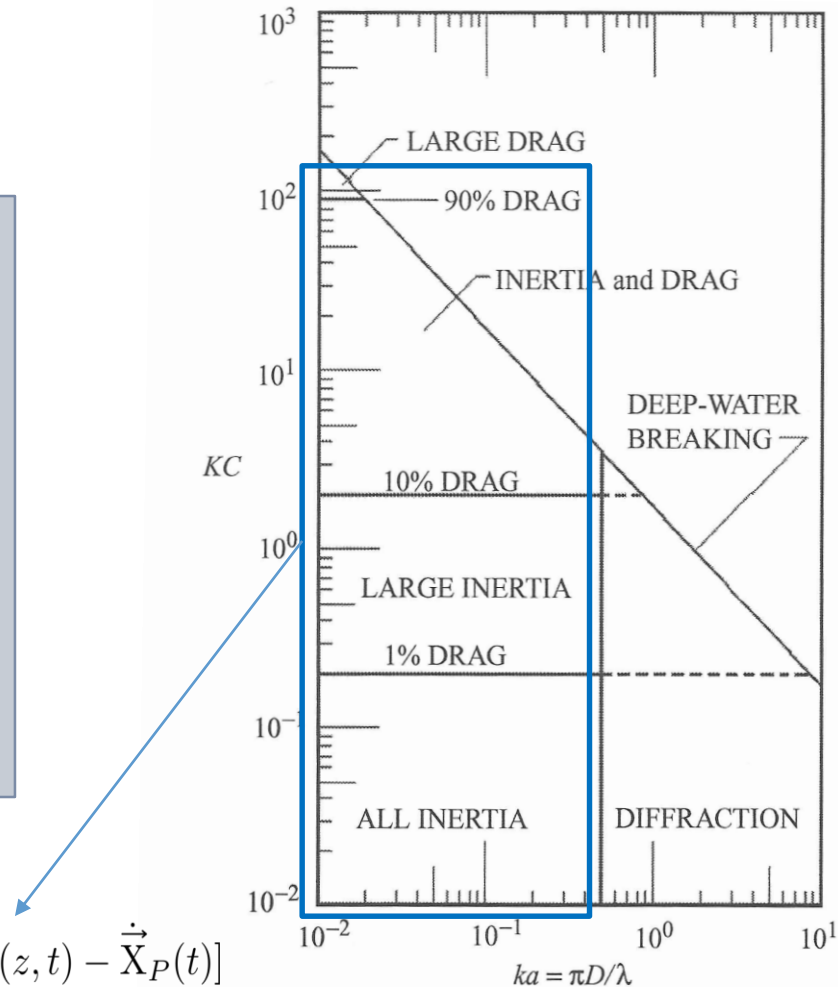
Methods:

Frequency-domain analysis

- Radiation-Diffraction codes

Time-domain analysis

- Radiation-Diffraction codes
- **Morison Equation**

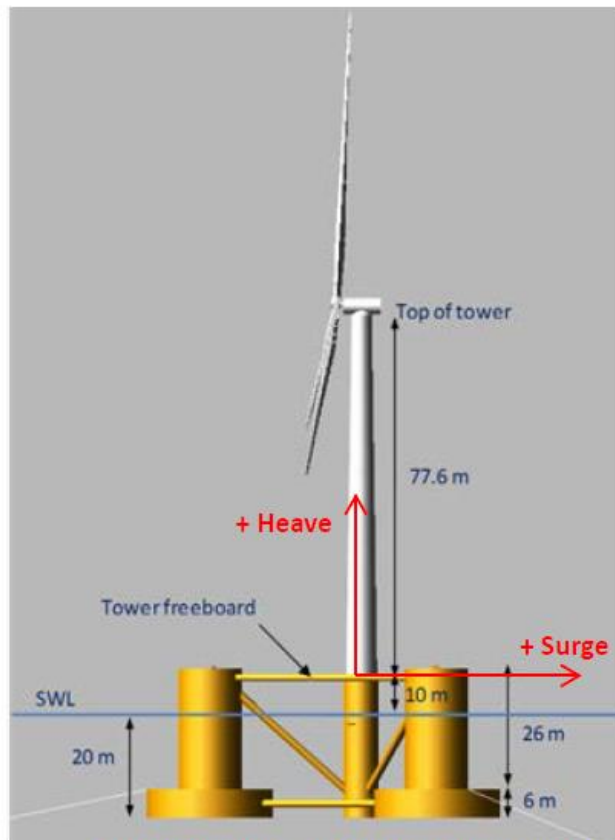


$$\begin{aligned} d\vec{F}_m(t) = & \frac{1}{2} \rho C_D D \|\vec{u}_P(z, t) - \dot{\vec{X}}_P(t)\| \cdot [\vec{u}_P(z, t) - \dot{\vec{X}}_P(t)] \\ & + C_M \rho \frac{\pi D^2}{4} \ddot{a}_P(z, t) - C_a \rho \frac{\pi D^2}{4} \ddot{\vec{X}}_P \end{aligned}$$

Source: McCormick, M. E. – Ocean Eng. Mech

Wave Frequency Motions

- CASE-STUDY: NREL's OC4



OC4-DeepCwind floating wind system design

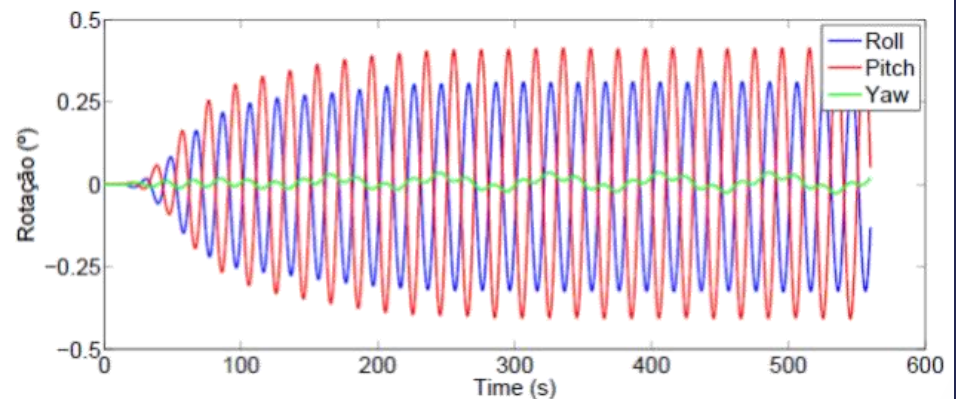
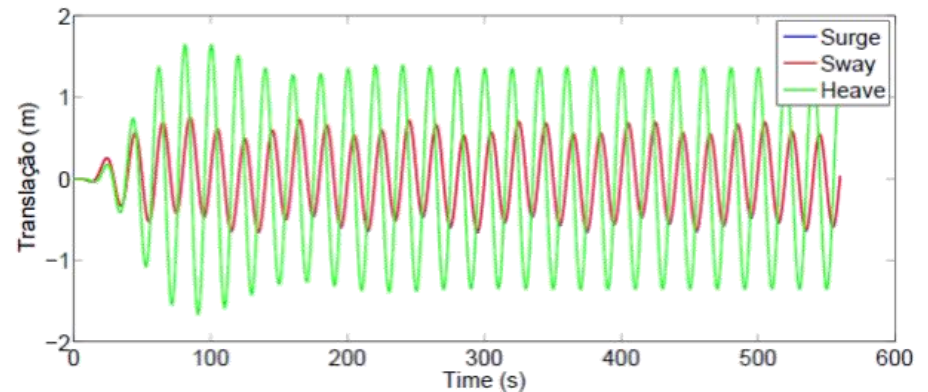
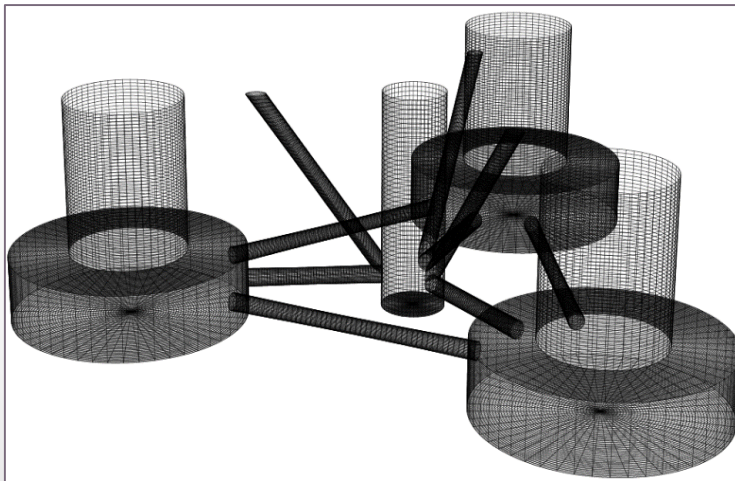
Summary of semisubmersible properties

Depth of platform base below SWL (total draft)	20 m
Elevation of main column (lower base) above SWL	10 m
Elevation of offset columns above SWL	12 m
Length of upper columns	26 m
Length of base columns	6 m
Depth to top of base columns below SWL	14 m
Diameter of main column	6.5 m
Diameter of offset (upper) columns	12 m
Diameter of base columns	24 m
Diameter of pontoons and cross braces	1.6 m
Platform mass, including ballast	1.3473E+7 kg
Platform CM location below SWL	13.46 m
Platform roll inertia about CM	6.827E+9 kg·m ²
Platform pitch inertia about CM	6.827E+9 kg·m ²
Platform yaw inertia about CM	1.226E+10 kg·m ²
Number of mooring lines	3
Angle between adjacent lines	120°
Depth to anchors below SWL (water depth)	200 m
Depth to fairleads below SWL	14 m
Radius to anchors from platform centerline	837.6 m
Radius to fairleads from platform centerline	40.868 m
Unstretched mooring line length	835.5 m
Mooring line diameter	0.0766 m
Equivalent mooring line mass density	113.35 kg/m
Equivalent mooring line mass in water	108.63 kg/m
Equivalent mooring line extensional stiffness	7.536E+8 N

Wave Frequency Motions

- USP **METiS**

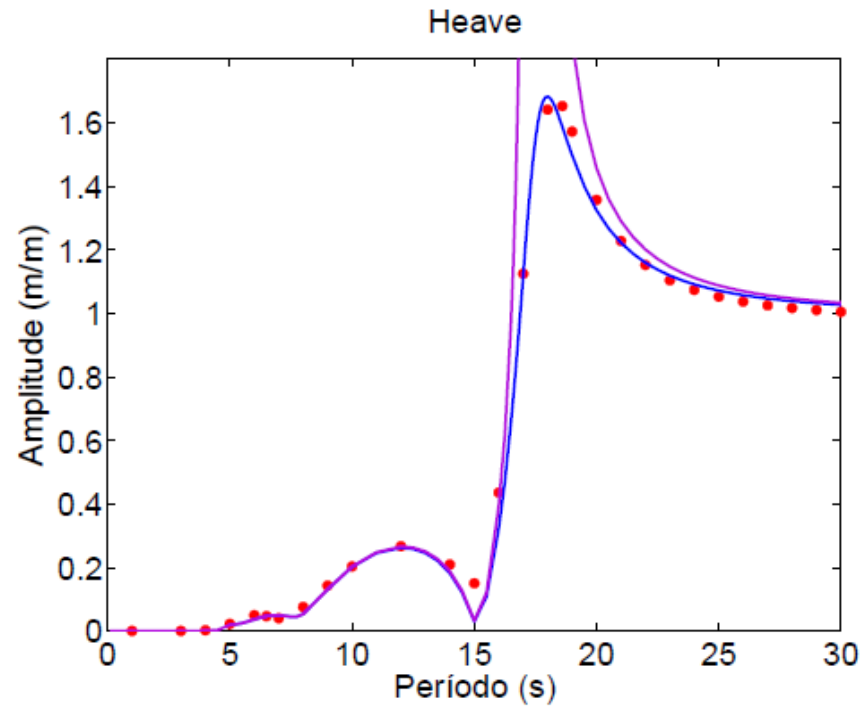
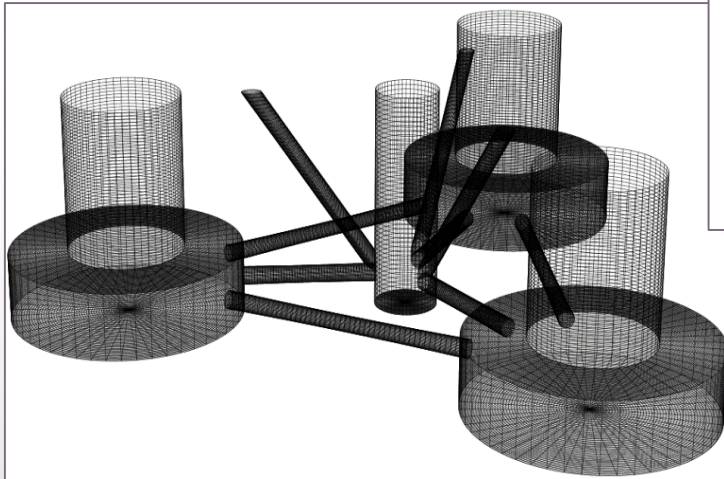
CARMO, L.H.S., Application of Morison's Equation to the Hydrodynamic Modelling of FWT, Final Project in Naval Eng., EPUSP, 2016 (in portuguese)



Wave Frequency Motions

- USP **METiS** x WAMIT®

CARMO, L.H.S., Application of Morison's Equation to the Hydrodynamic Modelling of FWT, Final Project in Naval Eng., EPUSP, 2016 (in portuguese)



Low Frequency Motions (slow drifts)

Slow-drift forces: non-linear (second-order) forces induced by waves with low frequencies of oscillation

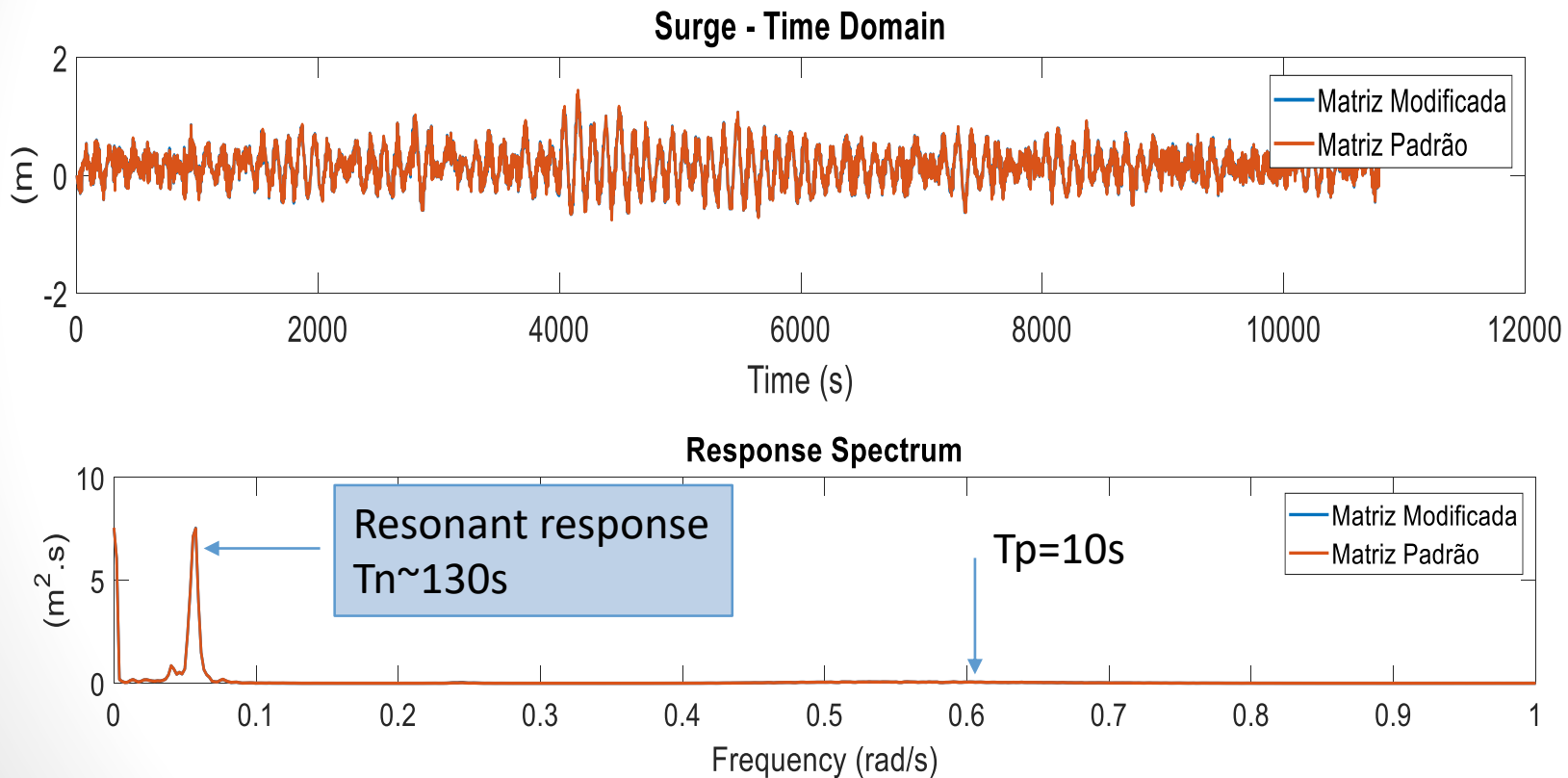
Small magnitudes if compared to the 1st order (wave frequency) loads, but induce **resonant responses** of the moored system

Dynamic offset in waves: mean-drift + slow-drifts

Must be considered in the mooring system design

Low Frequency Motions (slow drifts)

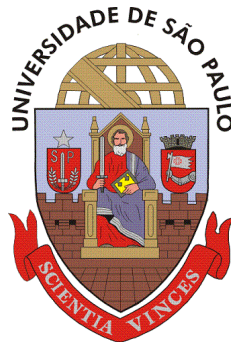
- Example of surge response in irregular waves ($H_s=2\text{m}$; $T_p=10\text{s}$)



Low Frequency Motions (slow drifts)

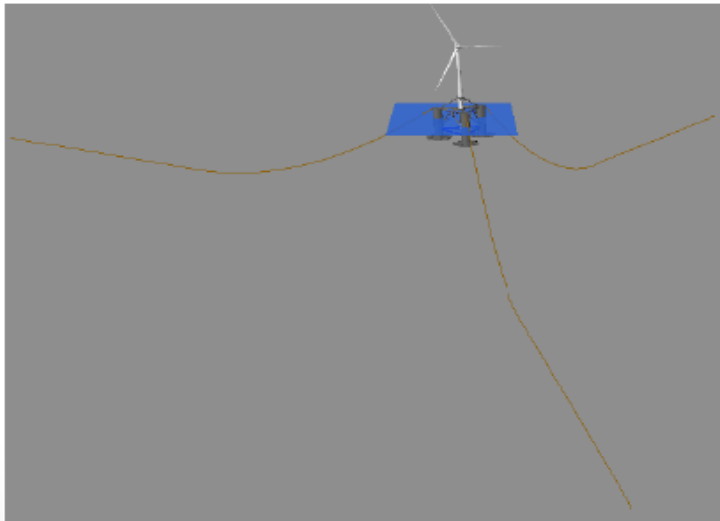
Previous joint R&D project:

**Investigation on the wave drift forces
on a FWT semi-submersible floater
and applications to mooring system
design**



(1) Hydrodynamics

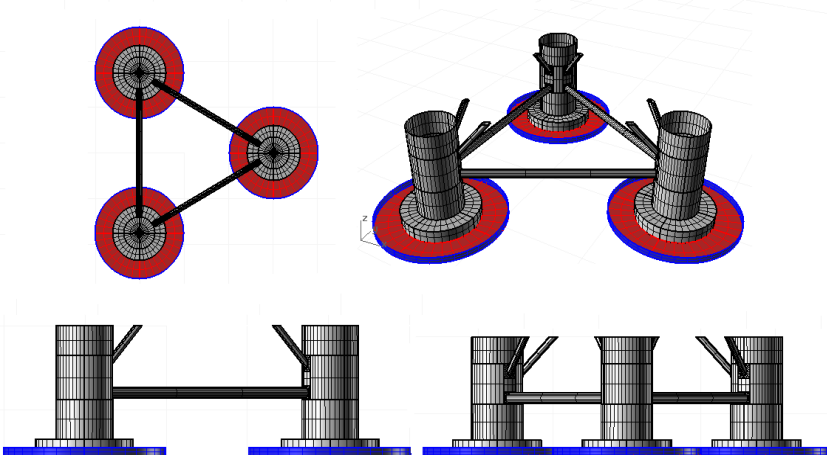
- Semi-submersible floater for a 1.5MW wind turbine under design as part of AZIMUT project (Spanish CENIT R&D program)
- To be installed in Spanish North Coast, in a water depth of 100m
- Mooring system composed of 3 catenary chain lines



- Extreme sea states
 - Wave H_s up to 13,4m
 - Current up to 1.2 m/s

(1) Hydrodynamics

USP team responsible for the hydrodynamic modelling of the FWT



Experimental verification campaigns:

- CEHIPAR *El Pardo* (fixed model)
- EC Nantes (moored model)



LOPEZ-PAVON, C.; WATAI, R.A.; RUGGERI, F.; SIMOS, A.N.; SOUTO-IGLESIAS, A., **Influence of wave induces second-order forces in semi-submersible FOWT mooring design**. J. Offshore Mechanics and Arctic Engineering 137 (3) 031602, 2015

SIMOS, A.N.; RUGGERI, F.; WATAI, R.A.; SOUTO-IGLESIAS, A.; LOPEZ-PAVON, C., **Slow-drift of a floating wind turbine: An assessment of frequency-domain methods based on model tests**, Renewable Energy 116, pp.133-154, 2018

(1) Hydrodynamics

A thorough analysis of the performance of available approximations for computing the nonlinear force QTFs was made, with the help of extensive model tests

