MRP - EXEMPLO 1

**MONTAGEM DA MESA**

**LT=1**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Semana** |  | **1** | **2** | **3** | **4** | **5** | **6** | **7** | **8** | **9** | **10** | **11** | **12** |
| Necessidades Brutas |  |  | 20 |  | 10 |  | 30 | 20 |  |  | 30 | 30 |  |
| Estoque Disponível | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Receb. Programados |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Necessidades Líquidas |  |  | 20 |  | 10 |  | 30 | 20 |  |  | 30 | 30 |  |
| Liberação de Ordem |  | 20 |  | 10 |  | 30 | 20 |  |  | 30 | 30 |  |  |

A liberação de ordem da mesa será a necessidade bruta do tampo.

**COMPRA DO TAMPO**

**LT=2**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Semana** |  | **1** | **2** | **3** | **4** | **5** | **6** | **7** | **8** | **9** | **10** | **11** | **12** |
| Necessidades Brutas |  | 20 |  | 10 |  | 30 | 20 |  |  | 30 | 30 |  |  |
| Estoque Disponível | 35 | 15 | 15 | 5 | 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Receb. Programados |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Necessidades Líquidas |  | 0 |  | 0 |  | 25 | 20 |  |  | 30 | 30 |  |  |
| Liberação de Ordem |  |  |  | 25 | 20 |  |  | 30 | 30 |  |  |  |  |

**MONTAGEM DO CONJUNTO BASE**

**LT=1**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Semana** |  | **1** | **2** | **3** | **4** | **5** | **6** | **7** | **8** | **9** | **10** | **11** | **12** |
| Necessidades Brutas |  | 20 |  | 10 |  | 30 | 20 |  |  | 30 | 30 |  |  |
| Estoque Disponível | 25 | 5 | 5 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Receb. Programados |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Necessidades Líquidas |  | 0 |  | 5 |  | 30 | 20 |  |  | 30 | 30 |  |  |
| Liberação de Ordem |  |  | 5 |  | 30 | 20 |  |  | 30 | 30 |  |  |  |

**COMPRA DAS TRAVESSAS**

**LT=1 - (4 travessas por mesa)**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Semana** |  | **1** | **2** | **3** | **4** | **5** | **6** | **7** | **8** | **9** | **10** | **11** | **12** |
| Necessidades Brutas |  |  | 20 |  | 120 | 80 |  |  | 120 | 120 |  |  |  |
| Estoque Disponível  | 50 | 50 | 30 | 30 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Receb. Programados |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Necessidades Líquidas |  |  | 0 |  | 90 | 80 |  |  | 120 | 120 |  |  |  |
| Liberação de Ordem |  |  |  | 90 | 80 |  |  | 120 | 120 |  |  |  |  |

# **COMPRA DAS PERNAS**

**L=2 (4 pernas por mesa)**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **Semana** |  | **1** | **2** | **3** | **4** | **5** | **6** | **7** | **8** | **9** | **10** | **11** | **12** |
| Necessidades Brutas |  |  | 20 |  | 120 | 80 |  |  | 120 | 120 |  |  |  |
| Estoque Disponível  | 50 | 50 | 30 | 30 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Receb. Programados |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Necessidades Líquidas |  |  | 0 |  | 90 | 80 |  |  | 120 | 120 |  |  |  |
| Liberação de Ordem |  |  | 90 | 80 |  |  | 120 | 120 |  |  |  |  |  |