

Pré-tratamento de materiais lignocelulósicos (cont.)

Sumário e objetivo da aula (2 aulas)

1. Qual a finalidade do prétratamento?

- Porque enzimas apresentam ação limitada na biomassa in natura?

2. Fundamentos e tipos de pré-tratamento

3. Eficiência de hidrólise após o pré-tratamento

4. Correlações entre remoção de componentes no pré-tratamento e eficiência de hidrólise

5. Balanço de massas e avaliação econômica

Pretreatment

Hydrothermal/ Chemical

- **Low pH**
 - Sulfur dioxide
 - Sulfuric acid
 - Hydrogen chloride
 - Phosphoric acid
- **Neutral pH**
 - Hot compressed water
 - Steam explosion
- **High pH**
 - Ammonia
 - Ammonia fiber expansion (AFEX)
 - Ammonia recycled percolation
 - Aqueous ammonia soaking
 - Sodium hydroxide
 - Alkaline wet oxidation
 - Lime
- **Others**
 - Organosolv
 - Liquid ionic solutions
 - Co-solvent enhanced lignocellulosic fractionation

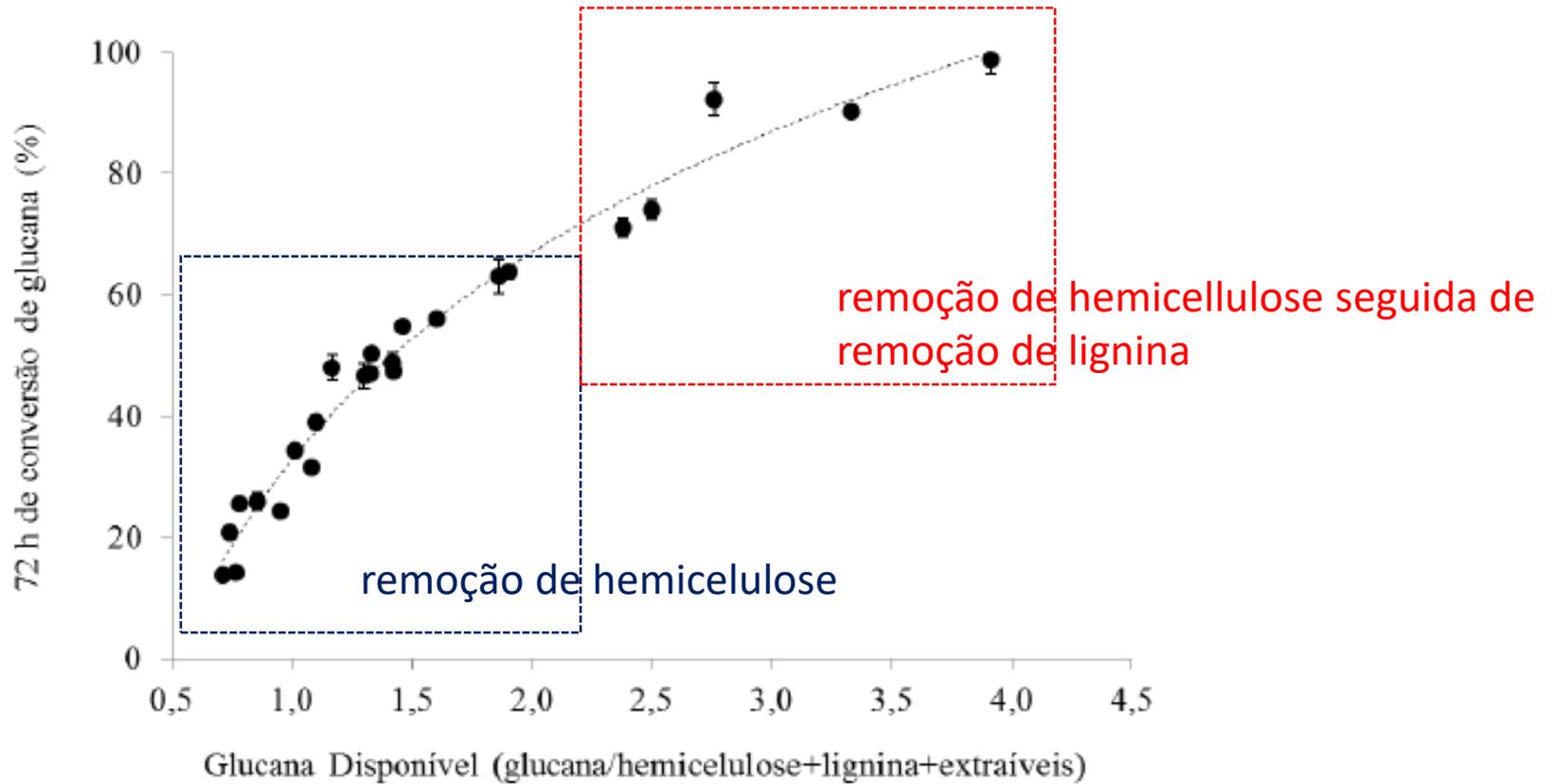
Physical

- **Mechanical refining**
 - Shredding
 - Grinding
 - Milling
 - Hammer mill
 - Disk mill
 - Ball mill
 - PFI mill
 - Extrusion
- **Irradiation**
 - Gamma rays
 - Electron beam
 - Microwave radiation

Biological

- **White-rot fungi**
 - *Phanerochaete chrysosporium*
 - *Trametes versicolor*
 - *Ceriporiopsis subvermispora*
 - *Heterobasidium annosum*
 - *Pleurotus ostreatus*
- **Brown-rot fungi**
 - *Coniophora puteana*
 - *Gloeophyllum trabeum*
 - *Laetiporus sulphureus*
 - *Piptoporus betulinus*
 - *Postia placenta*
 - *Serpula lacrimans*
- **Soft-rot fungi**
 - *Chaetomium globosum*
 - *Ustilina deusta*

Efeito combinado da remoção de componentes



Balanço de massas dentro do processo de pré-tratamento

Fundamental para verificar perda de components e aumento de acessibilidade à cellulose

exemplo de cálculo

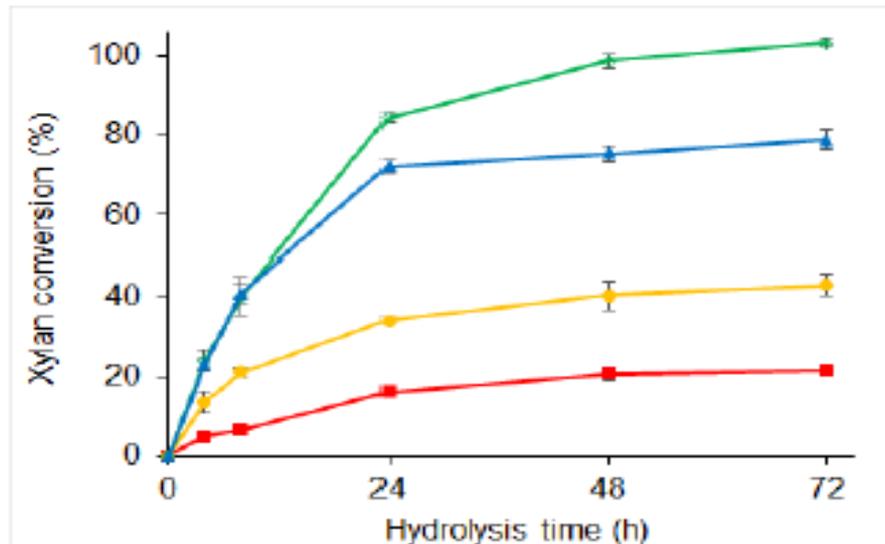
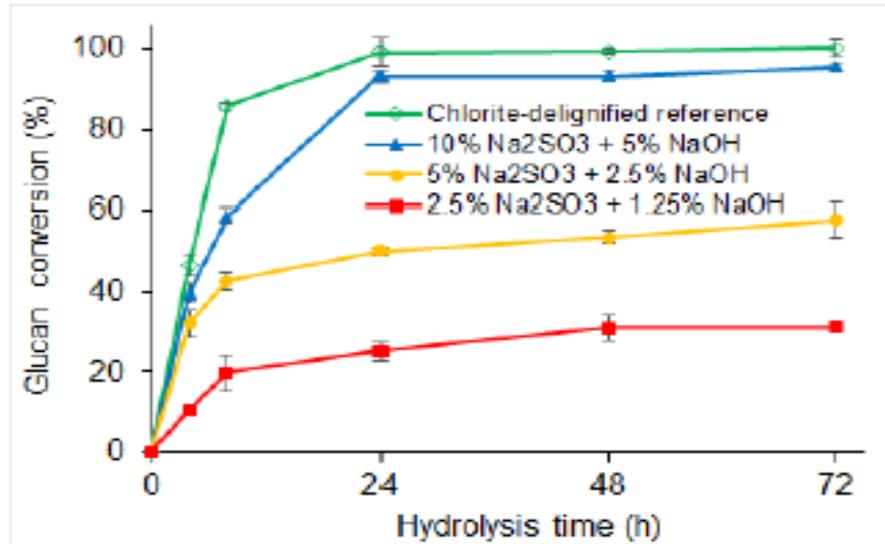
Table 1 Chemical composition and mass balance for sugarcane bagasse components before and after pretreatment via an alkaline-sulfite chemithermomechanical process or chlorite delignification

Sample	Chemical composition of samples ^a (g/100 g of pretreated sample)					Solids yield (%)	Mass balance (g/100 g of original sugarcane bagasse)				
	Lignin ^b	Glucan	Hemicellulose				Lignin	Glucan	Hemicellulose		
			Xylan	Arabinosyl	Acetyl				Xylan	Arabinosyl	Acetyl
Untreated	22.4±0.6	40.0±0.1	21.4±0.1	2.0±0.1	3.6±0.1	100	22.4	40.0	21.4	2.0	3.6
2.5% Na ₂ SO ₃ + 1.25% NaOH	24.8±0.3	42.3±0.5	20.4±0.2	1.8±0.1	1.4±0.3	86.8	21.5	36.7	17.7	1.6	1.2
5% Na ₂ SO ₃ + 2.5% NaOH	23.7±0.3	44.0±0.2	19.6±0.1	1.9±0.1	1.1±0.2	84.1	19.9	37.0	16.5	1.6	0.9
10% Na ₂ SO ₃ + 5% NaOH	16.8±0.5	48.3±0.3	20.5±0.3	2.3±0.1	0.1±0.1	81.8	13.8	39.5	16.8	1.9	0.1
Chlorite-delignification	11.5±0.5	43.8±0.5	25.1±0.7	2.8±0.1	2.4±0.4	85.7	9.9	37.6	21.5	2.4	2.1

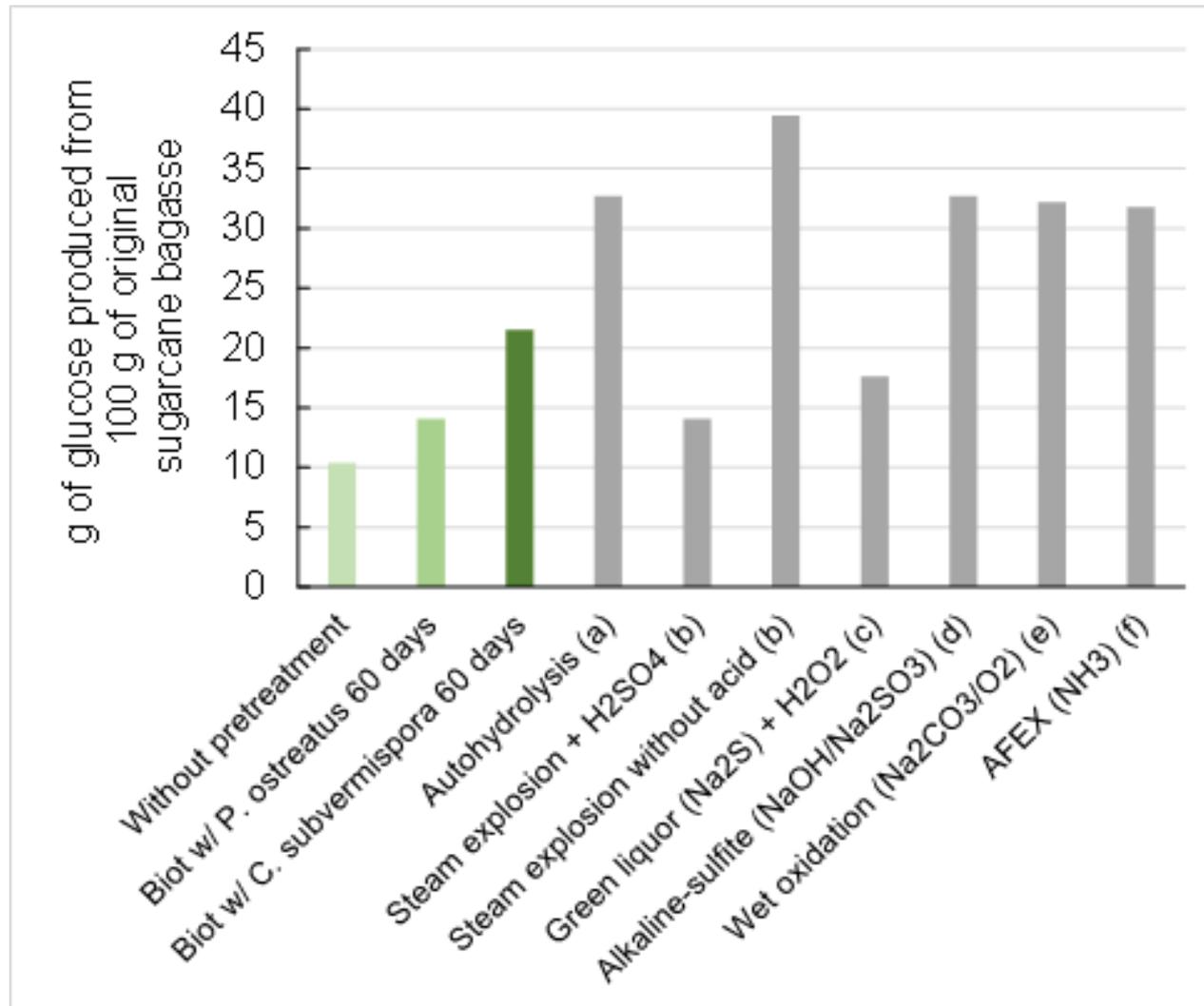
^a Original ash content in untreated sugarcane bagasse was 2.8±0.7%

^b Total lignin contents were not corrected for ash

Conversão enzimática de polissacarídeos expressa com base na massa de componente presente no material pré-tratado



Conversão enzimática de polissacarídeos expressa com base no balanço de massas de componentes
(expressos com base na massa inicial de biomassa)



Exemplo de balanço de massas incluindo todas as frações geradas

Untreated Bagasse

100 g with
40.4 Glucan
30.8 GAX
21.1 Lignin

CTMP pretreatment
@ 10% Na₂SO₃ and
5% NaOH

Pretreatment liquor
(*by difference*)
2.7 Glucan
10.0 GAX
11.1 Lignosulfonate

Washed Solids

75.8 g with
37.7 Glucan
20.8 GAX
10.0 Lignin

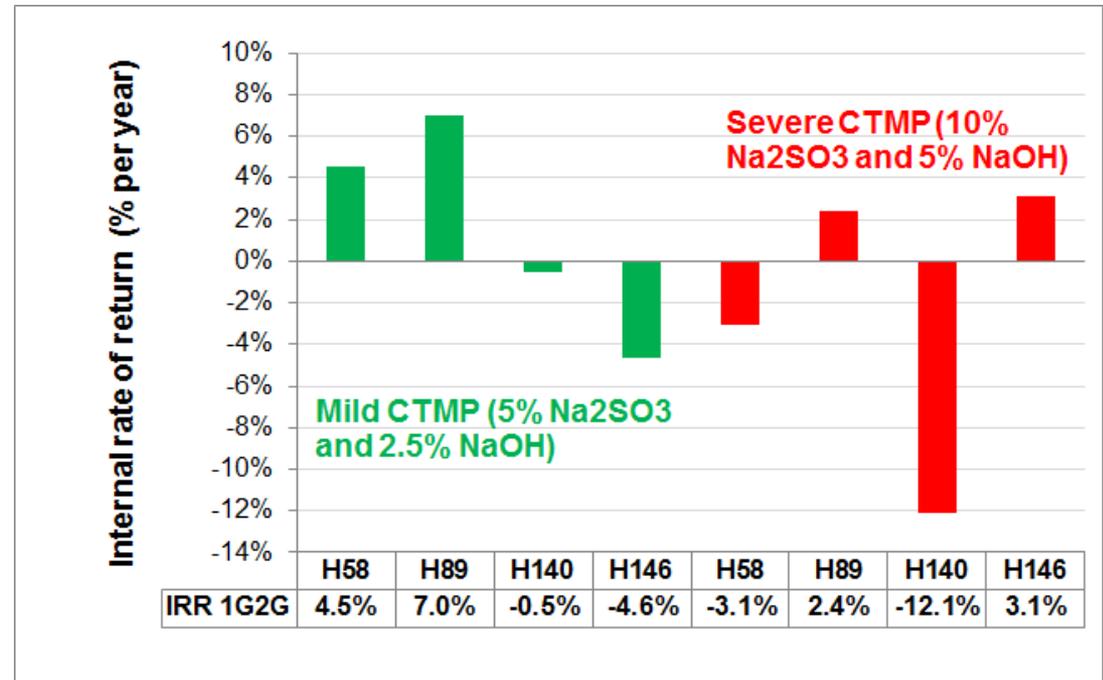
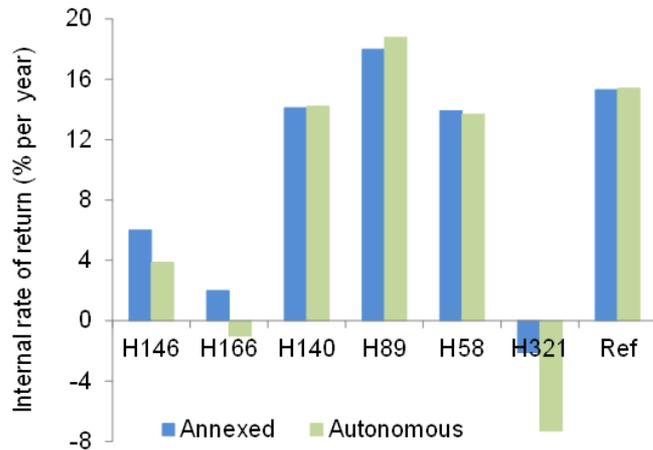
Enzymatic hydrolysis
@ 10 FPU and 20 IU
 β -glucosidase / g of
substrate

Residual solids
(*by difference*)
5.3 Glucan
3.3 GAX
10.0 Lignin

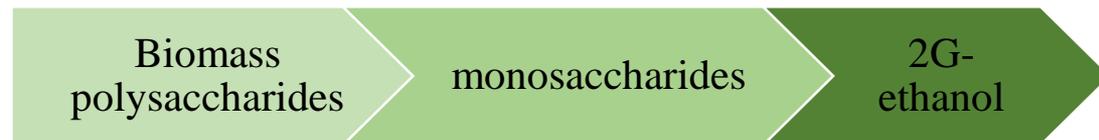
Hydrolysate monosaccharides

32.4 Glucose as glucan
17.5 Xylose as xylan

Avaliação econômica é muito relevante



Integrated 1G-2G (for sugar and ethanol production)



Itens que afetam fortemente os custos requerem avaliação de “sensibilidade paramétrica”

